



EPOSET® Brush Adhesives





Paint Brush Assembly

- Set Fibers into Paint Brushes
- Automated or Hand Processing
- Balance Properties
 - Solvent & water tolerance
 - Adhesion to natural bristles & synthetic fibers
 - Controlled penetration
 - Adhesion to ferrule and to handle



EPOSET Brush Adhesives

- EPOSET Resins are the Industry Standard
 - Several grades
 - Cure with EPOCURE 69 epoxy curative
- Penetration Varies with Grade
 - M1, least penetration
 - M7, most penetration
 - M2 & M3, most common grades



EPOSET Product Specifications

EPOSET Grade	Viscosity @ 95F		Weight per Gallon		Stoich. Ratio EPOCURE 69
	Min.	Max.	Min.	Max.	
M-1	9,500	22,000	14.0	14.4	8 1/2
M-1 1/2	6,500	17,500	13.8	14.2	9
M-2	6,000	15,000	13.4	13.8	9 1/2
M-2 1/2	5,000	14,500	13.2	13.6	10
M-3	4,000	14,000	12.9	13.3	10 1/2
M-4	3,000	11,000	12.6	13.0	11 1/2
M-5	3,000	11,000	12.0	12.4	12
M-6	2,500	8,000	11.5	11.9	14
M-7	2,500	7,000	11.2	11.6	15