PRODUCT	SUBSTRATE	TYPICAL PROPERTIES*		
	Metal-to-Metal Metal-to-Composite Metal-to-Plastic Composite	Work Time	Mix Ratio by Volume, Adhesive to Accelarator	Time to Handling Strength
MAXLOK® T3 ACRYLIC ADHESIVE WITH MX ACCELERATOR	✓	3-5 min. @ 77°F (25°C)	4:1	6-8 min. @ 77°F (25°C)
MAXLOK® T3 ACRYLIC ADHESIVE WITH MX ACCELERATOR	✓	6-9 min. @ 77°F (25°C)	4:1	20-24 min. @ 77°F (25°C)
MAXLOK® T3 ACRYLIC ADHESIVE WITH MX ACCELERATOR	✓	18-24 min. @ 77°F (25°C)	4:1	48-72 min. @ 77°F (25°C)
LORD® 810 LOW READ-THROUGH (LRT) ACRYLIC ADHESIVE WITH LORD ACCELERATOR 20	✓	8-12 min. @ 70°F (21°C)	2:1	20-25 min. @ 70°F (21°C)
LORD® 850 ACRYLIC ADHESIVES (FAST) WITH ACCELERATOR 25GB	✓	6-10 min. @ 70°F (21°C)	10:1	18-24 min. @ 70°F (21°C)
LORD® 852 ACRYLIC ADHESIVES (SLOW) WITH ACCELERATOR 25GB	✓	20-25 min. @ 70°F (21°C)	10:1	50-70 min. @ 70°F (21°C)
LORD® 7610DTM DIRECT-TO-METAL ADHESIVES	✓	25 min. @ 77°F (25°C)	N/A	15-45 min. @ 77°F (25°C)
LORD® 7555 A/C URETHANE ADHESIVE/ SEALANT (FAST)	✓	3-5 min. @ 77°F (25°C)	1:1	1 hr. @ 77°F (25°C)
LORD® 7555 A/E URETHANE ADHESIVE/ SEALANT (SLOW)	✓	45 min. @ 77°F (25°C)	1:1	5-6 hr. @ 77°F (25°C)

*Data is typical and not to be used for specification purposes.
**Mixed appearance will vary based on accelerator used.