SPECIFICATION FOR LCD Module IVO062-01

MODULE:	IVO062-01
CUSTOMER:	

REV	DESCRIPTION	DATE
1	FIRST ISSUE	2013.09.05

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Revision History

Data	Rev. No.	Page	Summary
2013.09.05	1.0		FIRST ISSUE

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General Description

* Description

IVO062-01 is a color active matrix TFT (Thin Film Transistor) LCD (liquid crystal display) that uses amorphous silicon TFT as a switching device. This model is composed of a Transmissive type TFT-LCD Panel, driver circuit, back-light unit. The resolution of a 6.2" TFT-LCD contains 800RGB x 480 pixels, and can display up to 16.7M colors.

* Features

-Low Input Voltage: VCC: 3.0V~3.6V -Display Colors : 16.7M colors

-CPU Interface: 24bit parallel (RGB) input timing

General Information	Specification	Unit	Note
Items	Main Panel	Omt	Note
Display area(AA)	137.52 (H) * 77.232 (V) (6.2 inch)	mm	-
Driver element	a-Si TFT active matrix	-	-
Display colors	16.7M	colors	-
Color Gamut	50	%	-
Number of pixels	800 (RGB) *480	dots	-
Pixel arrangement	RGB vertical stripe	-	-
Pixel pitch	0.1719(H) *0.1609(V)	mm	-
Viewing angle	6:00	o'clock	-
Drive IC	ILI6123H+ ILI5480	-	-
Display mode	Normally White	-	-
Operating temperature	-20~+70	$^{\circ}$	-
Storage temperature	-30~+80	${\mathbb C}$	-

* Mechanical Information

	Item	Min.	Typ.	Max.	Unit	Note
Module	Horizontal(H)	-	155.20	-	mm	-
size	Vertical(V)	-	88.20	-	mm	-
SIZC	Depth(D)		4.8		mm	-
	Weight	-	TBD	-	g	-

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1. Optical Characteristics

The following items are measured under stable conditions. The optical characteristics should be measured in a dark room or equivalent state

Temperature Range	Storage	-30 ~ 80	c	
	Operating	-20 ~ 70	°C	
Response T	ime	8 (Typ.)	ms	With IVO requirement driving condition,
Contrast Ra	atio	600 (Typ.)		Refer to Section10
Viewing Angle	€ [*]	Up-down: +70/-70 (Typ.) Left-right: +75/-75 (Typ.) Up-down: +60/-60 (Min.) Left-right: +65/-65(Min.)	deg.	CR ≥ 10 with IVO requirement driving condition, Refer to Section10
Chromaticity	NTSC Ratio	50% (Typ.)	%	With reference back light spectrum, see in
0	White	$(0.310\pm0.05, 0.330\pm0.05,)$		11 (with reference
Cell Transmittance		(4.5 %) (Typ.)	%	polarizer)
Color Filter Str	ucture	Stripe RGB		

Note:

- 1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing angles are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface (see FIGURE 1).
- 2. Contrast measurements shall be made at viewing angle of Θ = 0 and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state . (see FIGURE 1) Luminance Contrast Ratio (CR) is defined mathematically.

- 3. Transmittance is the Value with Polarizer
- 4. The color chromaticity coordinates specified in Table 5 shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.
- 5. The electro-optical response time measurements shall be made as FIGURE 3 by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is Tr, and 90% to 10% is Td.

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2. Electrical Characteristics

2.1 Absolute Maximum Rating (Ta=25 GND=0V)

Item	Symbol	Min.	Тур.	Max.	Unit	Note
Dightal Supply Voltage	VDDD	-0.5	_	+ 5.0	mA	
Analog Supply Voltage	VDDA	-0.5	_	+ 15.0	V	_

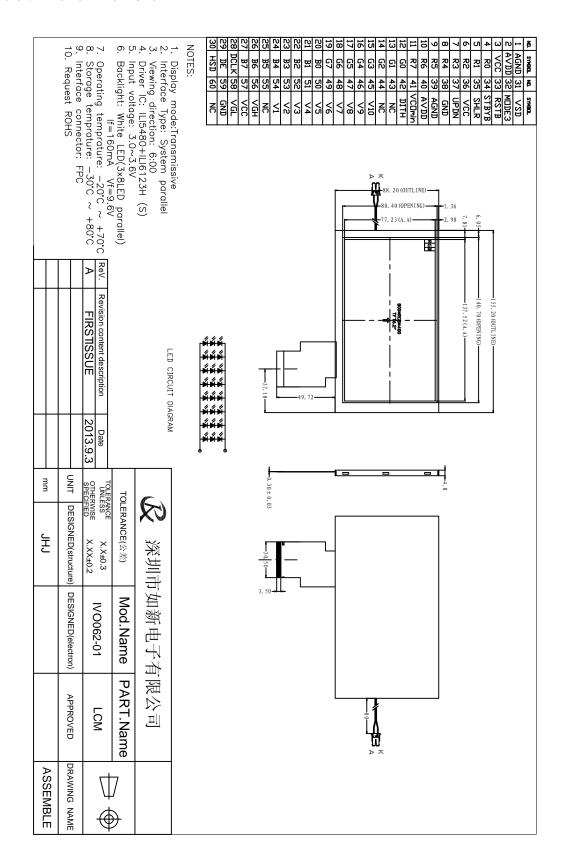
2.2 DC Electrical Characteristics

Item	Symbol	Min.	Тур.	Max.	Unit	Note
Dightal Supply Voltage	VDDD	3.0	_	3.6	mA	_
Analog Supply Voltage	VDDA	_	10.2	13.5	V	_
TFT Gate ON Voltage	VGH	14V	15V	16V	V	_
TFT Gate OFF Voltage	VGL	-8V	-7V	-6V	V	_
TFT Common Voltage	VCOM	_	2.6	_	V	_

2.3 LED Backlight Characteristics

Item	Symbol	Min.	Тур.	Max.	Unit	Note
Forward Current	I_{F}	1	160	_	mA	
Forward Voltage	$V_{\rm F}$	_	9.6	_	V	_
Uniformity	AVg	75	_	_	%	_
LCM Luminance	L_{V}	-	TBD	_	cd/m2	

3. Outline dimension



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4. Input terminal Pin Assignment

Pin NO.	Symbol	Function			
1	AGND	Analog Ground			
2	AVDD	Analog Power			
3	VCC	Digital Power			
4-11	R0-R7	Blue Date Bit			
12-19	G0-G7	Green Date Bit			
20-27	B0-B7	Red Date Bit			
28	DCLK	Clock input			
29	DE	Data enable input			
30	HSD	horizontal SYNC input			
31	VSD	Vertical SYNC input			
32	MODE	DE/SYNC mode select. H:DE mode. L:HSD/VSD mode			
33	RSTB	External reset input,low active			
34	STBYB	External standby mode selection,low active			
35	SHLR	Left/Right shift control			
36	VCC	Digital Power			
37	UPDN	UP/Down rotate control			
38	GND	Digital Ground			
39	AGND	Analog Ground			
40	AVDD	Analog Power(10.2v)			
41	VCOMIN	For external vcom dc input			
42	DITH	Dithering function enable/disable. 0:enable;1:disable			
43	NC	NO connect			
44	NC	NO connect			
45-54	V10-V1	Gamma correction voltage reference			
55	NC	NO connect			
56	VGH	Positive Power for TFT(+ 18V)			
57	VCC	Digital Power			
58	VGL	Negative Power for TFT(-8V)			
59	GND	Digital Ground			
60	NC	NO connect			

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5. Timing Characteristic

Please refer to ILI6123H data sheet for more details.

			Value		
Parameter	Symbol	Min.	Тур.	Max.	Unit
Horizontal display area	thd		800		DCLK
DCLK frequency	Fclk	-	30	50	MHZ
1 Horizontal line	th		928		
HSYNC pulse width	thpw	1	48	_	
HSYNC Back Porch (blanking)	thb	-	88	-	DCLK
HSYNC front porch	thfp	-	40	_	
Vertical display area	tvd		480		
VSD period time	tv	-	525	_	
VSD pulse width	tvpw	_	3	_	Н
VSD Back Porch (blanking)	tvb	_	32	_	
VSD front porch	tvfp	_	13	_	

6. Reliability Test Result

Item	Condition		Test Result	Note
Low Temperature	-20℃, 96HR	3ea	pass	1
Operating Life test	20 0, 20111	3 0u	Puss	
Thermal Humidity	40°C, 90%RH, 96HR	3ea	pass	_
Operating Life test	40 C, 70 78KH, 70HK	Jea	pass	_
Temperature Cycle ON/OFF	-20°C ↔ 70°C, ON/OFF, 20CYC	3ea	nace	(1)
test	-200 (700, 01/014, 20010	sea	pass	(1)
High Temperature	80℃, 96HR	3ea	***************************************	
Storage test	80 C, 90HK	Sea	pass	_
Low Temperature	-30°C,96HR	3ea	nogg	
Storage test	30 C, 90HK	Sea	pass	-
Thermal Shock Resistance	The sample should be allowed to stand the following 5 cycles of operation: TSTL for 30 minutes -> normal temperature for 5 minutes -> TSTH for 30 minutes -> normal temperature for 5 minutes, as one cycle, then taking it out and drying it at normal temperature, and allowing it stand for 24 hours	3ea	pass	
Box Drop Test	1 Corner 3 Edges 6 faces, 66cm(MEDIUM BOX)	1box	pass	-

Note (1) ON Time over 10 seconds, OFF Time under 10 seconds

7. Packing

TBD

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8. Cautions and Handling Precautions

8.1 Handling and Operating the Module

(1) When the module is assembled, it should be attached to the system firmly.

Do not warp or twist the module during assembly work.

- (2) Protect the module from physical shock or any force. In addition to damage, this may cause improper operation or damage to the module and back-light unit.
- (3) Note that polarizer is very fragile and could be easily damaged. Do not press or scratch the surface.
- (4) Do not allow drops of water or chemicals to remain on the display surface.

If you have the droplets for a long time, staining and discoloration may occur.

- (5) If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.
- (6) The desirable cleaners are water, IPA (Isopropyl Alcohol) or Hexane.

Do not use ketene type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.

- (7) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, legs, or clothes, it must be washed away thoroughly with soap.
- (8) Protect the module from static; it may cause damage to the CMOS ICs.
- (9) Use finger-stalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (10) Do not disassemble the module.
- (11) Protection film for polarizer on the module shall be slowly peeled off just before use so that the electrostatic charge can be minimized.
- (12) Pins of I/F connector shall not be touched directly with bare hands.
- (13) Do not connect, disconnect the module in the "Power ON" condition.
- (14) Power supply should always be turned on/off by the item 6.1 Power On Sequence &6.2 Power Off Sequence

8.2 Storage and Transportation.

(1) Do not leave the panel in high temperature, and high humidity for a long time.

It is highly recommended to store the module with temperature from 0 to 35 $\,^\circ$ C and relative humidity of less than 70%

- (2) Do not store the TFT-LCD module in direct sunlight.
- (3) The module shall be stored in a dark place. When storing the modules for a long time, be sure to adopt effective measures for protecting the modules from strong ultraviolet radiation, sunlight, or fluorescent light.
- (4) It is recommended that the modules should be stored under a condition where no condensation

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is allowed. Formation of dewdrops may cause an abnormal operation or a failure of the module.

In particular, the greatest possible care should be taken to prevent any module from being operated where condensation has occurred inside.

(5) This panel has its circuitry FPC on the bottom side and should be handled carefully in order not to be stressed.

9. BHL&BMDT Customer Quality Service Process

12. BHL&BMDT Customer Quality Service Process

In order to provide better service to Customer, BHL&BMDT shall apply the after-sales product quality service process as below:

- 1. According to the P/O from Customer, BHL&BMDT should deliver required product to the place appointed by Customer.
- 2. Customer will do IQC for the incoming procuct.
- Inspection standard should be provided by BHL&BMDT, and it will be valid after confirmed by Customer.Inspection and Defects determination should be carried out according to the standard agreed by both Parties.
- 4. In order to guarantee in-time communication of product quality information and effective service, QA staff on Customer side should send Weekly Quality Report to the appointed CS staff in BHL&BMDT.
- 5. After BHL&BMDT get related information, both sides should arrange time and place to determin the defects found by Customer.
- 6. BHL&BMDT should cooperate with Customer for special quality requirement.
- 7. After confirmed by both side, BHL&BMDT should be responsible for the defect products which caused by its quality problem. BHL&BMDT should take back the confirmed defect product and return the good product to the place required by customer.
- 8. BHL&BMDT agree to provide related training of LCD product technology and usage.
- 9. Customer should use the LCD product according to the instruction. BHL&BMDT will not be responsible for the defect product caused by violation of Users' Instruction.
- 10. Both parties should deal with the quality problem with friendly cooperative policy. And both parties should negotiate to deal with the defect products of which the responsibility is not very clear.