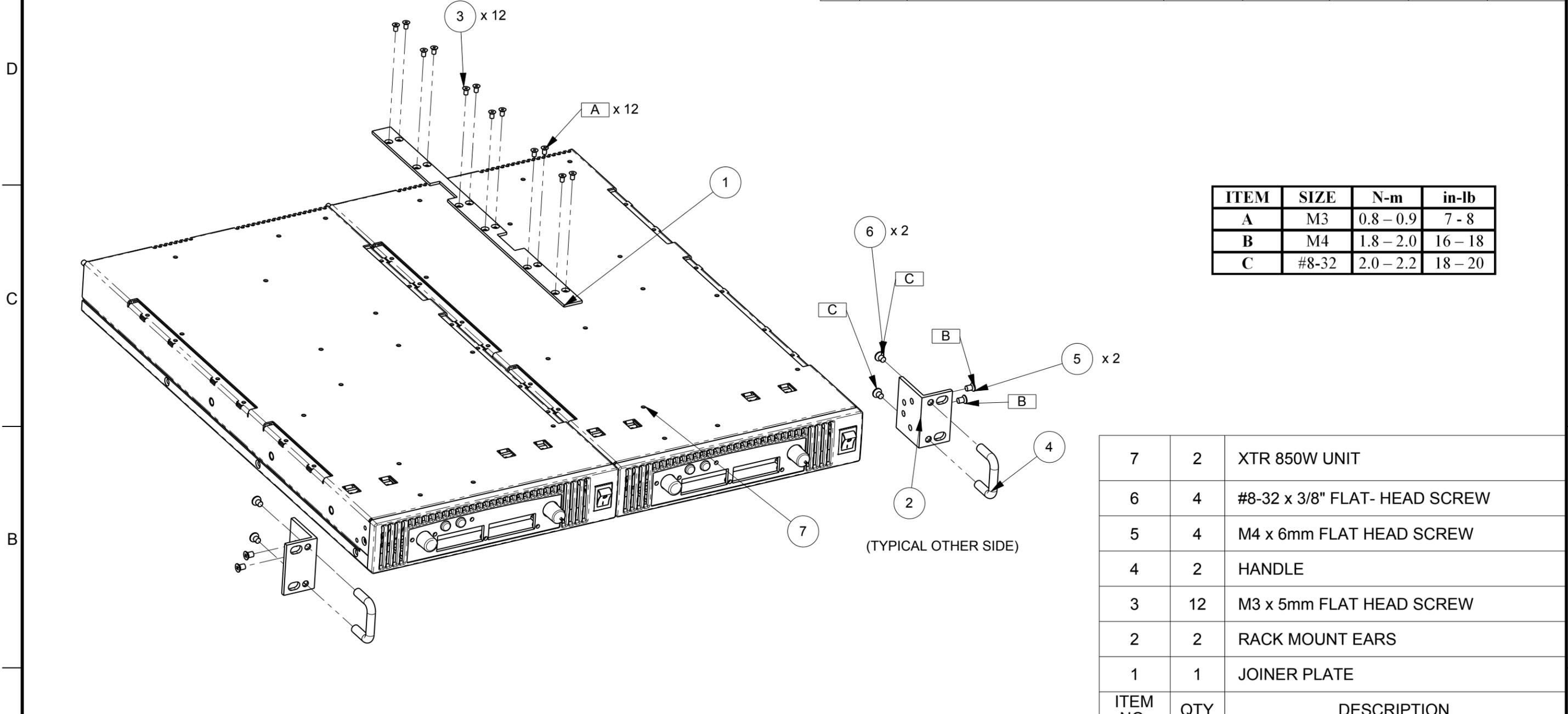


3RD ANGLE PROJECTION

REVISIONS							
CC	REV	DESCRIPTION	AUT	DATE	TC	MFG	REG
01	A	ECO 5017 - INITIAL RELEASE	Joel Nordman	2006-02-12	John Vail	Constantin Ionascu	Ralph Mcdiarmid



ITEM	SIZE	N-m	in-lb
A	M3	0.8 – 0.9	7 - 8
B	M4	1.8 – 2.0	16 – 18
C	#8-32	2.0 – 2.2	18 – 20

ITEM NO.	QTY	DESCRIPTION
7	2	XTR 850W UNIT
6	4	#8-32 x 3/8" FLAT- HEAD SCREW
5	4	M4 x 6mm FLAT HEAD SCREW
4	2	HANDLE
3	12	M3 x 5mm FLAT HEAD SCREW
2	2	RACK MOUNT EARS
1	1	JOINER PLATE

ASSEMBLY STEPS

1. INSTALL THE JOINER PLATE TO THE UNDERSIDE OF BOTH XTR 850W POWER SUPPLIES USING TWELVE M3 SCREWS.
2. INSTALL THE HANDLE ON THE RACK EARS USING FOUR #8 FLATHEAD SCREWS.
3. INSTALL THE RACK EARS USING FOUR M4 SCREWS.

NOTES:

1. USE RECOMMENDED TORQUE FOR ALL FASTENERS.
2. COMPLETED ASSEMBLY MUST BE SUPPORTED AT BOTH THE FRONT AND REAR.

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TOLERANCES: (UNLESS OTHERWISE SHOWN)	X.XX ± .02	X.XXX ± .010	ANGLES ± 1.0°
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ASSEMBLY INSTRUCTIONS FOR DUAL XTR850W UNIT RACK MOUNTING

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SHOWN	AUT JOEL NORDMAN	2005-09-27	SIZE B	DWG No. <b>702-5078-01-01</b>	REV. <b>A</b>
	DES JOEL NORDMAN	2005-09-27	SCALE 1:3		