PCB connector for THR 930-THR(-DS)

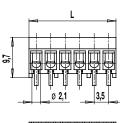
Screw connection

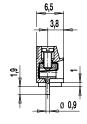




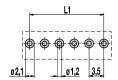








PCB Layout



L1 = (No. of poles - 1) x pitch Solder paste thickness: 0,15 - 0,2 mm Solder pad diameter: ø 2,1 mm

This product based on our established 930 series have been designed for the soldering process in Through-Hole-Reflow technology.

The soldering paste is applied to the plated through holes and the pins are placed in the circuit board and soldered by a reflow oven.

The terminal mouldings are made of heat-resistant material. The stand-offs on the base ensures there is enough room for the soldering paste and facilitates good heat circulation for optimum soldering and enables the soldering joint to be visually inspected.

The solder pin projects very slightly with a circuit board thickness of 1,6 mm and creates a solder point on both sides and thus guarantees a secure mounting. The position of the solder pins enables an equally minimal allocation area on the circuit board as with wave soldering.

Part Numbers

| No. of poles | 930-THR | 930-THR-DS | Length | PU |
|--------------|------------|------------|--------|-----|
| 2 | 10.879.002 | 20.879.002 | 7,40 | 250 |
| 3 | 10.879.003 | 20.879.003 | 10,90 | 250 |
| 4 | 10.879.004 | 20.879.004 | 14,40 | 250 |
| 5 | 10.879.005 | 20.879.005 | 17,90 | 200 |
| 6 | 10.879.006 | 20.879.006 | 21,40 | 200 |
| 7 | 10.879.007 | 20.879.007 | 24,90 | 100 |
| 8 | 10.879.008 | 20.879.008 | 28,40 | 100 |
| 9 | 10.879.009 | 20.879.009 | 31,90 | 100 |
| 10 | 10.879.010 | 20.879.010 | 35,40 | 100 |
| 11 | 10.879.011 | 20.879.011 | 38.90 | 100 |
| 12 | 10.879.012 | 20.879.012 | 42,40 | 100 |
| 15 | 10.879.015 | 20.879.015 | 52,90 | 100 |

General Information

| Pitch | 3,5 mm |
|--------------|------------|
| No. of poles | 2 - 12, 15 |

Technical Data

| Clamping Range | solid / flexible / A | WG | | | |
|--------------------------|---|---|----------------|--|--|
| without wire protector | 0,75 - 1,5 mm² / 0,75 - 1,5 mm² / 18 - 16 AWG | | | | |
| with wire protector | 0,34 - 1,5 mm² / (| 0,34 - 1,5 mm² / 0,34 - 1 mm² / 22 - 16 AWG | | | |
| Rated Cross Section | 1 mm² | | | | |
| Wire Stripping Length | 5 mm ± 0,5 mm | | | | |
| Overvoltage Category | III | III | II | | |
| Pollution Severity Level | 3 | 2 | 2 | | |
| Rated Voltage | 160 V | 160 V | 320 V | | |
| Rated Impulse Voltage | 2,5 kV | 2,5 kV | 2,5 kV | | |
| Rated Insulation Voltage | 130 V acc. to EN | 60998-1 | | | |
| Rated Current | 13,5 A | | | | |
| Soldering process | Wave solder & re | flow solder | | | |
| Hole in PCB | ø 1,2 mm | | | | |
| PCB thickness | Wave solder max | a. 1,6 mm; reflow | solder 0,8-1,6 | | |
| Torque | 0,2 Nm | | | | |

Material

| Moulding | PA HT, black, V-0 |
|----------------------------|--|
| Comparative Tracking Index | CTI ≥ 600 |
| Insulating Group | 1 |
| Temperature Range | -40°C up to 120°C; reflow solder temperature (Peak) max. 260°C (15-30 s) |
| Terminal body | Tin plated brass |
| Screw | M2; zinc plated steel, blue passivated |
| Solder pin | ø 0,9 mm; tin plated brass |
| Wire protector | German silver |
| | |

Approvals

| | Current | Voltage | Group | AWG | Nm | |
|-------------|---------|---------|-------|---------|------|--|
| 71 ® | 10 | 300 | В | 26 - 16 | 0,23 | |
| ® | 10 | 300 | В | 26 - 16 | 0,2 | |

Options / Accessories

- Special marking according to drawing
- Self-adhesive marking strip BST-3,50 [1]
- Other solder pin lengths on request
- Large conductor space on request

Part Numbers: Tape-on-Reel

| No. of poles | 930-THR | 930-THR-DS | Tape Width | Tape Height | PU |
|------------------------------------|---------|----------------|---------------|----------------|-----|
| 3 | | 20.879.003.A00 | 32 mm | 13 mm | 500 |
| 6 | | 20.879.006.A00 | 56 mm | 13 mm | 500 |
| 12 | | 20.879.012.A00 | 56 mm | 13 mm | 500 |
| further number of poles on request | | | | | |

[1] To be fitted after reflow soldering process