

PTC Thermistor for Automotive : TPM-C Series

SMD PTC Thermistor for Temperature Sensing



■ Features

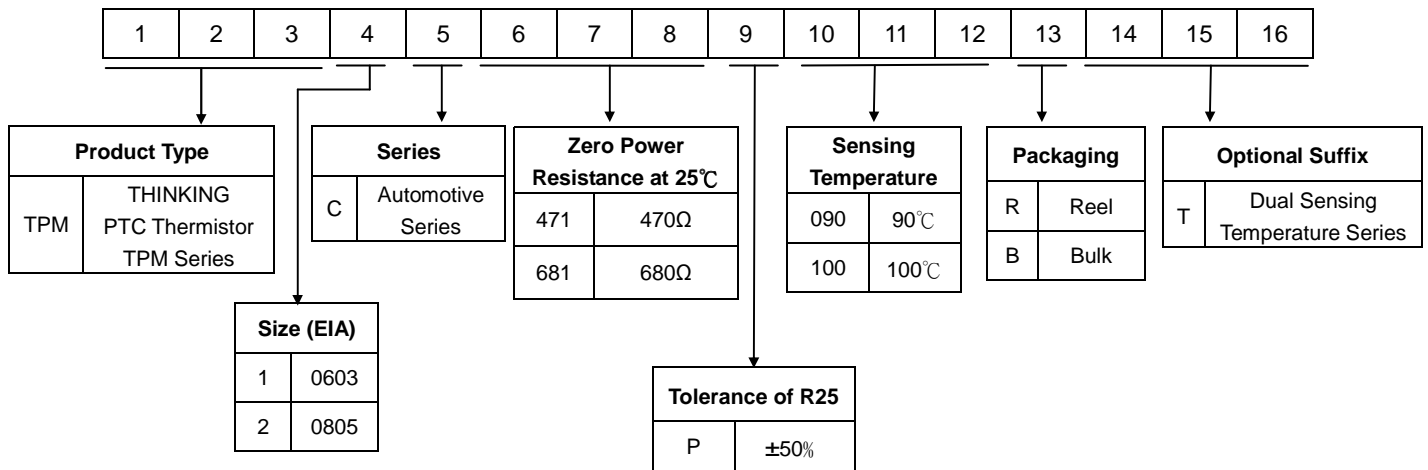
1. Qualification based on AEC-Q200 Rev-C
2. RoHS & Halogen-free compliant
3. EIA size 0603,0805
4. Fast and reliable response



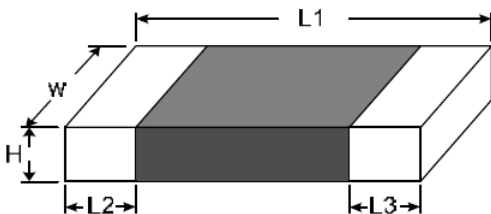
■ Recommended Applications

1. Automotive electronics

■ Part Number Code



■ Structures and Dimensions



(Unit: mm)

Part No.	Size (EIA)	L1	W	H max.	L2 and L3
TPM1	0603	1.60±0.15	0.80±0.15	0.95	0.40±0.20
TPM2	0805	2.00±0.20	1.25±0.20	1.00	0.45±0.25

PTC Thermistor for Automotive : TPM-C Series

SMD PTC Thermistor for Temperature Sensing



Electrical Characteristics

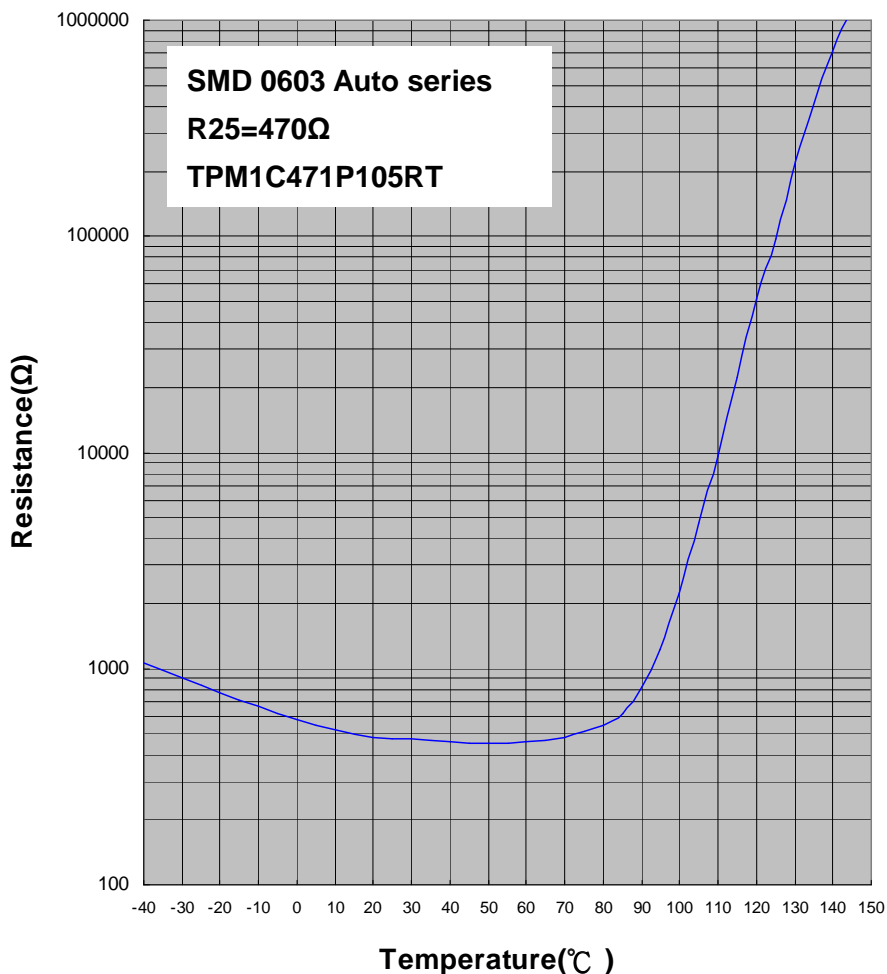
0603 Series

Part No.	Size (EIA)	Zero Power Resistance at 25°C (Ω)	Sensing Temperature 1 at 4.7 KΩ (°C)	Sensing Temperature 2 at 47 KΩ (°C)	Max. Voltage (V)	Operating Temperature Range(°C)
		R25	Ts1	Ts2		
TPM1C471P105RT	0603	470	105±5	120±7	32	-40~+130

0805 Series

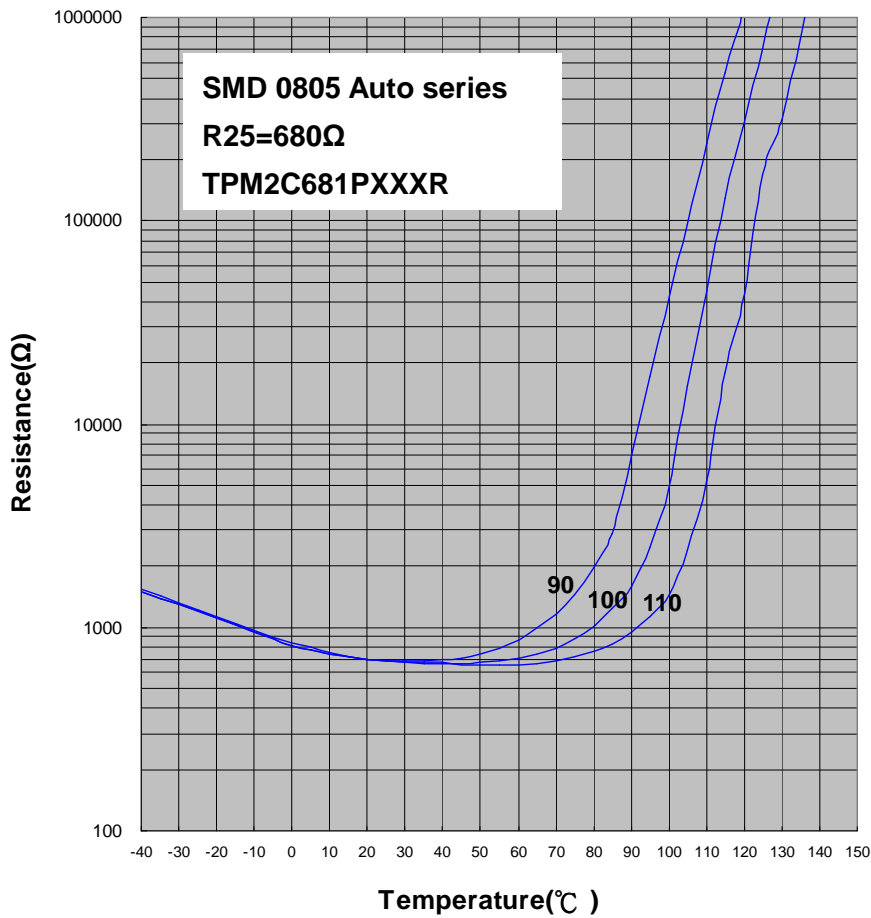
Part No.	Size (EIA)	Sensing Temperature (°C)	Resistance (Ω)				Max. Voltage (V)	Operating Temperature Range(°C)
		Ts	25°C	Ts - 5°C	Ts + 5°C	Ts + 15°C		
TPM2C681P090R	0805	90±5	680	≤ 5.5K	≥ 13.3K	≥ 40K	32	-40~+125
TPM2C681P100R		100±5						-40~+125
TPM2C681P110R		110±5						-40~+135

Resistance-Temperature Characteristics (Typical)



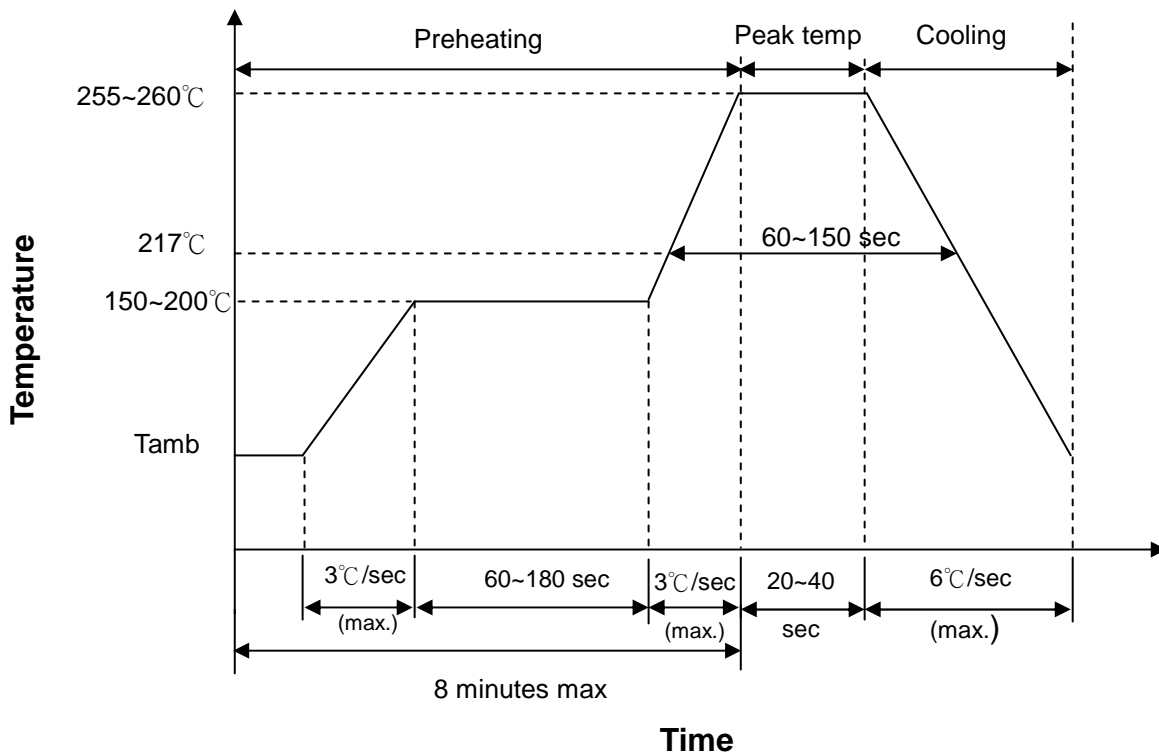
PTC Thermistor for Automotive : TPM-C Series

SMD PTC Thermistor for Temperature Sensing



■ Soldering Recommendation

● IR-Reflow Soldering Profile



PTC Thermistor for Automotive : TPM-C Series

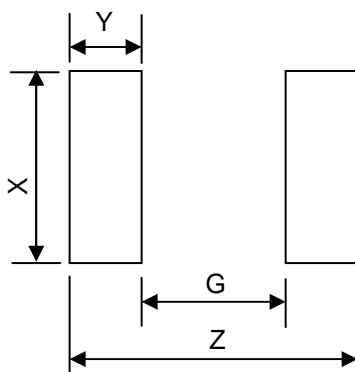
SMD PTC Thermistor for Temperature Sensing



- Recommended Reworking Conditions with Soldering Iron

Item	Conditions
Temperature of Soldering Iron-tip	360°C (max.)
Diameter of Soldering Iron-tip	Φ3mm (max.)
Soldering Time	3 sec (max.)
Caution: Please do not touch the component surface with soldering iron directly to avoid its damage.	

- Recommended Pad Dimensions



Size	Z (mm)	G (mm)	X (mm)	Y (mm)
0603	3.0	1.0	1.0	1.0
0805	3.4	1.0	1.4	1.2

PTC Thermistor for Automotive : TPM-C Series

SMD PTC Thermistor for Temperature Sensing



■ Reliability

Tests of SMD PTC thermistors are based on AEC-Q200 Rev-C.

Item	Standard	Test Conditions / Methods	Specifications																																												
High Temperature Exposure (Storage)	MIL-STD-202 Method 108	Test temp.: T _{max.} +3/-0°C Duration: 1000 hrs unpowered Measurement at 24±2 hours after test conclusion.	No visible damage $\Delta R_{25}/R_{25}$ ≤ 20%																																												
Temperature Cycling	JESD22 Method JA-104	Lower test temp.: -40 +0/-3°C Upper test temp.: 125 +3/-0°C Soak time at lower or upper temp.: 1 min Cycle time : 2 cycles/hr Number of cycles : 1000 Measurement at 24±2 hours after test conclusion.	No visible damage $\Delta R_{25}/R_{25}$ ≤ 20%																																												
Moisture Resistance	MIL-STD-202 Method 106	Duration of 1 cycle: 24 hrs Number of cycles: 10, unpowered Measurement at 24±2 hours after test conclusion. <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th rowspan="2">Step</th> <th colspan="2">Temp.(°C)</th> <th>humidity</th> <th>Period</th> </tr> <tr> <th>Start</th> <th>Finish</th> <th>(%)</th> <th>(hr)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>25</td> <td>65</td> <td>90~100</td> <td>2.5</td> </tr> <tr> <td>2</td> <td>65</td> <td>65</td> <td>90~100</td> <td>3</td> </tr> <tr> <td>3</td> <td>65</td> <td>25</td> <td>80~100</td> <td>2.5</td> </tr> <tr> <td>4</td> <td>25</td> <td>65</td> <td>90~100</td> <td>2.5</td> </tr> <tr> <td>5</td> <td>65</td> <td>65</td> <td>90~100</td> <td>3</td> </tr> <tr> <td>6</td> <td>65</td> <td>25</td> <td>80~100</td> <td>2.5</td> </tr> <tr> <td>7</td> <td>25</td> <td>25</td> <td>80~100</td> <td>8</td> </tr> </tbody> </table>	Step	Temp.(°C)		humidity	Period	Start	Finish	(%)	(hr)	1	25	65	90~100	2.5	2	65	65	90~100	3	3	65	25	80~100	2.5	4	25	65	90~100	2.5	5	65	65	90~100	3	6	65	25	80~100	2.5	7	25	25	80~100	8	No visible damage $\Delta R_{25}/R_{25}$ ≤ 20%
Step	Temp.(°C)			humidity	Period																																										
	Start	Finish	(%)	(hr)																																											
1	25	65	90~100	2.5																																											
2	65	65	90~100	3																																											
3	65	25	80~100	2.5																																											
4	25	65	90~100	2.5																																											
5	65	65	90~100	3																																											
6	65	25	80~100	2.5																																											
7	25	25	80~100	8																																											
Biased Humidity	MIL-STD-202 Method 103	Test temp.: 85°C Rel. humidity of air: 85% Duration: 1000 hrs 10% Max. Voltage V _{max} (V _{DC}) Measurement at 24±2 hours after test conclusion.	No visible damage $\Delta R_{25}/R_{25}$ ≤ 20%																																												
Operational Life	MIL-STD-202 Method 108	Test temp.: T _{max.} +3/-0°C Duration: 1000 hrs Bias at Max. Voltage V _{max} (V _{DC}) Measurement at 24±2 hours after test conclusion.	No visible damage $\Delta R_{25}/R_{25}$ ≤ 20%																																												
External Visual	MIL-STD-883 Method 2009	Inspect device construction, marking and workmanship.	No visible damage																																												
Physical Dimension	JESD22 Method JB-100	Verify physical dimensions to the applicable device specification.	Within the specified values																																												

PTC Thermistor for Automotive : TPM-C Series

SMD PTC Thermistor for Temperature Sensing



Item	Standard	Test Conditions / Methods	Specifications
Resistance to Solvents	MIL-STD-202 Method 215	Per MIL-STD-202 Method 215 Solvent: 1: 3 ratio of isopropyl alcohol and mineral spirits.	No visible damage
Mechanical Shock	MIL-STD-202-213	Test Condition F Peak value: 1500g's Half sine Waveform Normal duration (D) : 0.5ms 3 shocks in per axis ($\pm X$, $\pm Y$, $\pm Z$), 3 times.	No visible damage $ \Delta R_{25}/R_{25} \leq 20\%$
Vibration	MIL-STD-202 Method 204	Acceleration: 5 g's Sweep time: 20 min Frequency range: 10 to 2000 Hz 3x12 cycles	No visible damage $ \Delta R_{25}/R_{25} \leq 20\%$
Resistance to Soldering Heat	MIL-STD-202 Method 210	Condition B No pre-heat of samples. Temp. : 260 \pm 5 $^{\circ}$ C, Time: 10 \pm 1s Immersion and emersion rate: 25mm/s \pm 6 mm/s Number of heat cycles: 1	No visible damage $ \Delta R_{25}/R_{25} \leq 20\%$
Thermal Shock	MIL-STD-202 Method 107	Lower test temp. : -40 +0/-3 $^{\circ}$ C Upper test temp. : 125 +3/-0 $^{\circ}$ C Maximum transfer time: 20 seconds. Dwell time: 15 minutes. Air-Air. Number of cycles : 300	No visible damage $ \Delta R_{25}/R_{25} \leq 20\%$
ESD	AEC-Q200-002	Discharge capacitance: 150 pF Charging voltage: 8 KV Contact discharge 1 pulse in each polarity	No visible damage $ \Delta R_{25}/R_{25} \leq 20\%$
Solderability	IEC 60068-2-58 J-STD-002	a) 4 hrs @ 155 $^{\circ}$ C dry heat Dip @245 \pm 5 $^{\circ}$ C 3 \pm 0.3sec b) Steam aging 8h \pm 15min @93 \pm 3 $^{\circ}$ C Dip @260 \pm 5 $^{\circ}$ C 7 \pm 0.5sec	95% of termination is covered by solder
Electrical Characterization	Specifications	Ta1:25 \pm 2 $^{\circ}$ C Ta2:[Tsx + \square° C] \pm 0.1 $^{\circ}$ C Ta3:[Tsx - \square° C] \pm 0.1 $^{\circ}$ C	Within the specified values
Board Flex	AEC-Q200-005 (JIS-C-6429)	Bend the board: 2mm (Min.) Duration: 60 (+5) Sec	No visible damage $ \Delta R_{25}/R_{25} \leq 10\%$
Terminal Strength	AEC-Q200-006 (JIS-C-6429)	Applied force: 0603=1.0kg (10 N) 0805=1.8kg (17.7 N) Duration of the applied forces :60 (+1) Sec	No visible damage $ \Delta R_{25}/R_{25} \leq 20\%$

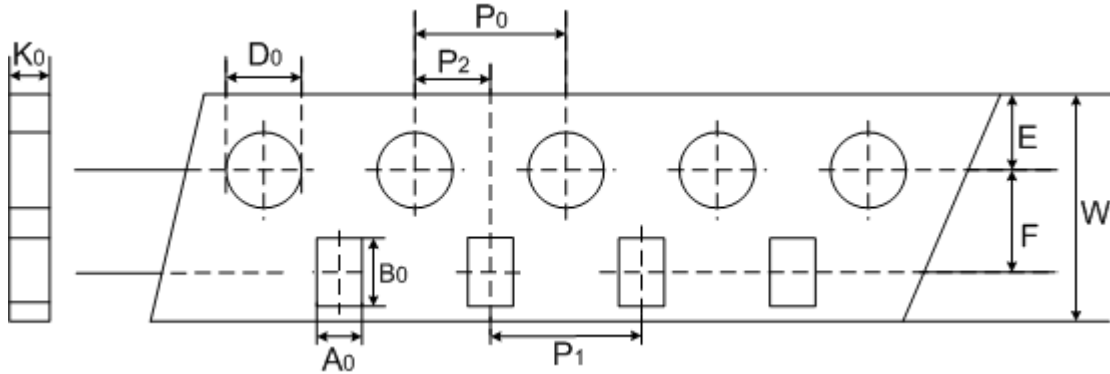
PTC Thermistor for Automotive : TPM-C Series

SMD PTC Thermistor for Temperature Sensing



Package

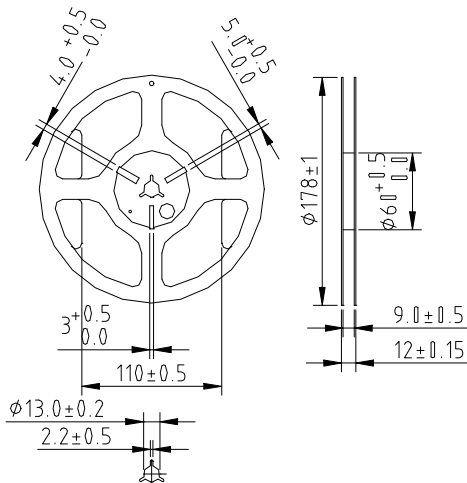
Taping Specification



(Unit: mm)

Index	A_0	B_0	W	E	F	P_1	P_2	P_0	D_0	K_0
Type	± 0.2	± 0.2	± 0.2	± 0.1	± 0.05	± 0.1	± 0.05	± 0.1	± 0.1	± 0.1
0603	1.1	1.9	8	1.75	3.5	4	2	4	1.55	0.95
0805	1.5	2.3	8	1.75	3.5	4	2	4	1.55	1.0

Quantity



Type	Quantity (pcs/reel)
0603	4,000
0805	3,500

Warehouse Storage Conditions of Products

Storage Conditions :

1. Storage Temperature: $-10^{\circ}\text{C} \sim +40^{\circ}\text{C}$
2. Relative Humidity: $\leq 75\% \text{RH}$
3. Keep away from corrosive atmosphere and sunlight.

Period of Storage : 1 year