

Millennium One Step™

Battery Powered Applicator

Description

Millennium One Step™ Battery Powered Applicator is specifically designed to be used with the Millennium One Step™ family of adhesives and sealants. The unique carriage design is extremely durable and allows the user to install adhesive in an upright position eliminating back strain. The tool is powered by a 14.4 volt rechargeable battery. The motor is designed to run on lower amps than conventional cordless tools which extends overall battery life and reduces charging time.

User Instructions

- Assemble carriage handle using the provided (4) screws and lock nuts with the wrench and allen key (also included).
- 2. Open the clutch lever to allow movement of the racks.

 Retract the rack by pulling the rack handle away from the tool
- Prepare adhesive cartridge by removing caps or plugs and installing static mixing nozzle. Note: Follow adhesive manufacturers complete instructions for cartridge preparation.
- 4. Insert cartridge into the carriage. Line up the cartridge and the cartridge nozzle opening for correct positioning.
- 5. Push the rack handle forward, lining up pistons with the openings on the cartridge. Close the clutch lever to engage clutch.
- 6. Slide the battery onto the handle until it is fully engaged.
- 7. Adjust speed control knob to desired flow. Full speed is designated on the knob by the largest "bubble" symbol. Slower speeds; smaller bubbles. **Note:** Most applications will require the tool to be operated at full speed.
- 8. Hold trigger to begin dispensing adhesive. **Note:** Trigger must be depressed 2 times before tool operates when it has remained idle. This is a power saving feature built into the tool.
- 9. When finished dispensing, or when end of cartridge is reached, release trigger, open clutch, then retract rack. Remove cartridge.



Features	Benefits
Battery powered	Portable, no cords or hoses
Quick and easy use	Saves time and labor
Trigger delay	Saves battery charge
Durable construction	Withstands everyday use
Strong motor	Can dispense higher viscosity adhesives

Safety

Protective equipment such as safety glasses and protective gloves must be worn when operating or servicing the Millennium One Step™ Battery Powered Applicator.

The Millennium One Step™ Battery Powered Applicator should never be pointed at or near people. The applicator should never be actuated when the outlet tip of the adhesive cartridge is blocked or restricted by cured adhesive, any object, or some part of the body.

Prior to working with this applicator thoroughly review the Instruction Manual provided with the tool.

CAUTION: All statements and technical information in this document are based on tests or data that Royal believes is reliable. However, Royal does not warrant or guarantee the accuracy or completeness of this information. The user has sole knowledge and control of factors that can affect the performance of Royal's products in the user's intended application. It is the user's responsibility to conduct tests to determine the compatibility of Royal's product with the design, structure, and materials of the user's end product and the suitability of Royal's product for the user's method of application and intended use. The user assumes all risk and liability arising out of such use.

Maintenance Instructions

- Keep handles clean, dry and free of oil or grease.
- Clean with mild soap and damp cloth. Do not use solvents or cleaning agents that can damage the tools plastic parts.
- Follow cleaning and maintenance instructions in battery charger manual and battery pack leaflet.
- Remove adhesive residue from rack and pistons regularly if present. Apply light coating of light machine oil to lubricate rack as needed.
- For internal lubrication and all other maintenance, except external cleaning and battery pack recharging, and for all repairs, return to service center, distributor, or manufacturer.
- If the tool is not running at full capacity, check to be sure that the battery pack is fully charged and that the contacts on the battery pack and tool are both clean. If they need maintenance, use caution and clean with an eraser.

Service

Tool service must be performed only by qualified repair personnel. Service or maintenance performed by unqualified personnel may result in risk of an injury. **Do not disassemble tool or battery pack**. At the conclusion of it's useful life, remove battery pack from tool. Without further disassembly, return battery pack intact for recycling and/or discard tool intact. Information on battery pack recycling can be found in the Instruction Manual provided with the tool. Disassembly and reassembly may create an unsafe condition.

When servicing a tool, use only identical replacement parts. Use of unauthorized parts or failure to follow maintenance instructions may create a risk of electrical shock or injury.



Packaging

Millennium One Step™ Battery Powered Applicator:

North America

Description

Complete Applicator Kit

EQ-7075-2KIT

Europe, CIS, and Middle East Description

Part #

Part #

Complete Applicator Kit

EQ-7075-2KITEU

The One Step™ Battery Powered Applicator includes 2 rechargeable NiMH batteries, 1 battery charger, and 1 detachable carriage handle.

*Refer to the Millennium One Step™ Battery Powered Applicator Instruction Manual for complete use and safety information.

Code #0028-0514

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