

MICROWAVE: TEST & MEASUREMENT PRODUCTS

TEST AND MEASUREMENT PRODUCTS

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Please contact us if the products featured in this catalog do not meet your specific needs. As a solutions provider, we can modify existing cables or design new ones to satisfy unique system requirements.
Also available: High Performance Interconnect Products Catalog

PRODUCTS COMPANY

WHO WE ARE

Your projects are important. You need to know that the company you deal with and the products they provide will perform to your satisfaction now and over the long run.

Storm Products Company has been providing just such service and products for more than 40 years. We are well known not only for quality products but for quality customer relations based on an ongoing commitment to honesty and integrity.



"...combining leading technology with the Storm legacy of responsive, flexible, committed customer service."



Storm Products soon moved from distribution to manufacturing and, in the late 1970s, Storm Products expanded its operations to include microwave cable and cable assembly products.



STORM PRODUCTS-MICROWAVE, located

near Chicago, Illinois, was one of the first companies to offer high performance flexible and semi-rigid RF/microwave cable assemblies with low density, tape-wrapped dielectric. Today, Storm Microwave brings decades of microwave transmission line design experience to the table in solving design engineers' interconnect problems—combining leading technology with the Storm legacy of responsive, flexible, committed customer service.

ISO 9001

We actively work to stay on top of and implement those new and improved technologies and processes that will translate into better performance for your end product.

Storm Products is dedicated to developing and improving our quality system, and our ISO 9001 registration reflects a continuing commitment to quality in areas ranging from design to production, sales to shipping.

Quality Policy:

"To meet or exceed our customers' expectations at all times in terms of time, value, and performance."





OUR VISION

Within the high performance interconnect solutions market, become the most desirable company to do business with by delivering levels of value unmatched by the competition. Our value is based on responsiveness, process and product innovation, and an unwavering focus on meeting customer expectations.

TO MOVE TOWARD OUR VISION, WE:

- Operate based on an up-front, clear understanding of time, cost, and product performance expectations.
- Support development projects with timely mechanical mockups, functional prototypes, and technical data.
- Leverage existing product designs whenever possible to compress schedules, reduce development costs, and increase reliability.
- Maintain a dedicated product development staff focused on delivering new product technologies to satisfy unique project needs.
- Deliver cost-effective, reliable product on schedule, via a comprehensive process control system and select use of statistical techniques.



MARKET FOCUS

STORM PRODUCTS FOCUSES
ON THE FOLLOWING MARKETS

CATALOG ITEMS FOR TEST & MEASUREMENT

Standard or customized microwave cable assemblies and accessories for test and measurement applications in Defense and Commercial markets.

This catalog is geared to customers requiring high performance cable assemblies for those applications.



CUSTOM SOLUTIONS

Customized microwave interconnect solutions for Defense and Aerospace markets.

Please request our High Performance Interconnect Products Catalog.

DEFINED BOMs

Manufacturing services involving microwave cable assemblies for Defense and select Commercial markets.

Please request our Capabilities Brochure.

Put Storm Products to work for you. Call us today to discuss your project.



THE CUSTOMER EXPERIENCE

A BEST-FIT PROCESS

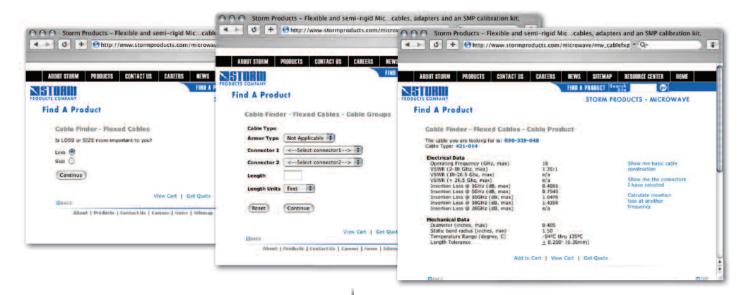
The elements of Storm's vision—responsiveness, product & process innovation, and an unwavering focus on meeting customer expectations—are an integral part of the Storm customer experience.

Examine that experience, and see what other have to say about it, on the next four pages. See why "best fit" means more to us than just offering you the right product. It also means offering you the right services and support for your unique needs.

INTERACTIVE WEBSITE

To provide a measure of application engineering that's available on your schedule, Storm Products' Web site includes an **Interactive Product**Finder that walks you through a range of configuration options to arrive at a best-fit product.

To ensure no surprises, a brief specification summary is displayed for the exact configuration you've selected. And, if you're interested in the configuration's electrical performance at a specific frequency or temperature, Storm's on-line insertion loss calculators will provide exactly the information you require.



RESPONSIVENESS

Making the customer's life easier is a challenge Storm celebrates every day...

After a rigorous six-month evaluation, a major wireless network equipment OEM selects Storm Products' True Blue® cable assemblies for use on their latest production test racks. At Storm, celebrating takes a back seat to ramping up production—the customer has an immediate need for several hundred assemblies.

Storm is able to meet the challenging deadline, supplying the cable assemblies on schedule less than two weeks after being selected as the supplier.

WHAT OUR CUSTOMERS SAY:

- "...few suppliers give us this level of service!"
- "... I really appreciate it when a supplier takes the time to figure out the losses for me rather than just sending a data sheet and I have to do it."
- "...you guys are doing a great job...very responsive on the quotes...keep up the good work!"

APPLICATION ENGINEERING

For those preferring personal assistance, Storm's application engineering staff is focused on solving your problems. To minimize delays, we begin by gaining a clear understanding of your time, cost, and performance expectations.

With that information in hand, the focus shifts to translating those needs into product requirements—and a product capable of meeting them. Often, Storm responds with product samples so you can confirm that our product will work in your exact application.

This process is accelerated by our knowledge of and experience in the high frequency test & measurement industry, both supplying product to end users and making precise measurements internally.





CABLE CONSTRUCTION & MANUFACTURE

Known around the world for durable constructions that stand the test of time, Storm manufactures all its own cable. This is done with close attention to every detail and under precise controls, ensuring the highest levels of consistency and performance you can depend on.

Leveraging 20 years of test & measurement experience with our True Blue® products (90 series), we are continually expanding our product line to address evolving test challenges. Products such as Phase Master®, Accu-Test®, and Storm Flex™ 047 Express are examples of this sort of product development focus.

OPTIMIZED CABLE/CONNECTOR INTERFACE

Experienced users know that most microwave test & measurement cable assemblies fail at the point where the cable attaches to the connector. Storm's flexible cable assemblies feature a superior, time-proven connector attachment method that increases connector retention and extends product life.

Precision connector interfaces ensure repeatable, consistent results, while stainless steel connector constructions minimize performance degradation due to wear from frequent mate and de-mate cycles.

QUALITY

Reduced downtime & operating costs are "built in" to Storm cable assemblies...

A major producer of wireless networking gear looks to Storm for help after experiencing frequent cable assembly failures on their factory floor using another company's product. The assemblies were failing at the connector attachment point. Problem solving begins with a site visit by Storm to investigate how the cable assemblies are being handled. Storm then recommends a product solution and supplies sample assemblies for evaluation.

Based on initial results, one full line is converted to Storm assemblies. Over time, every new line is outfitted with Storm's product...resulting in significant reductions in downtime and operating costs.

WHAT OUR CUSTOMERS SAY:

"...I thought we would buy these cable assemblies from supplier A, but the engineer said you guys make a better cable assembly, so he said to buy from Storm."

"...we didn't think you stood a chance against Supplier B. Your quality surprised the Air Force and us."

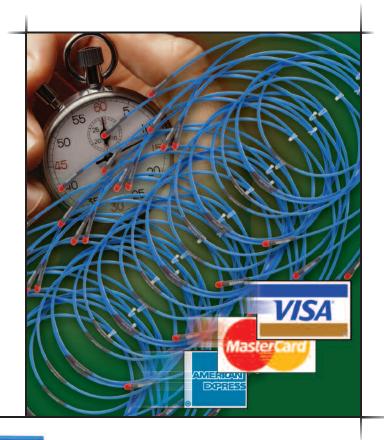


OFF-THE-SHELF CABLE ASSEMBLY OPTIONS

To help you meet today's demanding project and production schedules, Storm offers a substantial number of frequently purchased assembly configurations from stock.

Available with a number of common connector combinations and in a variety of convenient lengths, these assemblies are a cost-effective solution to many test & measurement challenges.

To keep procurement-related costs low, Storm responds to quote requests for standard test & measurement products in 30 minutes or less. We also take VISA, MasterCard, and American Express to simplify the purchase process on small volume orders.









When an off-the-shelf configuration won't do, Storm responds equally fast to provide quotations on test & measurement cable assemblies configured exactly the way you want them.

With a number of product lines, cable sizes, connector types, and armor options, we have solutions to suit a wide variety of testing challenges and budgets.

SUPPLY CHAIN SERVICES

Storm is as capable of supporting your supply chain needs as we are your technical requirements. To maximize flexibility in today's rapidly changing environment, we offer the convenience of options such as contingency and consignment stock.

Further reducing non-value added costs on your end, we—and our partners—have participated in Ship-to-Stock, Ship-to-Line, and JIT programs with a number of customers around the world.

GLOBAL SUPPORT

For over ten years, Storm has been solving test & measurement problems in the United Kingdom, Europe, and Scandinavia with production, technical support, and sales provided by our licensed partner, Reynolds Industries Ltd and Reynolds Industries SA.

In addition, Storm's test & measurement products are available through local representatives and agents in a number of other countries throughout the world. Visit Storm's website at www.stormproducts.com to find an outlet near you.

PRODUCT & PROCESS INNOVATION

Products Storm-designed to satisfy unique project needs...

A major producer of defense electronics equipment needs a product that will perform to strict specifications within a highly critical, phase-sensitive test system.

Storm's Phase Master® assemblies—developed as a result of in-depth analysis of high performance market needs—prove a perfect solution to the customer's problem.

WHAT OUR CUSTOMERS SAY:

- "...PhaseMaster™ was flatter across the band, was more flexible and had better performance than [other similar] cables."
- "...the StormFlex™ 047 cables you supplied to us solved a very difficult spur problem for us."

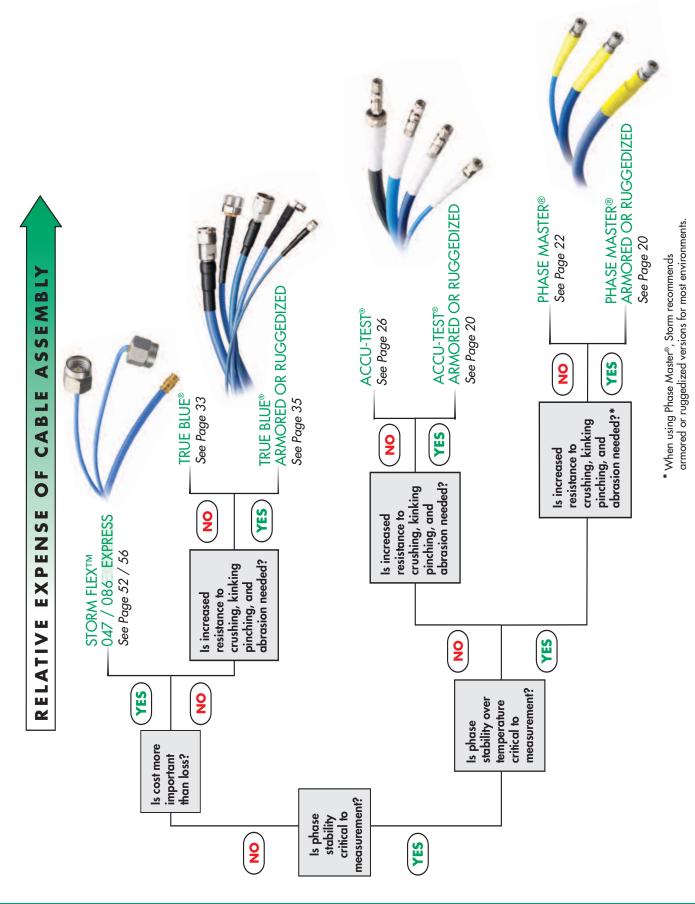
TEST & MEASUREMENT CAPABILITIES

- **VSWR**
- Insertion loss
- **■** Electrical length
- Phase tracking
- Additive phase noise
- **■** Shielding effectiveness
- Electrical length vs. temperature
- Electrical length vs. flexure
- Impedance

- **■** Capacitance
- Dielectric withstanding voltage
- **■** Tensile strength/connector retention
- Mechanical measurements
- Interface gaging
- **▼** Thermal exposure
- **■** Thermal shock
- Return loss
- **■** Outgassing

- Insulation resistance
- Contact resistance (micro ohm)
- Insertion loss vs. temp
- Insertion loss vs. flex
- Vibration
- Shock
- Crush resistance
- Flex life

PRODUCT FAMILY APPLICATION GUIDE



CABLE SELECTION CHART: 50 OHM FLEXIBLE OPTIONS

SELECTION CHART CABLE

presented in the catalog that meets your needs. As a solutions provider, we can modify existing cables as a cost effective way to meet your unique system requirements, This cable selection chart is provided to assist you in choosing a cable to best fit your application. Please contact us if you have questions or if you do not see a cable or we can design new cables as needed.

50 Ohm	_		PP. 21-31			PP. 36-47	5-47		PP. 50-57	0-57
Flexible Cables	Cables	H	PHASE STABLE	=		SSO1 MO1	5501		MINIA	MINIATURE
ATTRIBUTE		PHASE MASTER 190	ACCU-TEST 150	ACCU-TEST 200	TRUE BLUE 125	TRUE BLUE 205	TRUE BLUE 290	TRUE BLUE 420	STORM FLEX 047	STORM FLEX 086
Diameter (in) (mm)		0.190	0.150 3.81	0.200 5.08	0.125 3.18	0.205 5.21	0.290 7.37	0.420	0.055 2.44	0.096
Operating Frequency (Max, GHz.)	cy (Max, GHz.)	26.5	40	26.5	50	26.5	19.8	12	50	50
Attenuation-Nom @ 2 GHz (dB/ft)	9 2 GHz (dB/ft)	0.110	0.190	0.155	0.230	0.110	0.078	0.054	0.59	0.28
Attenuation-Nom @ 10 GHz (dB/ft)	9 10 GHz (dB/ft)	0.260	0.440	0.359	0.52	0.26	0.19	0.13	1.37	0.68
Attenuation-Nom @ 18 GHz (dB/ft)	9 18 GHz (dB/ft)	0.360	0.600	0.492	0.71	0.36	0.26	I	1.89	0.95
Power Handling-Av	Power Handling-Avg. (watts @ 1 GHz)	700	358	682	280	750	1400	1700	50	125
Phase vs. Temp Stability (ppm, nom)	bility (ppm, nom)	500	2900	2100	2800	2100	1600	1500	9009	4700
Phase vs. Flex Stability* (deg @ 18 GHz, nom)	ility* ; nom)	3.00	2.00	2.00	3.50	3.25	4.50	3.50†	0.70	1.00
	DYNAMIC (in)	2.20 55.88	1.50	2.00	1.25 31.75	2.10	2.90 73.66	4.00	0.600	1.000
bend Kadius-Iviin	STATIC (in) (mm)	1.00 25.40	1.00 25.40	1.00	0.50 12.70	1.00	1.50 38.10	2.50	0.100	0.187 3.18
Shielding Effectiven	Shielding Effectiveness–Min (dB @ 1 GHz)	-105	-100	-100	06-	06-	06-	06-	-85	06-
Weight (grams/ft) (grams/m)	/ft) /m)	16.65 54.63	11.50	20.00	8.00 26.25	20.00	36.00	85.00 278.87	1.54	5.25 17.22
Velocity of Propagation (%)	ıtion (%)	81.5	72.0	72.0	74.0	75.0	76.0	77.0	70.5	70.5
Temperature Range (deg C)	(deg C)	-54 to +150‡	-54 to +150	-54 to +150	-54 to +150	-54 to +150	-54 to +150	-54 to +150	-54 to +125	-54 to +125
			* ± 90° Bends	s; for specific t	± 90° Bends; for specific test parameters, call Storm	, call Storm	‡ Subject	‡ Subject to connector choice	choice	† At 12 GHz

Specifications subject to change without notice.

CUSTOMER SPECIFIED OPTIONS

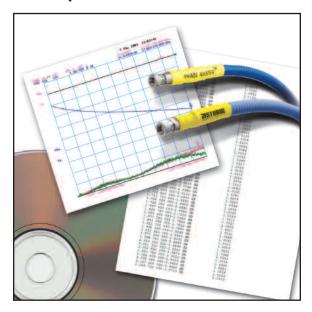
Since we understand that "one size" doesn't always meet your needs, Storm Products provides test & measurement products tailored to suit specific requirements... often with little in the way of price premiums.

Examples of this include:





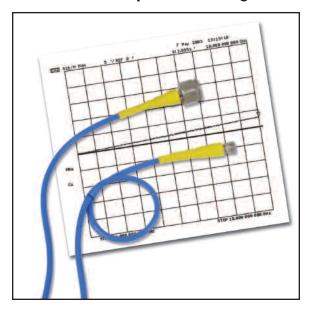
Special/Serialized Test Data



Variety Of Angled Connector Options



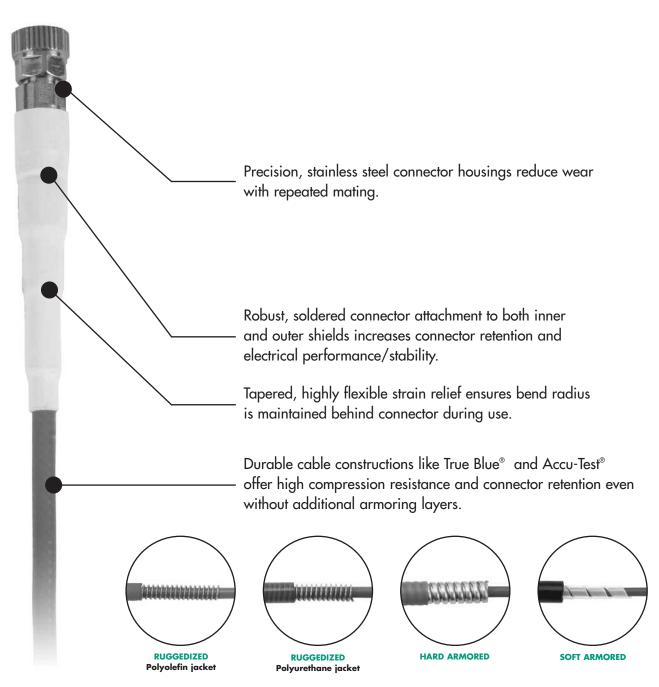
Phase/Amplitude Tracking



STRAIN RELIEF/CONNECTORIZING

Built to last

Storm Products' test & measurement cable assemblies are known industry wide for their unique combination of durability and high performance. Normally, the weakest point in microwave cable assemblies is the junction between cable and connector....the figure below illustrates a handful of key features which combine to make Storm's test & measurement cable assemblies a favorite for test & measurement professionals around the world.



A full range of armoring options offers additional protection when more rugged handling is expected, ensuring reliable results over time.

PHASE RELATED OPTIONS

Storm Products provides a wide variety of high performance products used in applications where electrical length or phase performance is critical to system performance. A brief discussion of specification options is outlined below. For additional assistance, please contact us.

■ ELECTRICAL LENGTH MATCH BETWEEN ASSEMBLIES — RELATIVE PHASE MATCH

This is typically specified in one of two ways: ± XX pS or ± X° @ YY GHz, relative to a "designated standard" cable assembly within the production batch.

PROs

- Typically lowest unit cost, shortest lead time
- ~ Typically easier to correlate results
- ~ Less effort to properly specify

CONs

 Requires replacement of set, rather than single cable

■ ELECTRICAL LENGTH MATCH BETWEEN ASSEMBLIES — ABSOLUTE PHASE MATCH

This is typically specified in one of two ways: XX nS ± XX pS or X, XXX°± X° @ YY GHz. In lieu of specifying an insertion phase, master standard cable may be built and maintained. This is used most frequently in higher volume applications.

PROS

- Allows later replacement of single damaged or worn cable assembly
- Logistics easier because all cable assemblies are interchangeable

CON

- Typically higher unit cost, more effort to properly specify
- ~ More effort to correlate results
- Extra expense if master standard cable assembly is built & maintained

■ ELECTRICAL LENGTH TRACKING BETWEEN ASSEMBLIES OVER TEMPERATURE

This is typically specified as XXX ppm ± XXX ppm relative to cable assembly electrical length @ 25° C. Generally required when cable assemblies may be at different temperatures within a system and phase is critical. Usually done as a qualification test, not an acceptance test.

PROs

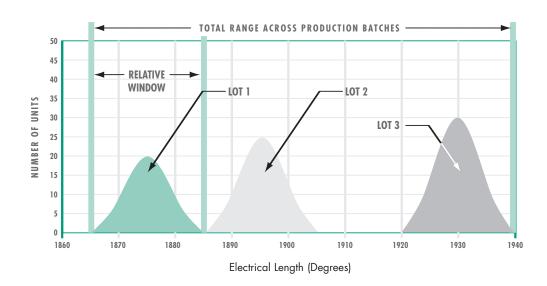
- Reduces or eliminates need to calibrate system over time, temperature
- Reduces need for thermal management of system

CONs

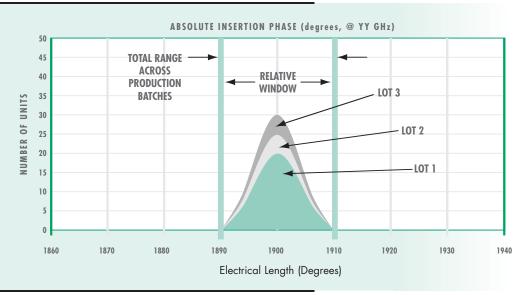
- ~ Requires most effort to correlate results
- Difficult to validate accurately on short cable assemblies



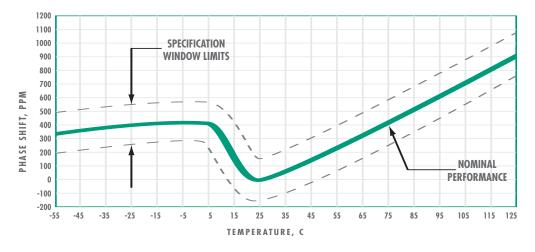




Absolute Phase Match



Electrical
Length
vs.
Temperature



VSWR PERFORMANCE

Assembly VSWR (return loss) is influenced by a number of factors including cable construction, assembly length, connector type and configuration (i.e., straight or angled), frequency range, and bend configuration (in semi-rigid assemblies).

FACTORS

KEY DRIVERS

■ CABLE CONSTRUCTION

~ Stranded or solid conductor

~ Solid or tape-wrapped dielectric

~ Shield construction

~ Deployed configuration

ASSEMBLY LENGTH

~ Length > 4 feet

■ CONNECTOR TYPE

Size mismatch

(i.e., small connector/large cable)

~ Air vs. PTFE interface

■ CONNECTORCONFIGURATION

~ Angled or straight

~ Blindmate or threaded

~ High power

VSWR TO RETURN LOSS CONVERSION	
VSWR	RETURN LOSS
1.05:1	-32.25
1.10:1	-26.45
1.15:1	-23.12
1.20:1	-20.83
1 25.1	_10 00

VSWR TO RETURN	N LOSS CONVERSION
VSWR	RETURN LOSS
1.30:1	-17.70
1.35:1	-16.54
1.40:1	-15.56
1.45:1	-14.72
1.50:1	-13.98

Measured VSWR performance is also impacted by differences in equipment and test methods. As a result, it is not within the scope of this catalog to provide VSWR specifications that account for every possible combination of factors.

■ TYPICAL VSWR PERFORMANCE

FREQUENCY (GHz)	2 STRAIGHT CONNECTORS	1 STRAIGHT / 1 ANGLED	2 ANGLED CONNECTORS
Up to 3	1.10:1	1.12:1	1.15:1
3 to 18	1.15:1	1.20:1	1.25:1
18 to 26.5	1.25:1	1.25:1†	1.30:1†
26.5 to 50	1.30:1	1.35:1†	1.40:1†

[†] Typical data based on factory-formed right angle connector

Once specific assembly requirements and test methods are established, it is often possible to guarantee improved VSWR performance. Contact us for more specific information.

Each time we develop a new product, we consider a number of dielectric options in order to provide the most cost-effective solution possible.

■ SOLID PTFE

Solid PTFE has been used in RF and microwave cables longer than either low loss, low density or microporous PTFE. Typically extruded, solid PTFE dielectrics are very consistent in terms of dielectric constant over length as well as from lot to lot. Solid PTFE has a dielectric constant of 2.02 and a loss tangent of 0.00022.

Mechanically, solid PTFE dielectrics are very durable and compression resistant. Chemically, the dielectric material is exceptionally inert, offering excellent resistance to many chemicals.

Thermally, solid PTFE dielectrics have a sharp "knee" in their CTE profile around room temperature. They also exhibit a substantial amount of volumetric expansion when exposed to extreme temperatures, particularly during soldering operations.

LOW LOSS, LOW DENSITY PTFE

Low loss, low density dielectrics have been used for over 20 years in RF and microwave cables. They may be tape wrapped or extruded, and typically yield greater variation in dielectric constant over length and between lots than solid PTFE dielectrics do. Low loss, low density dielectrics typically range in dielectric constant from 1.6 to 1.8 and have a loss tangent of 0.00005. The result is much lower loss at microwave frequencies than solid PTFE offers.

Mechanically, low loss, low density dielectrics are nearly as compression resistant as solid PTFE, but much more so than microporous options. Low loss, low density dielectrics will "wick" solvents and fluids, so careful consideration must be given to the cable assembly design and manufacture.

Thermally, low loss, low density PTFE dielectrics have a smaller "knee" in their CTE profile around room temperature. Unlike solid PTFE dielectrics, they remain stable when exposed to extreme temperatures, allowing them to be used for higher power applications.

MICROPOROUS OR EXPANDED PTFE

Microporous PTFE dielectrics have been used for over 20 years in RF and microwave cables. They may be tape wrapped or extruded, and typically yield greater variation in dielectric constant over length and between lots. Microporous dielectrics typically range in dielectric constant from 1.3 to 1.5 and have a loss tangent of 0.00005. This means that, for a given cable size, microporous PTFE will yield lower loss than low loss, low density PTFE.

Mechanically, microporous dielectrics are fairly soft, requiring careful handling or some form of ruggedization. Microporous dielectrics will "wick" solvents and fluids, so careful consideration must be given to the cable assembly design and manufacture.

Thermally, microporous PTFE dielectrics have the smallest "knee" in their CTE profile around room temperature. <u>This makes them an ideal choice where electrical length stability is critical.</u> Like low loss, low density PTFE dielectrics, they remain stable when exposed to extreme temperatures, and this allows them to be used for higher power applications.

PHASE STABLE FLEXIBLE

Storm Products' **PHASE STABLE FLEXIBLE** assemblies are designed to offer superior electrical performance and durability for a variety of test & measurement applications. The phase stable family of products includes two lines.

The **Phase Master®** line is the logical choice for applications requiring a combination of low loss and superior phase stability over temperature and flexure. Phase Master's enhanced phase stability is a result of Storm's MicroForm™ technology—a unique application of materials and production techniques offering a breakthrough in superior product price-to-performance.

The Accu-Test® product line can be counted on to deliver excellent phase and amplitude stability at room temperature, while providing unmatched levels of cost effectiveness. Accu-Test® also offers worry-free handling with a durable construction that resists kinking, crushing, and connector pull-off, even in non-ruggedized configurations.

Both Phase Master® & Accu-Test® assemblies are available in non-ruggedized, ruggedized, and armored versions to provide different degrees of protection based on the exact usage. The Accu-Test® and Phase Master® lines are also available with a variety of connector configurations and can be phase matched on request. As with all our products, they can be customized to meet your specific test & measurement requirements.

PHASE STABLE FLEXIBLE: INTRODUCTION

ARMORING & RUGGEDIZING OPTIONS

RUGGEDIZED



Designed for applications where weight, flexibility, and abrasion resistance are critical and moderate compression resistance is required (300 lbs/in). The cable is covered with a flexible wound helix of passivated stainless steel wire and an extruded polyurethane jacket. Temperature range -54° C to +100° C.

Cable	Weight*	Diameter	Min. bend rad.
PM 190R	31.9 gr/ft	0.360"	1.0"
AT 150R	26.40 gr/ft	0.360"	1.0"
AT 200R	34.90 gr/ft	0.360"	1.0"

^{*} Includes cable

HARD ARMORED



Designed for both inside and outside environments where the application requires the ultimate in cut and crush resistance (500 lbs/in). This cable is covered with a stainless steel interlocked armor; an additional polyolefin jacket is standard. Temperature range -54° C to +135° C.

Cable	Weight*	Diameter	Min. bend rad.
PM 190A	51.6 gr/ft	0.420"	1.75"
AT 150A	46.10 gr/ft	0.420"	1.75"
AT 200A	54.60 gr/ft	0.420"	1.75"

^{*} Includes cable

SOFT ARMORED



For applications requiring abrasion resistance combined with improved compression resistance (400 lbs/in). Product still remains very flexible. The FEP-jacketed cable is protected with a high density polyethylene anti-compression helix that is covered with a tough fuel and oil resistant Neoprene™ synthetic rubber. Per MIL-R-6855, Class 2, Grade 60. Temperature: −54° C thru +100° C.

Cable	Weight*	Diameter	Min. bend rad.
AT 200SA	56.50 gr/ft	0.505"	1.75"

^{*} Includes cable

CABLE CONSTRUCTION

FEATURES

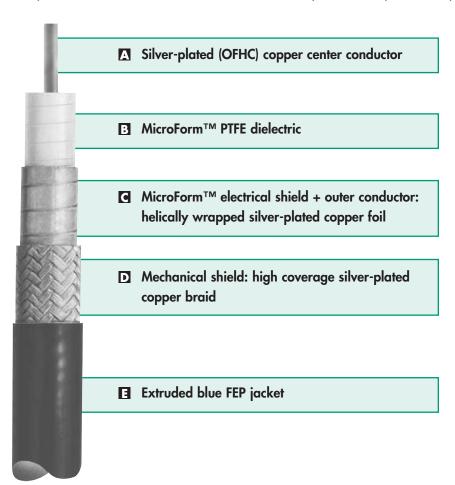
MicroForm[™] construction

BENEFIT

- Less frequent calibration required due to flatter phase versus temperature profile
- More precise measurements due to reduced phase shift versus flexure
- Reduced insertion loss and increased amplitude stability versus flexure
- Problem hook-ups made easier because of increased cable flexibility
- Robust connector attachment/captivation
- Increased electrical stability over time and handling
- Increased assembly life due to increased connector retention and assembly durability
- Crush & kink-resistant armoring options
- Increased assembly life in applications where cable assemblies will be handled frequently

MicroForm[™] Construction

High performance shielding technology combined with a unique composition of dielectric materials results in superior cable performance. Performance is further enhanced by our robust production process.





0.190" Diameter Cable : TECHNICAL INFORMATION

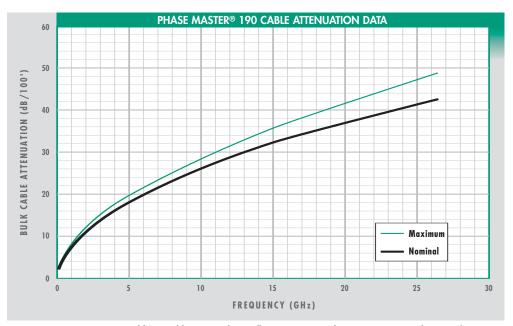
MECHANICAL SPECS		
Cable Diameter, nominal	0.190 in	
Bend Radius dynamic static	2.2 in 1.0 in	
Operating Temperature	-54° C to +150° C*	
Weight	16.65 g/ft	
Inner Conductor Type	solid SPC	
Dielectric	MicroForm™ PTFE	
Connector Retention, minimum	35.0 lbs	

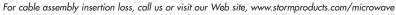
ELECTRICAL SPECS	
Frequency Range	DC to 26.5 GHz
Impedance	50 ±2 ohms
Capacitance, nominal	24 pF/ft
Time Delay, nominal	1.25 nsec/ft
Shielding Effectiveness, min (@ 1 GHz)	-105 dB

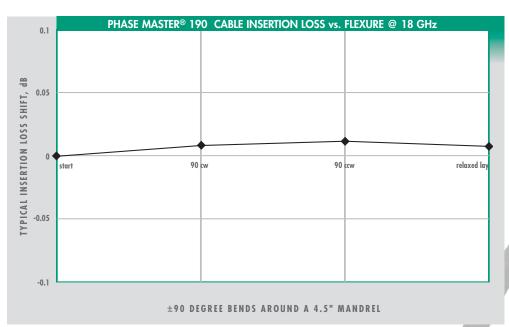
Power ratings (next page) are conservative; actual ratings depend on specific application. Please consult us regarding your application.

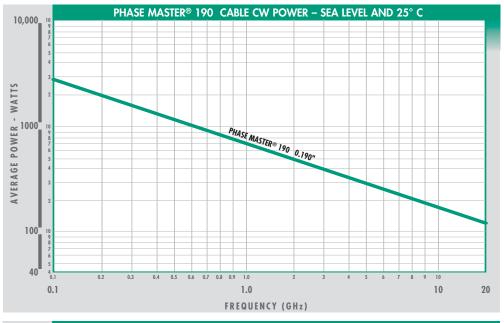
Specifications subject to change without notice.

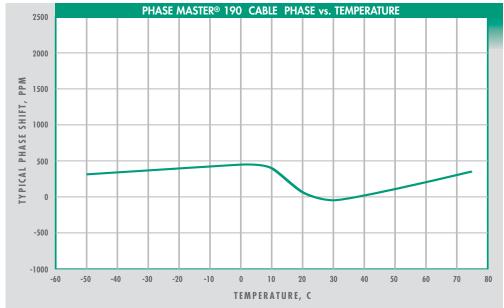
^{*} Subject to connector choice.

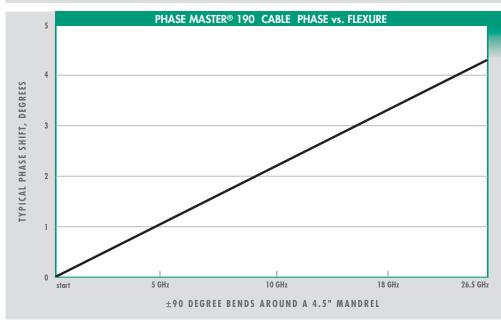




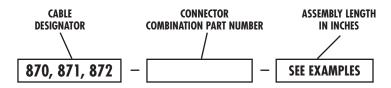








■ ORDERING INFORMATION: Part Number Designation



870 - PM 190 (Unarmored)

871 - PM 190A (Hard Armored; polyolefin jacket)

872 - PM 190R (Ruggedized; polyurethane jacket)

EXAMPLES:

870-0036-**048** = Unarmored Phase Master® 190, 3.5 mm SP to 3.5 mm SP (assembly operates to 26.5 GHz), 48 inches

872-0019-120 = Ruggedized Phase Master® 190, 7 mm to N SP (assembly operates to 18 GHz), 120 inches

ASSEMBLY LENGTH TOLERANCES		
TOLERANCE		
±.125"		
±.250"		
±.500"		
±1.00"		

Length measured from connector end to connector end

		CONNECTOR OPERATING FREQUENCY							
	26.5 GF	łz			18 GH	lz		_	
CONNECTOR COMBINATION PART NUMBERS	3.5 MM NIII	3.5 mm SK	35 mm 5	SMASS	SMAS	71111	1,58	IK S	
ſ	3.5 mm NMD SJ	0010	0034	0035	0004	0044	0023	0018	0014
26.5 GHz	3.5 mm SP	0034	0036	0037	0028	0045	0038	0032	0030
	3.5 mm SJ	0035	0037	0039	0029	0046	0040	0033	0031
Ī	SMA SP	0004	0028	0029	0001	0041	0012	0003	0002
	SMA SJ	0044	0045	0046	0041	0048	0047	0043	0042
18 GHz	7 mm	0023	0038	0040	0012	0047	0011	0019	0015
	N SP	0018	0032	0033	0003	0043	0019	8000	0006
	TNC SP	0014	0030	0031	0002	0042	0015	0006	0005
*	Other connector sty	les avail	able in	cludina	#8 Pin c	and Sock	et 3899	9: consi	ılt Storm

CONNECTOR CODES				
SP	Straight Plug			
SJ	Straight Jack			
NMD	Ruggedized Test Port Connector			

■ TYPICAL VSWR PERFORMANCE

FREQUENCY (GHz)	2 STRAIGHT CONNECTORS	1 STRAIGHT / 1 ANGLED	2 ANGLED CONNECTORS
Up to 3	1.10:1	1.12:1	1.15:1
3 to 18	1.15:1	1.20:1	1.25:1
18 to 26.5	1.25:1	N/A	N/A

Once specific assembly requirements and test methods are established, it is often possible to guarantee improved VSWR performance. Contact us for more specific information.



Other connector styles available, including #8 Pin and Socket 38999; consult Storm

CABLE CONSTRUCTION

FEATURES

BENEFITS

- Accu-Test® Construction
- Calibration accuracy is maintained due to reduced phase shift versus flexure
- ~ Added durability
- Robust connector attachment/captivation
- Increased electrical stability over time and handling
- Increased assembly life due to increased connector retention and assembly durability
- Crush & kink resistant armoring options
- Increased life in applications where cable assemblies will be handled frequently



STABLE FLEXIBLE

PHASE

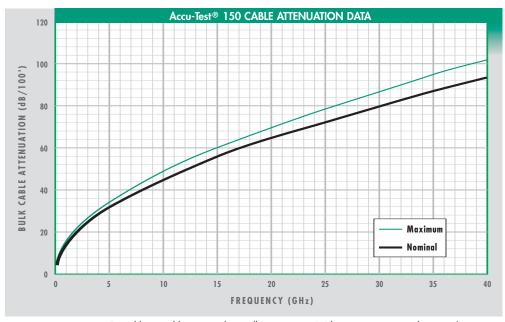
0.150" Diameter Cable : TECHNICAL INFORMATION

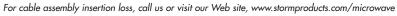
MECHANICAL SPEC	S
Cable Diameter, nominal	0.150 in
Bend Radius dynamic static	1.5 in 1.0 in
Operating Temperature	-54° C to +150° C
Weight	11.5 g/ft
Inner Conductor Type	solid SPC
Dielectric	low loss, low density
Connector Retention, minimum	35.0 lbs

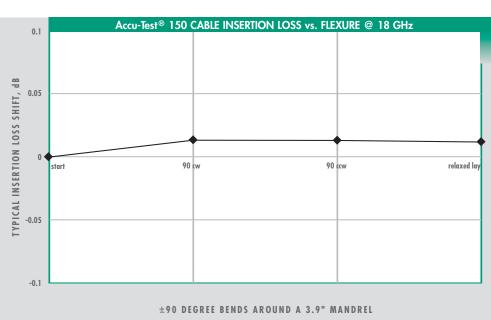
ELECTRICAL SPECS	
Frequency Range	DC to 40 GHz
Impedance	50 ±2 ohms
Capacitance, nominal	27.5 pF/ft
Time Delay, nominal	1.39 nsec/ft
Shielding Effectiveness, min (@ 1 GHz)	> -100 dB

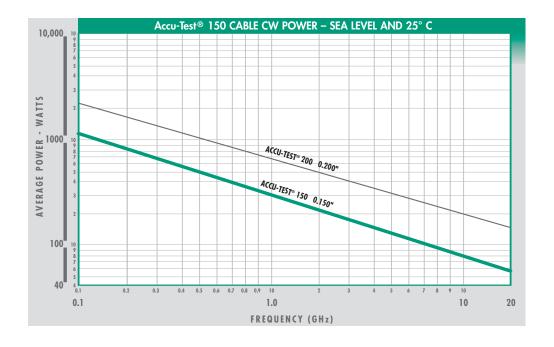
Power ratings (next page) are conservative; actual ratings depend on specific application. Please consult us regarding your application.

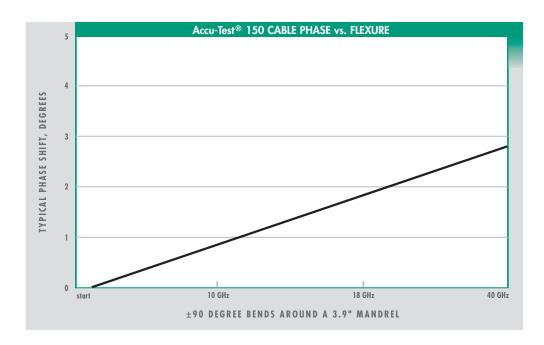
Specifications subject to change without notice.





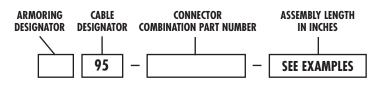








■ ORDERING INFORMATION: Part Number Designation



Armoring Designator

0 Unarmored

A Hard Armored (polyolefin jacket)

R Ruggedized (polyurethane jacket)

EXAMPLES:

095-0002-**048** = Unarmored Accu-Test® 150, 2.4 mm NMD SJ to 2.9 mm SP (assembly operates to 40 GHz), **48 inches**

R95-0004-120 = Ruggedized Accu-Test® 150, 2.9 mm SP to 2.9 mm SP (assembly operates to 40 GHz), 120 inches

ASSEMBLY LENGTH TOLERANCES		
LENGTH	TOLERANCE	
≤12"	±.125"	
12" ≤120"	±.250"	
120" ≤240"	±.500"	
240" ≤360"	±1.00"	
360" ≤480"	±1.50"	
480" ≤600"	±2.00"	
600" ≤900"	±3.00"	
900" ≤1200"	±4.00"	

Length measured from connector end to connector end

CONNECTOR CODES		
SP	Straight Plug	
SJ	Straight Jack	
NMD	Ruggedized Test Port Connector	

CONNECTOR OPERATING FREQUENCY 40 GHz

■ CONNECTORCOMBINATION

PART NUMBERS*

40 GHz

2,3,4443	S A THIN NAME	2.9 mm.	2.9 mm .		
2.4 mm SP	0007	0008	0009	0010	
2.4 mm NMD SJ	0008	0001	0002	0003	
2.9 mm SP	0009	0002	0004	0005	
2.9 mm \$J	0010	0003	0005	0006	

^{*} Other connector styles available; consult Storm

■ TYPICAL VSWR PERFORMANCE

FREQUENCY (GHz)	2 STRAIGHT CONNECTORS
Up to 3	1.10:1
3 to 18	1.15:1
18 to 26.5	1.25:1
26.5 to 40	1.30:1

Once specific assembly requirements and test methods are established, it is often possible to guarantee improved VSWR performance. Contact us for more specific information.

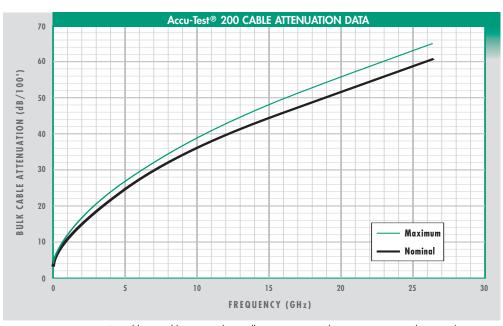


MECHANICAL SPEC	S
Cable Diameter, nominal	0.200 in
Bend Radius dynamic static	2.0 in 1.0 in
Operating Temperature	-54° C to +150° C
Weight	20.0 g/ft
Inner Conductor Type	solid SPCCS
Dielectric	low loss, low density
Connector Retention, minimum	60.0 lbs

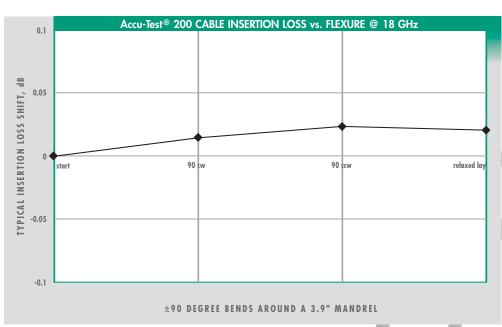
ELECTRICAL SPECS	
Frequency Range	DC to 26.5 GHz
Impedance	50 ±2 ohms
Capacitance, nominal	27.5 pF/ft
Time Delay, nominal	1.39 nsec/ft
Shielding Effectiveness, min (@ 1 GHz)	> -100 dB

Power ratings (next page) are conservative; actual ratings depend on specific application. Please consult us regarding your application.

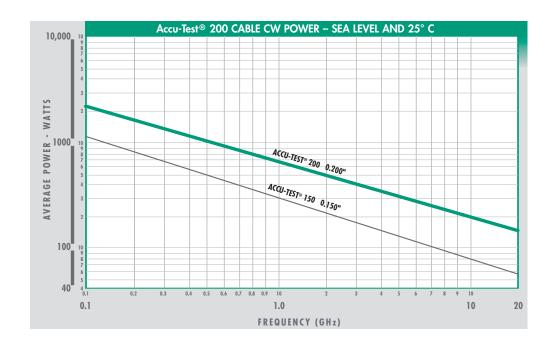
Specifications subject to change without notice.

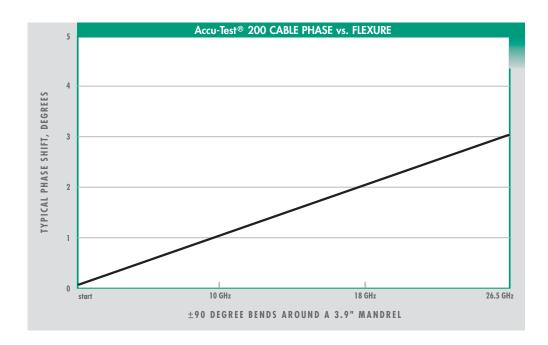


For cable assembly insertion loss, call us or visit our Web site, www.stormproducts.com/microwave



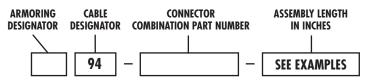
Diam : PART NUMBERING STABLE FLEXIBLE PHASE 0.150"







■ ORDERING INFORMATION: Part Number Designation



Armoring Designator

Leave Blank for Unarmored

R Ruggedized (polyurethane jacket)

A Hard Armored (polyolefin jacket)

A Soft Armored (Neoprene™ jacket)

EXAMPLES:

94-230-**048** = Unarmored Accu-Test® 200, 7 mm to N SP (assembly operates to 18 GHz), **48 inches**

SA94-240-120 = Soft Armored Accu-Test® 200, 3.5 mm SP to 3.5 mm SP (assembly operates to 26.5 GHz), 120 inches

	ASSEMBLY LENGTH TOLERANCES		
LENGTH	TOLERANCE		
≤12"	±.125"		
12" ≤120"	±.250"		
120" ≤240"	±.500"		
240" ≤360"	±1.00"		
360" ≤480"	±1.50"		
480" ≤600"	±2.00"		
600" ≤900"	±3.00"		
900" ≤1200"	±4.00"		

Length measured from connector end to connector end

CONNECTOR CODES						
SP	Straight Plug					
SJ	Straight Jack					
RAP	Right Angle Plug					

N	CONNECTOR COMBINATION		0/ 5 011	CON	NECTOR O	PERATING F					
	PART NUMBERS*		26.5 GHz				18 GHz			_	
			3.5 MM 5.	5.5 mm	CTM	SMASA	SMARA	SMAS	150	INS	
	26.5 GHz	3.5 m	m SP	240	245	241	204	246	242	229	217
	26.5 GHz	3.5 m	m SJ	245	285	255	209	286	264	234	222
	Γ	7 mm	SP	241	255	251	205	256	252	230	218
		SMA S	P	204	209	205	201	210	206	203	202
	10.011	SMA F	RAP	246	286	256	210	291	265	235	223
	18 GHz	SMA S	SJ .	242	264	252	206	265	261	231	219
		N SP		229	234	230	203	235	231	228	216
	L	TNC S	P	217	222	218	202	223	219	216	215

^{*} Other connector styles available; consult Storm

■ TYPICAL VSWR PERFORMANCE

FREQUENCY (GHz)	2 STRAIGHT CONNECTORS	1 STRAIGHT / 1 ANGLED	2 ANGLED CONNECTORS
Up to 3	1.10:1	1.12:1	1.15:1
3 to 18	1.15:1	1.20:1	1.25:1
18 to 26.5	1.25:1	N/A	N/A

Once specific assembly requirements and test methods are established, it is often possible to guarantee improved VSWR performance. Contact us for more specific information.

LOW LOSS

All True Blue® cable assemblies feature the same durable, low density PTFE dielectric combined with our proven Quadraform shield.

Our time-tested construction and tightly controlled production processes ensure an outstanding combination of electrical and mechanical performance specifications. To suit applications requiring greater durability, True Blue® cable assemblies are available with standard armoring or ruggedizing layers. Phase and amplitude matching are available on request.

FEATURES

BENEFITS

- Compression resistant low loss, low density dielectric
- Low insertion loss and excellent amplitude stability
- Cable assemblies less prone to damage during handling, without extra armoring layers
- Quadraform[™] shielding
- Low insertion loss and excellent amplitude stability
- Longer cable assembly life due to greater connector retention
- Laminate construction provides low signal leakage
- Highly reliable soldered connections
- Low insertion loss and excellent amplitude stability
- Longer cable assembly life due to greater connector retention
- Various standard connector options and a number of ready-to-ship standard cable assemblies
- Reduced lead time for configured assemblies
- Cost-effective, same day shipment options for standard configurations

0.205" Diameter : TRUE BLUE® 205 39–41 0.290" Diameter: TRUE BLUE® 290 42-44 0.420" Diameter : TRUE BLUE® 420 45-47

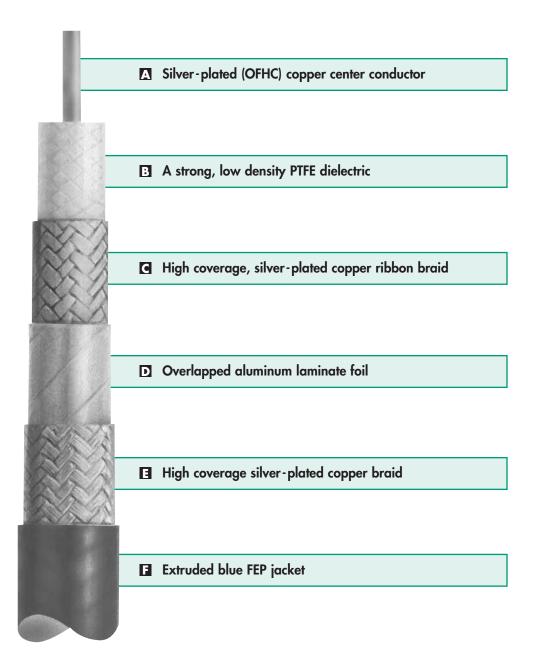
0.125" Diameter: TRUE BLUE® 125 36-38

LOW LOSS FLEXIBLE: INTRODUCTION

CABLE CONSTRUCTION

Our flexible low loss microwave cables are built to withstand mechanical abuse without loss of performance. However, for extra rough applications Storm offers the additional protection of ruggedizing, armoring, and soft armoring.

A silver-plated copper conductor is insulated with a tough, low density PTFE dielectric that is then shielded with multiple outer conductor layers and insulated with FEP, an inert jacketing material.



ARMORING & RUGGEDIZING OPTIONS

Cable types other than True Blue® 205 and True Blue® 290 armored or ruggedized on request. Consult us for options.

RUGGEDIZED - Polyolefin jacket



For applications requiring a slightly greater amount of compression resistance (300 lbs/in), but where weight and flexibility are also critical. The cable is covered with a flexible wound helix of passivated stainless steel wire and a cross-linked polyolefin jacket. Temperature: -54° C thru +135° C.

Cable	Weight *	Diameter	Min. bend rad.		
TB 205	42 gr/ft	0.340"	1.0"		
TB 290	60 gr/ft	0.405"	1.5"		

^{*} Includes cable

RUGGEDIZED - Polyurethane jacket



For applications similar to the above, where weight, flexibility, and moderate compression resistance (300 lbs/in) are important, but where abrasion resistance is also critical. The cable is covered with a flexible wound helix of passivated stainless steel wire and an extruded polyurethane jacket. Temperature: -54° C thru +100° C.

Cable	Cable Weight *		Min. bend rad.		
TB 205	TB 205 35 gr/ft		1.0"		
TB 290	55 gr/ft	0.420"	1.5"		

^{*} Includes cable

HARD ARMORED



Designed for both inside and outside environments where flexibility and weight are not as critical, but where the application requires the ultimate in cut and crush resistance (500 lbs/in). The cable is covered with a stainless steel interlocked armor; an additional cross-linked polyolefin jacket is standard on lengths up to fifty feet. Temperature: -54° C thru +135° C.

Cable	Cable Weight *		Min. bend rad.		
TB 205	55 gr/ft	0.420"	1.75"		
TB 290	78 gr/ft	0.530"	1.75"		

^{*} Includes cable

SOFT ARMORED



For applications requiring abrasion resistance combined with improved compression resistance (400 lbs/in). Product still remains very flexible. The FEP-jacketed cable is protected with a high density polyethylene anti-compression helix (010 only) that is covered with a tough fuel and oil resistant Neoprene™ synthetic rubber. Per MIL-R-6855, Class 2, Grade 60. Temperature: -54° C thru +100° C.

Cable	Weight *	Diameter	Min. bend rad.		
TB 205	58 gr/ft	0.505"	1.75"		
TB 290	68 gr/ft	0.470"	1.75"		

^{*} Includes cable



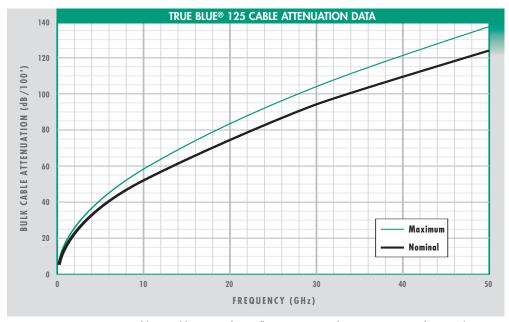
0.125" Diameter Cable : TECHNICAL INFORMATION

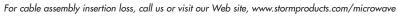
MECHANICAL SPEC	S
Cable Diameter, nominal	0.125 in
Bend Radius dynamic static	1.25 in 0.50 in
Operating Temperature	-54° C to +150° C
Weight	8.0 g/ft
Inner Conductor Type	solid SPC
Dielectric	low density PTFE
Connector Retention, minimum	30.0 lbs

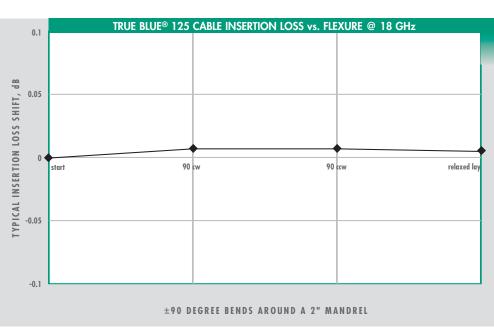
ELECTRICAL SPECS	
Frequency Range	DC to 50 GHz
Impedance	50 ±2 ohms
Capacitance, nominal	27.5 pF/ft
Time Delay, nominal	1.38 nsec/ft
Shielding Effectiveness, min (@ 1 GHz)	-90 dB

Power ratings (next page) are conservative; actual ratings depend on specific application. Please consult us regarding your application.

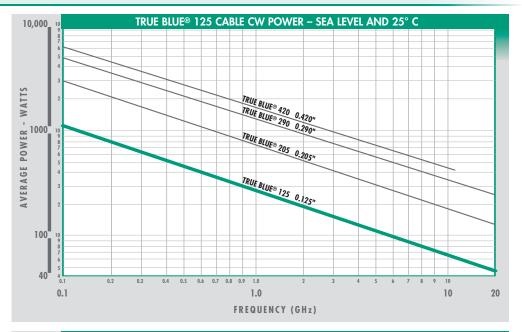
Specifications subject to change without notice.

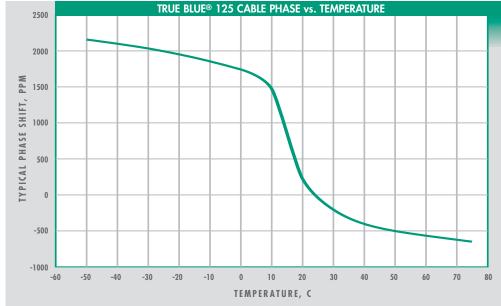


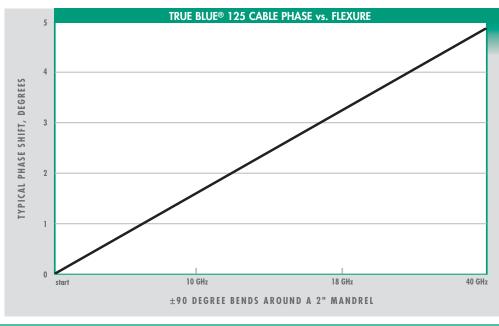




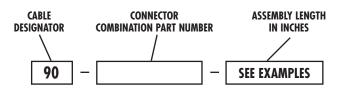








■ ORDERING INFORMATION: Part Number Designation



This cable type may be armorized or ruggedized on request. Consult us for options.

EXAMPLES:

90-1396-**048** = Unarmored True Blue[®] 125, 2.4 mm SP to 2.4 mm SP (assembly operates to 50 GHz), **48 inches**

90-2350-120 = Unarmored True Blue® 125, SMA SP to 3.5 mm SP (assembly operates to 18 GHz), 120 inches

ASSEMBLY LENGTH TOLERANCES					
LENGTH	TOLERANCE				
≤12"	±.125"				
12" ≤120"	±.250"				
120" ≤240"	±.500"				
240" ≤360"	±1.00"				
360" ≤480"	±1.50"				
480" ≤600"	±2.00"				

Length measured from connector end to connector end

CONNECTOR CODES					
SP Straight Plug					
SJ	Straight Jack				
RAP	Right Angle Plug				

	CONNECTOR OPERATING FREQUENCY							
	50 GHz		40 GHz	26.5 G	Hz	18 GHz		
CONNECTOR COMBINATION PART NUMBERS*	2.5 11111 3	2. Ann	2.9 mm 5	2.9 mm	2.5 mm	S SMA S	SMARA	
50 GHz	2.4 mm SP	1396	1502	1394	2344	2341	2342	2343
30 0112	2.4 mm SJ	1502	1648	2348	2349	2345	2346	2347
40 GHz	2.9 mm SP	1394	2348	941	1116	1127	2353	2355
40 0112	2.9 mm SJ	2344	2349	1116	942	2352	2354	2356
26.5 GHz	3.5 mm SP	2341	2345	1127	2352	223	2350	2351
18 GHz	SMA SP	2342	2346	2353	2354	2350	011	069
10 0112	SMA RAP	2343	2347	2355	2356	2351	069	070

^{*} Other connector styles available; consult Storm

▼ TYPICAL VSWR PERFORMANCE

FREQUENCY (GHz)	2 STRAIGHT CONNECTORS	1 Straight / 1 Angled	2 ANGLED CONNECTORS
Up to 3	1.10:1	1.12:1	1.15:1
3 to 18	1.15:1	1.20:1	1.25:1
18 to 26.5	1.25:1	N/A	N/A
26.5 to 50	1.30:1	N/A	N/A

Once specific assembly requirements and test methods are established, it is often possible to guarantee improved VSWR performance. Contact us for more specific information.

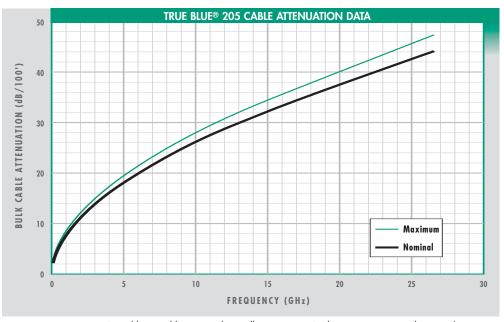
0.205" Diameter Cable : TECHNICAL INFORMATION

MECHANICAL SPECS						
Cable Diameter, nominal	0.205 in					
Bend Radius dynamic static	2.1 in 1.0 in					
Operating Temperature	-54° C to +150° C					
Weight	20.0 g/ft					
Inner Conductor Type	solid SPC					
Dielectric	low density PTFE					
Connector Retention, minimum	40.0 lbs					

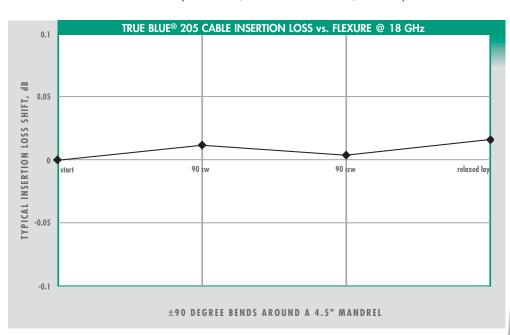
ELECTRICAL SPECS					
Frequency Range	DC to 26.5 GHz				
Impedance	50 ±2 ohms				
Capacitance, nominal	27.7 pF/ft				
Time Delay, nominal	1.39 nsec/ft				
Shielding Effectiveness, min (@ 1 GHz)	-90 dB				

Power ratings (next page) are conservative; actual ratings depend on specific application. Please consult us regarding your application.

Specifications subject to change without notice.

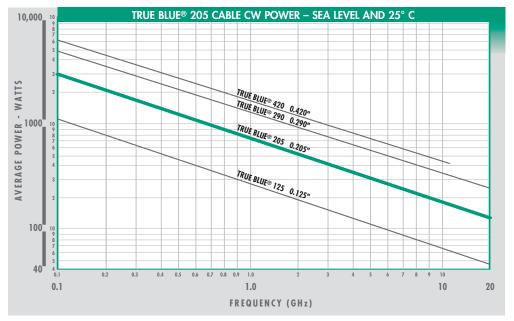


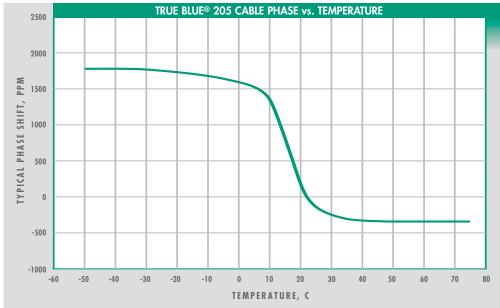


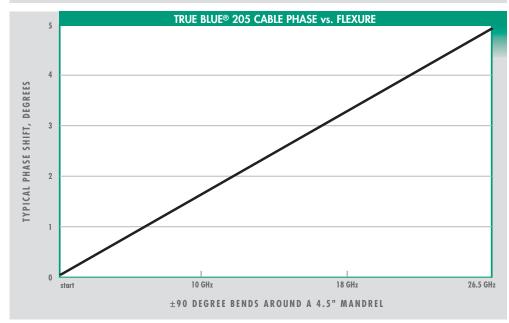




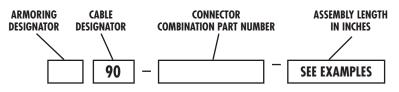
TRUE BLUE® 205 : 0.205" Diam : TECHNICAL INFORMATION







■ ORDERING INFORMATION: Part Number Designation



Armoring Designator

Leave Blank for Unarmored

- R Ruggedized (polyolefin jacket)
- PR Ruggedized (polyurethane jacket)
- A Hard Armored (polyolefin jacket)
- SA Soft Armored (Neoprene™ jacket)

EXAMPLES:90-245-**045** = Unarmored True Blue[®] 205, 3.5 mm SP to 7 mm

(assembly operates to 18 GHz), 48 inches

PR90-660-120 = Ruggedized (polyurethane jacket) True Blue® 205,

3.5 mm SP to 3.5 mm SJ (assembly operates to 26.5 GHz), 120 inches

ASSEMBLY LENGTH TOLERANCES

LENGTH	TOLERANCE
≤12"	±.125"
12" ≤120"	±.250"
120" ≤240"	±.500"
240" ≤360"	±1.00"
360" ≤480"	±1.50"
480" ≤600"	±2.00"
600" ≤900"	±3.00"
900" ≤1200"	±4.00"

Length measured from connector end to connector end

CONNECTOR CODES					
SP	Straight Plug				
SJ	Straight Jack				
RAP	Right-Angle Plug				
BFJ	Bulkhead Feedthru Jack				

		CONNECTOR OPERATING FREQUENCY 26.5 GHz 18 GHz										4 GHz	4 GHz					
COM	NECTO BINAT NUM	OR TION IBERS*	3.5 mm 5.	TIME	SMA SA	SMA RA	SMAS	SMARK	NSS	NAR	1/5	NBE	IN SO	THE PAR	ins	THEBE	BIKSD	
26.5	,, <u> </u>	3.5mm SP	221	660	245	246	2399	2400	2401	348	2404	2405	2406	696	2403	697	2407	694
20.3	GHZ [3.5mm SJ	660	962	2390	824	2408	2409	2410	2415	2416	2417	2418	2412	2413	2414	2419	2470
	Γ	7mm	245	2390	222	491	346	313	2391	247	2395	2396	2397	240	2393	2394	2398	2469
		SMA SP	246	824	491	010	066	095	096	077	102	101	103	097	099	098	100	693
	- 1	CALA DAD	0000	0.400	047	0//	~ / -	0/1	015	011	~~~		0	0 10	~	0 400		40-

18 GHz

-	0	20,0		_ · · ·	00	0.0			12070						1-0,0	
SMA SP	246	824	491	010	066	095	096	077	102	101	103	097	099	098	100	693
SMA RAP	2399	2408	346	066	067	261	265	264	272	266	255	242	271	2422	238	487
SMA SJ	2400	2409	313	095	261	079	986	2427	274	2428	2429	2424	2425	2426	2430	2471
SMA BFJ	2401	2410	2391	096	265	986	080	843	844	2435	2436	2432	2433	2434	2437	2472
N SP	348	2415	247	077	264	2427	843	088	076	092	093	094	718	340	2454	2476
N RAP	2404	2416	2395	102	272	274	844	076	090	273	576	226	823	2451	2455	2477
N SJ	2405	2417	2396	101	266	2428	2435	092	273	089	2456	2447	2449	2452	2457	2478
N BFJ	2406	2418	2397	103	255	2429	2436	093	576	2456	091	227	2450	093	2458	2479
TNC SP	696	2412	240	097	242	2424	2432	094	226	2447	227	081	086	085	087	2473
TNC RAP	2403	2413	2393	099	271	2425	2433	718	823	2449	2450	086	083	2448	537	2474
TNC SJ	697	2414	2394	098	2422	2426	2434	340	2451	2452	093	085	2448	082	2453	2475
TNC BFJ	2407	2419	2398	100	238	2430	2437	2454	2455	2457	2458	087	537	2453	084	2480
BNC SP	694	2470	2469	693	487	2471	2472	2476	2477	2478	2479	2473	2474	2475	2480	664

* Other connector styles available; consult Storm

■ TYPICAL VSWR PERFORMANCE

4 GHz

FREQUENCY (GHz)	2 STRAIGHT CONNECTORS	1 STRAIGHT / 1 ANGLED	2 ANGLED CONNECTORS
Up to 3	1.10:1	1.12:1	1.15:1
3 to 18	1.15:1	1.20:1	1.25:1
18 to 26.5	1.25:1	N/A	N/A

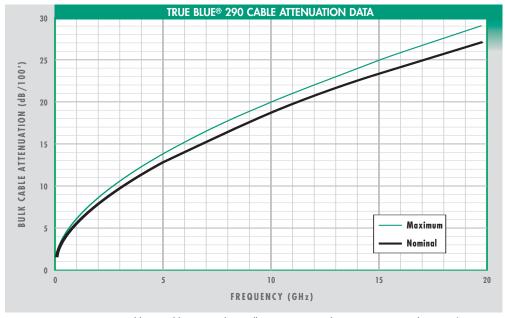
0.290" Diameter Cable : TECHNICAL INFORMATION

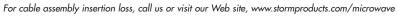
MECHANICAL SPEC	S			
Cable Diameter, nominal	0.290 in			
Bend Radius dynamic static	2.9 in 1.5 in			
Operating Temperature	-54° C to +150° C			
Weight	36.0 g/ft			
Inner Conductor Type	solid SPC			
Dielectric	low density PTFE			
Connector Retention, minimum	50.0 lbs			

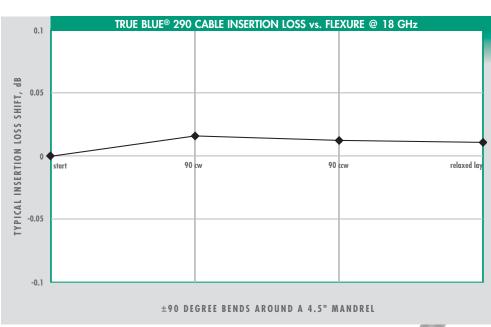
ELECTRICAL SPECS	
Frequency Range	DC to 19.8 GHz
Impedance	50 ±2 ohms
Capacitance, nominal	26.8 pF/ft
Time Delay, nominal	1.37 nsec/ft
Shielding Effectiveness, min (@ 1 GHz)	-90 dB

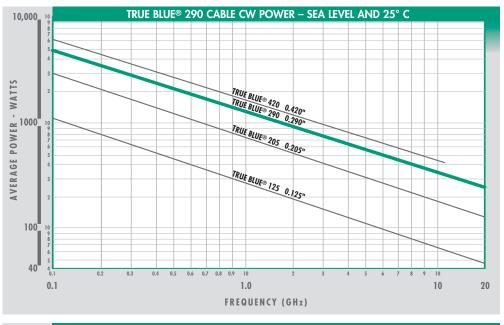
Power ratings (next page) are conservative; actual ratings depend on specific application. Please consult us regarding your application.

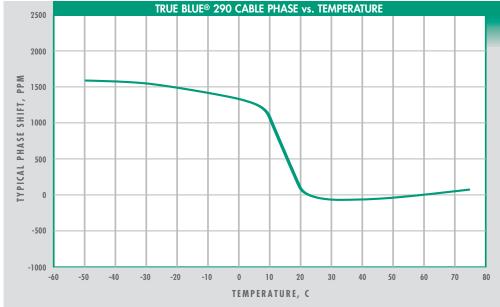
Specifications subject to change without notice.

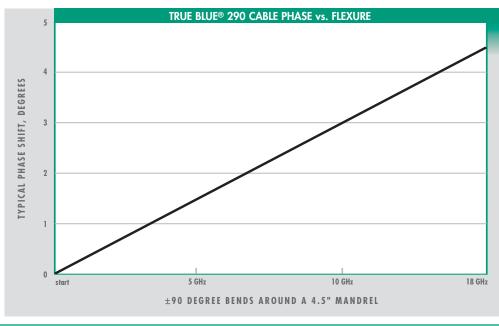




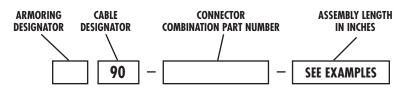








■ ORDERING INFORMATION: Part Number Designation



Armoring Designator

Leave Blank for Unarmored

R Ruggedized (polyolefin jacket)

PR Ruggedized (polyurethane jacket)

A Hard Armored (polyolefin jacket)

SA Soft Armored (Neoprene™ jacket)

TOLERANCE LENGTH ≤12" ±.125" 12" ≤120" ±.250" 120" ≤240" ±.500" 240" ≤360" ±1.00" 360" ≤480" ±1.50" " ≤600" ±2.00" 600" ≤900" ±3.00" 900" ≤1200" ±4.00"

ASSEMBLY LENGTH TOLERANCES

Length measured from connector end to connector end

CONNECTOR CODES					
SP	Straight Plug				
SJ	Straight Jack				
RAP	Right-Angle Plug				
BFJ	Bulkhead Feedthru Jack				

EXAMPLES:

90-294-**048** = Unarmored True Blue[®] 290, 7 mm to N SJ (assembly operates to 18 GHz), **48 inches**

A90-189-120 = Hard Armored True Blue® 290, SMA RAP to SMA RAP (assembly operates to 18 GHz), 120 inches

CONNECTOR OPERATING FREQUENCY 18 GHz

■ CONNECTOR COMBINATION PART NUMBERS*

18 GHz

SMA PAD SMA Sp N PAD 7mm SMA SP SMA RAP SMA SJ SMA BFJ N SP N RAP N SJ N BFJ TNC SP TNC RAP 2383 2384 2385 2386 TNC BFJ

* Other connector styles available; consult Storm

▼ TYPICAL VSWR PERFORMANCE

FREQUENCY (GHz)	2 STRAIGHT CONNECTORS	1 Straight / 1 Angled	2 ANGLED CONNECTORS
Up to 3	1.10:1	1.12:1	1.15:1
3 to 18	1.15:1	1.20:1	1.25:1

Once specific assembly requirements and test methods are established, it is often possible to guarantee improved VSWR performance. Contact us for more specific information.

MECHANICAL SPECS

Cable Diameter, nominal

dynamic

Operating Temperature

Inner Conductor Type

Connector Retention, minimum

static

Bend Radius

Weight

Dielectric

0.420" Diameter Cable : TECHNICAL INFORMATION

0.420 in

4.0 in

2.5 in

-54° C to +150° C

85.0 g/ft

solid SPC

low density PTFE

50.0 lbs

0.420" Diam : TECH INFO

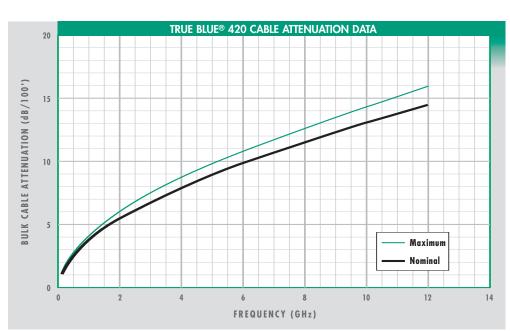
-90 dB

Frequency Range	DC to 12 GHz
Impedance	50 ±2 ohms
Capacitance, nominal	26.5 pF/ft
Time Delay, nominal	1.35 nsec/ft

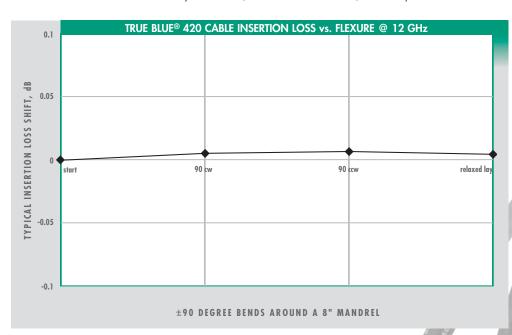
Power ratings (next page) are conservative; actual ratings depend on specific application. Please consult us regarding your application.

Specifications subject to change without notice.

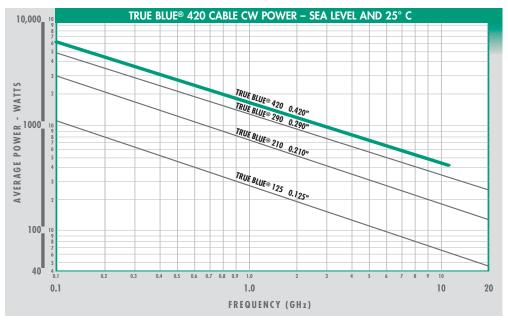
Shielding Effectiveness, min (@ 1 GHz)

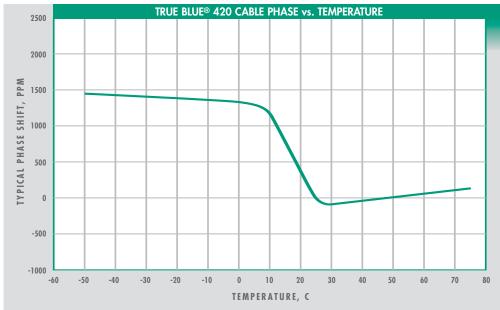


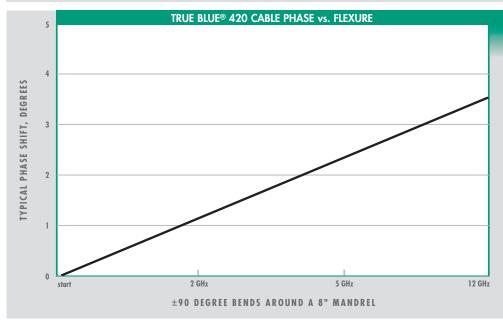
For cable assembly insertion loss, call us or visit our Web site, www.stormproducts.com/microwave



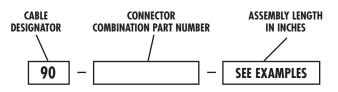
TRUE BLUE® 420 : 0.420" Diam : TECHNICAL INFORMATION







■ ORDERING INFORMATION: Part Number Designation



This cable type may be armorized or ruggedized on request. Consult us for options.

EXAMPLES:

90-078-**048** = Unarmored True Blue[®] 420, N SP to N SP (assembly operates to 12 GHz), **48 inches**

90-144-**120** = Unarmored True Blue® 420, SMA SP to TNC SP (assembly operates to 12 GHz), **120 inches**

ASSEMBLY LENGTH TOLERANCES				
LENGTH	TOLERANCE			
≤12"	±.125"			
12" ≤120"	±.250"			
120" ≤240"	±.500"			
240" ≤360"	±1.00"			
360" ≤480"	±1.50"			
480" ≤600"	±2.00"			
600" ≤900"	±3.00"			
900" ≤1200"	±4.00"			

Length measured from connector end to connector end

CONNECTOR CODES				
SP	Straight Plug			
RAP Right-Angle Plug				
BFJ	Bulkhead Feedthru Jack			

CONNECTOR OPERATING FREQUENCY 12 Ghz

■ CONNECTOR COMBINATION PART NUMBERS*

12 Ghz

SMASS	1158	NRAD	NBE	The Sp	THERAL	_ {\$\cdot \cdot \c	
SMA SP	012	148	150	151	144	146	2332
N SP	148	078	156	157	158	761	2333
N RAP	150	156	139	2337	072	737	2339
N BFJ	151	157	2337	140	159	2335	2338
TNC SP	144	158	072	159	075	153	2334
TNC RAP	146	761	737	2335	153	073	2336
SC SP	2332	2333	2339	2338	2334	2336	2340

^{*} Other connector styles available; consult Storm

■ TYPICAL VSWR PERFORMANCE

FREQUENCY (GHz)	2 STRAIGHT CONNECTORS	1 Straight / 1 Angled	2 ANGLED CONNECTORS
Up to 3	1.10:1	1.12:1	1.15:1
3 to 12	1.15:1	1.20:1	1.25:1

Once specific assembly requirements and test methods are established, it is often possible to guarantee improved VSWR performance. Contact us for more specific information.

MINIATURE FLEXIBLE

0.055" Diameter : STORM FLEX™ 047 ... 50–53 **0.096" Diameter : STORM FLEX™ 086** ... 54–57

Storm Products' **STORM FLEXTM** miniature flexible cables—0.047" and 0.086" in diameter—are designed to offer superior electrical performance for microwave interconnections where space is at a premium. Storm FlexTM cables readily accommodate tight bends near the connector and demonstrate superior connector retention.

For common applications requiring a combination of electrical stability, durability, and short right-angle clearance, the **Storm FlexTM Express** line comes in standard lengths with SMA connectors. For applications requiring unique lengths or connectors, the **original Storm FlexTM** line can be configured to meet your requirements.

FEATURES

- Solid PTFE dielectric
- Ultra-high strength, multi-layer outer braid
- **■** 0.055" & 0.096" diameters
- Wide range of low profile SMA, GPO[®], and GPPO[®] connectors
- Storm Flex[™] 047 & 086 Express

BENEFITS

- ~ High compression resistance
- Increased durability
- Elimates cable breakage associated with repeated handling of small flexible and semi-conformable cable types
- Provides alternatives to 0.047"
 0.086" semi-rigid cable –
 eliminating costs associated with time consuming cable layout
- Configurations to solve tough packaging challenges
- Available in cost effective standard configurations for quick delivery

STORM FLEX™ 047 EXPRESS STORM FLEX™ 047 0.055" DIAMETER



STORM FLEX™
086 EXPRESS

STORM FLEX™ 086
0.096" DIAMETER



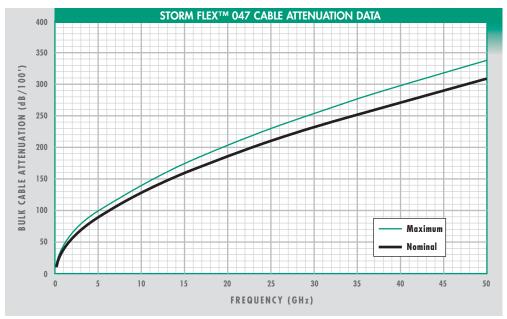
0.055" Diameter Cable : TECHNICAL INFORMATION

MECHANICAL SPEC	S
Cable Diameter, nominal	0.055 in
Bend Radius dynamic static	0.6 in 0.1 in
Operating Temperature	-54° C to +125° C
Weight	1.54 g/ft
Inner Conductor Type	solid SPCCS
Dielectric	solid PTFE
Connector Retention, minimum straight pull right-angle pull	10.0 lbs 5.0 lbs

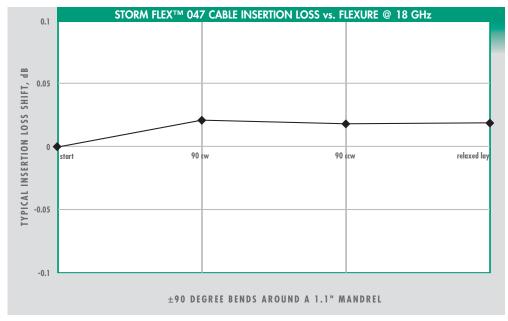
ELECTRICAL SPECS	
Frequency Range	DC to 50 GHz
Impedance	50 ±2 ohms
Capacitance, nominal	28.9 pF/ft
Time Delay, nominal	1.45 nsec/ft
Shielding Effectiveness, min (@ 0 to 18 GHz)	-85 dB

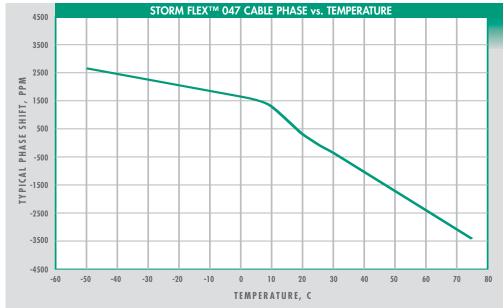
Specifications subject to change without notice.

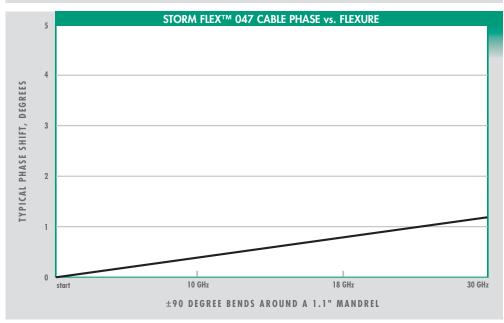




For cable assembly insertion loss, call us or visit our Web site, www.stormproducts.com/microwave







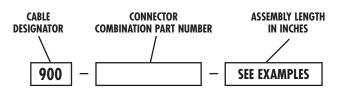
The STORM FLEX TM 047 EXPRESS line of cable assemblies offers the convenience and cost-effectiveness of rapid, off-the-shelf fulfillment combined with uncompromised electrical stability and durability.

Storm Flex™ Express assemblies are available in a variety of standard lengths, terminated with ultraprecision SMA straight plug connectors that operate to 18 GHz.

■ ORDERING INFORMATION: Part Number Designation See chart below for part numbers.

		2 GHz	10 GHz	18 GHz	
			VSWR, Typical		
		1.07:1	1.15:1	1.15:1	
Part Number w/ SMA SP	Length (in/mm) ±0.125/3.18	INSERTION LOSS Nominal (dB)			
900-0202-002.5	2.50/63.50	0.24	0.46	0.62	
900-0202-003	3.00/76.20	0.27	0.52	0.70	
900-0202-003.5	3.50/88.90	0.29	0.57	0.78	
900-0202-004	4.00/101.60	0.32	0.63	0.86	
900-0202-006	6.00/152.40	0.41	0.86	1.17	
900-0202-008	8.00/203.20	0.51	1.09	1.49	
900-0202-010	10.00/254.00	0.61	1.32	1.80	
900-0202-012	12.00/304.80	0.71	1.55	2.12	
900-0202-014	14.00/355.60	0.81	1.77	2.43	
900-0202-016	16.00/406.40	0.90	2.00	2.75	

■ ORDERING INFORMATION: Part Number Designation



EXAMPLES:

900-0622-**048** = Storm Flex[™] 047, GPO® SJ to GPPO® RAJ (assembly operates to 18 GHz), **48 inches**

900-0202-120 = Storm FlexTM 047, SMA SP to SMA SP (assembly operates to 18 GHz), 120 inches

ASSEMBLY LENGTH TOLERANCES				
LENGTH	TOLERANCE			
≤12"	±.125"			
12" ≤120"	±.250"			
120" ≤240"	±.500"			
240" ≤360"	±1.00"			

Length measured from connector end to connector end

CONI	CONNECTOR CODES				
SP	Straight Plug				
SJ	Straight Jack				
RAJ Right-Angle Jack					

CONNECTOR OPERATING FREQUENCY

		50 GHz 40 G	Hz 2	6.5 GHz			18 GHz			
N	CONNECTOR COMBINATION PART NUMBERS*	2. A. M.	CPPO®	C SWA S	SSMA	SMAS	GPO® N.	GPO S	GPO® PA	
	50 GHz	2.4 mm SP	4040	2140	0340	3040	0240	2240	0640	0940
	40 GHz	GPPO® SJ	2140	2121	0321	2130	0221	2122	0621	0921
	آ آ	SMA SP	0340	0321	0303	0330				
	26.5 GHz	SSMA SP	3040	2130	0330	3030	0230	2230	0630	0930
	Γ	SMA SP	0240	0221		0230	0202	0222	0206	0209
	18 GHz	GPPO® RAJ	2240	2122		2230	0222	2222	0622	0922
		GPO® SJ	0640	0621		0630	0206	0622	0606	0609
		GPO® RAJ	0940	0921		0930	0209	0922	0609	0909

^{*} Other connector styles available; consult Storm

■ TYPICAL VSWR PERFORMANCE

COUPLED CONNECTORS (SMA, SSMA, 2.4 mm)					
FREQUENCY (GHz)	2 STRAIGHT	1 Straight / 1 Angled	2 ANGLED		
Up to 3	1.07:1	1.10:1	1.12:1		
3 to 18	1.20:1	1.25:1	1.30:1		

PUSH-ON CONNECTORS (GPO®, GPPO®)					
FREQUENCY (GHz)	2 STRAIGHT	1 Straight / 1 Angled	2 ANGLED		
Up to 3	1.07:1	1.10:1	1.12:1		
3 to 18	1.30:1	1.35:1	1.40:1		

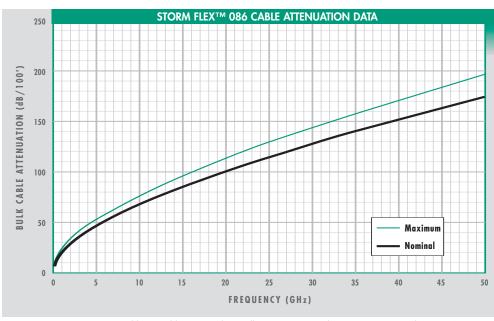
For VSWRs above 18 GHz, consult Storm.

0.096" Diameter Cable: TECHNICAL INFORMATION

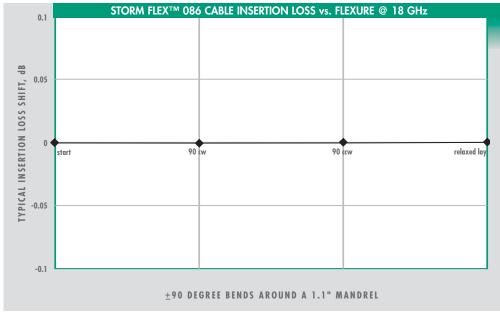
MECHANICAL SPECS	
Cable Diameter, nominal	0.096 in
Bend Radius dynamic static	1.0 in 0.187 in
Operating Temperature	-54° C to +125° C
Weight	5.25 g/ft
Inner Conductor Type	solid SPCCS
Dielectric	solid PTFE
Connector Retention, minimum straight pull right-angle pull	10.0 lbs 10.0 lbs

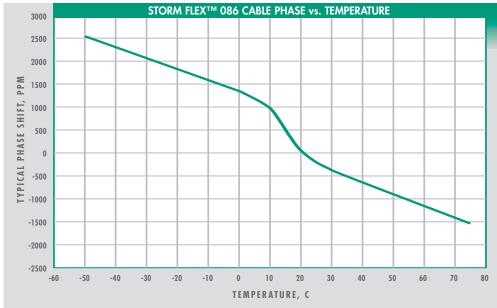
ELECTRICAL SPECS	
Frequency Range	DC to 50 GHz
Impedance	50 ±2 ohms
Capacitance, nominal	28.9 pF/ft
Time Delay, nominal	1.45 nsec/ft
Shielding Effectiveness, min (@ 0 to 18 GHz)	-90 dB

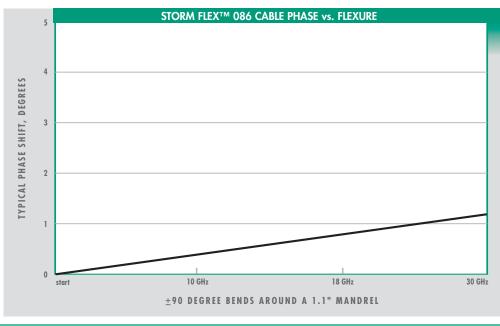
Specifications subject to change without notice.



For cable assembly insertion loss, call us or visit our Web site, www.stormproducts.com/microwave







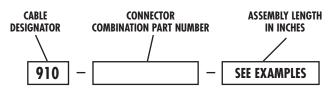
The STORM FLEX ™ 086 EXPRESS line of cable assemblies offers the convenience and cost-effectiveness of rapid, off-the-shelf fulfillment combined with uncompromised electrical stability and durability.

Storm Flex™ Express assemblies are available in a variety of standard lengths, terminated with ultraprecision SMA straight plug connectors that operate to 18 GHz.

■ ORDERING INFORMATION: Part Number Designation See chart below for part numbers.

		2 GHz	10 GHz	18 GHz
			VSWR, Typical	
		1.05:1	1.10:1	1.16:1
Part Number w/ SMA SP	Length (in/mm) ±0.125/3.18		INSERTION LOSS Nominal (dB)	
910-0202-004	4.00/101.60	0.19	0.36	0.51
910-0202-004.5	4.50/114.30	0.21	0.38	0.55
910-0202-005	5.00/127.00	0.21	0.41	0.59
910-0202-005.5	5.50/139.70	0.21	0.44	0.63
910-0202-006	6.00/152.40	0.23	0.48	0.67
910-0202-007	7.00/177.80	0.26	0.54	0.75
910-0202-008	8.00/203.20	0.28	0.60	0.83
910-0202-009	9.00/228.60	0.30	0.65	0.91
910-0202-010	10.00/254.00	0.33	0.71	0.99
910-0202-012	12.00/304.80	0.37	0.82	1.15
910-0202-014	14.00/355.60	0.42	0.93	1.30
910-0202-016	16.00/406.40	0.47	1.05	1.46
910-0202-018	18.00/457.20	0.51	1.16	1.62

ORDERING INFORMATION: Part Number Designation



EXAMPLES:

910-0303-**006** = Storm FlexTM 086, SMA SP to SMA SP (assembly operates to 26.5 GHz), **6 inches**

910-0202-**024** = Storm FlexTM 086, SMA SP to SMA SP (assembly operates to 18 GHz), **24 inches**

ASSEMBLY LENGTH TOLERANCES		
LENGTH	TOLERANCE	
≤12"	±.125"	
12" ≤120"	±.250"	
120" ≤240"	±.500"	
240" ≤360"	±1.00"	

Length measured from connector end to connector end

CONNECTOR CODES		
SP	Straight Plug	
SJ Straight Jack		
RAJ	Right-Angle Jack	

CONNECTOR OPERATING FREQUENCY

■ CONNECTOR COMBINATION PART NUMBERS*

50 GHz 26.5 GHz

18 GHz

50 GHz 2	6.5 GHz			18 G	Hz		_	
2,4 1111	SMAS	SMASI	SMAS	SMAS	G _D O _® 5	GRO® PAR	GARO® S	2
2.4 mm SP	4040	0340	3040	0240	0440	0640	0740	2140
SMA SP	0340	0303	0330					
SSMA SP	3040	0330	3030	0230	0430	0630	0730	2130
SMA SP	0240		0230	0202	0204	0206	0207	0221
SMA SJ	0440		0430	0204	0404	0406	0407	0421
GPO® SJ	0640		0630	0206	0406	0606	0607	0621
GPO® RAJ	0740		0730	0207	0407	0607	0707	0721
GPPO® SJ	2140		2130	0221	0421	0621	0721	2121

^{*} Other connector styles available; consult Storm

■ TYPICAL VSWR PERFORMANCE

COUPLED CONNECTORS (SMA, SSMA, 2.4 mm)				
FREQUENCY (GHz)	2 STRAIGHT	1 Straight / 1 Angled	2 ANGLED	
Up to 3	1.07:1	1.10:1	1.12:1	
3 to 18	1.20:1	1.25:1	1.30:1	

PUSH-ON CONNECTORS (GPO®, GPPO®)				
FREQUENCY (GHz)	2 STRAIGHT	1 Straight / 1 Angled	2 ANGLED	
Up to 3	1.07:1	1.10:1	1.12:1	
3 to 18	1.30:1	1.35:1	1.40:1	

For VSWRs above 18 GHz, consult Storm.

QUICK-CONNECTING ADAPTERS

Increase throughput with these labor-saving **QUICK-CONNECTING ADAPTERS.** The adapters are designed so that the quick-connecting male end of the adapter fits directly onto standard female connectors. This eliminates repeated and time-consuming tightening, torquing and loosening of connectors during test.

In comparing connection times, the quick-connecting adaptors took only 1/3 the time of standard threaded adaptors, with a resulting three-fold increase in throughput.

N, TNC, and 7/16 adapters are available in both locking and non-locking versions. SMA adapters are non-locking only and are available with either standard or reverse polarity. All of the quick-connecting adapters offer repeatability through a minimum of 500 mating cycles.

FEATURES

- Unique interface design
- Quick-connecting and disconnecting
- Repeatable performance

BENEFITS

- Eliminates repeated, timeconsuming tightening, torquing, and loosening during test
- ~ Reduces test times
- Increases throughput
- Eliminates a potential source of introduced error during test
- Accurate testing through a minimum of 500 mating cycles

SMA QUICK-CONNECTS



N QUICK-CONNECTS



TNC QUICK-CONNECTS



7/16 QUICK-CONNECTS



SMA QUICK-CONNECTS



MECHANICAL	
Temperature (C°)	-65 to +165
Durability (cycles, minimum)	500

ELECTRICAL	
Impedance	50 Ohms
Frequency Range	DC to 26.5 GHz
VSWR (maximum)	
DC - 18.0 Ghz	1.15:1
18 - 26.5 Ghz	1.20:1
Attenuation (maximum @ 18 Ghz)	0.3 dB
Contact Resistance (maximum)	0.003 Ohms
RF Leakage (maximum)	-80 dB to 3.0 GHz
	-65 dB to 26.5 GHz
Dielectric Withstanding (minimum)	1500 VRMS, 60 Hz
RF High Potential (minimum)	1000 VRMS @ 5 Mhz

MATERIALS	
Body	Stainless Steel
Center Contact	Beryllium Copper
Outer Conductor	Beryllium Copper

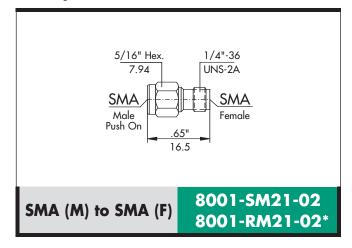
FINISH	
Center Contact	Gold Plate
Body	Passivated
Outer Conductor	Gold Plate

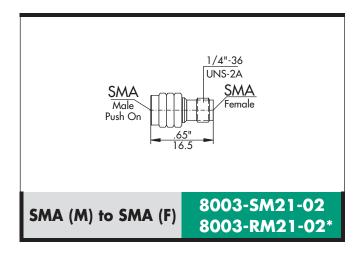
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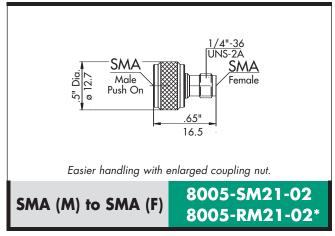
All figures are nominal unless otherwise stated.

Dimensions are subject to change without notification.

Non-Locking versions shown. Full locking version **not** available.







*Reverse polarity SMA quick-connecting adaptors.

Dimensions shown are inches over millimeters. Interfaces are per MIL-C-39012, MIL-C-87104/2, MIL-C-3643, MIL-STD-348, IEC-169-7, IEC-457-2, DIN 47223, DIN 47226, DIN 47298, where applicable. Call STORM for further information.



MECHANICAL	
Temperature (C°)	-54 to +80
Durability (cycles, minimum)	500

ELECTRICAL	
Impedance	50 Ohms
Frequency Range	DC to 18 GHz
VSWR (maximum)	1.15:1
Attenuation (maximum @ 18 Ghz)	0.2 dB
Contact Resistance (maximum)	0.001 Ohms
RF Leakage (maximum)	-90 dB to 3.0 GHz
	-75 dB to 18.0 GHz
Dielectric Withstanding (minimum)	2500 VRMS, 60 Hz
RF High Potential (minimum)	1500 VRMS @ 5 Mhz

MATERIALS	
Body	Stainless Steel
Center Contact	Beryllium Copper
Outer Conductor	Beryllium Copper

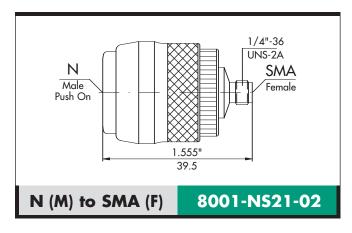
FINISH	
Center Contact	Gold Plate
Body	Passivated
Outer Conductor	Gold Plate

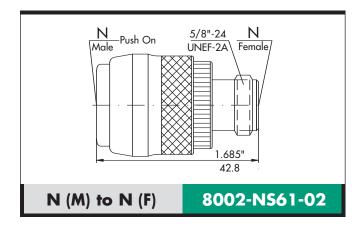
Specifications subject to change without notice.

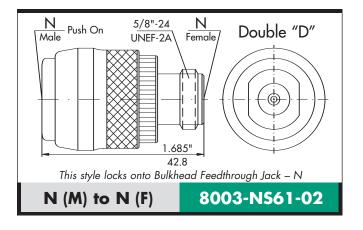
All figures are nominal unless otherwise stated.

Dimensions are subject to change without notification.

Locking versions shown. Non-Locking versions available; see website.







Dimensions shown are inches over millimeters. Interfaces are per MIL-C-39012, MIL-C-87104/2, MIL-C-3643, MIL-STD-348, IEC-169-7, IEC-457-2, DIN 47223, DIN 47226, DIN 47298, where applicable. Call STORM for further information.



TNC QUICK-CONNECTS



MECHANICAL	
Temperature (C°)	-54 to +80
Durability (cycles, minimum)	500

ELECTRICAL	
Impedance	50 Ohms
Frequency Range	DC to 18 GHz
VSWR (maximum)	1.15:1
Attenuation (maximum @ 18 Ghz)	0.2 dB
Contact Resistance (maximum)	0.001 Ohms
RF Leakage (maximum)	-90 dB to 3.0 GHz
	-65 dB to 18.0 GHz
Dielectric Withstanding (minimum)	2500 VRMS, 60 Hz
RF High Potential (minimum)	1500 VRMS @ 5 Mhz

MATERIALS	
Body	Stainless Steel
Center Contact	Beryllium Copper
Outer Conductor	Beryllium Copper

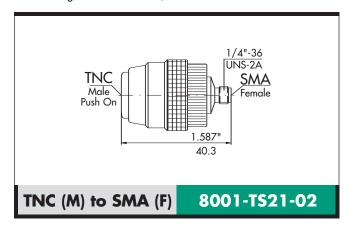
FINISH	
Center Contact	Gold Plate
Body	Passivated
Outer Conductor	Gold Plate

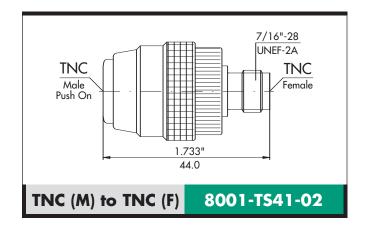
Specifications subject to change without notice.

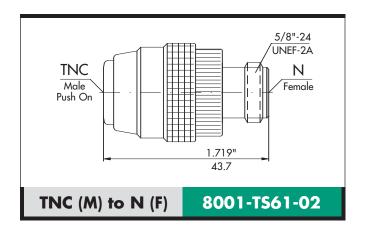
All figures are nominal unless otherwise stated.

Dimensions are subject to change without notification.

Locking versions shown. Non-Locking versions available; see website.







Dimensions shown are inches over millimeters. Interfaces are per MIL-C-39012, MIL-C-87104/2, MIL-C-3643, MIL-STD-348, IEC-169-7, IEC-457-2, DIN 47223, DIN 47226, DIN 47298, where applicable. Call STORM for further information.





MECHANICAL	
Temperature (C°)	-54 to +80
Durability (cycles, minimum)	500

ELECTRICAL	
Impedance	50 Ohms
Frequency Range	DC to 7.5 GHz
VSWR (maximum)	1.10:1
Attenuation (maximum @ 7.5 Ghz)	0.15 dB
Contact Resistance (maximum)	0.001 Ohms
RF Leakage (maximum)	-90 dB to 3.0 GHz
g , .	-80 dB to 7.5 GHz
Dielectric Withstanding (minimum)	3000 VRMS, 60 Hz
RF High Potential (minimum)	4000 VRMS @ 5 Mhz

MATERIALS	
Body	Stainless Steel
Center Contact	Beryllium Copper
Outer Conductor	Stainless Steel

FINISH	
Center Contact	Gold Plate
Body	Passivated
Outer Conductor	Passivated

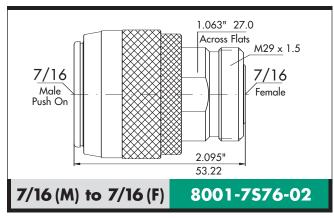
Specifications subject to change without notice.

All figures are nominal unless otherwise stated.

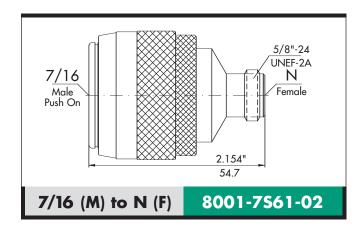
Dimensions are subject to change without notification.

Locking versions shown.

Non-Locking versions available; see website.



Also available with silver-plated brass outer conductor for reduced intermodulation requirements. PN: 8001-7S76-13



IEC-169-7, IEC-457-2, DIN 47223, DIN 47226, DIN 47298, where applicable. Call STORM for further information.

Dimensions shown are inches over millimeters. Interfaces are per MIL-C-39012, MIL-C-87104/2, MIL-C-3643, MIL-STD-348,

CONNECTOR FREQUENCY CHART

CONNECTOR TYPE	OPERATIONAL RANGE			
2.4 mm GPPO® (SSMP) – select versions			50	GHz
2.9 mm (K) GPO® (SMP) – select versions SSMA		40	GHz	_
3.5 mm GMS [®] Precision SMA	26.5 6	Hz		
7 mm GPO® (SMP) GPPO® (SSMP) Precision N Precision TNC SC SMA	18 GHz			
BNC – select versions HN SMB	Iz			

GPO®, GPPO®, and GMS® are registered trademarks of Corning Gilbert, Inc.

■ USEFUL CONVERSION FORMULAE

TO CONVERT...

FDOM	TO CONVERT				
FROM	ТО	MULTIPLY BY			
TO	FROM	DIVIDE BY			
μm	mils	.03937			
mm	in	.03937			
cm	in	.39370			
m	ft	3.2808			
km	ft	3280.8			
km	mi	.62137			
kg	lbs	2.2046			
kg/km	lbs/1000 ft	.67197			
N	lbs	.22492			
N-m	ft-lbs	.73793			
kPa	PSI	.14511			
°F	°C	Subtract 32 (then divide by 1.8)			
°C	°F	Multiply by 1.8 (then add 32)			

■ USEFUL DESIGN FORMULAE

Characteristic Impedance



$$Z_o = \frac{138}{\sqrt{\varepsilon_r}} \log \left(\frac{D}{d} \right)$$

Where \mathbf{E}_r = dielectric constant

Cutoff Frequency

$$\begin{array}{c} \text{F (GHz)} {\approx} \underline{7.52} \\ \sqrt{\epsilon_r} \text{ (D+d)} \end{array}$$

Velocity of Propagation

$$Vp (\%) = \underbrace{1}_{\sqrt{\overline{\mathbf{E}_r}}} x 100$$

Capacitance

$$C (pF/ft) = \frac{7.35}{\log_{10} \frac{D}{d}}$$

Delay

$$T = 1.016 \sqrt{\epsilon_r} \dots ns/ft$$

MICROWAVE CABLE ASSEMBLY CARE & HANDLING

Storm microwave coaxial cable assemblies will last longer and provide better performance when properly used and cared for. It is important to routinely clean the connectors and inspect the assembly for damage.

CABLE ASSEMBLY ROUTING & HANDLING

Care should be taken to avoid bending the assemblies beyond the minimum bend radius guidelines. Failure to do so will destroy the cable.

Twisting the cable should be avoided. Excessive twist can damage the cable assembly at the cable/connector interface. Even low-force torsion can affect electrical performance and cause connections to loosen.

Cable assemblies should be stored in a coiled configuration. When you need to use the cable, simply unroll it.

Avoid pinching or crushing the cable assembly. Never pull equipment around by the cable, and never expect the cable to support equipment or devices.

CABLE ASSEMBLY MATING & DE-MATING

Contact pins and dielectrics can be damaged if the connectors are misaligned during the mating process. Make sure that the mating interfaces are parallel and aligned while mating the connectors.

You can usually feel if the pins are aligned or not. When you sense that they are aligned, gently turn the coupling nut until mating is complete.

Insufficient coupling torque can produce inaccurate results, and over-torque coupling can damage the cable assembly and connecting equipment. When mating the connector, firmly hold the body of the connector to keep it from rotating. If the connector bodies are allowed to rotate during mating & de-mating, the plating and surface finish of the outer and inner contacts can be damaged. Also, rotation of the connector body transfers unwanted torque to the cable assembly.

Torque wrenches, set to the correct torque, should be used to mate a connector with wrench flats. To mate connectors with knurled nuts, use your fingers. **Never use pliers to tighten any connector.** Listed below are recommended coupling torque values for popular connectors.

CONNECTOR	COUPLING TORQUE
7 mm, N, Precision N, TNC	12 to 15 in-lbs
2.4 mm, 2.9 mm, 3.5 mm, SMA	8 to 10 in-lbs

CONNECTOR INTERFACE CLEANING

Clean interfaces extend connector life and provide more accurate, repeatable measurements. Moisten a clean, lint-free swab using isopropyl alcohol, remove any excess alcohol, wipe the interface components as required to eliminate debris, then blow-dry the interface with filtered compressed air or nitrogen. Re-inspect the connector to verify that the interface is clean and ready for use. Remember to clean the mating connectors, as they may be the source of debris.

The use of connector end caps is recommended when cables are not in use.



TEST AND MEASUREMENT PRODUCTS

DESIGN WORKSHEET

Please copy this sheet, fill out, and fax to us at 630-754-3500. We will respond within 24 hours of receiving your information. Or, call us at 888-347-8676 (toll free); 630-754-3300; or visit us on the Web at www.stormproducts.com/microwave.

	GENERAL INFORMATION
	Company:
	Name:
	Address:
	Phone: E-mail:
	ELECTRICAL REQUIREMENTS
_	Frequency range:
	Insertion loss:
	VSWR:
	Power handling: CW or Peak (circle one)
	Phase matching required? Define:
	Other requirements?
\	MECHANICAL REQUIREMENTS
	Assembly length (in/mm; ft/m):
	Connector 1: Connector 2:
	Maximum outside cable diameter (in/mm):
	Minimum bend radius (in/mm):
\	ENVIRONMENTAL CONSIDERATIONS
	Inside/Outside use:
	Temperature:
	Pressure:
	Flexure:
	Vibration:
	Other:
\	APPLICATION
	Military, mobile telecom, wireline telecom, etc.:
	Program:
	Number of assemblies:
	Quote required? Yes No
	Samples required? Yes No How many? By when?

ORDERING AND SERVICE INFORMATION

ORDERING INFORMATION

Standard or custom microwave cable assemblies can be ordered directly from Storm Products or through any Storm Products Representative. Contact us directly at:

Storm Products-Microwave 10221 Werch Drive Woodridge, IL 60517

Phone: 888.347.8676 (toll free) or 630.754.3300

Fax: 630.754.3500

e-mail: microwave@stormproducts.com

TERMS

Formal price quotations are valid for 30 days unless otherwise specified in writing. Payment is Net 30 Days from time of invoice, subject to credit approval. We reserve the right to alter the terms and fix a limit of credit.

PAYMENTS

Storm accepts checks, ACH, wire transfers, American Express, Mastercard, and Visa. Remit checks to:

Lockbox No. 72643 WFBCI for Storm Products, Co. Dept. # 2643 Los Angeles, CA 90084-2643

Remit wire transfers and ACH payments to:

Wells Fargo Bank, San Francisco, CA

ABA: 121000248

Cash Collateral Account No: 4945-033900
Acct. Name: WFBCI for Storm Products Company
Ref. Invoice Number(s):

For microwave product billing issues contact Storm Products, Woodridge, IL, at 888.347.8676 (toll free) or 630.754.3300.

SHIPPING

Shipments are FOB Woodridge, IL. Excess transportation costs resulting from special routing, requested by the Buyer, shall be billed not subject to discount.

WARRANTY

One year on materials and workmanship.

RETURN POLICY

Returns will not be accepted without Return Merchandise Authorization (RMA). Contact Storm Products' Woodridge facility to obtain an RMA number. Normal policy is to issue a credit and rebill.











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High Performance Interconnect Products Catalog



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