

# HDAS

## The most competitive connector

**Amphenol reduces the pitch and increases the density of contacts with the brand new HDAS range. 1.905 x 1.905 [.075 x .075] staggered grid.**

**With its robust and simple design, high density, and high performance to extreme conditions, HDAS is the right connector when installation, cost, and reliability must be considered.**

### 100% cost effective

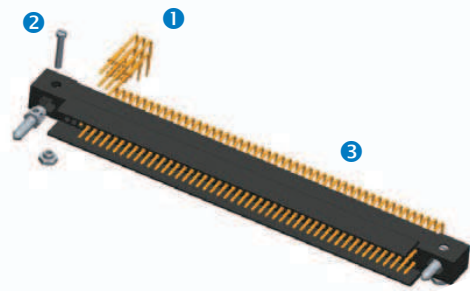
The press-fit technology allows significant assembly cost reduction on the backplane while ensuring an extreme reliability, even for the thickest motherboards. No more solder joints, pre-baking, or cleaning.

### 100% optimized

- The guiding/keying devices can be polarized in 6 positions within their own cavities, i.e. 36 keying possibilities per connector.
- The lateral rails on the male connector provide optimal protection to the contacts.
- The mechanical protection of the female contacts is provided per design.

### 100% performing

- The proven starclip technology of the socket provides a higher current rate, as well as an improved robustness as compare to the traditional technologies.
- LCP material allows all types of soldering processes as well as a higher temperature rating.
- HDAS has surpassed all MIL-DTL-55302 requirements as well as the new demands for military transportation.



## QUICK SELECTION GUIDE

### Signal contacts \*

1

#### FEMALE



#### MALE



PAGE 48

PAGE 49

### Keying & Guiding \*

2

#### FEMALE FITTING

Keying &amp; guiding

#### MALE FITTING

Guiding only

or

Keying &amp; guiding

*Other fitting, guiding or keying devices, consult us.*

PAGE 50

### Housing

3

#### 3 ROWS

50, 77, 119, 152

#### 4 ROWS

102, 202

#### 5 ROWS

253

#### 6 ROWS

303, 402\*

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The HDAS series serves various markets, including:



Military avionics &amp; airframe



Commercial avionics &amp; airframe



C4ISR



Navy



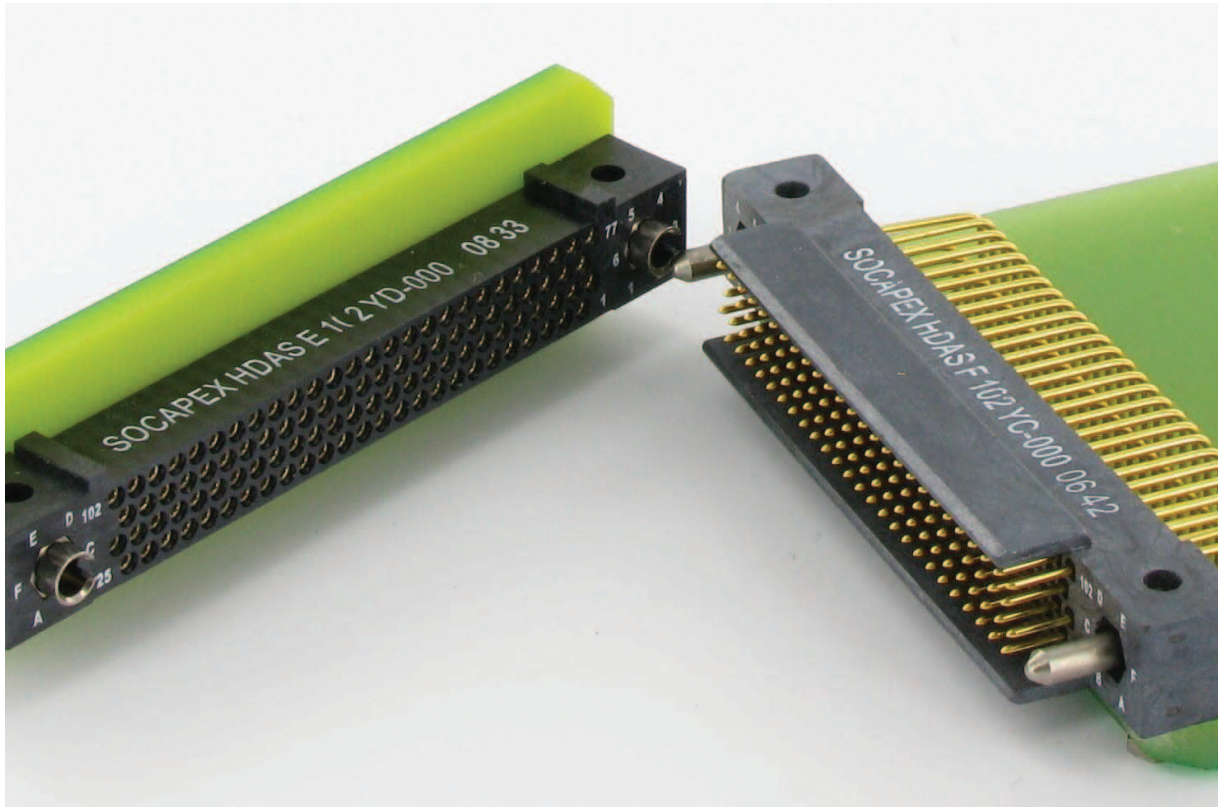
Ground vehicle



Industrial

\* For special terminations of contacts (SMT, solder-cup, ...), special fittings and guiding devices or special arrangements, do not hesitate to *consult us*.

*All dimensions are given for information only and are in mm [inch], except as otherwise specified*



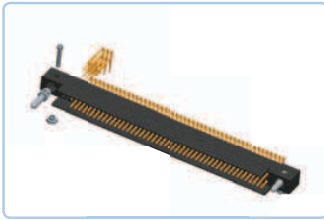
HDAS Series

# HDAS Series

## High density monolithic connector

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Female & Male fittings .....	50
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## HDAS >>> GENERAL SPECIFICATIONS



- **Robust technology**
- **Dedicated to harsh environment (high temperature and vibration levels)**
- **The most cost effective**
- **1.905 [.075] staggered grid (0.9525 [.0375] offset), 1.905 [.075] between rows**

### Terminations



### Main characteristics

- High density: 0.16 cts/mm<sup>2</sup> [103 cts/inch<sup>2</sup>]
- 9 sizes from 3 to 6 rows, 50 to 402\* signal contacts
- 5A per signal contact
- DWV: 800 Vrms
- Press-fit solderless attachment technology available
- Lateral rails to protect male pins from external damage

### Recommended configurations



### Markets



### Standard

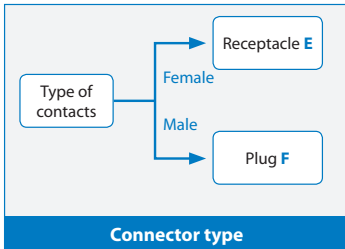
Exceeds some MIL-DTL-55302 requirements.

MIL-DTL-55302

### Main applications



### How to order



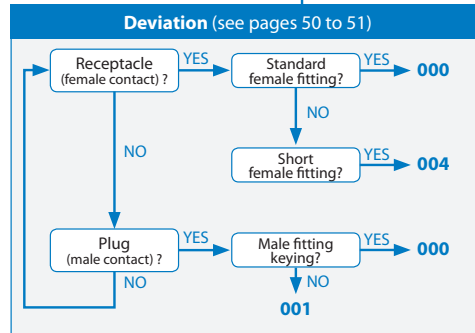
Female	Male	Description
Consult us	YC	Right angle PC tail standard length
Consult us	YCS	Right angle PC tail short length
YD		Straight PC tail standard length
YDS		Straight PC tail short length
YP	Consult us	Press fit
Consult us	Z	Solder cup

**Signal contacts** (see pages 48 to 49)

HDAS - - - - -

### Number of signal contacts (see pages 52 to 55)

3 rows	50
	77
	119
4 rows	152
	202
5 rows	253
6 rows	303
	402*



### Termination Plating

**∅: Tin lead plating**  
on female terminations (YD, YDS, YP)

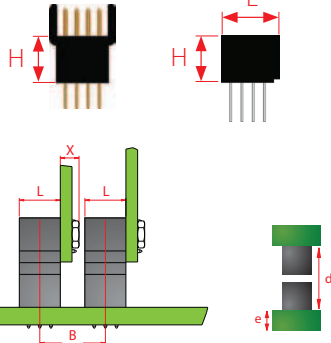
**LF: Lead free plating**  
on female terminations (for YD & YDS only)

\* Consult us

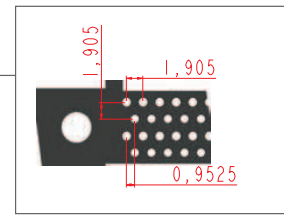
All dimensions are given for information only and are in mm [inch], except as otherwise specified

## HDAS >>> TECHNICAL SPECIFICATIONS

### DIMENSIONAL CHARACTERISTICS



$H = 8_{MAX} [.315]$   
 $B_{MIN} = L + X$   
 $X = \text{Board thickness} + \text{hardware thickness}$   
 $d = 16_{MAX} [.630]$   
 $e = 1.6 [.063] \text{ to } 5.5 [.217] \text{ or } 2.5_{MIN} [.098] \text{ (for YP contacts)}$



	3 rows	4 rows	5 rows	6 rows
L	8.21 <sub>MAX</sub> [.323]	10.11 <sub>MAX</sub> [.398]	12.02 <sub>MAX</sub> [.473]	13.72 <sub>MAX</sub> [.540]

### FEMALE CONTACT



#### Starclip female technology: 6 times for better reliability

- 6 contact tines instead of 4
- Excellent mechanical and electrical reliability
- Better resistance to high vibrations
- Improved electrical conductivity
- 100% compatible with other connectors

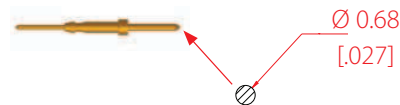
#### Material

- Barrel: machined brass alloy
- Starclip: CuBe[BeCu], stamped and formed

#### Plating

- Barrel: tin lead or lead free
- Clip: gold over nickel

### MALE CONTACT



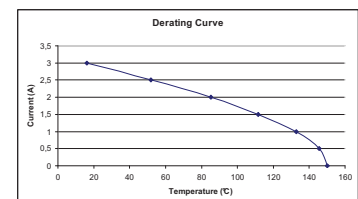
- **Mating end diameter:** Ø 0.68 [.027]
- **Contact section (mating side):** 0.36 mm<sup>2</sup> [.0006 inch<sup>2</sup>]
- **Material:** brass alloy (machined)
- **Plating:** gold over nickel

### MATERIALS

- **Guiding devices:** electroless nickel plating over brass
- **Plastic insert:** thermoplastic LCP, 30% glass-fiber filled

MECHANICAL CHARACTERISTICS	ACCORDING TO MIL DTL 55 302	
<b>Backoff<sup>1</sup></b> (mm)	1.2 [.0472] <sub>MAX</sub>	N/A
<b>Mating force</b> per contact (N)	0.6 < F < 0.8	§ 4.5.3
<b>Unmating force</b> per contact (N)	0.3 < F < 0.5	§ 4.5.3
<b>Durability cycles</b>	500	§ 4.5.9
<b>Sinusoidal vibrations</b> (20 to 2000 Hz) micro discontinuity 2ns	15 g	§ 4.5.10
<b>Random vibrations</b> (600 to 700 Hz) micro discontinuity 2ns	2.682g <sup>2</sup> / Hz	§ 4.5.10
<b>Shocks</b> micro discontinuity 2ns	100 g	§ 4.5.10
<b>Recommended tightening torques</b>		
- nuts for Ø 2.5mm screws, brass (m.N)	0.25	N/A
- nuts for Ø 1.6mm screws, brass (m.N)	0.15	N/A
ENVIRONMENTAL CHARACTERISTICS		
<b>Thermal shocks</b> (°C)	-65 / +150	§ 4.5.13
<b>Salt Spray</b> (hours)	96	§ 4.5.11
<b>Humidity</b>		
Days	10	§ 4.5.15
Temperature (°C)	25 / 65	
Humidity rate (%)	90-95	
ELECTRICAL CHARACTERISTICS		
<b>Current rating</b> per contacts (A)	5 (see derating curve)	§ 4.5.5
<b>Insulation resistance</b> (GΩ)	5 <sub>MIN</sub>	§ 4.5.8
<b>Contact resistance</b> (mΩ)	10 <sub>MAX</sub>	§ 4.5.12
<b>Dielectric Withstanding Voltage</b> (Vrms)	800 <sub>MIN</sub>	§ 4.5.7.1

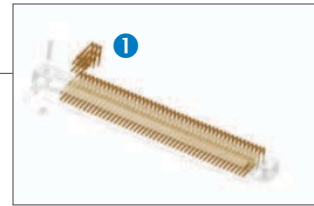
<sup>1</sup>: When both connectors are fully mated, the backoff is the maximum distance the connectors can be unmated while functioning properly



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## HDAS >>> SIGNAL CONTACTS (1)

### FEMALE CONTACTS FOR RECEPTACLES



#### Starclip female technology



- 6 contact tines instead of 4
- Excellent mechanical and electrical reliability
- Better resistance to high vibrations
- Improved electrical conductivity
- 100% compatible with other connectors

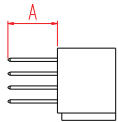


- Size 23: high average current
- Clip for male contact  $\varnothing 0.68$  [.027]
- **Plating** on active part (clip)

Cu	Ni	Au
1 [.039]	3.5 [.138]	<b>1.3 [.051]</b>

#### Female contacts

##### Standard straight PC tail



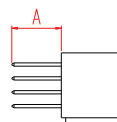
- Thru hole soldering
- Mother board or mezzanine connection
- PCB thickness:  $5.5_{MAX}$  [.217]



Termination style

YD

##### Short straight PC tail



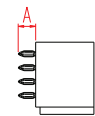
- Thru hole soldering
- Mother board or mezzanine connection
- PCB thickness:  $3.5_{MAX}$  [.138]



Termination style

YDS

##### Press-fit



- For solderless assembly
- Mother board or mezzanine connection
- PCB thickness:  $2.5_{MIN}$  [.098]



Termination style

YP

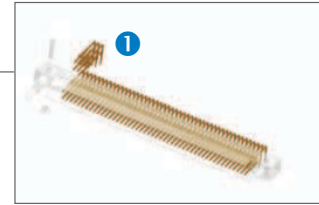
	YD	YDS	YP
$A_{MAX}$	$6.85 \pm 0.2$ [.270 $\pm$ .008]	$4.65 \pm 0.2$ [.183 $\pm$ .008]	$2.6 \pm 0.2$ [.102 $\pm$ .008]
Termination section	$\varnothing 0.45_{MAX}$ [.018]		$\varnothing 0.82$ [.032]
Standard termination plating $\mu\text{m}$ [ $\mu\text{in}$ ]	2.5 [.098] Ni + 5 [.197] Sn Pb		2 [.079] Ni electroless + 2 [.079] Ni electrolytic + 10 [.394] Sn Pb
RoHS termination plating* $\mu\text{m}$ [ $\mu\text{in}$ ]	3 [.118] Ni + 10 [.394] bright pure Sn		

\* Consult us

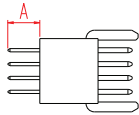
All dimensions are given for information only and are in mm [inch], except as otherwise specified

## HDAS >>> SIGNAL CONTACTS (1)

### MALE CONTACTS FOR PLUGS



#### Standard straight PC tail



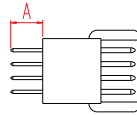
- Thru hole soldering
- Daughter board or mezzanine connection
- PCB thickness: 5.5<sub>MAX</sub> [.217]



Termination style

**YD**

#### Short straight PC tail



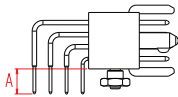
- Thru hole soldering
- Daughter board or mezzanine connection
- PCB thickness: 3.3<sub>MAX</sub> [.130]



Termination style

**YDS**

#### Standard right angle PC tail



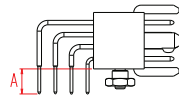
- Thru hole soldering
- Daughter board
- PCB thickness: 2.8<sub>MAX</sub> [.110]



Termination style

**YC**

#### Short right angle PC tail



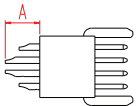
- Thru hole soldering
- Daughter board
- PCB thickness: 1.6<sub>MAX</sub> [.063]



Termination style

**YCS**

#### Solder cup



- Hard-soldering on wire
- AWG gauge 26 to 22



Termination style

**Z**

	YD	YDS	YC	YCS	Z
<b>A<sub>MAX</sub></b>	6.6 ± 0.2 [.260 ± .008]	4.4 ± 0.2 [.173 ± .008]	4 ± 0.2 [.157 ± .008]	2.85 ± 0.2 [.112 ± .008]	5 ± 0.2 [.197 ± .008]
<b>Termination section</b>	Ø 0.45 <sub>MAX</sub> [.018]				Ø 0.93 <sub>MAX</sub> [.037]
<b>Mating end diameter</b>	Ø 0.68 <sub>MAX</sub> [.027] 23 (according to MIL DTL 55302)				
<b>Plating µm [µin]</b>	1 [.039] Cu + 3.5 [.138] Ni + 1 [.039] Au				

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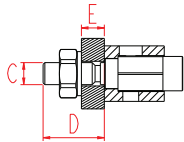
## HDAS >>> KEYING & GUIDING (2)



### FEMALE FITTINGS FOR RECEPTACLES

#### Keying/guiding & non-locking

##### 000 style - For YD/YDS/YP female contacts



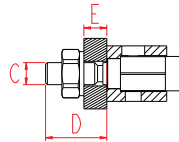
- Standard female fitting
- Chassis or mother board
- Fixed receptacle
- Nickel over brass

HDAS E --- YDS **000**

HDAS E --- YD **000**

HDAS E --- YP **000**

##### 004 style - For YD/YDS/YP female contacts



- Short female fitting
- Chassis or mother board
- Fixed receptacle
- Nickel over brass

HDAS E --- YDS **004**

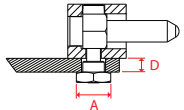
HDAS E --- YD **004**

HDAS E --- YP **004**

### MALE FITTINGS FOR PLUGS

#### Guiding only

##### 002 style - For YC/YCS male contacts



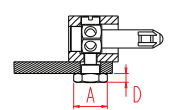
- Daughter board
- Free plug
- Nickel over brass

HDAS F --- YCS **002**

HDAS F --- YC **002**

#### Keying & guiding

##### 000 style - For YC/YCS male contacts

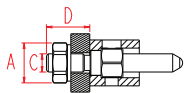


- Daughter board
- Free plug
- 6 keying positions
- Nickel over brass

HDAS F --- YCS **000**

HDAS F --- YC **000**

##### 002 style - For YD/YDS male contacts

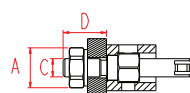


- Daughter board or mezzanine connection
- Nickel over brass

HDAS F --- YDS **002**

HDAS F --- YD **002**

##### 000 style - For YD/YDS male contacts



- Daughter board or mezzanine connection
- 6 keying positions
- Nickel over brass

HDAS F --- YDS **000**

HDAS F --- YD **000**

	Female fittings		Male fittings			
	000 style for YD / YDS / YP female contacts	004 style for YD / YDS / YP female contacts	002 style Guiding for YC / YCS male contacts	002 style Guiding for YD / YDS male contacts	000 style Keying for YC / YCS male contacts	000 style Keying for YD / YDS male contacts
<b>A</b>			Hex 4 [.157]	Hex 5 [.197]	Hex 4 [.157]	Hex 5 [.197]
<b>C</b>	M 2.5 [.098]			M 2.5 [.098]		M 2.5 [.098]
<b>D</b>	7.15 ± 0.2 [.281 ± .008]	5.5 ± 0.2 [.217 ± .008]	1.2 <sub>MAX</sub> [.472]	6 <sub>MAX</sub> [.236]	1.2 <sub>MAX</sub> [.472]	6 <sub>MAX</sub> [.236]
<b>E</b>	3.2 <sub>MAX</sub> [.126]	D -2.8				

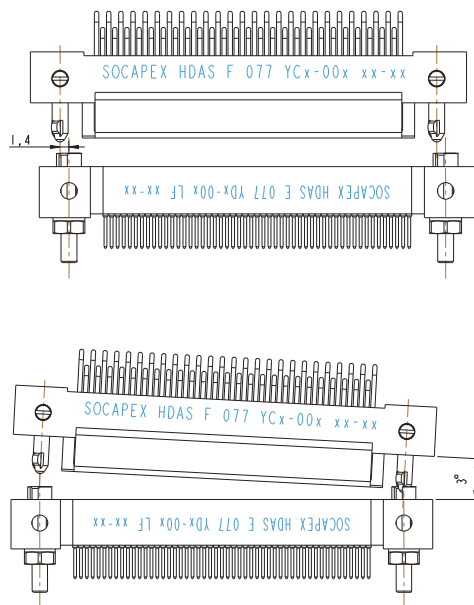
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## HDAS >>> KEYING & GUIDING (2)

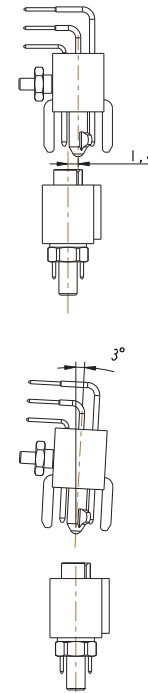


### REALIGNMENT CAPABILITY

In the longitudinal axis



In the lateral axis



HDAS Series

### MATING SEQUENCE

Keying / Guiding	Rails	Electrical contact	Mated connector
1.6 ± 0.35 [.063 ± .014]	1.3 [.051]	0.5 ± 0.3 [.020 ± .012]	1.1 ± 0.3 [.043 ± .012]

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## HDAS >>> 3 & 4 ROWS (3)

### TYPICAL ARRANGEMENTS 3 & 4 ROWS

n is the total number of signal contacts.  
r is the total number of rows.



#### Signal contacts on 3 rows\*

receptacle		n	50, 77, 119	152
	plug		C	$(n - 2) \times 0.635$
			D	$C + 11.43$
		E	$D + 9.325$	$D + 9.82$
		$h_3$	$7.01_{MAX} [.276]$	
		$h_3'$	$8.21_{MAX} [.323]$	
		$h_3''$	$9.36_{MAX} [.369]$	

#### Signal contacts on 4 rows\*

receptacle		n	102	202
	plug		C	$(n - 2) \times 0.47625$
			D	$C + 11.555$
		E	$D + 9.325$	$D + 9.82$
		$h_4$	$8.91_{MAX} [.351]$	
		$h_4'$	$10.11_{MAX} [.398]$	
		$h_4''$	$11.26_{MAX} [.443]$	

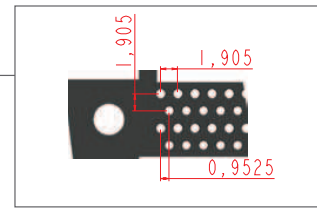
\*in mm: 1mm = 0.03937 inch

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### HDAS >>> 3 & 4 ROWS (3)

#### LAYOUTS 3 & 4 ROWS

The boards are shown from the connector side.  
All contact outputs are equidistant.



n	YD/YDS CONTACT (male and female for plug and receptacle)* YP CONTACT (female for receptacle)	
50 / 77 / 119 / 152 3 rows	n	50, 77, 119      152
	C	(n - 2) x 0.635
	D	C + 11.43

102 / 102 4 rows		
	n	102      202
	C	(n - 2) x 0.47625
D	C + 11.555      C + 11.43	

n	YC/YCS CONTACT (male for plug)*	
50 / 77 / 119 / 152 3 rows	n	50, 77, 119      152
	C	(n - 2) x 0.635
	D	C + 11.43

102 / 102 4 rows		
	n	102      202
	C	(n - 2) x 0.47625
D	C + 11.555      C + 11.43	

	h <sub>0</sub>	2d <sub>2</sub>	d <sub>2</sub>	d <sub>2</sub> /2	p	p/2	d1	2d <sub>1</sub>	R <sub>1</sub>	R <sub>2</sub>
102	2.1 <sup>MAX</sup> [.083]	5.08 [.2]	2.54 [.1]	1.27 [.05]	1.905 [.075]	0.9525 [.0375]	5.7775 [.227]	11.555 [.455]	Ø 2.8 <sup>+0.1</sup> <sub>0</sub> [.110 <sup>0</sup> ]	Ø 0.6 <sub>MIN</sub> [.024] with metallization Ø 0.6 ± 0.05 for YP contacts [Ø.024 ± .002]
50, 77, 119							5.715 [.225]	11.43 [.450]		
152										
202										

\*in mm: 1mm = 0.03937 inch

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## HDAS >>> 5 & 6 ROWS (3)

### TYPICAL ARRANGEMENTS 5 & 6 ROWS

n is the total number of signal contacts.  
r is the total number of rows.



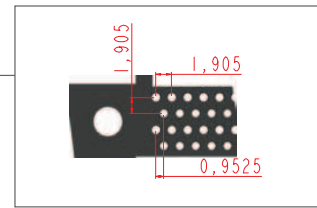
Signal contacts on 5 rows	
receptacle	
<b>n</b>	<b>253</b>
<b>C</b>	95.25 [3.750]
<b>D</b>	106.68 [4.200]
<b>E</b>	116.5 <sub>MAX</sub> [4.587]
<b>h<sub>5</sub></b>	10.82 <sub>MAX</sub> [.426]
<b>h<sub>5</sub>'</b>	12.02 <sub>MAX</sub> [.473]
<b>h<sub>5</sub>''</b>	13.17 <sub>MAX</sub> [.519]

Signal contacts on 6 rows	
receptacle	
<b>n</b>	<b>303</b> <b>402</b>
<b>C</b>	95.25 [3.750]                      62.865 [2.475]
<b>D</b>	106.68 [4.200]                      148.59 [5.850]
<b>E</b>	116.5 <sub>MAX</sub> [4.587]                      158.3 <sub>MAX</sub> [6.232]
<b>h<sub>6</sub></b>	12.72 <sub>MAX</sub> [.501]
<b>h<sub>6</sub>'</b>	13.72 <sub>MAX</sub> [.540]
<b>h<sub>6</sub>''</b>	15.22 <sub>MAX</sub> [.599]

### HDAS >>> 5 & 6 ROWS (3)

#### LAYOUTS 5 & 6 ROWS

The boards are shown from the connector side.  
All contact outputs are equidistant.



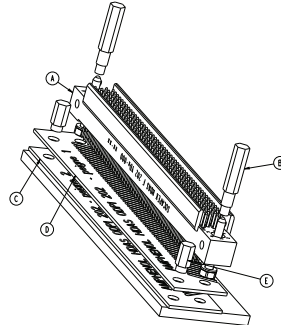
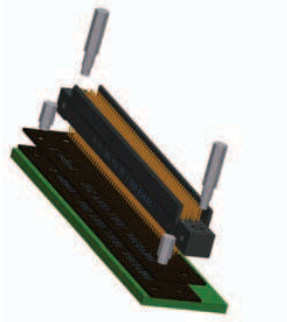
n	YD/YDS CONTACT (male and female for plug and receptacle) YP CONTACT (female for receptacle)									
253 5 rows		<table border="1"> <tr> <td>n</td> <td>253</td> </tr> <tr> <td>C</td> <td>95.25 [3.750]</td> </tr> <tr> <td>D</td> <td>106.68 [4.200]</td> </tr> </table>	n	253	C	95.25 [3.750]	D	106.68 [4.200]		
	n	253								
	C	95.25 [3.750]								
D	106.68 [4.200]									
303 6 rows		<table border="1"> <tr> <td>n</td> <td>303</td> </tr> <tr> <td>C</td> <td>95.25 [3.750]</td> </tr> <tr> <td>D</td> <td>106.68 [4.200]</td> </tr> </table>	n	303	C	95.25 [3.750]	D	106.68 [4.200]		
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402 6 rows		<table border="1"> <tr> <td>n</td> <td>402</td> </tr> <tr> <td>C</td> <td>62.865 [2.475]</td> </tr> <tr> <td>D</td> <td>148.59 [5.850]</td> </tr> <tr> <td>D/2</td> <td>74.295 [2.925]</td> </tr> </table>	n	402	C	62.865 [2.475]	D	148.59 [5.850]	D/2	74.295 [2.925]
	n	402								
	C	62.865 [2.475]								
	D	148.59 [5.850]								
D/2	74.295 [2.925]									
YC/YCS CONTACT (male for plug)										
253 5 rows		<table border="1"> <tr> <td>n</td> <td>253</td> </tr> <tr> <td>C</td> <td>95.25 [3.750]</td> </tr> <tr> <td>D</td> <td>106.68 [4.200]</td> </tr> </table>	n	253	C	95.25 [3.750]	D	106.68 [4.200]		
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$h_0$	$h_1$	$d_2$	$p$	$p/2$	$d1$	$R_1$	$R_2$			
2.1 <sub>MAXI</sub> [.083]	5.08 [.2]	2.54 [.1]	1.905 [.075]	0.9525 [.0375]	5.715 [.225]	$\varnothing 2.8^{+0.1}_0$ [.110 <sup>+0.004</sup> ]	$\varnothing 0.6_{MIN}$ [.024] with metallization $\varnothing 0.6 \pm 0.05$ for YP contacts [ $\varnothing 0.024 \pm .002$ ]			

in mm: 1mm = 0.03937 inch

All dimensions are given for information only and are in mm [inch], except as otherwise specified

## HDAS >>> TOOLING

### MOUNTING OF A STRAIGHT PLUG (YD) ON A BOARD

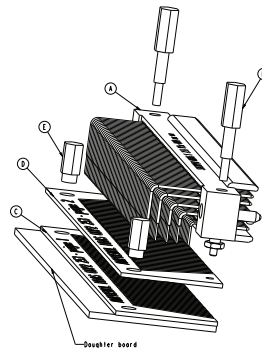
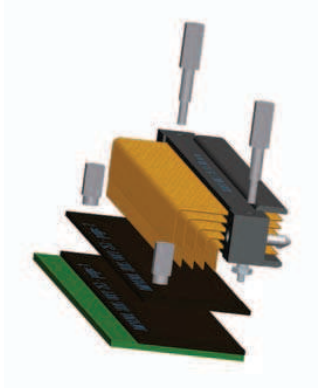


- Assemble alignment spacers (C and D) with tooth chamfers facing up, then insert positioning pins (E) into holes on spacers.
- Align the connector (A) on the spacers using positioning guide (B).
- Exert slight pressure on the connector so the contact tails pass through the spacer cavities and into the PCB holes
- Remove positioning pins (B and E) and alignment spacers (C and D)
- Exert pressure on the connector until it butts against the board and fasten fixing accessories

Part number

HDAS ODP1 xxx

### MOUNTING OF A RIGHT ANGLE (YC) PLUG ON A DAUGHTER BOARD



- Assemble alignment spacers (C and D) with tooth chamfers facing up, then insert positioning pins (E) into holes on spacers.
- Align the connector (A) on the spacers using positioning guide (B).
- Exert slight pressure on the connector so the contact tails pass through the spacer cavities and into the PCB holes
- Remove positioning pins (B and E) and alignment spacers (C and D)
- Exert pressure on the connector until it butts against the board and fasten fixing accessories

Part number

HDAS ODP2 xxx

Consult us

All dimensions are given for information only and are in mm [inch], except as otherwise specified

**NOTES**

Area with horizontal dotted lines for notes.

