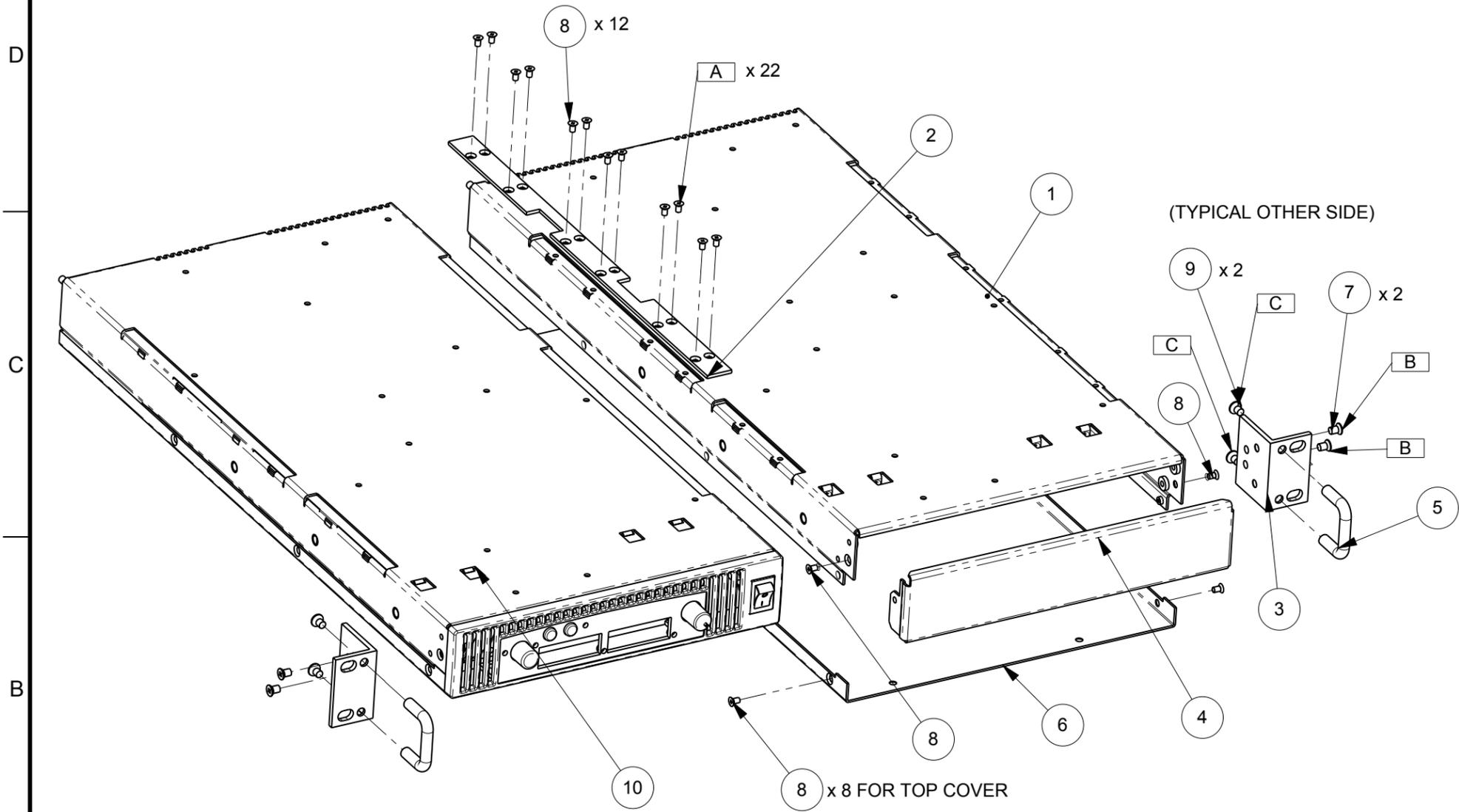


3RD ANGLE PROJECTION

REVISIONS						
CC	REV	DESCRIPTION	AUT	DATE	TC	REG
01	A	ECO 5017: INITIAL RELEASE	Joel Nordman	2006-02-12	John Vail	Brian Ceresney



ITEM	SIZE	N-m	in-lb
A	M3	0.8 – 0.9	7 - 8
B	M4	1.8 – 2.0	16 – 18
C	#8-32	2.0 – 2.2	18 – 20

ITEM NO.	QTY	DESCRIPTION
10	1	XTR 850W UNIT
9	4	SCREW 8-32x1/4" FLAT- HEAD 82-DEG UNDERCUT PHILLIPS SST
8	22	SCREW M3 X 5MM FLAT HEAD UNDERCUT PHILLIPS SST XTR
7	4	SCREW M4x6mm FLAT 90-DEG PHIL SS
6	1	TOP COVER
5	2	HANDLE
4	1	BLANKING PLATE
3	2	RACK MOUNT EARS
2	1	JOINER PLATE
1	1	EMPTY CHASSIS

ASSEMBLY STEPS

1. INSTALL THE BLANKING PLATE TO THE FRONT OF THE EMPTY CHASSIS USING TWO M3 SCREWS.
2. INSTALL THE TOP COVER TO THE EMPTY CHASSIS USING EIGHT M3 SCREWS.
3. INSTALL THE JOINER PLATE TO THE UNDERSIDE OF BOTH CHASSIS USING TWELVE M3 SCREWS.
4. INSTALL THE HANDLES ON THE RACK EARS USING FOUR #8 FLATHEAD SCREWS.
5. INSTALL THE RACK EARS USING FOUR M4 SCREWS.

NOTES:

1. USE RECOMMENDED TORQUE FOR ALL FASTENERS.
2. COMPLETED ASSEMBLY MUST BE SUPPORTED AT BOTH THE FRONT AND REAR.
3. UNIT MAY BE MOUNTED IN EITHER POSITION.

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TOLERANCES: (UNLESS OTHERWISE SHOWN)	X.XX ± .02	X.XXX ± .010	ANGLES ± 1.0°
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ASSEMBLY INSTRUCTIONS FOR SINGLE XTR850W UNIT RACK MOUNTING

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SHOWN	AUT JOEL NORDMAN	2005-09-27	SIZE B	DWG No. 702-5077-01-01	REV. A
	DES JOEL NORDMAN	2005-09-27	SCALE 1:3		