



Controller Model: **Allen-Bradley PLC-5 Family**

Maple OIT Model: **MAP460D, OIT3600B**

Communication Type: **RS-422 with DB25 connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with an Allen-Bradley PLC-5 Family PLC. Maple System's products use the DF1 protocol to communicate with this PLC. This cable is for communication directly from the DF1 port.

