

# Supplier Proposal Adequacy Guidelines

Strategic Affordability Analysis Rev 2 (2016-03-30)

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# **Purpose of This Guideline**

- This guideline explains the basic requirements for proposals submitted to Raytheon when cost or pricing data are required.
- This guideline does not apply to proposals that are:
  - Valued at less than the cost or pricing threshold set in FAR 15.403-4.
  - Based on competition.
  - Based on commercial pricing.
- Questions regarding these requirements should be addressed to your Raytheon Supply Chain contact.



# Table of Contents

When cost or pricing data is required, the supplier's proposal needs to include the following sections:

Required Items	Page	FAR Reference
Supplier Proposal Adequacy Checklist	<u>Pg. 4–5</u>	Raytheon Policy
Cover Sheet – SF1411 or equivalent	<u>Pg. 6–7</u>	FAR 15.408, Table 15-2, I.A.
Index	<u>Pg. 8–9</u>	FAR 15.408, Table 15-2, I.B.
Cost Element Breakdown	<u>Pg. 10–11</u>	FAR 15.408, Table 15-2, I.D.
Summary Cost Element Breakdown	<u>Pg. 12–14</u>	FAR 15.408, Table 15-2, I.E.
Material (Including Consolidated BOM)	<u>Pg. 15–22</u>	FAR 15.408, Table 15-2, II.A.
Labor	<u>Pg. 23–27</u>	FAR 15.408, Table 15-2, II.B.
ODC	<u>Pg. 29</u>	FAR 15.408, Table 15-2, II.D.
NRE	<u>Pg. 30–31</u>	FAR 15.408, Table 15-2, II
Rates	<u>Pg. 32–33</u>	FAR 15.408, Table 15-2, II.C.

- Summary cost element breakdowns and consolidated Bills of Material (BOM) are the two most frequently missed items in supplier proposals.
- Additional areas of proposal support, which are not applicable to most proposals:

Required Items	Page	FAR Reference
Commercial Justification	<u>Pg. 36–39</u>	FAR 2.101 & FAR 15.403
Change Proposal	<u>Pg. 40–45</u>	FAR 15.408, Table 15-2, III.B.
Additional Guidance	<u>Pg. 69</u>	Raytheon Support



#### Supplier Proposal Adequacy Checklist

- Raytheon Policy requires suppliers to complete a Raytheon Supplier Proposal Adequacy Checklist (sent with the RFP) for all proposals that exceed \$750,000.
  - Additionally, Raytheon requests the cost element breakdown, bill of material and labor detail in Excel format.
- The purpose of this form is as follows:
  - To provide the supplier with a checklist to help ensure that all the supporting documentation has been included so the proposal will be deemed adequate by Raytheon, our customer and the DCAA.
  - To provide Raytheon with a tool to more quickly verify where the supporting documentation can be found in the proposal.
- An example is provided on the next slide and under the commercial justification section of this module.

#### **Supplier Proposal** Adequacy Checklist Example

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Supply Chain Manager if required (type ar print Signature

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Raytheon		
SUPPLIEB PBC	POSAL ADEQUACY CHECKLIST	
Supplier Name		
Supplier Proposal Number		
Soloct a response for each item	Provided	
😫 Mauro avor ta abtain dotailo dinfarmatian	Location	
Click ta link ta the Required Farm		
Click to link to the Supplier Proparal Adequacy Guideliner	Proposal F not provided please explain	
Pricing Proparal Cover Sheet or Eq. FAR 15.40\$ Table 15-2, I.A.		
1 Ir the propored profit/fee directely identified?		Pagen 5 - 7 of the Gadener
2 Deer the total cart and total price tie to the price summaries and cart element break downs?		Pagen 18 - 14 of Her Godenen
3 Har the linked proparal coversheet (cell E20) been provided with the proparal?		Pages 6 - 7 of the Gadeses
Index FAR 15.40* Table 15-2, I.B.		
1 Ir there an Index provided with the proposal?		Pages I - 3 of the Gadeses
Cast Flam and Datail and Community FAR 15 dat Table 15.2 ( D to F		
1 Is there a cast element detail provided for each item propaged at each of the required quantities?		Pages 18 - 11 of the Gadesen
2 U thore as ummary curtelement previde a rareach quantity and yearrist propured:		Pages 12 - Wak für Gadrars
Matorial FAR 15.40\$ Tablo 15-2, II.A.		
1 Ir thore an individual Bill of Material provided for each part and at each price point?		Pagen 15 - 17 of like Godenen
2 Har a matorial barir of ortimato and copier of support documentation been provided?		Pages 15 - 16 of Ibr Gadrara
3 Har a controlidated Bill of Material been provided for each price point proposed and lot geor? 4 Do the ledividual and Controlidated Bill of Material's contain the required information?		Pages 18 - 13 of the Gadesara
5 If no costary, have Suppliers and Sub-Tiers that exceed \$700,000 been adequately addressed?		Pages 13 - 21 of Ibr Gadrees
6 If no cassary, have interorganizational corts (IOTs) been addressed adequately, and required data provided?		Page 22 af lier Gadrara
7 If no cossary, have Suppliers included sub-tier cortified cust or pricing data?		Page 22 of Ibr Godroro
8 Excessive Pass-through - Have sub-tier suppliers expected to be > 70% of the total cast been identified		
Labur Huurz FAR 15.40‡ Table 15-2, II.B.		
1 For labor basis of estimates, does the proposal include labor categories, labor hours and tasks?		Pages 25 - 25 of the Gadeses
2 Har a barir of ortimate been provided showing how the proposed labor hours were developed?		Pagra 25 - 28 of Ibr Gadrara
3 Door the proporal contain a time-phared labor breakout?		Page 23 of the Gadrara
Rator FAR 15.40* Table 15-2, II.C.		
1 Door the propagal indicate the basis of estimate for propaged rates and how they are applied?		
2 Ir thore a Gavernment forward pricing rate agreement in place? If, so ir the official submittal identified?		
3 Are you willing to allow Raytheon to audit the proposed Direct and Indirect rates?		Rale Andi Informaton Regard
4 If Raytheon is allowed to audit the proposed rates, has the rate support been provided?		Rale Andi Informaton Regard
6 If necessary, does the propagal include submission of Form CASB-CMF for facilities capital cast of money?		
Uther Direct Carer (UDC) FAR 15.444 14616 15-2, II.D.		
1 Har a barir of ortimate and cart support been provided for propared ODC items?		Page 23 of the Godesen
2 If travely propared y there details nowing the number of trips, people and days by location and rate: 3 If revalties have been propaged and they exceed \$1.500, has the required information been provided?		Page 23 aF Ibr Gadeara
Man Kocurring Engineering (MKE) FAK 15.444 Table 15-2, II		
1 Har a basis of ostimate and curts upport been provided for proposed NRE items?		Pages 38 - 31 of Ibr Gadrara
Additional		
1 If the proporal ir for a change to an exirting contract, har the proporal been submitted in the correct format?		Pages 40 - 45 of the Gadeses
2 Har the proparal been submitted in non-password protected versions of Excel and Word?		
3 Link to Full Supplier Proposal Adequacy Guidelines		Supplier Proparal Guidelinea 🕂 🚽
Supplier		
By Signing bolow, you are confirming that required cart and pricing data is part of your proparal and meets the requirem	nentr of Raytheon's proporal pricing instructions.	
Series a representative (sype or print) Signature	Date (mm an ) )	

Date (mmfddfyy)

Date (mm/dd/yy)

By Signing below, you are confirming receipt af required cart and pricing data for this proporal and that it meets the requirements of Raytheon's proporal pricing instructions. Supply Chain (type or print) Signature Date (mm/dd/yy)

Index

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### **Cover Sheet**

- Include a cover sheet that includes the following information:
  - Solicitation number.
  - Name and address of offeror.
  - Name and telephone number of point of contact.
  - Name, address, phone number and email for your DCMA and DCAA.
  - Type of contract action.
  - Proposed cost, profit or fee, and total price maximum proposal value.
  - If you will require the use of government property.
  - Whether your organization is subject to cost accounting standards (CAS) see details in FAR 15.408, Table 15-2, I.A. (8).
  - The statement designated in FAR 15.408, Table 15-2, I.A. (9).
  - Date of submission.
  - Name, title and signature of authorized representative.
- Most contractors use the Government Form 1411.
- An example is provided on the next slide.

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#### Cover Sheet Example





- Include an index that references where the supporting data for your estimates is located in the proposal.
  - The index should include the following:
    - Title of information being referenced (Summary cost element breakdown, material, labor, etc.).
    - Location in the proposal (page number or file name and page if located in a separate file).
- An example is provided in the next slide.



## Index Example

Proposal No.: KLM.09.059	
Date: October XX, XXXX	ABC Corporation
Index	
1. Cover sheet	Page XX
2. Business section	Page XX
2.1 Assumptions and Conditions	Page XX
3. Pricing	Page XX
3.1 Unit Pricing	Page XX
3.2 Cost Element by Part Number	Page XX
3.3 Cost Element Summary	Page XX
4. Material	Page XX
4.1 Bill of Materials by Part Number	Page XX
4.2 Consolidated Bill of Material	Page XX
4.3 Purchase Orders and Quotes (File PO-Quotes.PDF)	Pages X-XX
5. Labor	
6. Etc.	Page XX





### Cost Element Breakdown by Line Item

- A cost element breakdown is required for each proposed line item. If the proposal covers multiple price points or multiple years, a cost element breakdown will be required for each price point for each year.
  - For example, assume your proposal includes the following three line items:

Part Number	Quantity	Unit Price	Total Price
<ul> <li>Part ABC</li> </ul>	50	\$12,464	\$623,213*
Part ABB	75	\$10,342	\$775,662*
NRE	1		\$143,375
<ul> <li>Total</li> </ul>			\$1,542,250

- You would need to provide separate cost element breakdowns for Parts ABC, ABB and the NRE.
   See the next slide for an example.
  - \* Slight differences due to rounding.

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# Cost Element Breakdown by Line Item Example

Cost Element Detail — Part ABC (Qty 50)				
Cost Element	Rate	Hours	Total \$	
Assembly	\$ 18.25	2,025	\$ 36,956	
Machinist	\$ 24.00	275	\$ 6,600	
Quality Assurance	\$ 22.00	635	\$ 13,970	
Engineer 1	\$ 32.00	119	\$ 3,808	
Total Direct Labor		3,054	\$ 61,334	
Production Support	\$ 38.46	1,564	\$ 60,154	
Labor Overhead	225%		\$ 273,348	
Sub-Total Labor & OH			\$ 394,836	
Material			\$ 47,312	
ODC			\$ 7,500	
Total Mfg Exp			\$ 449,648	
G&A	26%		\$ 116,909	
Total Cost			\$ 566,557	
Profit/Fee	10%		\$ 56,656	
Total Price			\$ 623,213	

#### Cost Element Detail — Part ABB (Qty 75)

Cost Element	Rate	Hours	Total \$
Assembly	\$ 18.25	2,100	\$ 38,325
Machinist	\$ 24.00	250	\$ 6,000
Quality Assurance	\$ 22.00	400	\$ 8,800
Engineer 1	\$ 32.00	181	\$ 5,807
Total Direct Labor		2,931	\$ 58,932
Production Support	\$ 38.46	2,346	\$ 90,231
Labor Overhead	225%		\$ 335,616
Sub-Total Labor & OH			\$ 484,778
Material			\$ 65,363
ODC			\$ 9,500
Total Mfg Exp			\$ 559,641
G&A	26%		\$ 145,507
Total Cost			\$ 705,148
Profit/Fee	10%		\$ 70,515
Total Price			\$ 775.663

#### Cost Element Detail - NRE

Cost Element	Rate	Hours	Total \$
Assembly	\$ 18.25	125	\$ 2,281
Machinist	\$ 24.00	-	\$-
Quality Assurance	\$ 22.00	-	\$-
Engineer 1	\$ 32.00	250	\$ 8,000
Total Direct Labor		375	\$ 10,281
Production Support	\$ 38.46	250	\$ 9,615
Labor Overhead	225%		\$ 44,767
Sub-Total Labor & OH			\$ 64,664
Material			\$ 38,781
ODC			\$-
Total Mfg Exp			\$ 103,445
G&A	26%		\$ 26,896
Total Cost			\$ 130,341
Profit/Fee	10%		\$ 13,034
Total Price			\$ 143,375

Additional	Examples
Good	Bad



## Summary Cost Element Breakdown

- When more than one contract line item (Part number, NRE etc.) is proposed, you must provide summary total amounts covering all items for each element of cost. If the proposal covers a high, mid and low point, the summary needs to only be for those points, not all the different combinations that can result from range pricing. If the proposal is for multiple years there needs to be a summary for each of the years.
  - For example if your proposal included the following :

Part Number	Quantity	Unit Price	<b>Total Price</b>
Part ABC	50	\$12,464	\$623,213*
<ul> <li>Part ABB</li> </ul>	75	\$10,342	\$775,662*
NRE	1		\$143,375
<ul> <li>Total</li> </ul>			\$1,542,250

 You would need to provide a summary by cost element that includes the total proposed value of \$1,542,250. See the next slide for an example showing the three individual cost elements being combined into a summary.

\* Slight differences due to rounding.



### Summary Cost Element Breakdown Example

Cost Element Detail - P	art ABC (	Qty 50)		
Cost Element	Rate	Hours	То	tal \$
Assembly	\$ 18.25	2,025	\$	36,956
Machinist	\$ 24.00	275	\$	6,600
Quality Assurance	\$ 22.00	635	\$	13,970
Engineer 1	\$ 32.00	119	\$	3,808
Total Direct Labor		3,054	\$	61,334
Production Support	\$ 38.46	1,564	\$	60,154
Labor Overhead	225%	, D	\$	273,348
Sub-Total Labor & OH			\$	394,836
Material			\$	47,312
ODC			\$	7,500
Total Mfg Exp			\$	449,648
G&A	26%	, D	\$	116,909
Total Cost			\$	566,557
Profit/Fee	10%	, D	\$	56,656
Total Price			\$	623,213

#### Cost Element Detail - Part ABB (Qty 75)

Cost Element	Rate	Hours	Tota	al \$
Assembly	\$ 18.25	2,100	\$	38,325
Machinist	\$ 24.00	250	\$	6,000
Quality Assurance	\$ 22.00	400	\$	8,800
Engineer 1	\$ 32.00	181	\$	5,807
Total Direct Labor		2,931	\$	58,932
Production Support	\$ 38.46	2,346	\$	90,231
Labor Overhead	225%		\$	335,616
Sub-Total Labor & OH			\$	484,778
Material			\$	65,363
ODC			\$	9,500
Total Mfg Exp			\$	559,641
G&A	26%		\$	145,507
Total Cost			\$	705,148
Profit/Fee	10%		\$	70,515
Total Price			\$	775,663

#### Cost Element Detail - NRE

Rate	Hours	Total \$
\$ 18.25	125	\$ 2,281
\$ 24.00	-	\$-
\$ 22.00	-	\$-
\$ 32.00	250	\$ 8,000
	375	\$ 10,281
\$ 38.46	250	\$ 9,615
225%	D	\$ 44,767
		\$ 64,664
		\$ 38,781
		\$-
		\$ 103,445
26%		\$ 26,896
		\$ 130,341
10%		\$ 13,034
		\$ 143,375
	Rate Rate \$ 18.25 \$ 24.00 \$ 22.00 \$ 32.00 \$ 38.46 225% 26% 10%	Rate         Hours           Rate         Hours           \$ 18.25         125           \$ 24.00         -           \$ 22.00         -           \$ 32.00         250           375         375           \$ 38.46         250           225%         -           26%         -           10%         -

#### Cost Element Summary

- Total Proposal			
Cost Element	Rate	Hours	Total \$
Assembly	\$ 18.25	4,250	\$ 77,563
Machinist	\$ 24.00	525	\$ 12,600
Quality Assurance	\$ 22.00	1,035	\$ 22,770
Engineer 1	\$ 32.00	550	\$ 17,615
Total Direct Labor		6,360	\$ 130,547
Production Support			\$ 160,000
Labor Overhead	225%		\$ 653,731
Sub-Total Labor & OH			\$ 944,278
Material			\$ 151,456
ODC			\$ 17,000
Total Mfg Exp			\$ 1,112,734
G&A	26%		\$ 289,311
Total Cost			\$ 1,402,045
Profit/Fee	10%		\$ 140,205
Total Price			\$ 1,542,250

Additional Examples

Bad

Good



### Summary Cost Element Breakdown

 If the proposal is for a base year plus option years, there needs to be a summary Cost Element Breakdown for each of the years at the points in the RFP requiring Cost or Pricing.

Cost Element Detai	l - Part AB	C (Qty 50	)	Cost Element Detai	l - Part AB	B (Qty 7	5)		Cost Element Detail - Part ABC (Qty 50)				Cost Element Detail - Part ABB (Qty 75)				
Cost Element	Rate	Hours	Total \$	Cost Element	Rate	Hours	Tot	tal \$	Cost Element	Rate	Hours	Total \$		Cost Element	Rate	Hours	Total \$
Assembly	\$ 18.25	2,150	\$ 39,238	Assembly	\$ 18.25	2,100	\$	38,325	Assembly	\$ 18.80	2,150	\$ 40,415		Assembly	\$ 18.80	2,100	\$ 39,475
Machinist	\$ 24.00	275	\$ 6,600	Machinist	\$ 24.00	250	\$	6,000	Machinist	\$ 24.72	275	\$ 6,798		Machinist	\$ 24.72	250	\$ 6,180
Quality	\$ 22.00	635	\$ 13,970	Quality	\$ 22.00	400	\$	8,800	Quality	\$ 22.66	635	\$ 14,389		Quality	\$ 22.66	400	\$ 9,064
Engineer 1	\$ 32.00	119	\$ 3,808	Engineer 1	\$ 32.00	181	\$	5,807	Engineer 1	\$ 32.96	119	\$ 3,922		Engineer 1	\$ 32.96	181	\$ 5,981
Total Direct Labor		3,179	\$ 63,616	Total Direct Labor		2,931	\$	58,932	Total Direct Labor		3,179	\$ 65,524		Total Direct Labor		2,931	\$ 60,700
Prod. Support	\$ 38.46	1,564	\$ 60,154	Prod. Support	\$ 38.46	2,346	\$	90,231	Prod. Support	\$ 39.62	1,564	\$ 61,958		Prod. Support	\$ 39.62	2,346	\$ 92,938
Overhead	225%		\$ 278,481	Overhead	225%		\$	335,616	Overhead	225%		\$ 286,835		Overhead	225%		\$ 345,684
Sub-Total			\$ 402,250	Sub-Total			\$	484,778	Sub-Total			\$ 414,318		Sub-Total			\$ 499,321
Material			\$ 47,312	Material			\$	65,363	Material			\$ 48,731		Material			\$ 67,324
ODC			\$ 7,500	ODC			\$	9,500	ODC			\$ 7,500		ODC			\$ 9,500
Total Mfg Exp			\$ 457,062	Total Mfg Exp			\$	559,641	Total Mfg Exp			\$ 470,549		Total Mfg Exp			\$ 576,145
G&A	26%		\$ 118,836	G&A	26%		\$	145,507	G&A	26%		\$ 122,343		G&A	26%		\$ 149,798
Total Cost			\$ 575,899	Total Cost			\$	705,148	Total Cost			\$ 592,892		Total Cost			\$ 725,943
Profit/Fee	10%		\$ 57,590	Profit/Fee	10%		\$	70,515	Profit/Fee	10%		\$ 59,289		Profit/Fee	10%		\$ 72,594
Total Price			\$ 633,488	Total Price			\$	775,663	Total Price			\$ 652,181		Total Price			\$ 798,537

	Cost	Element	Summary	— Year 1
-				

Cost Element Summary - Total Proposal										
Cost Element	Rate	Hours	To	tal \$						
Assembly	\$18.25	4,250	\$	77,563						
Machinist	\$24.00	525	\$	12,600						
Quality	\$22.00	1,035	\$	22,770						
Engineer 1	\$32.00	300	\$	9,615						
Total Direct Labor		6,110	\$	122,547						
Prod. Support	\$38.46	3,910	\$	150,385						
Overhead	225%		\$	614,097						
Sub-Total			\$	887,028						
Material			\$	112,675						
ODC			\$	17,000						
Total Mfg Exp			\$	1,016,703						
G&A	26%		\$	264,343						
Total Cost			\$	1,281,046						
Profit/Fee	10%		\$	128,104.64						
Total Price			\$	1,409,151						

#### Cost Element Summary — Year 2

Cost Element Summary - Total Proposal										
Cost Element	Rate	Hours	Total \$							
Assembly	\$18.80	4,250	\$ 79,889							
Machinist	\$24.72	525	\$ 12,978							
Quality	\$22.66	1,035	\$ 23,453							
Engineer 1	\$32.96	300	\$ 9,903							
Total Direct Labor	\$ -	6,110	\$ 126,224							
Prod. Support	\$39.62	3,910	\$ 154,896							
Overhead	225%		\$ 632,520							
Sub-Total			\$ 913,639							
Material			\$ 116,055							
ODC			\$ 17,000							
Total Mfg Exp			\$1,046,695							
G&A	26%		\$ 272,141							
Total Cost			\$1,318,835							
Profit/Fee	10%		\$ 131,884							
Total Price			\$1,450,719							



- Include a BOM for each individual part proposed. A BOM is a list of the raw materials, subassemblies, etc., needed to manufacture a product.
  - Provide your BOMs in Excel format.
  - The consolidated and individual BOMs need to identify the following for each line item:
    - Part number and description.
    - Supplier.
    - Quantity.
    - Unit price Unit pricing on the BOM should tie to the support.
    - Total price.
    - Basis for pricing (vendor quotes, purchase orders).\*\*
    - \*\*Source of pricing (PO, quote, etc.) must be referenced in the BOM.
  - Raytheon will require copies of the support (i.e., quotes, purchase orders) for a sample of the items on the BOM during the cost analysis.



- If attrition/yield or scrap are added to your material, you will need to submit adequate basis of estimates and support as appropriate.
- There are times when your BOM may be impacted by minimum buys or NRE that is passed along from your supplier. If this happens, make sure this is clearly identified on the BOM and the supporting quotes or POs.
- In addition to the individual BOMs, FAR requires a consolidated BOM in your proposal. A consolidated BOM is a listing of all the material needed for the proposal. A consolidated BOM combines all the materials for each of the parts being proposed, as well as assemblies, services or material associated with NRE.



### Individual Bills of Material Example

#### BOM — Part No. ABC (qty 50)

Part #:	Description	Supplier	Qty/Part	Total Qty	Unit	Price	Tot	tal Price	Basis
AA45621	Motor	Motor World	1	50	\$	564.13	\$	28,207	Quote
CV97564	Antenna	Worldcom	1	50	\$	75.42	\$	3,771	РО
RB98745	Antenna Cover	APP	1	50	\$	55.34	\$	2,767	Quote
DF9987	Contact	Continental	5	250	\$	15.73	\$	3,933	РО
RQ6942	Base Plate	APP	1	50	\$	60.44	\$	3,022	Quote
HV4561	Housing	APP	1	50	\$	83.61	\$	4,181	Quote
QQ9866	Retaining Screw	McMaster	15	750	\$	0.21	\$	158	РО
DV4123	Connector	Continental	6	300	\$	4.25	\$	1,275	РО
				Total	Mate	erial	\$	47,312	

Note: The Total Material should tie to the material listed on the cost element breakdown for Part #: ABC

#### BOM — Part No. ABB (qty 75)

Part #:	Description	Supplier	Qty/Part	Total Qty	Uni	t Price	To	tal Price	Basis
AA45621	Motor	Motor World	1	75	\$	564.13	\$	42,310	Quote
HY9876	Harness	POM	3	225	\$	34.89	\$	7,850	РО
VD9684	Agent	Fluid Systems	2	150	\$	25.35	\$	3,803	Quote
DF9987	Contact	Continental	4	300	\$	15.73	\$	4,719	РО
RQ6942	Base Plate	APP	1	75	\$	60.44	\$	4,533	Quote
QQ9866	Retaining Screw	McMaster	15	1,125	\$	0.21	\$	236	PO
DV4123	Connector	Continental	6	450	\$	4.25	\$	1,913	РО
				Total Material \$		\$	65,363		
Note: The	P								

Note: The Total Material should tie to the material listed on the cost element breakdown for Part #: ABB

#### BOM - NRE

Part #:	Description	Supplier	Qty/Part	Total Qty	Unit Price	Tota	al Price	Basis		
JTM-4VS	Jet Verticle Mill	Toolmart	2	2	\$10,141.00	\$	20,282	Quote		
GH-2280	Jet Precision Metal Lathe	Northern Tool	1	1	\$18,499.00	\$	18,499	Quote		
				Total Material			38,781			
Note: The T	lote: The Total Material should tie to the material listed on the cost element breakdown for NRE									

Note: The Total Material should the to the material listed on the cost element breakdown for NRE





# **Consolidated Bill of Material Example**

- Below is an example of a consolidated BOM. This BOM was developed by taking the three individual BOMs on the previous page and combining them together.
  - In a consolidated BOM part numbers and quantities should be combined (or subtotaled) if they are the same parts. For example the BOMs for Part Nos. ABC and ABB both require the same motor – Part No. AA45621. In the consolidated BOM the requirements have been combined and reflect the total number of motors that will be needed for this proposal.

Consolida	ted Bill of Material											
Part #:	Description	Supplier	Total Qty	Uni	t Price	Tot	al Price	Basis				
AA45621	Motor	Motor World	125	\$	\$ 564.13		\$ 564.13		\$ 564.13		70,516	Quote
CV97564	Antenna	Worldcom	50	\$	75.42	\$	3,771	РО				
RB98745	Antenna Cover	APP	50	\$	55.34	\$	2,767	Quote				
DF9987	Contact	Continental	550	\$	15.73	\$	8,652	РО				
RQ6942	Base Plate	APP	125	\$	60.44	\$	7,555	Quote				
HV4561	Housing	APP	50	\$	83.61	\$	4,181	Quote				
QQ9866	Retaining Screw	McMaster	1,875	\$	0.21	\$	394	РО				
DV4123	Connector	Continental	750	\$	4.25	\$	3,188	РО				
VD9684	Agent	Fluid Systems	150	\$	25.35	\$	3,803	Quote				
HY9876	Harness	POM	225	\$	34.89	\$	7,850	РО				
JTM-4VS	Brideport Verticle Mill	Toolmart	2	\$1	0,141.00	\$	20,282	Quote				
GH-2280	Precision Metal Lathe	Northern Tool	1	\$1	\$18,499.00		18,499	Quote				
			Total Material \$ 151,456			151,456						
Note: The T	otal Material should tie to	the material liste	ed on the summ	nary o	cost el eme	nt b	reakdown					

Additional	Examples

Bad



# **Consolidated Bill of Material**

 If the proposal is for a base year plus option years, there needs to be a consolidated BOM for each of the years at each of the points in the RFP requiring cost or pricing.

Consolida	Consolidated Bill of Material — Year 1					
Part #:	Descriptio	Supplier	Total Qty	Unit Price	Total Price	Basis
R689433	Radome	Ray Dome	300	\$ 1,370.00	\$ 411,000	Quote
S453333	Servo	Motion Bay	600	\$ 350.00	\$ 210,000	PO
C986577	Frame	APS Limited	300	\$ 255.34	\$ 76,602	Quote
A446588	Antenna	Motion Bay	300	\$ 490.00	\$ 147,000	PO
Consolida	ted Bill of N	Material — Yea	ar 2			
Part #:	Descriptio	Supplier	Total Qty	Unit Price	Total Price	Basis
R689433	Radome	Ray Dome	400	\$ 1,287.50	\$ 515,000	Quote
S453333	Servo	Motion Bay	800	\$ 334.75	\$ 267,800	PO
C986577	Frame	APS Limited	400	\$ 257.50	\$ 103,000	Quote
A446588	Antenna	Motion Bay	400	\$ 489.25	\$ 195,700	PO

 To determine if a subtier cost analysis is required, you need to add together the anticipated costs for each supplier for all years. In the above example there are two suppliers that will require a cost analysis (Ray Dome and Motion Bay).

Total Proposal Dollars by Subtier Supplier									
Sub-Tier	Total		Cost Analysis						
Supplier	Proposal \$		Required						
Raydome	\$	926,000	Y						
Motion Bay	\$	820,500	Y						
APS Limited	\$	179,602	N						





- Supplier proposals
- A cost analysis report is required if any of your suppliers' proposals exceed the Truth in Negotiations Act (TINA) threshold of \$750,000. These need to be submitted with your proposal.
  - If the cost analysis for a supplier is not complete at the time of your proposal submittal, a schedule listing the estimated completion dates for each supplier needs to be provided in the proposal.
  - If an exemption applies that eliminates the need for a cost analysis (commercial or competitively priced), documentation needs to be provided to support these claims.



- If you claim your supplier was competed and the value is over \$750,000, you will need to provide the following:
  - Evidence that an RFP or solicitation to bid was sent to two or more suppliers capable of providing the goods or services requested.
    - Copies of the quotes received from each of the suppliers who were competed.
    - Supplier's analysis with basis of rationale for why the winning bid represents the best value (lowest price, technical considerations, etc.).
  - If you claim your supplier's parts or services are commercial refer to the commercial, section in this.

**Commercial Section** 



 Refer to the detailed instructions in the RFP when your proposal supports a base year plus options contract or a long-term agreement. Guidance should be provided here on the consolidation and subtier requirements. If you have any questions regarding this, contact your Raytheon Supply Chain representative.

#### Interorganizational costs

- Interorganizational costs are defined as the cost of items transferred between divisions within the same company.
- If you have bid any interorganizational costs in your proposal, you will need to provide a cost element breakdown for each interorganizational transfer and support as appropriate.
- One more thing:
  - If you have a supplier with a value in excess of \$13.5 million or is greater than 10 percent of your total proposal and exceeds \$750,000, FAR 15.408 Table 15-2 requires that we submit the supplier's proposal and cost or pricing data with our own proposal.

#### Raytheon

# Labor

#### Labor hours:

 Provide a time-phased (e.g., monthly, quarterly) breakdown of labor hours, rates and cost by appropriate category, and furnish basis for estimates.

Time	Time Phased Breakdown														
Year 2014									2015				-	Total	
Dept.	Description	Hour	Rate	Do	llars	Hour		Ra	te	Dollars			Hours	Doll	ars
Direct	Labor:														
1001	Assembly	2,000	\$ 17.20	\$	34,400		1,333	\$	17.72	\$	23,615		3,333	\$	58,015
1002	Machine Shop	250	\$ 25.00	\$	6,250		167	\$	25.75	\$	4,300		417	\$	10,550
1003	Test	100	\$ 28.00	\$	2,800		67	\$	28.84	\$	1,932		167	\$	4,732
	Total Direct Labor	2,350		\$	43,450		1,567			\$	29,848		3,917	\$	73,298



# Labor

#### Labor hours:

- Proposed labor hours are generally a combination of direct and support labor hours.
  - Direct labor hours Hours that can be identified specifically to a final end item.
  - Support labor hours Hours that cannot be specifically identified to one end item. For example, a production manager may be in charge of overseeing the manufacturing of multiple parts.



### Labor

- You need to provide a breakdown of the labor hours by labor category and function along with a basis of estimate for the proposed labor hours.
  - For example if you propose 500 hours for an end item, you would need to provide a breakdown by category/function (assembly, inspection, supervisor, engineer, etc.). You also need to provide a detailed basis of estimate for each category/function showing how you arrived at the hours for the proposed labor category.
  - Generally the basis should be actual production history. An alternative approach is the use of engineering estimates if the item has not been manufactured before.
- Cost Accounting Standards (CAS) 401 requires that a company is consistent between proposals and accounting practices. The way a company estimates its labor hours needs to also be the way it accumulates its production history.



#### Labor Hours Example

Proposal No.: KLM.09.059

#### Date: October 7, 20XX

ABC Corporation

Labor Hours

Proposed Labor Hours - 82.79 hrs/unit for Part ABC

Direct Labor		Hrs/Unit
Assembly		38.00
Machinist		3.50
QA		7.62
Engineer 1		2.38
	Sub-total	51.51
Droduction Supp	ort	Hrc/Hoit
Production Supp	on	nis/unit
MFG Supervisor	ort	9.20
MFG Supervisor Eng Supervisor		9.20 3.68
MFG Supervisor Eng Supervisor QA Supervisor		9.20 3.68 9.20
MFG Supervisor Eng Supervisor QA Supervisor Production Mgr		9.20 3.68 9.20 9.20
MFG Supervisor Eng Supervisor QA Supervisor Production Mgr	Sub-total	9.20 3.68 9.20 9.20 31.28
MFG Supervisor Eng Supervisor QA Supervisor Production Mgr	Sub-total	9.20 3.68 9.20 9.20 31.28

#### Labor Hours Example – Actual Production History

	Actual Pr	oduction	History —	Part ABC	,			
							Propo	sed
Duration - Months	7		9		24		12	
Qty	30		39		110		50	
End Date	11/15/2006		9/8/2007		9/1/2009			
Direct Labor	Total Hrs	Hrs/Unit	Total Hrs	Hrs/Unit	Total Hrs	Hrs/Unit	Total Hrs	Hrs/Unit
Assembly	1,836	61.20	1,675	42.95	4,338	39.44	1,900	38.00
Machinist	169	5.64	154	3.96	400	3.63	175	3.50
QA	368	12.28	336	8.62	870	7.91	381	7.62
Engineer 1	115	3.83	105	2.69	272	2.47	119	2.38
Production Support	Total Hrs		Total Hrs		Total Hrs		Total Hrs	Hrs/Unit
MFG Supervisor	268		345		920		460	9.20
Eng Supervisor	107		138		184		184	3.68
QA Supervisor	268		345		920		460	9.20
Production Mgr	268		345		920		460	9.20
							Hrs/Unit	82.79

Addit	Additional Examples							
Good	Good	Bad						

Index

Raytheon



## Labor Hours Examples – Basis of Estimate

- Basis of estimate for direct labor:
  - Proposed direct labor hours were developed by applying a 90 percent learning curve to the production labor history for part BBC. You need to provide basis for the 90 percent curve.
- Basis of estimate for the manufacturing supervisor:
  - The manufacturing supervisor's time is based on the latest production history for Part ABC. The latest production history for Part ABC (shown on the previous page) shows that 920 hours were used over a 24-month period. Since the current proposal has been estimated to cover 12 months, 460 hours were applied for the manufacturing supervisor (920 divided by 2).
- Basis of estimate for engineering supervisor:
  - The engineering supervisor's time is based on the latest production history for Part ABC. The latest production history for Part ABC (shown on the previous page) shows that 184 hours were necessary to complete the task. This task is similar, and so we estimate 184 hours.



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# **Other Direct Costs (ODC)**

- Other direct costs (ODC)
  - List other expenses not otherwise included under material and labor (e.g., travel, freight) and provide basis for pricing.
  - For example, the basis for travel would include the location, number of trips, number of people attending and the estimated expenses for the travel.





# Nonrecurring Expenses (NRE)

- Nonrecurring Expenses (NRE)
  - NRE refers to one-time costs that you would not normally see from proposal to proposal.
  - Examples of NRE are as follows:
    - Special tooling.
    - New equipment.
    - Equipment refurbishment.
    - Hours and materials associated with increasing throughput capacity.
    - Hours and materials to research, develop, design and test new processes.
    - One-time review events.



# NRE

- As mentioned earlier, NRE charges must be broken out by cost element. This means the material and labor components associated with the NRE are clearly broken out.
  - Material any material associated with NRE should be supported by supplier quotes or POs.
  - Labor labor hours associated with NRE should have basis of estimates (BOE) that are broken down by labor category and include detailed descriptions of the tasks that will be performed.





### Rates

- Rates include direct labor, overhead, general and administrative expense (G&A) and cost of money (COM).
- Raytheon has the capability to perform rate audits on suppliers in lieu of having the DCAA do this.
- If you allow Raytheon to perform this rate audit, you need to provide the following information:
  - Explanation as to how the rates were calculated.
  - Detailed documentation (financial statements, labor pools, listing of unallowable expenses, etc.) that support the rate calculations.
  - If the detailed documentation is based upon budgetary numbers, you will also need to provide three years of your most current actuals to support your budgetary numbers.
  - If budgetary numbers differ significantly from the most recent actuals, provide detailed explanations for these differences.



#### Rates

#### • Facilities capital COM:

 When you elect to claim COM, submit a completed form CASB-CFM (Facilities Capital Cost of Money Factors Computation) in accordance with FAR 31.205-10. Also, complete DD Form 1861 and include a copy in your proposal submission. Both forms can be found online at various locations.

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# Summary

 In summary, all noncompetitive, noncommercial proposals valued at more than \$750,000 are required to include the following information:

Required Items	FAR Reference
Supplier Proposal Adequacy Checklist	Raytheon Policy
Cover Sheet — SF1411 or equivalent	FAR 15.408, Table 15-2, I.A.
Index	FAR 15.408, Table 15-2, I.B.
Cost Element Breakdown	FAR 15.408, Table 15-2, I.D.
Summary Cost Element Breakdown	FAR 15.408, Table 15-2, I.E.
Material	FAR 15.408, Table 15-2, II.A.
Labor	FAR 15.408, Table 15-2, II.B.
ODC	FAR 15.408, Table 15-2, II.D.
NRE	FAR 15.408, Table 15-2, II

- Sufficient rationale and supporting documentation to support each of the proposed cost elements is also required.
- Obtaining adequate supplier proposals is always on the critical path, since Raytheon cannot submit its proposal to the government until it has received adequate proposals from its subcontractors. Therefore, it is critical that adequate supplier proposals are obtained as quickly as possible.



### **Other Types of Proposals**

- Commercial item proposals.
- Change proposals.
- The following slides are only applicable in certain situations.





- Commercial Items if you or one of your suppliers is providing a commercial part, cost or pricing data and a cost analysis is not required. However, you must demonstrate that the part is commercial and that the price is reasonable.
  - A commercial item is any item other than real property, that is a type customarily used by the general public or by a nongovernment entity.
    - Has also been sold, leased or licensed to the general public, or been offered for sale, lease, or license to the general public.
  - A final commercial determination is made by the government contracting officer. If the item is deemed to not be commercial the supplier is required to submit a complete proposal that includes cost and pricing data.



- If you claim one or more of your parts are commercial, you need to support your position by providing the following information:
  - Copies of applicable portions of a company catalogue or website address that shows the item with a description and unit price.
  - Show that these items can be purchased by the general public or nongovernment agency.
  - If a website or catalogue is not available, copies of invoices showing the sale of these items to nongovernment entities is sufficient.



- Raytheon policy requires suppliers to complete an Raytheon Supplier Proposal Adequacy Checklist (sent with the RFP) for all proposals where the supplier claims its parts are commercial.
- An example of the Supplier Proposal Adequacy Checklist for commercial items is provided on the next slide.



#### Raytheon

#### SUPPLIER PROPOSAL ADEQUACY CHECKLIST - COMMERCIAL ITEMS OR COMMERCIAL SERVICES

Supplier Name Supplier Proposal Number				
Select a response for each item		Provided Location		
<ul> <li>Mouse over to obtain detailed inform</li> <li>Click to link to supplemental data</li> </ul>	lation	ଧ୍ <mark>ଞ ଥି</mark> in ≻ <mark>ଥି</mark> Proposal	If not provided please explain	
Quote				
1 Is there a Quote Identifying the Parts	Services, Quantities and Unit Pricing for the items being proposed?			
Commercial Item/Service Support	FAR 15.403-1(3) & FAR 2.101			
<ol> <li>Is there a current narrative supplier a</li> <li>Provide the following:         <ul> <li>Formal documentation from the Gow</li> <li>A link to website showing where the</li> <li>A link to 3rd party distributors website</li> <li>End-uses by industry for the partsts</li> <li>If the parts/services are "of-a-type" at</li> <li>Is the "as-is" item sold as a base mal</li> </ul> </li> </ol>	assertion of commerciality? (Raytheon CR-006 or equivalent) ernment Contracting Officer recommending commerciality within the last 24 months parts/services are offered to the public te where the parts/services are offered to the public ervices proposed re associated comparison and contrasting data provided? terial with no conversion of any kind?			CR-006 Form Page 13 of the Training Module Page 14 of the Training Module Page 14 of the Training Module Page 15 of the Training Module Page 22 of the Training Module Page 21 of the Training Module
Fair Market Pricing Support	FAR 15.403-1(3) & FAR 2.101			
<ol> <li>Provide the following:         <ul> <li>A link to a publicly accessible supplie</li> <li>A link to a 3rd party supplier website</li> <li>Has publicly accessible price list date</li> <li>Recent (last 24 months) commercial</li> <li>Was a commercial P.O.Mnvoice samp</li> <li>Has the supplier considered minor in</li> <li>A testing exceeds FAR threshold lim</li> </ul> </li> </ol>	ier website that shows the parts/services with price/quantity visibility that shows the parts/services with price/quantity visibility ta been provided to support the current Government pricing sales history for the parts/services being proposed ple (6-12) provided in support of the sales history data? nodifications valuation testing per FAR 15.403-3 (Regulatory Threshold or 5% Test)? risk, has the supplier provided the associated full cost and pricing data for the mods.?			Page 14 of the Training Module Page 14 of the Training Module Page 14 of the Training Module Page 15-18 of the Training Module Page 15-18 of the Training Module Page 19 of the Training Module
Fair Market Pricing Support	FAB 15 403-1(3) & FAB 2 101		1	
1 Link to Full Commercial Training Mo	odule			Commercial Training Module
Supplier				
By Signing Below, you are confirming that required Seller's Representative (type or print)	d cost and prioring data is part or your proposal and meets the requirements or Haytheon's proposal p Signature	Date (mm/dd/yy)	7	
Raytheon				
By Signing Below, you are confirming that required Supply Chain (type or print)	a cost and prioring data is part or your proposal and meets the requirements or Haytheon's proposal p Signature	Date (mm/dd/yy)		
Supply Chain Manager <u>if required</u> (type or print)	Signature	Date (mm/dd/yy)		
Raytheon SAA acceptance (type or print)	Signature	Date (mm/dd/yy)	7	
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This section of Table 15-2 describes the format and estimating approach we are required to use when developing a proposal to modify an existing contract. In addition to the cost element breakdowns required as described in the previous slides, when there is a modification or change proposal, FAR also requires the following table to be inserted into your proposal:

Cost Elements	Estimated Costs of All Work Deleted	Cost of Deleted Work Already Performed	Net Cost to Be Deleted	Cost of Work Added	Net Cost of Change	Reference
(1)	(2)	(3)	(4)	(5)	(6)	(7)

#### Raytheon

#### **Change Proposals**

#### B. Change orders, modifications and claims





- Detail for columns listed on previous page:
  - 1) Enter appropriate cost element.
  - 2) Enter current estimates of what it would take to complete the deleted work that has not yet been performed.
  - 3) Enter incurred cost of deleted work already performed. This should be based on actuals and copies to support these actuals should be included in the proposal.
  - 4) Enter the net cost to be deleted (Column 2 minus Column 3).
  - 5) Enter your estimate for cost of work added by the change.
  - 6) Enter the net cost of change (Column 5 minus Column 4).
  - 7) Identify where in your proposal the supporting documentation and basis of estimate can be found for each of these sections.



- For purposes of determining if a proposal and cost or pricing data are required from individual suppliers on a change proposal, the absolute value of the "delete" amount plus the "add" amount is computed for each supplier that exceeds \$750,000.
- Remember from FAR 15.403-4(b) If the absolute value for an individual supplier exceeds \$750,000 and the supplier is either an actual supplier (will continue to provide parts/services on this contract) or is a prospective supplier (is expected to provide parts/services on this contract), the supplier is required to provide a proposal and cost or pricing data in support of the change proposal.
- Deleted amount is our current estimate (generally not the original contract value unless it is our current estimate).



- If a supplier's quantities are changing due to a modification, the net delete or add amount is used to determine if the supplier exceeds the \$750,000 threshold.
- The estimator should not consider the old quantity as the delete and the new quantity as the add (e.g., in computing the absolute value) when determining if the supplier exceeds the threshold in cases where quantities are changing.
- The development of the appropriate deletion is not simply the estimated cost of the deleted quantity – this will overstate the credit.

#### Change Proposals: Cost of Work Deleted for a Partial Deleted Quantity

- In cases where part of a material quantity is being deleted (e.g., original contract requires 100 widgets and the contract is modified to delete 30 of them), one method of estimating the amount of the delete is:
  - 1) Develop a current estimate of the extended cost for the item(s) given the original quantity.
  - 2) Develop a current estimate of the extended cost for the items(s) at the lower (remaining) quantity.
  - 3) The delta between these two values represents the amount of the delete.
- The same method can be used if the contract is modified to increase a quantity for a part.



# Appendix

• The following section contains examples (both good and bad) of the different proposal elements when cost or pricing data is required.



#### Cover Sheet — Bad



#### Raytheon

#### Cover Sheet — Good

Proposal Name: Tactical Tomahawk FRP-9 & FRP-10 Option. Proposal Number: P9101510A

#### CONTRACT PRICING PROPOSAL COVER SHEET

Cost or pricing data is included in this proposal so the following information is provided in accordance with FAR. 15.403 and Table 15-2.

(1) Solicitation Number: 254P1-WRI-6892

(2) Offeror Address: R & R Systems Limited P0 Box 4444 Los Angeles, CA 91331

(3) Point of Contact: Chris Tanner (818) XXX-XXXX

(4) Contact Administration Office: DCAA

Sandra Rucker, Branch Manager 1-714- XXX-XXXX Defense Contract Audit Agency Santa Ana Branch Office 34 Civic Center Plaza Santa Ana, CA 92701

#### DCMC

Marigil Ebert 1-714-XXX-XXXX Administrative Contracting Officer DCMA Southern California 3 Hutton Center Drive, Suite 750 Los Angeles, CA 92701

(5) This contract action is a <u>X</u> (new) \_\_(old) contract.

(6) Proposed Cost: \$21,023,661 Fee/Profit: \$3,014,083 Total Price: \$24,037,744

(7) R & R X (will) ... (will not) require the use of Government furnished property in the performance of this contract.

(8) R & R is subject to cost accounting standards and has submitted a CASB Disclosure Statement that has been determined adequate by the ACO. R & R has not been notified that we are or may be in noncompliance with our disclosed practices or applicable CAS. This proposal is consistent with our established estimating and accounting principles and procedures and FAR Part 31, Cost Principles.

(9) This proposal reflects our estimates and/or actual costs as of this date and conforms to the instructions in FAR I 5,403-5(b)(1) and Table 15-2. By submitting this proposal, we grant the Contracting Officer and authorized representative(s) the right to examine, at any time before award, those records, which include books, documents, accounting procedures and practices, and other data, regardless of type and form or whether such supporting information is specifically referenced or included in the proposal as the basis for pricing, that will permit an adequate evaluation of the proposed price.

(10) Date of Submission: March 7, 2010

(11) Authorized Representative: Rick Jackson President



#### Raytheon

#### Index — Bad





#### Index — Good

#### R & R Systems Limited

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45694-25

#### Cost Element Breakdown — Bad

#### R & R Systems Limited

#### Cost Element Breakdown

Proposal RR58932-46

rioposui	11120222 40								Turch.		1303125	
								Quantity			500	
OBS/Dept	Description	Hours	Material		OD	C	Lab	oor	Tra	avel	To	tal Price
190	Contract Admin	450	\$	-	\$	-	\$	40,500	\$	-	\$	40,500
199	Business Management	900	\$	-	\$	59	\$	100,800	\$	-	\$	100,859
330	Program Management	2,100	\$	-	\$	-	\$	273,000	\$	43,700	\$	316,700
345	Operations	12,350	\$	-	\$	13,456	\$	617,500	\$	-	\$	630,956
346	MFG Engineering	4,200	\$	-	\$	420	\$	315,000	\$	-	\$	315,420
347	QA	6,850	\$	-	\$	4,800	\$	513,750	\$	-	\$	518,550
348	Materials Management	1,940	\$ 4,375,	623	\$	63,250	\$	155,200	\$	-	\$	4,594,073
353	Plant Engineering	700	\$	-	\$	-	\$	49,000	\$	-	\$	49,000
354	Planning	930	\$	-	\$	-	\$	60,450	\$	-	\$	60,450
355	Design Engineering	730	\$	-	\$	-	\$	69,350	\$	-	\$	69,350
Totals		31,150	\$ 4,375,	623	\$	81,985	\$	2,194,550	\$	43,700	\$	6,695,858

Unit Price \$ 13,391.72

Part #

All elements are listed at price – they have to be listed at cost

Back



#### Cost Element Breakdown — Good

#### R & R Systems Limited

	Cost	Eleme	ent Breakd	own		Date:	3/7/2010
Cost Element			Unit		Total		
Purchased Parts		s	235.36	\$	1,294,480		
Raw Materials		\$	115.43	\$	634,865		
Subcontracts		\$	-	\$	-		
Total Material		\$	350.79	\$	1,929,345		
	Hours Rate					Part Number	5489-6
Labor / Part	2.48 \$ 18.92	\$	46.92	\$	258,069	Set-up Hrs	6.00
						Lot Size	5,500
Mfg Overhead	185.92%	6\$	87.24	\$	479,802	Set Up	5
Subtotal Labor		\$	134.16	\$	737,870		
Total Factory Costs		\$	484.95	\$	2,667,215		
Scrap	1.30%	65	6.30	\$	34,674		
Total Mfg Costs		\$	491.25	\$	2,701,889		
G & A	22.309	6\$	109.55	\$	602,521		
Product Cost		\$	600.80	\$	3,304,410		
сом	2.329	6\$	3.11	\$	17,119		
Product Cost		\$	603.91	\$	3,321,529		
Profit	10.00%	6\$	60.39	\$	332,153		
Unit/Total Price		s	664.31	\$	3,653,682		



#### Summary Cost Element Breakdown — Bad

R & R Systems Limited

Contact

Chris Tanner

Contracts

818-XXX-XXXX

Proposal Summary	Total	Part #>	5645-36	4632-89	4633-27	3276-46	3276-45	3270-30	3100-30
		Qty>	1	1	170	55	55	60	400
Unit Price	\$3,943,004		\$ 4,082	\$ 7,667	\$ 4,082	\$ 7,667	\$ 2,618	\$ 2,788	\$ 6,261

Cost elements such as labor, material, etc., need to be visible in this breakdown

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#### Summary Cost Element Breakdown — Good

R & R Systems Limited

Contact

Chris Tanner

Contracts

818-XXX-XXXX

Cost Element	Rates	Total	Part #>	5645-36	4632-89	4633-27	3276-46	3276-45	3270-30	3100-30
			Qty>	1	1	170	55	55	60	400
Material	11.00%	\$ 1,835,114		\$ 1,348	\$ 3,276	\$ 229,160	\$ 180,180	\$ 35,970	\$ 73,980	\$ 1,311,200
Material Burden		\$ 345,547		\$ 127	\$ 250	\$ 21,590	\$ 13,750	\$ 24,750	\$ 9,480	\$ 275,600
Total Material		\$ 2,180,661		\$ 1,475	\$ 3,526	\$ 250,750	\$ 193,930	\$ 60,720	\$ 83,460	\$ 1,586,800
Prod Labor Hrs		13,544.89		28	39	4,804	2,163	839	739	4,932
Total Labor Hrs		13,544.89		28	39	4,804	2,163	839	739	4,932
				_						
Labor Amount	\$ 14.58	\$ 197,484		\$ 412	\$ 573	\$ 70,045	\$ 31,539	\$ 12,229	\$ 10,778	\$ 71,909
Labor Burdern	276.89%	\$ 546,815		\$ 1,141	\$ 1,588	\$ 193,948	\$ 87,328	\$ 33,861	\$ 29,842	\$ 199,108
Total Labor		\$ 744,299		\$ 1,553	\$ 2,161	\$ 263,993	\$ 118,866	\$ 46,090	\$ 40,619	\$ 271,016
Total Material and Labor		\$ 2 924 960		\$ 3 028	\$ 5 687	\$ 514 743	\$ 312 796	\$ 106 810	\$ 124 079	\$ 1 857 816
G&A	22.30%	\$ 652,266		\$ 675	\$ 1,268	\$ 114,788	\$ 69,754	\$ 23,819	\$ 27,670	\$ 414,293
Sub Total		\$ 3,577,226		\$ 3,703	\$ 6,955	\$ 629,531	\$ 382,550	\$ 130,628	\$ 151,749	\$ 2,272,109
Profit	10.00%	\$ 357,723		\$ 370	\$ 696	\$ 62,953	\$ 38,255	\$ 13,063	\$ 15,175	\$ 227,211
COM	0.23%	\$ 8,055		\$8	\$ 16	\$ 1,417	\$ 861	\$ 294	\$ 342	\$ 5,116
Total Sell Price		\$ 3,943,004		\$ 4,082	\$ 7,667	\$ 693,902	\$ 421,666	\$ 143,985	\$ 167,266	\$ 2,504,436
Unit Price	1			\$ 4.082	\$ 7.667	\$ 4,082	\$ 7,667	\$ 2.618	\$ 2,788	\$ 6.261



### Bill of Material — Bad

	Bill of Material											
	Part #: 4589-32					Quan	itity	10,267				
	Part	Supplier	Quote Date	Unit/M	Qty/E	Unit (	Cost	Qty	Tot	al Cost	Supp	plier Total
	Harness Assembly	AID	3/8/2010	Ea	1.000	\$	110.42	10,267	\$	1,133,682	\$	1,133,682
	Cover	ARP	3/8/2010	Ea	1.000	\$	69.00	10,267	\$	708,423	\$	708,423
Thoro are	ver Bonding Adh	EAS	3/22/2010	Gal	0.025	40	426.22	10,267	\$	109,400		
There are	pstan Potting	EAS	3/22/2010	Ea	0.100	\$	46.11	10,267	\$	47,340		
no nart	ceway Potting	EAS	3/22/2010	lbs	0.170	\$	55.22	10,267	\$	96,380		
no part	ceway Potting	EAS	3/22/2010	lbs	0.170	40	245.26	10,267	43	428,074	\$	
numbers.	hesive	EAS	3/22/2010	Ea	0.030	\$	65.00	10,267	\$	20,021	\$	701,215
	nductive Coating	KR	2/26/2010	Gal	0.040	\$	522.57	10,267	\$	214,608	\$	214,608
	Pin	<b>CC</b>	3/4/2010	Ea	10.000	\$	1.42	10,267	\$	145,965		
	Body Connector	00	3/4/2010	Ea	1.000	\$	4.51	10,267	\$	46,354	\$	192,318
	Cap Cover	C Industries	3/8/2010	Ea	1.000	40	16.09	10,267	\$	165,197	\$	165,197
	Mil .5"	Line	3/15/2010	Ea	0.100	\$	27.04	10,267	\$	27,762		
	Mill .25*	Line	3/15/2010	Ea	0.100	\$	7.23	10,267	\$	7,423		
	Mill .1875"	Line	3/15/2010	Ea	0.100	\$	6.79	10,267	\$	6,971		
	Mil .125*	Line	3/15/2010	Ea	0.100	\$	5.94	10,267	\$	6,099	\$	48,255
	Mounting Strip	Star	2/26/2010	Ea	2.000	\$	2.30	10,267	\$	47,228	\$	47,228
	Bar	UM	3/8/2010	Ea	1.000	\$	4.25	10,267	\$	43,635	\$	43,635
	Conductive Adhesive	Bond	3/12/2010	Gram	0.500	\$	7.50	10,267	\$	38,501	\$	38,501
	Thick Adhesive	SC	3/12/2010	oz	0.200	\$	3.25	10,267	\$	6,674	\$	
	Thin Adhesive	SC	3/12/2010	oz	0.200	\$	3.25	10,267	\$	6,674	\$	-
	Accelerator	SC	3/12/2010	oz	0.200	\$	2.44	10,267	\$	5,010	\$	18,357
	Paint	Chem	3/20/2010	Gal	0.025	\$	55.50	10,267	\$	14,245	\$	
	Reducer	Chem	3/20/2010	Gal	0.010	\$	22.00	10,267	\$	2,259	\$	16,504
	Custom Die Cut - Cover	SPE	3/22/2010	Ea	1.000	\$	1.00	10,267	\$	10,267	\$	
	Custom Die Cut - Compress	SPE	3/22/2010	Ea	1.000	\$	0.23	10,267	\$	2,361	\$	
	Custom Die Cut - Block	SPE	3/22/2010	Ea	1.000	\$	0.12	10,267	\$	1,232	\$	-
	Custom Die Cut - Block Stop	SPE	3/22/2010	Ea	1.000	\$	0.12	10,267	\$	1,232	\$	
	Custom Die Cut - Aft Cover	SPE	3/22/2010	Ea	1.000	\$	0.12	10,267	ş	1,232	\$	16,325
	Wire Tap	Gray	3/15/2010	Ea	1.000	\$	1.00	10,267	\$	10,267	\$	
	Wire Screws	Gray	3/15/2010	Ea	2.000	\$	0.21	10,267	Ş	4,312	⊢	
	Mounting Screws	Gray	3/15/2010	Ea	4.000	\$	0.05	10,267	\$	2,053		
	Clip Screw	Gray	3/15/2010	Ea	1.000	ş	0.04	10,267	ş	411		
	Thread Lock	Gray	3/15/2010	Ea	0.010	\$	50.82	10,267	ş	5,218	\$	22,261
	Conductor	TF Electronics	3/22/2010	Ea	2.000	\$	0.20	10,267	\$	4,107	\$	4,107
	Flattening Agent	City Paints	3/8/2010	Qt	0.010	Ş	35.90	10,267	\$	3,686	\$	3,686
	Glass Bead	Glass Industries	3/8/2010	lbs	0.002	\$	130.00	10,267	\$	2,669	\$	2,669
	Battery Clip	ELC Company	3/4/2010	Ea	1.000	ş	0.25	10,267	ş	2,567	\$	2,567
	Self Fusing Tape	Malleys	3/4/2010	In	10.000	ş	0.03	10,267	ş	2,567	5	2,567
	Ink - Black	OG Products	2/26/2010	oz	0.010	ş	10.98	10,267	ş	1,127	\$	1,127
	Snei	ID Supply	3/18/2010	IDS	0.050	ð.	0.42	10,267	ş	216	\$	216

\$ 3,383,448

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#### Bill of Material – Bad

	Bill of Material	R & R Systems Limit	ted						
	Part #: 4589-32					Quantity	10,267		
	Part	Qu Da	iote te	Unit/M	Qty/E	Unit Cost	Qty	Tot	al Cost
	Harness Assembly		3/8/2010	Ea	1.000	\$ 110.42	10,267	\$	1,133,682
	r		3/8/2010	Ea	1.000	\$ 69.00	10,267	\$	708,423
There are	r Bonding Adh		3/22/2010	Gal	0.025	\$ 426.22	10,267	\$	109,400
	tan Potting		3/22/2010	Ea	0.100	\$ 46.11	10,267	\$	47,340
no supplie	S way Potting		3/22/2010	lbs	0.170	\$ 55.22	10,267	\$	96,380
listed	way Potting		3/22/2010	lbs	0.170	\$ 245.26	10,267	\$	428,074
noted	sive		3/22/2010	Ea	0.030	\$ 65.00	10,267	\$	20,021
	Conductive Coating		2/26/2010	Gal	0.040	\$ 522.57	10,267	\$	214,608
	Pin		3/4/2010	Ea	10.000	\$ 1.42	10,267	\$	145,965
	Body Connector		3/4/2010	Ea	1.000	\$ 4.51	10,267	\$	46,354
	Cap Cover		3/8/2010	Ea	1.000	\$ 16.09	10,267	\$	165,197
	Mil.5"		3/15/2010	Ea	0.100	\$ 27.04	10,267	\$	27,762
	Mil.25*		3/15/2010	Ea	0.100	\$ 7.23	10,267	\$	7,423
	Mil. 1875"		3/15/2010	Ea	0.100	\$ 6.79	10,267	\$	6,971
	Mill .125"		3/15/2010	Ea	0.100	\$ 5.94	10,267	\$	6,099
	Mounting Strip		2/26/2010	Ea	2.000	\$ 2.30	10,267	\$	47,228
	Bar		3/8/2010	Ea	1.000	\$ 4.25	10,267	\$	43,635
	Conductive Adhesive		3/12/2010	Gram	0.500	\$ 7.50	10,267	\$	38,501
	Thick Adhesive		3/12/2010	oz	0.200	\$ 3.25	10,267	\$	6,674
	Thin Adhesive		3/12/2010	z	0.200	\$ 3.25	10,267	\$	6,674
	Accelerator		3/12/2010	oz	0.200	\$ 2.44	10,267	\$	5,010
	Paint		3/20/2010	Gal	0.025	\$ 55.50	10,267	\$	14,245
	Reducer		3/20/2010	Gal	0.010	\$ 22.00	10,267	\$	2,259
	Custom Die Cut - Cover		3/22/2010	Ea	1.000	\$ 1.00	10,267	\$	10,267
	Custom Die Cut - Compress		3/22/2010	Ea	1.000	\$ 0.23	10,267	\$	2,361
	Custom Die Cut - Block		3/22/2010	Ea	1.000	\$ 0.12	10,267	\$	1,232
	Custom Die Cut - Block Stop		3/22/2010	Ea	1.000	\$ 0.12	10,267	\$	1,232
	Custom Die Cut - Aft Cover		3/22/2010	Ea	1.000	\$ 0.12	10,267	\$	1,232
	Wire Tap		3/15/2010	Ea	1.000	\$ 1.00	10,267	\$	10,267
	Wire Screws		3/15/2010	Ea	2.000	\$ 0.21	10,267	\$	4,312
	Mounting Screws		3/15/2010	Ea	4.000	\$ 0.05	10,267	\$	2,053
	Clip Screw		3/15/2010	Ea	1.000	\$ 0.04	10,267	\$	411
	Thread Look		3/15/2010	Ea	0.010	\$ 50.82	10,267	\$	5,218
	Conductor		3/22/2010	Ea	2.000	\$ 0.20	10,267	\$	4,107
	Flattening Agent		3/8/2010	Qt	0.010	\$ 35.90	10,267	\$	3,686
	Glass Bead		3/8/2010	lbs	0.002	\$ 130.00	10,267	\$	2,669
	Battery Clip		3/4/2010	Ea	1.000	\$ 0.25	10,267	\$	2,567
	Self Fusing Tape		3/4/2010	in	10.000	\$ 0.03	10,267	\$	2,567
	Ink - Black		2/26/2010	oz	0.010	\$ 10.98	10,267	\$	1,127
	Shell		3/18/2010	lbs	0.050	\$ 0.42	10,267	\$	216
							Total	\$	3,383,448

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#### **Bill of Material – Good**

Bill of Mater	ial	R & R Svst	ems Limited						
Part #: 4589	-32	, , , , , , , , , , , , , , , , , , , ,				Quantity	10,267		
			Quote						
Part#:	Part Description	Supplier	Date	Unit/M	Qty/E	Unit Cost	Oty	Total Cost	Supplier Total
45692-3	Harness Assembly	AID	3/8/2010	Ea	1.000	\$ 110.42	10,267	\$ 1,133,682	\$ 1,133,682
398777	Cover	ARP	3/8/2010	Ea	1.000	\$ 69.00	10,267	\$ 708,423	\$ 708,423
237490	Cover Bonding Adh	EAS	3/22/2010	Gal	0.025	\$ 426.22	10,267	\$ 109,400	
452933	Capstan Potting	EAS	3/22/2010	Ea	0.100	\$ 46.11	10,267	\$ 47,340	
654988	Raceway Potting	EAS	3/22/2010	lbs	0.170	\$ 55.22	10,267	\$ 96,380	
664920	Raceway Potting	EAS	3/22/2010	lbs	0.170	\$ 245.26	10,267	\$ 428,074	\$ -
324026	Adhesive	EAS	3/22/2010	Ea	0.030	\$ 65.00	10,267	\$ 20,021	\$ 701,215
78965-1	Conductive Coating	KR	2/26/2010	Gal	0.040	\$ 522.57	10,267	\$ 214,608	\$ 214,608
26745-2	Pin	CC	3/4/2010	Ea	10.000	\$ 1.42	10,267	\$ 145,965	
198762	Body Connector	CC	3/4/2010	Ea	1.000	\$ 4.51	10,267	\$ 46,354	\$ 192,318
228963	Cap Cover	C Industries	3/8/2010	Ea	1.000	\$ 16.09	10,267	\$ 165,197	\$ 165,197
32897-4	Mill .5"	Line	3/15/2010	Ea	0.100	\$ 27.04	10,267	\$ 27,762	
32897-5	Mill .25*	Line	3/15/2010	Ea	0.100	\$ 7.23	10,267	\$ 7,423	
32897-6	Mil .1875*	Line	3/15/2010	Ea	0.100	\$ 6.79	10,267	\$ 6,971	
32897-7	Mil .125*	Line	3/15/2010	Ea	0.100	\$ 5.94	10,267	\$ 6,099	\$ 48,255
237888	Mounting Strip	Star	2/26/2010	Ea	2.000	\$ 2.30	10,267	\$ 47,228	\$ 47,228
993245	Bar	UM	3/8/2010	Ea	1.000	\$ 4.25	10,267	\$ 43,635	\$ 43,635
123358	Conductive Adhesive	Bond	3/12/2010	Gram	0.500	\$ 7.50	10,267	\$ 38,501	\$ 38,501
543325	Thick Adhesive	SC	3/12/2010	oz	0.200	\$ 3.25	10,267	\$ 6,674	\$ -
543378	Thin Adhesive	SC	3/12/2010	oz	0.200	\$ 3.25	10,267	\$ 6,674	\$-
542122	Accelerator	SC	3/12/2010	oz	0.200	\$ 2.44	10,267	\$ 5,010	\$ 18,357
8932-2	Paint	Chem	3/20/2010	Gal	0.025	\$ 55.50	10,267	\$ 14,245	\$ -
8945-6	Reducer	Chem	3/20/2010	Gal	0.010	\$ 22.00	10,267	\$ 2,259	\$ 16,504
27832-45	Custom Die Cut - Cover	SPE	3/22/2010	Ea	1.000	\$ 1.00	10,267	\$ 10,267	\$ -
27832-46	Custom Die Cut - Compress	SPE	3/22/2010	Ea	1.000	\$ 0.23	10,267	\$ 2,361	\$ -
27832-47	Custom Die Cut - Block	SPE	3/22/2010	Ea	1.000	\$ 0.12	10,267	\$ 1,232	\$ -
27832-48	Custom Die Cut - Block Stop	SPE	3/22/2010	Ea	1.000	\$ 0.12	10,267	\$ 1,232	\$ -
27832-49	Custom Die Cut - Aft Cover	SPE	3/22/2010	Ea	1.000	\$ 0.12	10,267	\$ 1,232	\$ 16,325
78942-3	Wire Tap	Gray	3/15/2010	Ea	1.000	\$ 1.00	10,267	\$ 10,267	\$ -
78942-4	Wire Screws	Gray	3/15/2010	Ea	2.000	\$ 0.21	10,267	\$ 4,312	
78942-5	Mounting Screws	Gray	3/15/2010	Ea	4.000	\$ 0.05	10,267	\$ 2,053	
78942-6	Clip Screw	Gray	3/15/2010	Ea	1.000	\$ 0.04	10,267	\$ 411	
78942-7	Thread Lock	Gray	3/15/2010	Ea	0.010	\$ 50.82	10,267	\$ 5,218	\$ 22,261
23777-1	Conductor	TF Electronics	3/22/2010	Ea	2.000	\$ 0.20	10,267	\$ 4,107	\$ 4,107
6458466	Flattening Agent	City Paints	3/8/2010	Qt	0.010	\$ 35.90	10,267	\$ 3,686	\$ 3,686
1233345	Glass Bead	Glass Industries	3/8/2010	lbs	0.002	\$ 130.00	10,267	\$ 2,669	\$ 2,669
9876662	Battery Clip	ELC Company	3/4/2010	Ea	1.000	\$ 0.25	10,267	\$ 2,567	\$ 2,567
1896667	Self Fusing Tape	Malleys	3/4/2010	in	10.000	\$ 0.03	10,267	\$ 2,567	\$ 2,567
1926222	Ink - Black	OG Products	2/26/2010	oz	0.010	\$ 10.98	10,267	\$ 1,127	\$ 1,127
1733322	Shell	ID Supply	3/18/2010	bs	0.050	\$ 0.42	10,267	\$ 216	\$ 216

Total \$ 3,383,448

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#### Consolidated Bill of Material — Bad

Bill of Material R & R Systems Limited										
Part #: 5687	-30	-				Quantity	10,267			
			Quote							
Part #:	Part Description	Supplier	Date	Unit/M	Qty/E	Unit Cost	Qty	Total Cost	Suppl	ier Total
45692-3	Harness Assembly	AID	3/8/2010	Ea	1.000	\$ 110.42	10,267	\$ 1,133,682	\$ 1	1,133,682
398777	Cover	ARP	3/8/2010	Ea	1.000	\$ 69.00	10,267	\$ 708,423	\$	708,423
237490	Cover Bonding Adh	EAS	3/22/2010	Gal	0.025	\$ 426.22	10,267	\$ 109,400		
452933	Capstan Potting	EAS	3/22/2010	Ea	0.100	\$ 46.11	10,267	\$ 47,340		
654988	Raceway Potting	EAS	3/22/2010	bs	0.170	\$ 55.22	10,267	\$ 96,380		
664920	Raceway Potting	EAS	3/22/2010	bs	0.170	\$ 245.26	10,267	\$ 428,074	\$	
324026	Adhesive	EAS	3/22/2010	Ea	0.030	\$ 65.00	10,267	\$ 20,021	\$	701,215
78965-1	Conductive Coating	KR	2/26/2010	Gal	0.040	\$ 522.57	10,267	\$ 214,608	\$	214,608
26745-2	Pin	CC	3/4/2010	Ea	10.000	\$ 1.42	10,267	\$ 145,965		
198762	Body Connector	CC	3/4/2010	Ea	1.000	\$ 4.51	10,267	\$ 46,354	\$	192,318
228963	Cap Cover	C Industries	3/8/2010	Ea	1.000	\$ 16.09	10,267	\$ 165,197	\$	165,197
32897-4	Mill .5"	Line	3/15/2010	Ea	0.100	\$ 27.04	10,267	\$ 27,762	\$	27,762
						Total		\$ 3,143,205		

Bill of Material

R & R Systems Limited

Part #: 5570	-30					Quantity	4,500		
Part #:	Part Description	Supplier	Quote Date	Unit/M	Qty/E	Unit Cost	Qty	Total Cost	Supplier Total
45692-3	Harness Assembly	AID	3/8/2010	Ea	1.000	\$ 110.42	4,500	\$ 496,890	
32897-6	Mill .1875"	Line	3/15/2010	Ea	0.100	\$ 6.79	4,500	\$ 3,056	
32897-7	Mill .125"	Line	3/15/2010	Ea	0.100	\$ 5.94	4,500	\$ 2,673	\$ 5,729
237888	Mounting Strip	Star	2/26/2010	Ea	2.000	\$ 2.30	4,500	\$ 20,700	\$ 20,700
993245	Bar	UM	3/8/2010	Ea	1.000	\$ 4.25	4,500	\$ 19,125	\$ 19,125
123358	Conductive Adhesive	Bond	3/12/2010	Gram	0.500	\$ 7.50	4,500	\$ 16,875	\$ 16,875
543325	Thick Adhesive	SC	3/12/2010	oz	0.200	\$ 3.25	4,500	\$ 2,925	\$-
543378	Thin Adhesive	SC	3/12/2010	oz	0.200	\$ 3.25	4,500	\$ 2,925	\$-
542122	Accelerator	SC	3/12/2010	oz	0.200	\$ 2.44	4,500	\$ 2,196	\$ 8,046
8932-2	Paint	Chem	3/20/2010	Gal	0.025	\$ 55.50	4,500	\$ 6,244	\$ -
8945-6	Reducer	Chem	3/20/2010	Gal	0.010	\$ 22.00	4,500	\$ 990	\$ 7,234
27832-45	Custom Die Cut - Cover	SPE	3/22/2010	Ea	1.000	\$ 1.00	4,500	\$ 4,500	\$ -
27832-46	Custom Die Cut - Compress	SPE	3/22/2010	Ea	1.000	\$ 0.23	4,500	\$ 1,035	\$ -
						Total		\$ 580,133	_

# Putting the BOMs on the same page is not enough – they have to be combined

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#### Consolidated Bill of Material — Good

Consolidated Bill of Material

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R & R Systems Limited

All Parts					-	_			-
			Quote				-		
Part #:	Part Description	Supplier	Date	Unit/M	Qty/E	Unit Cost	Qty	Total Cost	Supplier Total
45692-3	Harness Assembly	AID	3/8/2010	Ea	1.000	\$ 103.25	14,767	\$ 1,524,693	\$ 1,524,693
398777	Cover	ARP	3/8/2010	Ea	1.000	\$ 69.00	10,267	\$ 708,423	\$ 708,423
123358	Conductive Adhesive	Bond	3/12/2010	Gram	0.500	\$ 7.50	4,500	\$ 16,875	\$ 16,875
228963	Cap Cover	C Industries	3/8/2010	Ea	1.000	\$ 16.09	10,267	\$ 165,197	\$ 165,197
198762	Body Connector	CC	3/4/2010	Ea	1.000	\$ 4.51	10,267	\$ 46,354	
26745-2	Pin	CC	3/4/2010	Ea	10.000	\$ 1.42	10,267	\$ 145,965	\$ 192,318
8932-2	Paint	Chem	3/20/2010	Gal	0.025	\$ 55.50	4,500	\$ 6,244	
8945-6	Reducer	Chem	3/20/2010	Gal	0.010	\$ 22.00	4,500	\$ 990	\$ 7,234
237490	Cover Bonding Adh	EAS	3/22/2010	Gal	0.025	\$ 426.22	10,267	\$ 109,400	
324026	Adhesive	EAS	3/22/2010	Ea	0.030	\$ 65.00	10,267	\$ 20,021	
452933	Capstan Potting	EAS	3/22/2010	Ea	0.100	\$ 46.11	10,267	\$ 47,340	
654988	Raceway Potting	EAS	3/22/2010	lbs	0.170	\$ 55.22	10,267	\$ 96,380	
664920	Raceway Potting	EAS	3/22/2010	lbs	0.170	\$ 245.26	10,267	\$ 428,074	\$ 701,215
78965-1	Conductive Coating	KR	2/26/2010	Gal	0.040	\$ 522.57	10,267	\$ 214,608	\$ 214,608
32897-4	Mill .5"	Line	3/15/2010	Ea	0.100	\$ 27.04	10,267	\$ 27,762	
32897-6	Mill .1875"	Line	3/15/2010	Ea	0.100	\$ 6.79	4,500	\$ 3,056	
32897-7	Mill .125"	Line	3/15/2010	Ea	0.100	\$ 5.94	4,500	\$ 2,673	\$ 33,490
542122	Accelerator	SC	3/12/2010	oz	0.200	\$ 2.44	4,500	\$ 2,196	
543325	Thick Adhesive	SC	3/12/2010	oz	0.200	\$ 3.25	4,500	\$ 2,925	
543378	Thin Adhesive	SC	3/12/2010	oz	0.200	\$ 3.25	4,500	\$ 2,925	\$ 8,046
27832-45	Custom Die Cut - Cover	SPE	3/22/2010	Ea	1.000	\$ 1.00	4,500	\$ 4,500	
27832-46	Custom Die Cut - Compress	SPE	3/22/2010	Ea	1.000	\$ 0.23	4,500	\$ 1,035	\$ 5,535
237888	Mounting Strip	Star	2/26/2010	Ea	2.000	\$ 2.30	4,500	\$ 20,700	\$ 20,700
993245	Bar	UM	3/8/2010	Ea	1.000	\$ 4.25	4,500	\$ 19,125	\$ 19,125

Consolidated BOMs make it easy to identify total material by supplier as well as the total quantity required for each material for the whole proposal

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#### Labor — Bad

#### R & R Systems Limited

Labor Hours

Period of Performance

Proposal #: RR86549-10
Description

Description	2010	2011	2012	2013	Total
Assembly	325	813	813	488	2,438
QA	135	338	338	203	1,013
Program Support	325	780	780	455	2,340
Engineering Support	475	1,140	1,140	665	3,420
Total Labor	1,260	3,070	3,070	1,810	9,210

# There are no BOEs or actuals to support how these hours were developed

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### Labor — Good

#### R & R Systems Limited

#### Labor Hours

Proposal #:	RR86549-10					
		P	eriod of Pe	rformance		
Description		2010	2011	2012	2013	Total
Assembly		325	813	813	488	2,438
QA		135	338	338	203	1,013
Program Support		325	780	780	455	2,340
Engineering Suppo	rt	475	1,140	1,140	665	3,420
Total L	abor	1,260	3,070	3,070	1,810	9,210

#### Basis of Estimate:

Assembly	The assembly hours were developed using similar to hours from part
	number 54662-25. Part number 54662-25 is essentially the same part
	with the exception of the color and size - neither of which should change
	the time to assemble the part. For the last 12 months the average
	hours per unit for part number 54662-25 has been 6.5 hours.
QA	The QA hours were developed using similar to hours from part
	number 54662-25. Part number 54662-25 is essentially the same part
	with the exception of the color and size - neither of which should change
	the time to inspect the part. For the last 12 months the average
	hours per unit for part number 54662-25 has been 2.7 hours.
Program Support	Program support hours are applied at 65 hours per month. The 65 hours
	is based on a 12 month average.
Engineering Support	Engineering support hours are applied at 95 hours per month. The 95 hours
	is based on a 12 month average.

#### Period of Performance

Description	2010	2011	2012	2013	Total
Build Schedule	50	125	125	75	375
Number of Months	5	12	12	7	36



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#### Labor — Good

#### R & R Systems Limited

Actual Hours										Proposed Hou
Part Number	58796-13									Part Number
Contract	RR26891		Contract	RR68543		Total - Average	2			
Duration	12 Months 1/	08-12/08	Duration	14 Months 1	/09 - 2/10	Duration	26 Months			Qty
Qty	55		Qty	76		Qty	131			156
	Total Hours	Hrs/Unit		Total Hours	Hrs/Unit		Total Hours	Hrs/Unit	l i	Hrs/Unit
Touch Labor			Touch Labor			Touch Labor			] [	
Assy	315.70	5.74	Assy	535.04	7.04	Assy	850.74	6.49	] [	780.00
Test	893.75	16.25	Test	656.64	8.64	Test	1,550.39	11.84	[	1,404.00
Inspection	42.90	0.78	Inspection	74.48	0.98	Inspection	117.38	0.90	[	143.52
Shop	3.85	0.07	Shop	3.80	0.05	Shop	7.65	0.06	[	18.72
									[	
NRE		•	NRE	-	-	NRE		-	[	
									[	
Support			Support			Support			[	
Engineering	8.25	0.15	Engineering	8.95	0.12	Engineering	17.20	0.13	]	23.40
Drafting/Doc			Drafting/Doc	-	-	Drafting/Doc	-	-	[	15.60
Program Mgr	68.20	1.24	Program Mgr	72.48	0.95	Program Mgr	140.68	1.07	[	62.40
Mfg Eng	1.10	0.02	Mfg Eng	1.30	0.02	Mfg Eng	2.40	0.02	[	24.96
									[	
Total	1,333.75	24.25	Total	1,352.69	17.80	Total	2,686.44	20.51	] [	2,472.60

ours

r 58796-13

s/Unit	Hrs/Unit
780.00	5.00
1,404.00	9.00
143.52	0.92
18.72	0.12
23.40	0.15
15.60	0.10
62.40	0.40
24.96	0.16
2,472.60	16.00



ODC — Bad

#### R & R Systems Limited

ODC - Travel Period of Peformance

04/2010 - 08/2012

Task - Travel for Program Management Cost \$ 10,418

There needs to be more detailed BOEs to support these proposed costs

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# ODC — Good

	R & R Systems Limited																	
ODC - T	ravel			Task - Trav	el for	Progra	m N	1anagem	ent									
Period	of Peforr	04/20	10 - 08/2012															
	Number				Reas	on for												
Trip #:	of People	Days	Description	Date	Tr	rip	Air		Hot	tel	Car		Me	eals	Mis	sc	Tot	al Cost
1	2	3	Tampa FL/Tucson AZ	1/2011	PAR/	PWAR	\$	708.75	\$	444.00	\$	91.42	\$	179.61	\$	13.98	\$	1,437.76
2	2	3	Tampa FL/Tucson AZ	1/2012	PAR/	PWAR	\$	731.23	\$	444.00	\$	94.32	\$	185.30	\$	14.42	\$	1,469.27
3	2	3	Tampa FL/Phoenix AZ	11/2010	Suppli	er Visit	\$	766.21	\$	424.00	\$	89.22	\$	206.77	\$	13.64	\$	1,499.84
4	2	3	Tampa FL/Phoenix AZ	05/2011	Suppli	er Visit	\$	810.74	\$	424.00	\$	94.40	\$	218.79	\$	14.44	\$	1,562.37
5	2	3	Tampa FL/Phoenix AZ	05/2012	Suppli	er Visit	\$	834.24	\$	424.00	\$	97.14	\$	225.13	\$	14.86	\$	1,595.37
6	2	3	Tampa FL/Los Angeles CA	06/2010	Suppli	er Visit	\$	774.09	\$	492.00	Ş	94.40	\$	215.46	\$	14.44	\$	1,590.39
7	2	3	Tampa FL/Birmingham AL	07/2010	Suppli	er Visit	\$	1,428.23	\$	352.00	Ş	94.40	\$	298.79	\$	14.44	\$	2,187.86
8	2	3	Tampa FL/Atlanta GA	06/2011	Suppli	er Visit	\$	1,086.17	\$	528.00	\$	94.40	\$	159.93	\$	14.44	\$	1,882.94
9	2	3	Tampa FL/Houston TX	07/2011	Suppli	er Visit	\$	415.36	\$	436.00	\$	94.40	\$	199.91	\$	14.44	\$	1,160.11
																	\$	14,385.91



#### NRE — Bad

#### R & R Systems Limited

NRE

Period of Peformance

04/2010 - 08/2012

Task - Equipment Cost \$ 49,054

#### There needs to be more detailed BOEs to support these proposed costs

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# $\mathsf{NRE}-\mathsf{Good}$

#### R & R Systems Limited

NRE				Ta	sk – E	quipment
Period of Peformano	ce 04/2010 - 08/2012		Cost	:	\$	49,054
Detail:						
		Quantity	Unit	Cost	Tota	al Cost
Verticle Mill		2	S	10,141	\$	20,282
Precision Metal Lath	e	1	\$	18,499	\$	18,499
Install electical drop	s for new equipment	1	\$	2,500	\$	2,500
		Hours				
Procurement	Quote and purchase equipment	45			\$	2,700
Toolroom Prep	Formalize toolroom layout, move equipment	64			\$	3,648
Install Equipment	Install and test new equipment	25			\$	1,425
			Tota	l Cost	\$	49,054



#### Time Phase — Good

			Ti	me	Phased	Detailed C	Cost Eler	ner	nt Break	down					
	Year		2014			2015				2016	;	Total			
Dept.	Description	Hour Rate			llars	Hour	Rate	Dollars		Hour	Rate	Dollars	Hours	Dol	lars
Direct	Labor:														
1001	Assembly	2,000	\$ 17.20	\$	34,400	1,333	\$ 17.72	\$	23,615				3,333	\$	58,015
1002	Machine Shop	250	\$ 25.00	\$	6,250	167	\$ 25.75	\$	4,300				417	\$	10,550
1003	Test	100	\$ 28.00	\$	2,800	67	\$ 28.84	\$	1,932				167	\$	4,732
	Total Direct Labor	2,350		\$	43,450	1,567		\$	29,848				3,917	\$	73,298
Suppo	ort Labor:														
3004	Quality Engineer	800	\$ 27.00	\$	21,600	533	\$ 27.81	\$	14,823				1,333	\$	36,423
3005	Project Engineer	195	\$ 45.00	\$	8,775	130	\$ 46.35	\$	6,026				325	\$	14,801
3006	Technician	950	\$ 26.00	\$	24,700	633	\$ 26.78	\$	16,952				1,583	\$	41,652
3007	Tool Shop	200	\$ 32.00	\$	6,400	133	\$ 32.96	\$	4,384				333	\$	10,784
3008	Planning	100	\$ 30.00	\$	3,000	67	\$ 30.90	\$	2,070				167	\$	5,070
	Total Support Labor	2,245		\$	64,475	1,496		\$	44,254				3,741	\$	108,729
	Total Labor	4,595		\$	107,925	3,063		\$	74,102				7,658	\$	182,027
Mate	ial:														
6000	Direct Material			\$	275,000									\$	275,000
	Total Material			\$	275,000					_				\$	275,000
Other															
5750	Freight			\$	4,000			\$	3,000					\$	7,000
7250	Travel			\$	1,750			\$	2,000					\$	3,750
	Total Other			\$	5,750			\$	5,000					\$	10,750
	Labor Overhead			\$	248,228			\$	170,434					\$	418,662
	Material Overhead			\$	11,000									\$	11,000
	Total Manufacturing Cost			\$	647,903			\$	249,536					\$	897,439
	General & Administrative			\$	226,766			\$	87,338					\$	314,104
	Total Cost			\$	874,668			\$	336,874					\$	1,211,542
	Profit			\$	87,467			\$	33,687					\$	121,154
	СОМ			\$	1,000			\$	400					\$	1,400
	Total Price			\$	963,135			\$	370,961					\$	1,334,097

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#### Time Phase — Good

Quote Detail - 1	Time Phased				
		Fiscal Year Be	ginning - Octob	er 1	
Cost Category	<u>2013</u>	<u>2014</u>	<u>2015</u>	<u>2016</u>	<u>Total</u>
Material Cost:	\$ -	\$800,000	\$-	\$ -	\$800,000
Labor Hours:					
Machinest - A	-	600	900	500	2,000
Machinest - B	-	300	500	250	1,050
Machinest - C	-	-			-
Assembly - A	-	1,400	1,900	1,200	4,500
Assembly - B	-	1,500	2,000	1,350	4,850
Assembly - C	-	400	600	300	1,300
Test - A	-	-			-
Test - B	-	500	750	450	1,700
Sr Engineer	-	700	300	150	1,150
Engineer - A	-	200	200	200	600
Engineer - B	-				-
QA Engineer	-	100	100	100	300
ODC	\$ -	\$ 2,500	\$ 1,300	\$ 1,000	\$ 4,800
Mfg Hours	-	4,700	6,650	4,050	15,400
Eng Hours	-	1,000	600	450	2,050

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# Supplier Proposal Adequacy Checklist

- The Supplier Proposal Adequacy Checklist is accessed from the external Raytheon supplier website.
  - Click the image on the right to access the website and the circled link for the checklist.
- Additional supplier proposal guidance and resources are available (information, templates and tools to assist in building a FAR compliant proposal).
  - Supplier proposal guidance:
    - Table 15-2 Proposal Guide Provides required structure and content along with example Excel worksheet.
    - Supplier proposal adequacy guidelines – Copy of this training session.
  - Raytheon document templates:
    - Supplier proposal adequacy checklist.
    - Contract pricing proposal cover sheet – Actual cover sheet with ability to fill in appropriate data fields.



SUDDI JER RESOLIRCES	HISTORICAL TERMS & CONDITIONS					
	2016					
	TO-Undelin - October					
NUSTARTS OUR SUPPLIER PORTAL. TOU CAN ACCESS FURTHER SUPPLIER RESOURCES VIA THIS SECURE INVIRONMENT, CLICK HERE.	2014					
	TOHARDCODE - November					
dational resources include:	(N-00) - November					
<ul> <li>Supplier Jurisdiction and Classification Assessment (JCA) Response Form</li> </ul>	CR-003 - November					
<u>Quality Notes</u>	TO-Update - November					
Approved Canter Guide						
<u>Counterfeit Products Overview</u>	The second second					
PMS Suppler Services	and the contraction of the second					
<u>SAS Contractor Safety Handbook</u>	TO-Cotine - August					
<u>SAS Contractor Safety &amp; Pealer Awareness Overview — English</u>	<u>08-003</u> + July					
<ul> <li>DAS COTA AND SERVI &amp; PERMIT AND STREETING CONTINUES SCATTLET</li> </ul>	IN-009 - July					
Raymeon supprer Proposal Guidance and Resources	TO-Update - May					
Table 15-2 Drawcal Califa	TO-Hardcoot - May					
Suppler Process Administration	10-001 - April					
Raytheon Document Templates	TID-000 - April					
Supplier Proposal Adequacy Checklet	TO-000 - April					
Contract Pricing Proposal Cover Sheet	70-004 - 4448					
Resources						
CAGE Codes Search	10-H802008 - MBRD1					
DCMA information	2013					
Cost Accounting Standards	TO-Update - December					
Federal Acquisitions and Reputations	ID-Harbcook - December					
IDS Suppler Resources	TO-Uncente - September					

