



**Miami Breaker, Inc.**  
Circuit Breakers & Controls



# CIRCUIT BREAKER INSTALLATION MANUAL

**⚠ WARNING**

DO NOT ATTEMPT TO INSTALL OR PERFORM MAINTENANCE ON EQUIPMENT WHILE IT IS ENERGIZED. DEATH, SEVERE PERSONAL INJURY, OR SUBSTANTIAL PROPERTY DAMAGE MAY RESULT FROM CONTACT WITH ENERGIZED EQUIPMENT. ALWAYS VERIFY THAT NO VOLTAGE IS PRESENT BEFORE PROCEEDING WITH THE TASK, AND ALWAYS FOLLOW GENERALLY ACCEPTED SAFETY PROCEDURES.

The user is cautioned to observe all recommendations, warnings and cautions relating to the safety of personnel and equipment, as well as all general and local health and safety laws, codes, and procedures.

The recommendations and information contained herein are based on Miami Breaker experience and judgment, and should not be considered to be all-inclusive or covering every application or circumstance which may arise. If any questions arise, contact Miami Breaker for further information or instructions.

MIAMI BREAKER IS NOT LIABLE FOR THE MISAPPLICATION OR MISINSTALLATION OF ITS PRODUCTS.

## INTRODUCTION

The F Frame *R-Line*™ circuit breakers (Fig 1) replaces mechanically and electrically the obsolete ITE\* FJ3 breakers as specified in Table 1. These circuit breakers are manufactured in the following types: Thermal Magnetic rated from 70 A to 250 A, Magnetic rated from 70 A to 250 A, circuit breakers and Molded Case Switches are rated 250 Amps max . Miami Breaker's *R-Line*™ Circuit Breakers are manufactured according to NEMA AB1 and IEC 947-2 standards and are individually tested (see enclosed test report). For this publication, the term circuit breaker also includes molded case switches and magnetic only circuit breakers.

Replacement for F FRAME Circuit Breakers



Figure 1

## TYPES

Thermal Magnetic, Magnetic & Molded Case Switch

MB	ITE*
RFJ3-B	FJ3-B
RFJ3-A	FJ3-A
RFJ3-S	FJ3-S
RFJ3-M	FJ3-M

Replacement. Table 1

**Miami Breaker, Inc.**  
7060 NW 52nd Street. Miami, FL 33166  
E-mail:sales@miamibreaker.com

Bulletin No. 002-02  
January, 2001  
Miami, FL, USA

**www.miamibreaker.com**  
Phone : (786) 336 5780 / 800 941 1112  
Fax : (786) 336 5790 / 888 941 1112

## INSTALLATION

The installation procedure consists of:

1. Inspecting and mounting the circuit breaker.
2. Connecting and tightening the line and load terminations.

To install the circuit breaker, perform the following steps:

**Note:** Accessory installation should be done before the circuit breaker is mounted and connected, only if permitted by the codes and/or standards.

### WARNING

**BEFORE MOUNTING THE CIRCUIT BREAKER IN AN ELECTRICAL SYSTEM, MAKE SURE THERE IS NO VOLTAGE PRESENT WHERE WORK IS TO BE PERFORMED. THE VOLTAGE IN ENERGIZED EQUIPMENT MAY CAUSE INJURY OR DEATH.**

### INSPECTING AND MOUNTING

1. Make sure that the circuit breaker is suitable for the installation by comparing nameplate data with system requirements. Inspect the circuit breaker for completeness, and check for shipping damage before mounting.
2. If circuit breaker includes factory installed internal accessories, make sure that accessories wiring can be reached when the circuit breaker is mounted.
3. Position circuit breaker on mounting spot.
4. Install mounting screws and washers.

### CAUTION

**EXTREME CARE SHOULD BE TAKEN NOT TO EXCEED MAXIMUM BRANCH AMPERAGE OF MOUNTING HARDWARE WHEN REPLACING OR ADDING THIS BREAKER TO AN EXISTING ITE\* PANEL BOARD TYPE CDP.**

### CONNECTING AND TORQUING

Tighten mounting screws firmly, but do not exceed 17 - 22 In-Lb. After the circuit breaker is installed, with a non-energized circuit breaker, check all mounting hardware and terminal connecting hardware for correct torque loading. Torque values for line/load connectors are given in Table 2.

Amp Rating	Frame	Wire Size (AWG - MCM)	Torque (In-Lb)	Cables per Connector	Lug Part No
70 - 250	F	#6 - 350 Cu	375	2	RTA1-F350
		#4 - 350 Al			
Connecting Mounting Screw			275		

*Conductor Connection Torque. Table 2*

### CAUTION

**WHEN ALUMINUM CONDUCTORS ARE USED THE APPLICATION OF A SUITABLE JOINT COMPOUND IS RECOMMENDED TO REDUCE THE POSSIBILITY OF TERMINAL OVERHEATING. TERMINAL OVERHEATING CAN CAUSE NUISANCE TRIPPING OR DAMAGE TO THE CIRCUIT BREAKER. AND IT IS A POTENTIAL FIRE HAZARD.**

### OPERATION

The circuit breaker has a handle that controls its manual ON and OFF operation. The handle has three possible positions, two of which are molded into the case to indicate ON and OFF. The third position indicates a TRIPPED position and is located between the ON and OFF position, see figure 2.

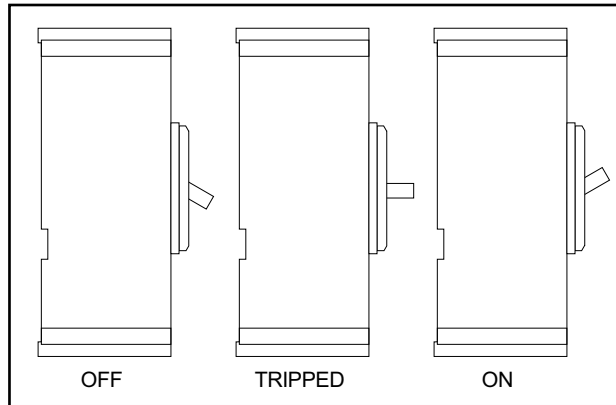


Figure 2

### Circuit Breaker Reset

After tripping, a circuit breaker is reset by moving the circuit breaker's handle to the extreme OFF position before moving the circuit breaker handle back to the ON position.

**Note:** In the event of a thermal trip, the circuit breaker cannot be reset until the thermal bimetal element cools to ambient temperature. Check load for an eventual short circuit condition and clear it.

## PREVENTIVE MAINTENANCE

*R-Line*<sup>™</sup> molded case circuit breakers are designed to provide optimum operation for years. It is strongly recommended to inspect the breaker once a year or depending on the installation conditions and/or environment.



## WARNING

**BEFORE INSPECTING THE CIRCUIT BREAKER IN AN ELECTRICAL SYSTEM, MAKE SURE THE CIRCUIT BREAKER IS SWITCHED TO THE OFF POSITION AND THERE IS NO VOLTAGE PRESENT WHERE WORK IS TO BE PERFORMED. SPECIAL ATTENTION SHOULD BE PAID TO REVERSE FEED APPLICATIONS TO ENSURE NO VOLTAGE IS PRESENT. THE VOLTAGE IN ENERGIZED EQUIPMENT MAY CAUSE BODILY INJURY OR DEATH.**

### Case

Inspect the case for cracks, chips and unused holes.  
Inspect the case for signs of overheating.  
Inspect all control wire for signs of deterioration, overheating or damage.  
Inspect for missing parts.

### Connectors

Inspect for tightness.  
Inspect for signs of overheating.  
Inspect plating.  
Inspect for signs of cross-threads or stripped-threads.

### Control Wiring

Inspect for overheating.  
Inspect for loose or defective terminal insulation.  
Check for loose or worn out terminal connectors.

**Note:** In the event of any of these occurrences, breaker must be repaired or replaced.



## CAUTION

**MAKE SURE THAT CLEANING AGENTS OR SOLVENTS USED TO CLEAN THE CIRCUIT BREAKER ARE SUITABLE FOR THE JOB. SOME COMMERCIAL CLEANING AGENTS WILL DAMAGE THE NAME PLATES OR MOLDED PARTS.**

## PHYSICAL DIMENSIONS

