

1 DESCRIPTION

The Modbus TCP Driver allows the FieldServer to transfer data to and from devices over Ethernet using Modbus TCP Protocol. The Modbus TCP driver uses port 502. This port is not configurable. The driver was developed for Modbus Application Protocol Specification V1.1a" from Modbus-IDA. The specification can be found at www.modbus.org. The FieldServer can emulate both a Client and a Server simultaneously on the same ethernet port.

The information that follows describes how to expand upon the factory defaults provided in the configuration files included with the FieldServer.

There are various register mapping models being followed by various vendors. To cover all these models FieldServer uses the following three Models

- **Modicon_5digit** – Use this format where addresses are defined in 0xxxx, 1xxxx, 3xxxx or 4xxxx format. A maximum of 9999 registers can be mapped of each type. This is FieldServer driver's default format.
- **ADU** –Application Data Unit address. Use this format where addresses of each type are defined in the range 1-65536
- **PDU** –Protocol Data unit address. Use this format where addresses of each type are defined in the range 0-65535.

The key difference between ADU and PDU is for example if Address_Type is ADU and address is 1, the driver will poll for register 0. If Address_Type is PDU, the driver will poll for address 1.

Note 1: If vendor document shows addresses in extended Modicon (i.e. 6 digit) format like 4xxxxx then consider these addresses as xxxxx (omit the first digit) and use either ADU or PDU

Note 2: The purpose of providing 3 different ways of addressing the Modbus registers is to allow the user to choose the addressing system most compatible with the address list being used. At the protocol level, the same protocol specification is used for all three with the exception of the limited address range for Modicon_5digit.

1.1 Connection Facts

| FieldServer Mode | Nodes | Comments |
|------------------|-------|--|
| Client | 1 | Only 1 client node allowed on Multidrop systems |
| Server | 255 | Actual electrical loading may reduce number of usable Server nodes |

2 FORMAL DRIVER TYPE

Ethernet
Client or Server

3 COMPATIBILITY MATRIX

| FieldServer Model | Compatible with this driver |
|------------------------|-----------------------------|
| FS-x30 | Yes |
| SlotServer | Yes |
| ProtoNode | Yes |
| QuickServer FS-QS-1010 | Yes |
| QuickServer FS-QS-1011 | Yes |
| ProtoCessor FPC-ED2 | Yes |
| ProtoCessor FPC-ED4 | Yes |

4 CONNECTION INFORMATION

Connection type: Ethernet
Ethernet Speeds Supported: 10Base-T,100Base-T¹

5 DEVICES TESTED

| Device | Tested (FACTORY, SITE) |
|--------------------|------------------------|
| Quantum PLCs | Customer |
| Fix Intellution | Factory |
| Wonderware Intouch | Factory |
| GE Cimplicity | Customer |
| Others | Please contact Factory |

¹ Not all FieldServer models support 100BaseT. Consult the appropriate instruction manual for details of the Ethernet speed supported by specific hardware.

6 COMMUNICATIONS FUNCTIONS - SUPPORTED FUNCTIONS AT A GLANCE:

6.1 Data Types Supported

| Command | Description |
|-----------|-------------------------------------|
| 01 | Read Discrete Output Status (0xxxx) |
| 02 | Read Discrete Input Status (1xxxx) |
| 03 | Read Output Registers (4xxxx) |
| 04 | Read Input Registers (3xxxx) |
| 05 | Force Single Coil (0xxxx) |
| 06 | Preset Single Register (4xxxx) |
| 15 | Force Multiple Coils (0xxxx) |
| 16 | Preset Multiple Registers (4xxxx) |
| EX | Exception Status |
| FF | FIFO |
| Data Type | Comments |
| ASCII | 8-bit character |
| Digital | Digital |
| Float | 32-bit IEEE floating point |
| Long | Unsigned 32-bit integer |
| Signed | Signed 16-bit integer |
| Slong | Signed 32-bit integer |
| Unsigned | Unsigned 16-bit integer |