

WHELEN[®]

ENGINEERING COMPANY INC.

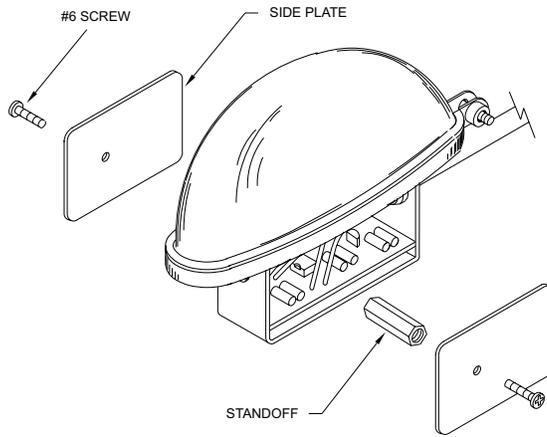
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 Chester, Connecticut 06412
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Service Bulletin
 (Form #13219C)

Installation Kit
 Sideplate Retrofit
 P/N 01-0416564-00

90033 REV MM THRU VV

SIDE PLATE HARDWARE:REMOVAL & INSTALLATION



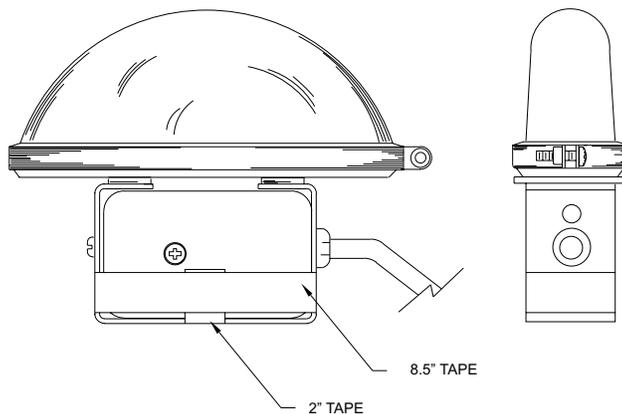
1. REMOVE EXISTING SCREWS, SIDE PLATES AND STANDOFF.
2. INSTALL NYLON STANDOFF & SCREWS, USING EXISTING SIDEPLATES.

<u>DESCRIPTION</u>	<u>P/N</u>
Nylon Screw (#6-32, Slotted)	14-062203-060
Nylon Standoff (Hex, F/F, 3/4")	20-2408062610

3. ASSEMBLE PARTS AS SHOWN.
4. RE-IDENTIFY PART BY CHANGING REVISION LEVEL TO WW.

USE PERMANENT INK.

ADHESIVE TAPE INSTALLATION



1. ATTACH 2" LONG PIECE OF TAPE AS SHOWN, ALIGNED WITH PART CENTER.

<u>DESCRIPTION</u>	<u>P/N</u>
Tape (2")	66-0450686-01

2. ATTACH 8.5" LONG PIECE OF TAPE AS SHOWN, OVERLAPPING THE 2" PIECE.

<u>DESCRIPTION</u>	<u>P/N</u>
Tape (8.5")	66-0450686-02

NOTE:

CONFIRM LAMP (BULB) NUMBER IDENTIFIED ON LAMP BASE IS AMGLO 28V, 150W USA.

IF NOT, REPLACE.

Aviation