

## **Space Level S/V Flows**

Devices are processed to the Class V requirements specified in MIL-PRF-38535 and SMD detailed drawings.

## START

- WAFER TRACEABILITY and DESIGN VERIFICATION
- > WAFER LOT ACCEPTANCE
- OUTGOING QA INSPECT
- Assembly House INCOMING QAINSPECT
- WAFER SAW and DIE PREP
- SECOND OPTICAL INSPECTION (Condition A)
- QA LOT ACCEPTANCE
- > FRAME ATTACH
- DIE ATTACH
- DIE ATTACH CURE
- WIRE BOND
- NON-DESTRUCT BOND PULL
- THIRD OPTICAL INSPECTION
- QA LOT ACCEPTANCE
  Rochester FIELD SOURCE
  SURVEILLANCE LOT
  ACCEPTANCE (optional)
- PRE-SEAL BAKE and VACUUM PRE-WELD BAKE (TO type package only)
- > HERMETIC SEAL / WELD

- TEMPERATURE CYCLING
- CONSTANT ACCELERATION
- PARTICAL NOISE DETECTION (PIND)
- > LEAD TRIM (if applicable)
- > SOLDER DIPLEAD FINISH and INSPECTION
- MARK and CURE (optional sequence)
- > SERIALIZATION
- RADIOGRAPHY (X-RAY)
- > FINE LEAK SEAL TEST
- > GROSS LEAK SEAL TEST
- > VISUAL and PACKAGE LOAD
- QALOTACCEPTANCE
- > SHIP
- INCOMING QA LOT ACCEPTANCE

- Test Lab INCOMING INSPECT
- > INITIAL ELECTRICAL TEST
- > BURN IN (240 HRS at 125° C Minimum)
- > SURVEILLANCE LOT ACCEPTANCE (Optional)
- > ELECTRICAL TEST INTERIM and FINAL
- > QUALITY CONFORMANCE INSPECTION Group A
- > FINE/GROSS LEAK
- > EXTERNAL VISUAL
- QUALITY CONFORMANCE INSPECTION Groups B, C, and D
- > FINAL QA LOT ACCEPTANCE

FINISH

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