



Fusion Series Fusion X Wall Base Adhesive

FUSION SERIES

DESCRIPTION:

FUSION X Wall Base Adhesive is a premium solvent-free adhesive with fast, aggressive wet suction to grip rubber and vinyl wall base. FUSION X can be used over most interior wall surfaces with the exception of vinyl wall covering and other similar non-porous surfaces that prevent the curing of any latex-based adhesive.

Fusion Series Fusion X Wall Base Adhesive, manufactured by Royal Adhesives and Sealants, is LEED compliant and is also compliant with South Coast Air Quality Management District Rule 1168.

E.Q. 4.1: Low-Emitting Materials: Adhesives & Sealants

E.Q. 4.3: Low-Emitting Materials: Carpet Systems
Fusion Series Fusion X qualifies for the Carpet & Rug Institutes Green Label Plus Program. This is a third party certification with the most stringent VOC regulations in the country.

***LEED points are based on all materials used on a project.**

DIRECTIONS:

1. Adhesive, wall base and job site must be conditioned at 65°F - 80°F for 48 hours before and after installation.
2. Use only on structurally sound surfaces, dry wall, concrete block, brick, plywood, paneling, masonry, plaster, etc.
3. Apply to surfaces that are clean, dry, and free from dust, wax and grease. Remove loose paint, plaster, old adhesive and other contaminants that would interfere with adhesion.
4. Cement or plaster must be thoroughly seasoned and dry.
5. With a 1/8" square or V-notched spreader, spread on back of base or wall surface.
6. Press base firmly into place immediately after application of adhesive.
7. Wrapped base or rolled base should lay flat for 24 hours before application.
8. For best results, it is recommended to wipe the back of rubber wall base with Mineral Spirits to remove residual mold release from manufacture.

DO NOT APPLY OVER NON-POROUS SURFACES SUCH AS MASONITE, PLASTIC LAMINATES OR VINYL WALL COVERINGS.

RECOMMENDED SUBSTRATES:

- Porous Concrete
- Properly Prepared Gypsum
- APA Approved Plywood
- Drywall
- Fully Cured Masonry walls

RESTRICTIONS:

1. For Interior installations only.
2. Do not install when ambient temperature is not between 60°F & 95°F.
3. Do not install when ambient relative humidity is above 65%.
4. It is the sole responsibility of the installer to determine the suitability and compatibility of the adhesive for the user's intended use.

CLEAN-UP:

Remove wet adhesive immediately with a damp cloth. Use Mineral Spirits or Parabond® M-315 Cleaner to remove dried adhesive. **CAUTION: Mineral Spirits are flammable. Read and follow all precautions on container label.**

PACKAGING:

- One 4 Gallon Pail
- Four x 1 Gallon Case
- 30 oz Tubes

WARRANTY:

Royal Adhesives and Sealants offers a limited warranty for this product when used in accordance with printed specifications. A copy of the limited warranty can be obtained by calling technical service at 800-763-7272 or visiting www.parabond.com.

COVERAGE:

Approximately 55-60 linear feet of 4" base per 30 oz tube.



863 SE Main Street • Simpsonville, SC 29681

Phone: 1-800-763-7272 • ISO 9001 Certified

www.parabond.com

12/10/2013



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TROWEL	ESTIMATED SPREAD RATE
<p>1/8" x 1/8" x 1/8" SQ</p>	Approximately 150-200 linear feet of 4" base per gallon
<p>1/8" x 1/8" x 1/8" V</p>	Approximately 150-200 linear feet of 4" base per gallon

Technical Data	
Base Polymer	Acrylic Polymer
Color	Light Straw
Solids	54-59%
VOC Content	<1 gram per liter
pH	9.3
Consistency	Paste
Trowelability	Light, Easy
Shelf Life	One Year in Unopened Container
Storage	40°F-95°F
Application Temperature	65°F-95°F (18°F-35°C)
Open Time	Up to 30 minutes
Freeze Thaw Stability	5 cycles @ 20°F



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