Ball Lenses

Product Information

Polished ball lenses are produced by a mechanical machining process. Due to the high flexibility of the process the ball lenses are increasingly used as pre-forms for the precision molding process. The surface and geometry of each ball lens has an optical quality and can therefore also be used as an optical element.

Supply Forms

- Balls
- Hemispheres

Advantages

- Low Scratch-Dig
- Low Roughness
- Wide range of optical materials

Applications

- Optical Lens Element
- Pre-form for Precision Molding

Materials

- Low Tg glasses
- High refractive index glasses
- Optical and colored glasses
- Technical and special glasses



Surface Measurement Report



25.0 nm 0.0 nm Digital Instruments NanoScope

50.0 nm

Digital	Instruments	Nalioscope
Scan si:	ze	30.00 µm
Scan rat	te	0.5008 Hz
Number o	of samples	256
Image Da	ata	Height
Data sca	ale	50.00 nm
Rms 1,3 nr	n Ra 1,0 nm 972	-05.flatten.015

Specifications

Description	Standard Quality	Premium Quality
Diameter Tolerance	± 0.003 mm	± 0.001 mm
Surface Polish (Ra Value)	1 – 2 nm	1 – 1.2 nm
Roundness Tolerance	< 0.001 mm	< 0.001 mm
Surface Quality	No scratch; Dig at 20 x magnification	No scratch; Dig at 30 x magnification
Cleanliness	Class 100	Class 100
Packing	Clean Glass Vials Anti-Static Plastic Vials	Waffle Types Plastic Trays

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