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> CNC CUTOUTS PART DECORATING CUSTOM COLOR AND MATERIAL RF/EMI SHIELDING CUSTOM TOOL INSERTS CUSTOM ENCLOSURES AND DESIGN





1. CORNERS DRAWN SHARP TO BE R.005 MAXIMUM.

2. EXTERIOR SURFACE TEXTURE TO BE LIGHT EDM FINISH, EQUIVELANT TO MT-11010. APPEARANCE AND DEPTH OF TEXTURE VARIES OVER TIME DUE TO WEAR.

3. INTERIOR SURFACE TEXTURE TO BE: AS MOLDED.

4. ALL INSIDE RADII .010R. UNLESS OTHERWISE SPECIFIED.

5. ALL EXTERNAL DIMENSIONS AFFECTED BY THE DRAFT APPLY AT THE LARGE END OF THE FEATURE, AND ALL INTERNAL FEATURES AFFECTED BY THE DRAFT APPLY AT THE SMALL END OF THE FEATURE UNLESS OTHERWISE SPECIFIED.

6. 1 DEGREE DRAFT IN THE DIRECTION OF PULL IS PERMISSIBLE UNLESS OTHERWISED SPECIFIED.

7. MATERIAL / COLOR: ABS PLASTIC IS STANDARD IN BLACK OR WHITE. CUSTOM MATERIALS AND COLORS ARE AVAILABLE UPON REQUEST FOR QUOTE.

8. PCB SIZES ARE RECOMMENDATIONS ONLY. FINAL SIZES AND VERIFICATION OF ITS FIT ARE THE SOLE RESPONSIBILITY OF EACH OWNER.

9. ASSEMBLY SCREWS FOR THE ENCLOSURE INCLUDED.

10. THIS DRAWING IS BASED ON A SOLID MODEL, AND IS FURTHER DEFINED BY THE SOLID MODEL FILE.

11. ALLOWABLE FLASH: 0.005 MAX.

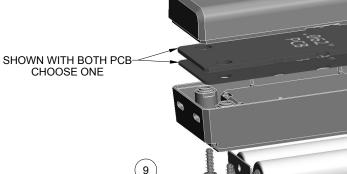
12. ALL EJECTOR PIN MARKS TO BE WITHIN 0.010" OF FLUSH, PROTRUDING OR BELOW FLUSH.

13. TRIM GATE WITHIN 0.015" OF FLUSH.

	361413(x) CONFIG	GURATION	S			
		-[BLANK]	-K	-W		
361413	3 COVER	1	1			
361413	3 BASE	1				
361413	BASE w/ WALL NOTCHES		1			
361413	BATTERY HATCH	1	1			
361413	3 WALL CRADLE		1	1		
#4 HiL	o SCREW .375"	4	4			
12	SCREW_HILO-NO4X375	#4	#4 HiLo x .375" SCREW			ZINK PLATED
11	AA-SINGL-CONTACT-POS		ACC-AAP	OS-5223		SPRING STEEL
10	AA-SINGL-CONTACT-NEG		ACC-AAN	EG-5201		SPRING STEEL
9	AA-DBL-CONTACT		ACC-AAD	BL-5212		SPRING STEEL
8	SCREW-DRYWALLX750		DRYWALL	. SCREW		REFERENCE ONLY
7	BATTERY_AA		'AA" SIZE	BATTERY		REFERENCE
6	361413-PCB_039	361413	.039" P	CB - REFE	RENCE	1 MM THICK
5	361413-PCB_062	361413	.062" P	CB - REFE	RENCE	.062" THICK
4	361413-WALL	361413	361413 WALL CRADLE - STANDARD			ABS
3	361413-HATCH	3614	13 HATCH	I - STANDA	ARD	ABS
2	361413-COVER	3614	13 COVER	R - STANDA	ARD	ABS
1	361413-BASE	361	413 BASE	- STANDA	RD	ABS
ITEM	FILE NAME		DESCRI	PTION		MATERIAL

BILL OF MATERIALS

	R E V I S I O N						
	REV.	DRAWN BY	ECO No	DESCRIPTION	DATE	APPR.	
	Α	M BOYER		PRELIMINARY RELEASE	2014-May-02	D.C.	
	В	M BOYER		REDUCE HEIGHT OF HATCH LIP	2014-May-16	D.C.	
	С	M BOYER		INCREASE HEIGHT OF COVER .102	2014-Oct-07	D.C.	
Г	D	M BOYER		ADD .039" BOARD OPTION	2014-Oct-21	D.C.	
	E	M BOYER		CLOSE UP BEAUTY RING AND ADD DRAWING DETAILS	2014-Dec-01	D.C.	
	1.0	R CRUZ	0469	UPDATE TO AS-BUILT AND RELEASE	2015-Sep-03	D.C.	
	2.0	M BOYER	02016	INCLUDE WALL CRADLE	2016-Mar-21	D.C.	
	3.0	R CRUZ	05416	UPDATE NOTES 2 AND 3	2016-Dec-20		



SOLD SEPARATELY

SOLD SEPARATELY

SOLD SEPARATELY

SOLD SEPARATELY

CUSTOMER SUPPLIED

CUSTOMER SUPPLIED

CUSTOMER SUPPLIED

CUSTOMER SUPPLIED

BLACK or WHITE

BLACK or WHITE

BLACK or WHITE

BLACK or WHITE

COLOR

4

1

1

1

2

2

1

1

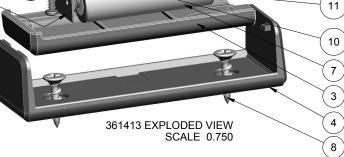
1

1

1

1

QTY.



2

5

6

1

12

THIRD ANGLE PROJECTION	TOLERANCES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. INCHES. X.XX = .015 X.XXXX = .001 X.XXX = .010 X.X° = 1° NEW AGE ENCLOSURES			NEW AGE ENCLESURES 4330 Santa Fe Road ph. (605) 595-1024 San Luis Obispo, CA. 93401 fax (605) 595-1024				
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