



Printing Date 09/21/2015 Revision Number 1 Revision Date 06/10/2013

1 Identification

· Product identifier

· Trade name: Millennium Series 2009

· Article number: 703283

· Relevant identified uses of the substance or mixture. Adhesive

· Details of the supplier of the safety data sheet

· Manufacturer/Supplier:

Royal Adhesives And Sealants, LLC

2001 W. Washington Street South Bend IN 46628-2023

Information Phone Number: 574-246-5000

· Information department: Environment protection department.

· Emergency telephone number:

ChemTrec: Day or Night within USA and Canada: 1-800-424-9300. Outside USA and Canada: +1 703-527-3887 (collect calls accepted)

2 Hazard(s) identification

· Classification of the substance or mixture The product does not meet the criteria for classification as hazardous under the GHS and 29 CFR 1910.1200

- · Label elements
- · GHS label elements Void
- · Hazard pictograms Void
- · Signal word Void
- · Hazard statements Void
- · Classification system:
- · NFPA ratings (scale 0 4)



Health = 1Fire = 0Reactivity = 0

· HMIS-ratings (scale 0 - 4)



1 Health = 1 0 Fire = 0

- · Other hazards
- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.

3 Composition/information on ingredients

· Chemical characterization: Mixtures · Description: Water Base Adhesive

(Contd. on page 2)

Printing Date 09/21/2015 Revision Number 1 Revision Date 06/10/2013

Trade name: Millennium Series 2009

(Contd. of page 1)

· Hazardous components: No hazardous/reportable components.

4 First-aid measures

- · Description of first aid measures
- · After inhalation:

Supply fresh air or oxygen; call for doctor.

In case of unconsciousness place patient stably in side position for transportation.

- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact: Rinse opened eye for several minutes under running water.
- · After swallowing:

Rinse out mouth with water. Drink 1 - 2 glasses of water but DO NOT induce vomiting. Do not give liquids to a drowsy, convulsing or unconscious person. If vomiting occurs spontaneously, keep head below hips to prevent aspiration.

Seek medical treatment.

- · Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- $\cdot \textit{Indication of any immediate medical attention and special treatment needed}$

No further relevant information available.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam. Use fire fighting measures that suit the environment.

- · Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: Protective clothing and respiratory protective device.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

- · Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- · Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose of contaminated material as waste in accordance with federal state and local regulations.

Ensure adequate ventilation.

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

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Printing Date 09/21/2015 Revision Number 1 Revision Date 06/10/2013

Trade name: Millennium Series 2009

(Contd. of page 2)

7 Handling and storage

- · Handling:
- Precautions for safe handling

Avoid prolonged or repeated contact with skin.

Avoid contact with eyes.

Wash thoroughly after handling.

Open containers in a well ventilated area and avoid breathing headspace vapors.

Prevent formation of aerosols.

- · Information about protection against explosions and fires: No special measures required.
- · Conditions for safe storage, including any incompatibilities
- · Storage.
- Requirements to be met by storerooms and receptacles: Store above 40F.
- · Information about storage in one common storage facility: Store away from oxidizing agents.
- · Further information about storage conditions:

Protect product from freezing.

Keep receptacle tightly sealed.

· Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- · Additional information about design of technical systems: No further data; see item 7.
- · Control parameters
- · Components with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment (see listings below)
- · General protective and hygienic measures:

The usual precautionary measures for handling chemicals should be followed.

- · Breathing equipment: Not necessary if room is well-ventilated.
- · Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· Material of gloves

Nitrile rubber, NBR

Chloroprene rubber, CR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

(Contd. on page 4)

(Contd. of page 3)

Safety Data Sheet acc. to OSHA HCS

Printing Date 09/21/2015 Revision Number 1 Revision Date 06/10/2013

Trade name: Millennium Series 2009

· Eye protection:

Safety glasses with side shields.



Tightly sealed goggles

· Body protection: Protective work clothing

9 Physical and chemical properties

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· General Information	

· Appearance:

Form: Paste Color: Tan

Odor: CharacteristicOdour threshold: Not determined.

• pH-value at 20 °C (68 °F): 8.6

· Change in condition

Melting point:Undetermined.Boiling point:100 °C (212 °F)

· Flash point: Not applicable.

· Flammability (solid, gaseous): Not applicable.

· Ignition temperature:

Decomposition temperature: Not determined.

· Auto igniting: Product is not selfigniting.

• Danger of explosion: Product does not present an explosion hazard.

• Vapor pressure at 20 °C (68 °F): 23 hPa (17 mm Hg)

• Specific gravity at 20 °C (68 °F): 1.17 g/cm³ (9.764 lbs/gal)

Relative density
Vapour density
Evaporation rate
Not determined.
Not determined.

· Solubility in / Miscibility with

Water: Not miscible or difficult to mix.

· Partition coefficient (n-octanol/water): Not determined.

· Viscosity:

Dynamic: Not determined. **Kinematic:** Not determined.

· Solvent content:

Organic solvents: 0.0 %

VOC (Per EPA 24) Not Available GMS/L

(Contd. on page 5)

Printing Date 09/21/2015 Revision Number 1 Revision Date 06/10/2013

Trade name: Millennium Series 2009

(Contd. of page 4)

Solids content: not available

· Other information California VOC Compliant:

Solvent Free Product.

SCAQMD Rule 1168: VOC Compliant

SCAQMD Rule 443.1: Grams per Liter of Material <8.0

Grams per Liter of Coating: <10.0

10 Stability and reactivity

- · Reactivity No further relevant information available.
- · Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid Temperatures below 40F (4.4C)
- · Incompatible materials: Reacts with oxidizing agents.
- · Hazardous decomposition products: Carbon monoxide and carbon dioxide

Nitrogen oxides Hydrocarbons

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:
- · Primary irritant effect:
- · on the skin: May irritate the skin.
- · on the eye: May irritate the eye.
- · Sensitization: No sensitizing effects known.
- · Additional toxicological information:

The product is not subject to classification according to internally approved calculation methods for preparations:

When used and handled according to specifications, the product does not have any harmful effects according to our experience and the information provided to us.

- · Carcinogenic categories
- · IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

· NTP (National Toxicology Program)

None of the ingredients is listed.

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.

(Contd. on page 6)

Printing Date 09/21/2015 Revision Number 1 Revision Date 06/10/2013

Trade name: Millennium Series 2009

(Contd. of page 5)

- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes: At present there are no ecotoxicological assessments.
- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation: Must be specially treated adhering to official regulations.
- · Uncleaned packagings:
- · Recommendation: Disposal must be made according to official regulations.

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- · DOT, ADR, ADN, IMDG, IATA not regulated
- · UN proper shipping name
- · DOT, ADR, ADN, IMDG, IATA not regulated
- · Transport hazard class(es)
- · DOT, ADR, ADN, IMDG, IATA
- · Class not regulated
- · Packing group
- · DOT, ADR, IMDG, IATA not regulated
- Environmental hazards: Not applicable.
- · Special precautions for user Not applicable.
- · Transport in bulk according to Annex II of
- MARPOL73/78 and the IBC Code Not applicable.
- · UN ''Model Regulation'':

15 Regulatory information

- · Safety, health and environmental regulations/legislation specific for the substance or mixture
- · Sara
- · Section 355 (extremely hazardous substances):

None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

· TSCA (Toxic Substances Control Act):

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

(Contd. on page 7)

Printing Date 09/21/2015 Revision Number 1 Revision Date 06/10/2013

Trade name: Millennium Series 2009

(Contd. of page 6)

· Proposition 65

· Chemicals known to cause cancer:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity:

None of the ingredients is listed.

· (DSL) Canada Dosmestic Substance List

All components of this product are on the DSL(Canada Domestic Substance list) or are exempt from DSL requirements.

· Cancerogenity categories

· EPA (Environmental Protection Agency)

None of the ingredients is listed.

· TLV (Threshold Limit Value established by ACGIH)

None of the ingredients listed.

· MAK (German Maximum Workplace Concentration)

None of the ingredients is listed.

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

- · National regulations:
- · Water hazard class: Generally not hazardous for water.
- · Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

Although the information and recommendations set forth in this SDS are presented in good faith and are believed to be correct as of the date of this SDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the SDS.

- · Department issuing SDS: Environment protection department.
- · Creation Date: 06/10/2013
- · Date of preparation / last revision 09/21/2015 / -
- · Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA)

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative

USA