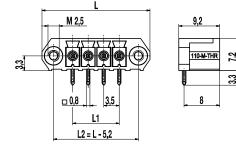
# Pin strip for THR

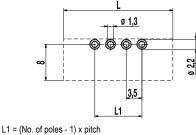
110-M-215-THR

Plug-in direction parallel to PCB, with connecting flanges





### PCB Layout



Solder paste thickness: 0,15 - 0,2 mm

The 110-M-215-THR is a pin strip, suitable for the reflow soldering process, in horizontal design with a pitch of 3,5 mm and available in 2- to 12-pole design. It is compatible to all standard plugs of the series 110 as well as to the Insulation Displacement Connector 110-A-IDC.

This version has connecting flanges with thread inserts M2,5 (<0,3 Nm) on both sides of the connector which extend the range of applications additionally.

The housing of the pin strips correspond to the requirements of the increased soldering temperatures in the lead free soldering process. Spacers, so-called stand-offs, ensure a better hot-air circulation during the reflow soldering process in the convection oven and allow an improved visual control of the solder joint.

All THR pin strips of this series are packed in Tape-on-Reel for automatic pick & place and are equipped with high temperature resistant pick caps which can easily be removed after the soldering process.

| Part Numbers |               |        |     |  |  |
|--------------|---------------|--------|-----|--|--|
| No. of poles | 110-M-215-THR | Length | PU  |  |  |
| 2            | 10.841.352    | 17,30  | 100 |  |  |
| 3            | 10.841.353    | 20,80  | 100 |  |  |
| 4            | 10.841.354    | 24,30  | 100 |  |  |
| 5            | 10.841.355    | 27,80  | 50  |  |  |
| 6            | 10.841.356    | 31,30  | 50  |  |  |
| 8            | 10.841.358    | 38,30  | 50  |  |  |
| 10           | 10.841.360    | 45,30  | 50  |  |  |
| 11           | 10.841.361    | 48,80  | 50  |  |  |
| 12           | 10.841.362    | 52,30  | 50  |  |  |

#### General Information

| Pitch        | 3,5 mm   |
|--------------|--|
| No. of poles | 2 - 12   |
| Usable with  | all plug connectors of series 110 with connecting<br>flanges |

R

#### Technical Data

| Overvoltage Category     | III                    | Ш  | II     |  |
|--------------------------|------------------------|--|--------|--|
| Pollution Severity Level | 3                      | 2  | 2      |  |
| Rated Voltage            | 160 V                  | 160 V  | 320 V  |  |
| Rated Impulse Voltage    | 2,5 kV                 | 2,5 kV   | 2,5 kV |  |
| Rated Insulation Voltage | 130 V acc. to EN       | 60998-1  |        |  |
| Rated Current            | 8 A                    |  |        |  |
| Soldering process        | Wave solder & re       | flow solder  |        |  |
| Hole in PCB              | ø 1,3 mm               |  |        |  |
| PCB thickness            | Wave solder max 3,2 mm | Wave solder max. 1,6 mm; reflow solder 1,6 mm - 3,2 mm |        |  |

#### Material

| Moulding                   | PA HT, black, V-0   |
|----------------------------|---|
| Comparative Tracking Index | CTI ≥ 600   |
| Insulating Group           | I   |
| Temperature Range          | -40°C up to 120°C; reflow solder temperature<br>(Peak) max. 260°C (15-30 s) |
| Solder pin                 | 0,8 x 0,8 mm; tin plated brass  |

#### Approvals

|             | Current | Voltage | Group | AWG | Nm |  |
|-------------|---------|---------|-------|-----|----|--|
| <b>AI</b> ® | 8       | 300     | B, D  |     |    |  |
| <b>S</b> ₽° | 8       | 300     | В     |     |    |  |

#### **Options / Accessories**

- Consecutive numbering
- · Special marking according to drawing
- Self-adhesive marking strip BST-3,50 [1]
- · Coding elements 120-K-HT-WS

#### Part Numbers: Tape-on-Reel

| No. of poles | 110-M-215-THR              | Tape<br>Width | Tape<br>Height | PU  |
|--------------|----------------------------|---------------|----------------|-----|
| 2            | 10.841.352.A00             | 32 mm         | 11,8 mm        | 500 |
| 3            | 10.841.353.A00             | 32 mm         | 11,8 mm        | 500 |
| further i    | number of poles on request |               |                |     |

[1] To be fitted after reflow soldering process

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