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podis[®] MOT FP C 21210/RS 485 SEW (Ref.-No. 83.252.xxyy.2)

podis[®] MOT FP CM 21210/RS 485 SEW (Ref.-No. 83.252.xxvv.4)

podis[®] MOT FP CP 21210/RS 485 SEW (Ref.-No. 83,252,0005,2)

(Hel:-NO. 03.232.000

Decentralized PROFIBUS field distributors

Operation manual

Doc. No. BA000349 Revision A © 2007 Wieland Electric GmbH

Dear customer,

Congratulations on your new components of the podis decentral automation system. You are the owner of a PROFIBUS-DP technology product. It allows for the control of drives in industrial systems.

Please familiarize yourself with this documentation. It contains all the information and help required for proper operation of your podis system. If you still have questions or require any help, our experts are gladly at your disposal using the contact options listed below.

Hotline **Technical Service** (technical questions about accessories, operating principle, product features and application options of the podis energy bus system): Ph.: +49 (0)9 51 / 93 24-9 98 AT.TS@wieland-electric.com

Hotline **Sales** (availability, delivery time, and prices): Ph.: +49 (0)9 51 / 93 24-9 90 Fax: +49 (0)9 51 / 93 24-9 64 AT.info@wieland-electric.com

1.1 Version management

Document BA000349		
Version	Date	Author
First Edition (Rev. A)	15.05.2007	T. Kluck

	1.2 Additional documents
Documents from Wieland Electric	 Wieland Electric provides the following documents for the podis[®] system: podis[®]CON
Documents from suppliers	 The following documents are provided by suppliers: MOVIMOT[®] MM03C-MM3XC operating instructions from SEW-Eurodrive
	 MOVIMOT[®] MM03B-MM30B operating instructions from SEW-Eurodrive PROFIBUS-DP master operating instructions
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1 | General Information

1.4 About these operating instructions

These operating instructions provide support for the installation, commissioning, and maintenance of the podis MOT FP C/CM/CP 2I2IO/RS485 SEW.

It contains instructions for programming, configuring, and parameterizing the field distributor.

These operating instructions contain the information required for the as-intended use of the product described herein

podis systems may be installed only by qualified personnel while adhering to the respective regulations of the VDE (Association of German Electricians). For this reason, these operating instructions are intended for technically qualified personnel (e.g. skilled persons, electrical engineers) who is either

- familiar with the safety concepts of automation technology as project planning and programming personnel, or
- trained in handling equipment of automation technology as operating personnel and familiar with the contents of these instructions pertaining to the operation, or
- trained as installation, commissioning, and maintenance personnel which enables them to perform operations on equipment of automation technology and who is authorized to commission, ground, and identify electrical circuits and devices or systems according to the standards of safety engineering.

Special requirements are:

- Basic knowledge of PROFIBUS-DP technology
- Basic knowledge of decentral drive systems

These operating instructions use different safety instructions depending upon the hazard potential:

DANGER

"Danger" identifies a direct dangerous situation or a direct dangerous condition which, if not avoided, causes serious injuries or death. The use of this sign is restricted to extreme situations.

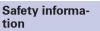
WARNING

"Warning" identifies a potentially dangerous situation or a potentially dangerous condition which, if not avoided, may cause serious injuries or death.

CAUTION

"Caution" identifies a potentially dangerous situation or a potentially dangerous condition which, if not avoided, may cause minor or non-serious injuries or death. "Caution" is also used to warn about unsafe handling or obvious misuse. "Caution" is also used for situations in which property damage or personal injuries may occur. Content of these operating instructions

Intended users of these operating instructions









NOTE

"Notice" identifies information that is directly or indirectly related to the safety of personnel or property. It is not used for dangers or dangerous situations.

"Danger" or "warning" generally refers to a risk to life or limb. In this case, property damages are considered only if there is also a risk to bodily injury corresponding to the danger level.

1.5 Intended use

The field distributors podis MOT FP C 2I2IO/RS485 SEW, podis MOT FP CM 2I2IO/RS485 SEW and podis MOT FP CP 2I2IO/RS485 SEW are PROFIBUS-DP actuator/sensor module on the podis energy bus for the control and energy supply of SEW MOVIMOT AC motors with integrated frequency inverter and serial communication (RS485)

The energy bus systems feature a state-of-the-art design and follow approved safety regulations. Nevertheless, their use may create dangers to life and limb of users or third parties or impairments of machinery, systems or other tangible assets.

The energy bus systems may be used only in a technically flawless condition and for proper, safety-conscious and risk-conscious use while observing the operating instructions. The flawless and safe operation of the controller assumes proper transport, proper storage and assembly as well as careful operation and maintenance. In particular, malfunctions that could impair the safety must be removed immediately.

For the intended use of the energy bus systems, the instructions described in these operating instructions for the mechanical and electrical assembly, commissioning and operation must be observed.

Never install or commission damaged products. Damages should be filed immediately with the transport company.

Before applying supply voltage to the field distributor, the top part (electronics cover) must be installed and fastened onto the bottom part.

Before removing the top part (electronics cover), the energy bus segment must be deenergized. Dangerous voltages can be present up to 1 minute after disconnecting the supply (voltage in the DC links for decentral frequency inverters or power supplies).

During operation, do not disconnect or connect any plug connections to the attached consumers.

For the project planning, installation and commissioning of the energy bus systems as part of the supply of machines and their controllers, the machine manufacturer and user must observe the safety regulations of machine directive 89/392/EWG and, for the specific application case, the applicable national accident prevention regulations. Observe the applicable safety and accident prevention regulations for the respective application cases, such as the machine protection directive. All safety devices of the controlled machine must be implemented in such a way that they operate independent of the controller. EMERGENCY OFF devices according to IEC 204 (corresponding to DIN VDE 113) must remain effective in all operating modes of the system. In an EMERGENCY OFF case, the supply voltages of all switching elements controlled by the controller must be switched off.

The field distributor is intended exclusively for automation tasks in industrial systems and machines. Any other or additional use beyond that is considered to be unintended use. The manufacturer is not liable for any damages resulting from it.

For the intended use of the automation systems, the instructions described in these operating instructions for the mechanical and electrical assembly, commissioning and operation must be observed.

All project planning, programming, installation, commissioning, operation and maintenance work in conjunction with the podis electronics products may be performed only by trained personnel (e.g. skilled persons, electrical engineers). The project planning and programming personnel must be familiar with the safety concepts of automation technology.

The operating personnel must be trained in handling the controller and be familiar with the operating instructions. The installation, commissioning and maintenance personnel must have training that allows them to perform operations on automation systems.

Warnings about obvious misuse and unsafe handling are featured at the corresponding locations. Selection of personnel and qualifications

Obvious misuse

NOTE

The manufacturer is not liable for damages resulting from improper use.

1.6 Project planning, programming, installation, commissioning, and operation

With respect to their application, the field distributors of the podis series are generally a part of larger systems or plants in which machines are controlled. For the project planning, installation and commissioning of the podis systems as part of the control of machines, the machine manufacturer and user must must, therefore, observe the safety regulations of machine directive 89/392/EWG. For the specific application case, the national accident prevention regulations apply, such as VBG 4.0.

All safety devices of the controlled machine must be implemented in such a way that they operate independent of the controller. EMERGENCY OFF devices must remain effective in all operating modes of the controller. In an EMERGENCY OFF case, the supply voltages of all switching elements controlled by the controller must be switched off. A safety relay can be used for this purpose.

Precautions must be taken that an interrupted control program can be properly started again after voltage dips and power failures. No dangerous operating states may occur, not even briefly. If necessary, EMERGENCY OFF must be forced. To prevent a an open circuit on the signal side from causing undefined states in the controller, the corresponding safety measures must be taken for the I/O coupling with respect to hardware and software. Devices of the control technology and their controls must be installed in such a way that they are sufficiently protected against inadvertent activation.

The automation devices must be de-energized before they are assembled or disassembled or the design is changed.

1.7 Maintenance and servicing

If the active device requires measuring or testing work, the regulations and execution instructions of accident prevention regulation VBG 4.0 must be observed. A suitable electric tool must be used.



WARNING

- Repairs involving control components may be performed only by authorized repair locations. Unauthorized opening and tampering or improper repairs can cause physical injuries or property damages.
- Before opening the device, always disconnect the connection to the supply system.
- Control modules may be changed only in the de-energized state. Disassembly and assembly must be carried out according to the mechanical equipment mounting directives.

1.8 Prevention of property damages and bodily injury

The voltage values must not be less than or greater than the voltage values listed in the technical data since it may lead to malfunctions or damage to the devices.

If errors occur in the automation equipment that may cause heavy property damages or even bodily injuries, additional external safety measures must be taken or devices must be created that will ensure or force a defined operating state in case of an error (e.g. by means of independent limit switches, mechanical interlocks, etc.).



1.9 Dangers from electrical energy

WARNING

Opening the housing provides access to certain parts that may carry dangerous voltages.

The user must ensure that unauthorized and improper interventions are prevented.

The personnel must be thoroughly familiar with all danger sources and measures for commissioning and maintenance according to the information in the operating instructions.

2 podis®MOT FP C/CM/CP 2I2IO/ RS485 SEW Device Description

2.1 Variant overview



podis MOT FP C 21210 83.252.xxyy.2

revos connector interface for connecting the field devicesPreassembled hybrid cable to the consumer (drive)



podis MOT FP CM 2I2IO 83.252.xxyy.4 same as 83.252.xxyy.2, but with repair switch



podis MOT FP CP 2I2IO 83.252.0005.2 revosMOT connector interface directly atpodis® field distributor

2.2 General

The field distributors podis MOT FP C 2I2IO/RS485 SEW, podis MOT FP CM 2I2IO/RS485 SEW and podis MOT FP CP 2I2IO/RS485 SEW are PROFIBUS-DP actuator/sensor module on the podis energy bus for the control and energy supply of SEW MOVIMOT AC motors with integrated frequency inverter and serial communication (RS485)

The communication between field distributor and MOVIMOT is carried out via a galvanically isolated RS485 interface. MOVILINK profile from SEW is the protocol being used.

The PROFIBUS controller controls the complete data exchange with the PROFIBUS master. The isolated RS485 interface serves as transfer medium.

The connection between field distributor and drive is implemented using a prefabricated hybrid cable and plug connector.

Using prefabricated M12 connecting lines allows for connecting 2-wire and 3-wire sensors to the four free inputs. The sensors are supplied from the field distributor via the PROFIBUS interface.

Addressing the field distributor is carried out via the settings of two rotary switches. The digital inputs are read via the M12 sockets without being processed by the operating system and transferred to the PROFIBUS master upon request.

To display the current switching state and the status of the inputs, each channel features an LED in the housing cover of the field distributor.

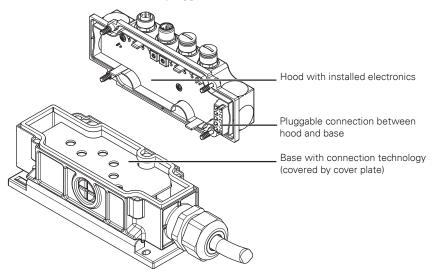
The contact to the energy bus is established via penetrating screws.

2.3 Mechanical design / housing

Based on its mechanical design, the housing of the podis MOT FP C/CM/CP 2I2IO/RS485 SEW is divided into an upper and a lower part.

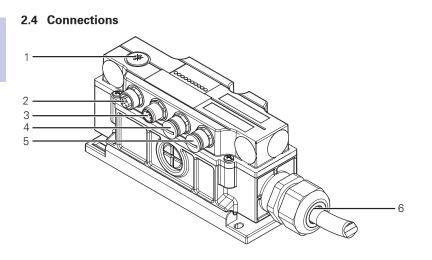
- The upper part contains the electronics for controlling the drive.
- The upper part is fastened onto the lower part using four screws.
- The base contains the connection technology for the podis energy bus.

The electrical connection between hood and base is implemented via a cable harness from the base connected to a PCB pluggable connector in the hood.



podis®MOT FP C 2I2IO (opened), FP CM 2I2IO and FP CP 2I2IO similar

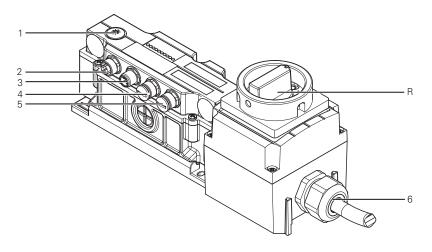




Connections at the podis®MOT FP C 2I2IO/RS485 SEW

- 1 ----- Not assigned
- 2 DP-OUT (X2) PROFIBUS-DP output
- 3 DP-IN (X3) PROFIBUS-DP input
- 4 IO2 / IO3 (X4) Digital inputs/outputs
- 5 I0 / I1 (X5) Digital inputs
- 6 X1 Interface to the drive

2 | podis® MOT FP C/CM/CP 2l2IO/RS485 SEW Device Description



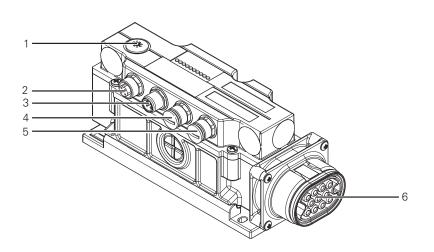
Connections at the podis®MOT FP CM 2I2IO/ RS485 SEW

Connections at the podis®MOT FP CM 2I2IO/RS485 SEW

- 1 ----- Not assigned
- 2 DP-OUT (X2) PROFIBUS-DP output
- 3 DP-IN (X3) PROFIBUS-DP input
- 4 IO2 / IO3 (X4) Digital inputs/outputs
- 5 I0 / I1 (X5) Digital inputs
- 6 X1 Interface to the drive
- R Repair switch

The podisMOT FP CM 2I2IO/RS485 SEW also features a repair switch.

If the field distributor version features a repair switch, it is used to disconnect the voltage supply for maintenance and repair work on the attached motor.



Connections at the podis®MOT FP CP 2I2IO/ RS485 SEW

Connections at the podis®MOT FP CP 2I2IO/RS485 SEW

- 1 ----- Not assigned
- 2 DP-OUT (X2) PROFIBUS-DP output
- 3 DP-IN (X3) PROFIBUS-DP input
- 4 IO2 / IO3 (X4) Digital inputs/outputs
- 5 I0 / I1 (X5) Digital inputs
- 6 X1 Interface to the drive

PROFIBUS interface



ocket)	(2		PROFIBUS connector X3
Pin	Brief description	Note	$\frac{1}{2}$
1	V _P		
2	A	BUS-N	5
3	Data GND		
4	В	BUS-P	4 3
5	Shield	PE	
	Pin 1 2 3 4	1 V _P 2 A 3 Data GND 4 B	PinBrief descriptionNote1Vp

Connections for sensor cables

2-wire and 3-wire sensors can be connected to the podis MOT FP C/CM/CP 2I2IO/RS485 SEW via M12 sockets X4 and X5.

Digital inputs X4 and X5



	Pin	Brief description	X4	X5	
	1	24 V			
5	2	Input	13	1	
	3	0 V			
	4	Input	12	10	
	5	PE			

Digital outputs at X4



	Pin	Brief description	X4	
	1	24 V		
5	2	Output	03	
	3	0 V		
	4	Output	02	
	5	PE		
			_	_

NOTE

Each I/O channel can be operated alternatively as input or output. Therefore, address space is reserved for both input and output in the process image. Make sure that a channel used as input (e.g. an initiator) is not used as output channel at the same time.

In contrast, an output channel can be re-read as input, hereby enabling the SPS to monitor the switching function.



CAUTION

No 24 V-voltage may be applied to the combination channel X4!

Otherwise, a current feed back to the supply voltage connection of the module will occur via the output circuit. As a consequence, malfunctioning can appear, or the output circuit can be destroyed.



WARNING

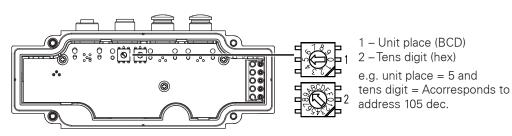
Unused connections must be fitted with M12 caps to ensure enclosure IP65.

2.5 Controls

The podis MOT does not feature any controls.

Addressing is carried out via the setting of the two rotary switches in the electronics cover of

PROFIBUS-DP addressing



PROFIBUS-DP addressing switches (rotary switches) in electronics cover

the field distributor.

NOTE
The two rotary switches adjust the PROFIBUS-DP address in the range from 1 to 126.
Address "0" is set in the delivery state. Of no address between 1 and 126 is set, the
system adopts address "126". In this case, the green "RUN" LED flashes.

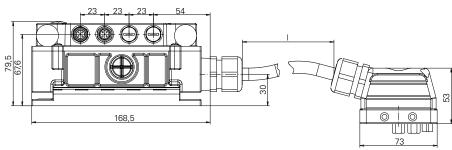
2.6 Display elements

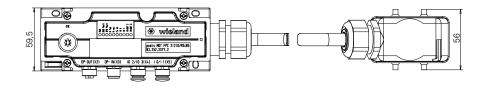
	No.	Color	Designation	Meaning	I/O bit
O BUS Fault	1	green	RUN	Bus is operating	
O SYS Fault	2	red	BUS Fault	A fault on the bus	
Ŏ M fwd	3	yellow	SYS Fault	Connection to the MOVIMOT	
Ŏ M rev	4	yellow	M fwd	CW rotation of motor	
O Fu ok	5	yellow	M rev	CCW rotation of motor	
	6	yellow	Fu ok	Motor is operational	
O IN 1	7	yellow	IN 0	M12 input (X5)	Bit 0
O IN/OUT 2	8	yellow	IN 1	M12 input (x5)	Bit 1
O IN/OUT 3	9	yellow	IN/OUT 2	M12 input/output	Bit 2
	10	yellow	IN/OUT 3	M12 input/output	Bit 3

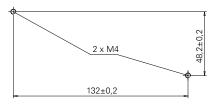
The status LEDs on the housing cover provide information about the status of the module. See also section 7.1, "Diagnostics (and fault removal)".

2.7 Technical Information

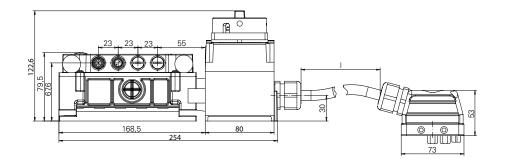
Installation dimensions of podis®MOT FP C 2l2IO/RS485 SEW



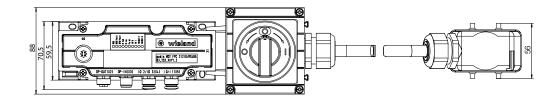


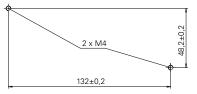


2 | podis® MOT FP C/CM/CP 2l2IO/RS485 SEW Device Description

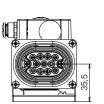


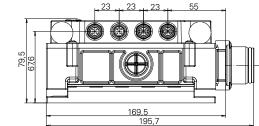
Installation dimensions of podis®MOT FP CM 2I2IO/RS485 SEW

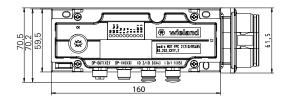


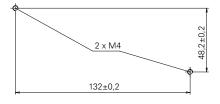


Installation Dimensions of podis®MOT FP CP 2I2IO/RS485 SEW

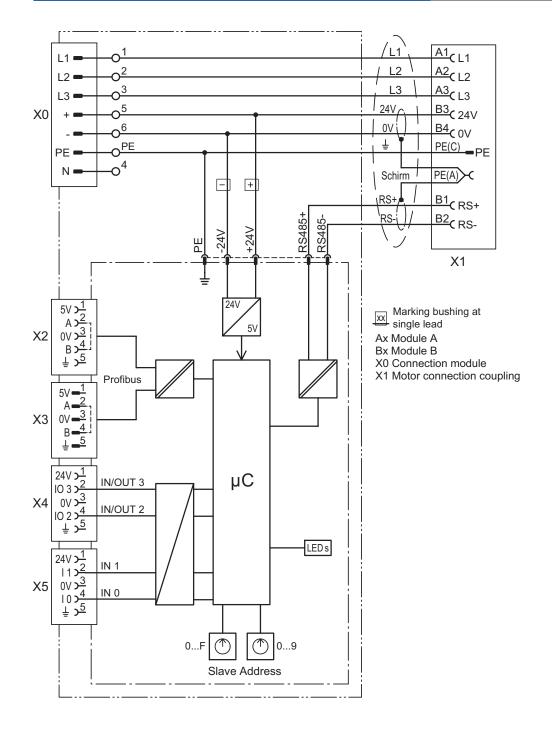






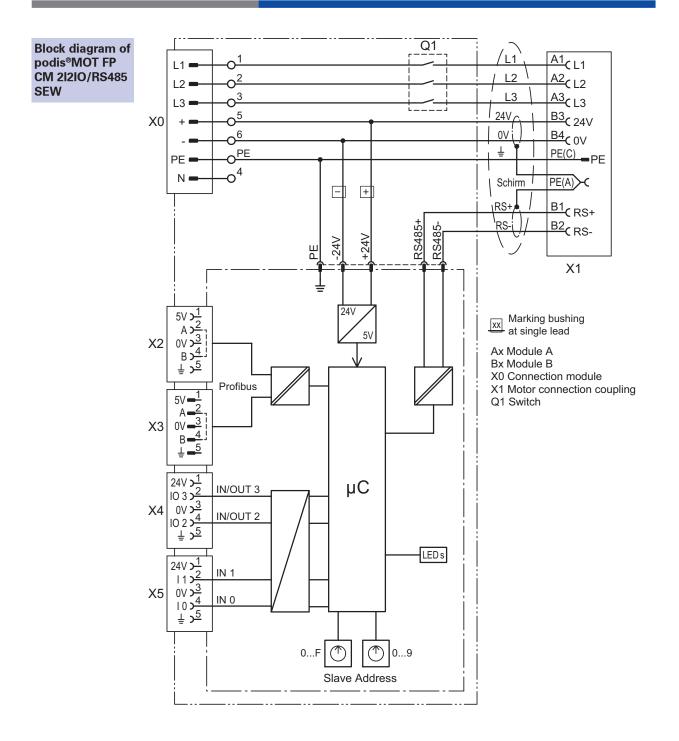


2 | podis® MOT FP C/CM/CP 2I2IO/RS485 SEW Device Description

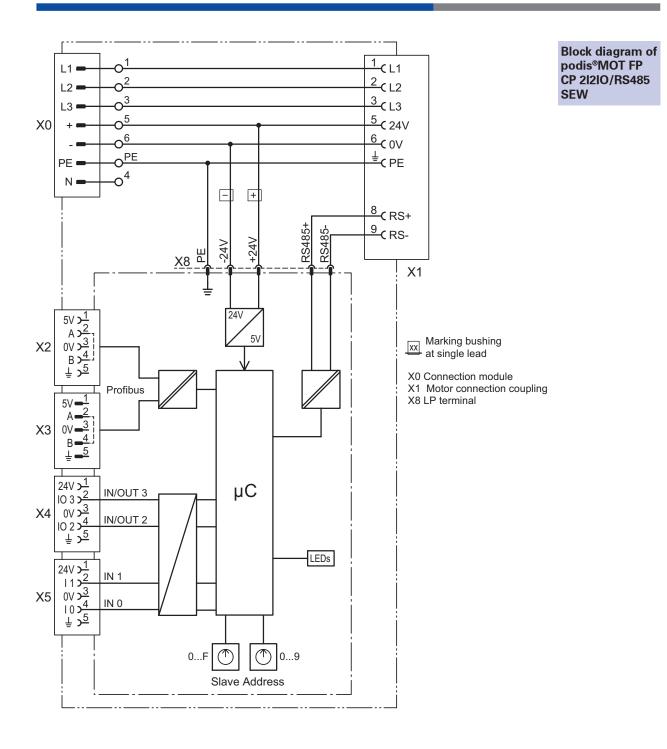


Block diagram of podis®MOT FP C 2I2IO/RS485 SEW

podis® MOT FP C/CM/CP 2l2lO/RS485 SEW Device Description | 2



2 | podis® MOT FP C/CM/CP 2l2IO/RS485 SEW Device Description



3 Mechanical Installation (Assembly)

3.1 Prerequisites

The substructure must be:

- even,
- vibration-free, and
- torsionally stiff

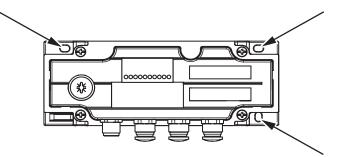
NOTE

The connecting line is not trailing capable.

3.2 Installation on substructure

NOTE Use only the pre-established boreholes for the installation on the substructure. Additional boreholes at different positions are not allowed!

Fastening the device on the substructure requires three M4 screws (not supplied).



Boreholes for mounting screws

To install the unit on the substructure, proceed as follows:

- 1. Copy the borehole diagram (see the corresponding figure for the installation dimensions) onto the substructure.
 - The installation of the podis MOT on the substructure is carried out according to local conditions in accordance with the borehole diagram.
- 2. Fasten the podis MOT on the substructure using at least two M4 screws.
 - Observe the alignment according to the planned routing of the podis flat cable.
 - The podis MOT is installed on the substructure.
 - The mechanical installation is complete, the electrical installation may be started next.

Procedure

4 Electrical Installation

The podis CON manual BA000372 must be taken into account for the routing and connection of the flat cable.

- All electrical installations and connections may be performed only by trained electricians.
- The applicable safety and accident prevention regulations must be observed.
- The connectors may never be connected or disconnected under load.
- Before opening and removing the electronics cover, the entire flat cable must be de-energized.
- When routing extra-low voltage circuits together with low-voltage circuits using one line, the line must be protected against mechanical damage in areas of risk, e.g. cable channel, steel pipe or similar protection.



4.1 Connection to the podis[®] energy bus

	个	1	Core	P
L1	$ \bigcirc$		L1	b
L1 L2 L3 N			L2	b
L3	8		L3	ç
N PE	8		Ν	b
			ΡE	ç
+	IS		+	r
_	\square		-	V

Core	PVC (gray, 7 x 2.5 mm ²)	EVA (black, 7 x 4 mm ²)
L1	brown	1 (black)
L2	black	2 (black)
L3	gray	3 (black)
Ν	blue	4 (black)
PE	green/yellow	PE green/yellow
+	red	5 (black)
-	white	6 (black)

The illustrated assignment of cores in the podis flat cable must be followed for the field distributor to ensure proper operation.

The auxiliary voltage for the supply of the outputs and inputs must be taken from a safely isolated power supply (PELV acc. to IEC 60364-4-41)!

NOTE

The podis flat cable is coded, thereby preventing an incorrect insertion.

The electrical connection on the energy bus flat cable is carried out by screwing in the penetrating screws.

It is recommended to use a cordless driver with adjustable torque.



CAUTION

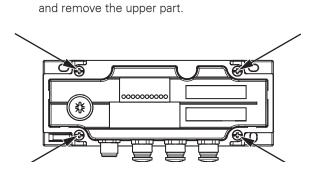
The following notices must be observed when handling penetrating screws:

- All penetrating screws must be screwed in to the stop.
- Use a pneumatic or electrical screwdriver.
- Use Phillips no.1 screwdriver blades with a shaft length of at least 45 mm.
- Maximum torque 1 Nm.
- Screwed in penetrating screws must not be unscrewed again. When removing a podis field distributor from the flat cable, use the podis sealing sleeve (Z1.005.6553.1) to seal the contact positions.
- Only original screws from Wieland Electric may be used.
- Operation with torn off screws is not allowed.
- Cable ties must not be removed, and the cover of the penetrating screws (connecting plate) must be reinserted after complete installation.

Proceed as follows to connect the field distributor to the energy bus:

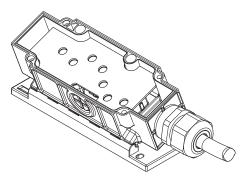
Procedure

Remove the fastening screws of the hood and slightly lift the hood.
 If necessary: Remove the electrical plug connection X8 between upper and lower part



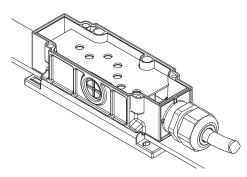
Hood fastening screws

3. Remove the two fastening screws, open up the base and place the flat cable inside in the right direction (according to the coding).



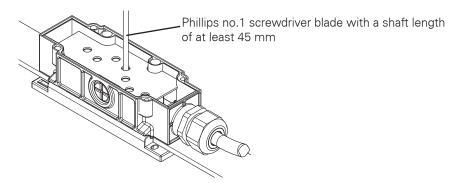
Opened base

4. Close the base and secure it with the two fastening screws.

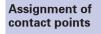


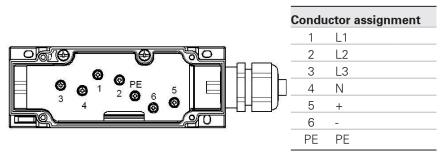
Flat cable inserted and base closed

- 5. Screw in the penetrating screws.
 - Screw all penetrating screws into the flat cable.
 - Torque: 1 Nm



Screwing in the penetrating screws





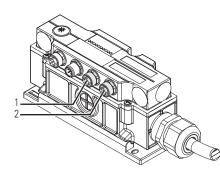
6. If disconnected: Reinsert the electrical plug connections between hood and base.7. Fasten the hood with the four fastening screws.

- Ensure that the unit is tight and that no connecting cables have been pinched.
- The podis field distributor is connected to the energy bus.

4.3 Connection of sensor cables

The following sensors and actuators can be connected to the podis MOT FP C/CM/CP 2I2IO/ RS485 SEW via the M12 sockets X4 and X5:

- Inputs: 2-wire and 3-wire sensors, p-switching
- Outputs: Semiconductor, short-circuit-proof and overload-proof



 Digital inputs and outputs

 1
 IO2 / IO3 (X4)

 2
 IO / I1 (X5)



WARNING

Unused connections must be fitted with M12 caps to ensure enclosure IP65.

4.4 Connection of PROFIBUS cables

If the field distributor is integrated in a PROFIBUS cable:

- 1. Plug the PROFIBUS input cable onto input DP-IN (X3)
- 2. Plug the PROFIBUS output cable onto output DP-OUT (X2).



Field distributor in PROFIBUS line

If the field distributor is connected at the end of a PROFIBUS cable:

- 1. Plug the PROFIBUS input cable onto input DP-IN (X3)
- 2. Plug the terminating resistor onto output DP-OUT (X2).



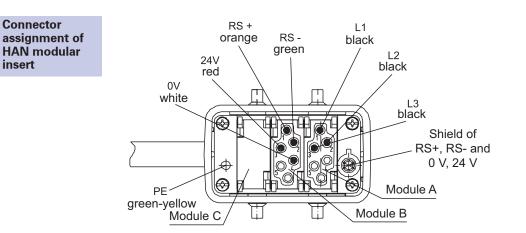
Field distributor as PROFIBUS terminal device

Cable

4.5 MOVIMOT® connection

The MOVIMOT can be connected in different ways.

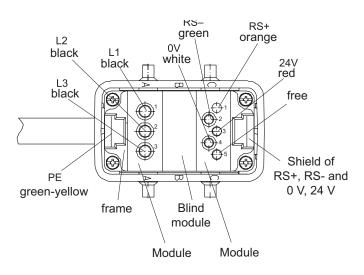
ends	Code	Cable end
	5	revos MOT
	6	HAN modular insert
	7	revos FLEX
	0	open



Connector assignment at podis®MOT with HAN® modular insert

NOTICE

If the variant with industrial plug connector and HAN modular insert is selected, then the "AMA6" plug option is required for MOVIMOT. Please observe the ordering notes of the drive.



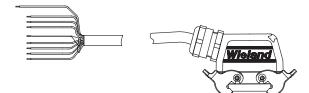


Connector assignment at podis®MOT with revos FLEX insert

DANGER

If the connector interface at the drive cannot be equipped with the correct revos FLEX connector, the connection set shown below (counterpart to the revos FLEX connector, for part no. see ordering notes/accessories on page 9.3) must be used. The use of other connection sets may lead to life-threatening conditions.





Counterpart to revos FLEX connector

|--|

Pin	Designation	Meaning
1	L1	Motor lead voltage U
2	L2	Motor lead voltage V
3	L3	Motor lead voltage W
4	0 V	0 V of external voltage(*)
5	+24 V	24 VDC of external voltage(*)
6	OUT 0	Supply for motor electronics
7	OUT 1	Motor control lead CW rotation
8	OUT 2	Motor control lead CCW rotation
9	OUT 3	Speed switching f1/f2
10	IN 3	Ready message from motor
PE	PE	PE connection

(*) The supply is provided by an external 24-V power supply.



DANGER

If the variant with industrial plug connector and revos MOT insert is selected, the motor may be connected with the field distributor exclusively via an original Wieland hybrid cable (see ordering notes/accessories on page 9.3). The use of other cables may lead to life-threatening conditions.

Connection of open cable end

If no plug connection is desired, it can also be placed directly on the terminals of the MOVI-MOT.

The following assignment must be adhered to:

MOVIMOT [®] terminal	Core designation
L1	L1 black
L2	L2 black
L3	L3 black
PE	green/yellow
⊥ (ground)	(-) 0 V white
+24 V D C	(+) 24 V red
RS+	+ RS485 orange
RS-	- RS485 green
÷ (shield)	÷ (shield)

5 Commissioning

A device description file (GSD file) is used for the formal description of a PROFIBUS-DP slave. The PROFIBUS project planning tools require the information from the GSD to allow the master and the PLC system to exchange data with the slave.

For example, the GSD contains information about the supported transfer rates, various bus parameters, whether Freeze/Sync is supported and other features of the device. The most important information is the data width offered by the slave, i.e., how many bytes of inputs and outputs is has.

In addition, the GSD file contains references to image files (bitmaps) for the symbolic display of the module in the regular and diagnostic case.

Depending on the diagnostics tool used, the images must be copied into a specific directory before its use or the complete path including bitmaps must be specified in the GSD. Please read the description of the project planning/diagnostics tool used. The keywords in the GSD file are <Bitmap_Device> and <Bitmap_Diag>.

The GSD files contain standard error texts for the extended PROFIBUS diagnostics. The configuration tool automatically displays these diagnostics texts in case of a malfunction. This allows the user to recognize the reason for a malfunction without the PLC having to perform the error decoding.

The current GSD files of the Wieland devices can be found on the Internet under http://www.wieland-electric.com

The import of the GSD file in SIMATIC STEP7 is described below.

NOTE The procedure described here and the images shown refer to SIMATIC STEP7 version 5.1. The current documentation for the STEP7 project planning software applies in each case.

5.1 Selection of the installation menu

🖣 <u>S</u> tation <u>B</u> earbeiten <u>E</u> infügen <u>Z</u> ielsystem <u>A</u> nsicht	Extras <u>F</u> enster <u>H</u> ilfe	100
	<u>E</u> instellungen	Ctrl+Alt+E
	Baugruppe spe <u>z</u> ifizieren <u>Netz konfigurieren</u> Symbotabelle Systemfehler melden	Cirl+Alt+T
	<u>K</u> atalogprofile bearbeiten Katalog <u>a</u> ktualisieren	
	Neue <u>G</u> SD installieren	
	Stations-GSD importieren.	

GSD file (device description file)

5.2 Selection of the GSD files

Neue GSD i	nstallieren		? ×
<u>S</u> uchen in:	🔄 podis	🔹 🗈 💆	
■Wiel08fd.	gsd		
	1 <u>1</u>		
Datei <u>n</u> ame:	Wiel08fd.gsd		Ö <u>f</u> fnen
Da <u>t</u> eityp:	GSD-Dateien (*.gs?)	*	Abbrechen

5.3 Copying the image files

Copy the image file wiel08fd.bmp into the directory \SIEMENS\STEP7\S7DATA\NSBMP\.

5.4 Updating the hardware catalog

🖳 HW Konfig - [SIMATIC 300(1) (Konfiguration) '	Test]	
💵 Station Bearbeiten Einfügen Zielsystem Ansicht	E <u>x</u> tras <u>F</u> enster <u>H</u> ilfe	
	<u>E</u> instellungen	Ctrl+Alt+E
	Baugruppe spegifizieren <u>Netz konfigurieren</u> Symbotabelle Systemfehler melden	Cirl+Alt#T
	Katalogprofile bearbeiten	
	Katalog <u>a</u> ktualisieren	
	Neue <u>G</u> SD installieren Stations-GSD i <u>m</u> portieren	
4		F

	NOTICE
Ir	older versions of the Simatic Manager, proceed as follows:
•	Copy the GSD files into the directory \SIEMENS\STEP7\S7DATA\GSD\.
•	Next, select the Tools / Update GSD Files menu item in the Tools menu.

The component is now contained in the hardware catalog and available for the project planning tool.

Selecting hardware components

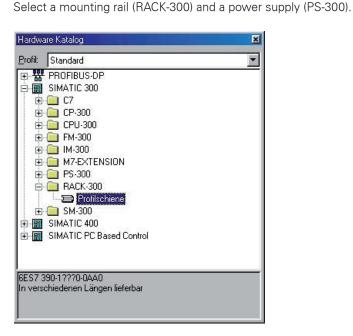
5.5 Inserting a new hardware configuration (if needed)

Create the graphic image of your automation network.

Example: S7-300 series: CPU 315-2 DP

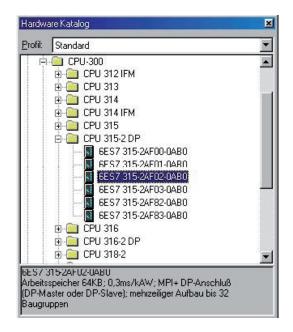
The hardware catalog appears from which you can now put together the S7 controller used step by step.

	ATIC 300 (Konfiguration) ricos]	
	Einfügen Zielsystem Ansicht Extras Eenster Hilfe	_8×
	Hardwarekomponenten Ctrl+G	
	DP-Mastersystem	
	in the second	
		-1
•		
(0) UD		
(0) UR		



Selecting mounting rail and power supply **Selecting CPU**

Select the S7-CPU used (CPU 315-2 DP).



When selecting this CPU, a dialog box appears in which you must specify a PROFIBUS network.

Bei Anwahl eine: Subnetzes wird die nächste freie Adresse vorgeschlagen
Neu
Eigenschaften
Löschen
Abbrechen Hilfe

Enter the bus address of the DP master. The DP master is already integrated in the PLC you selected and requires an address, just like every other network node.

In the Subnet dialog, you define the physical key features of the PROFIBUS-DP network the way you want to use it. Press the New button and select the baud rate to be used. After returning from this dialog, a subnet is defined.

The PROFIBUS-DP network and the DP master used have now been programmed. The next step is the project planning of the DP slave modules.

For this purpose, click on the DP master system once (bold black&white line). This line changes to a solid bold black line.

Einfügen Zielsy:	stem Ansicht Extras Fenster	?				6
307 24 A		_				
307 24 A		_				
U 315	PROFIBUS(1): DP-Master	system (1)				
U 315	PROFIBUS[1]: DP-Master	system (1)				
U 315						
_						
						T
laugruppe	Bestellnummer	MPI-Adresse	E-Adresse	A-Adresse	Kommentar	
307 2A	6ES7 307-1BA00-0AA0					
J 315-2 DP	6ES7 315-2AF02-0AB0	2				
Waster			1023**			
			1	1		
			8	1	8	
	Baugruppe 307 2A U 315-2 DP W <i>laster</i>	307 2A 6E S7 307-1BA00-0AA0 U 315-2 DP 6E S7 315-2AF02-0AB0	307 2A 6ES7 307-1BA00-0AA0 U 315-2 DP 6ES7 315-2AF02-0AB0 2	307 2A 6ES7 307-1BA00-0AA0 U 315-2 DP 6ES7 315-2AF02-0AB0 2	307 2A 6ES7 307-18A00-0AA0 U 315-2 DP 6ES7 315-2AF02-0AB0 2	307 2A 6ES7 307-1BA00-0AA0 U 315-2 DP 6ES7 315-2AF02-0AB0 2

5.6 Inserting the DP slave in the PROFIBUS network

Select the module you are using from the hardware catalog under PROFIBUS-DP.

HW Konfig - SIMATIC 300(1)					
Station Bearbeiten Einfügen Zie	system <u>Ansicht Ex</u> tras <u>F</u> e	enster <u>H</u> ilfo	e		
	🛍 🋍 🗈 🔡 🕺				
				_	
SIMATIC 300(1) (Konfiguration)	asi_link_343_2				Profil: Standard
■ (0) JR 1 PS 307 5A 2 CPU 315-2 DP 22 DP Maxter 3 DP Maxter 5 6 6 7 7 8 9 10 11		DP-Mastersy	stem (1)		Schalgeräte SIMADYN SIMADYN SIMADYN SIMADYN SIMADYN SIMADYN SIMATIC SIMORICE SIMORICE SIMORES SIMOVERT GIFOS Weitere FELDGERÄTE Antriebe podisMOT_DP podisMOT_FP C 41/-MM411 Britter podisMOT FP C 41/-MM411 Britter podit
(0) UR					- 3PD + E/A
Steckplatz 🛛 Baugruppe	Bestellnummer	Firmware	MPI-Adresse	E-Adress	
1 PS 307 5A	6ES7 307-1EA00-0AA0				t _s
2 CPU 315-2 DP	6ES7 315-2AF03-0AB0	¥1.1	2		
X2 DP Master			_	1023*	
3					
Drücken Sie F1, um Hilfe zu erhalten.					

Enter the PROFIBUS-DP slave address.

Eigenschaft	en - PROFIBUS S	chnittstelle ricos E	IC DP		×
Allgemein	Parameter				
<u>A</u> dresse:	E				
Übertragur Subnetz:	ngsgeschwindigkeit: 1	I.5 Mbit/s			
	vernetzt	1.5 Mbil/	-	N	eu
	30	1.0141016	81	<u>E</u> igens	chaften
				Lös	schen
OK]		A	bbrechen	Hilfe

NOTICE The specified PROFIBUS-DP slave address must be set using the rotary switches of the podis MOT. Next, switch the supply voltage of the module off and on again to activate the specified bus address.

After confirming with OK, a DP slave with three empty slots is displayed.

The slots of the DP slave are filled by clicking on the desired module configuration.

igenschaft	en - PROFIBUS Sc	chnittstelle ricos BC	DP		×
Allgemein	Parameter				
<u>A</u> dresse:		•			
Übertragu	ngsgeschwindigkeit: 1.	.5 Mbit/s			
	vernetzt			Ne	J
PROFIBL	JS(1)	1.5 Mbit/s		<u>E</u> igenscl	naften
				Lösa	hen
				100	
OK			Abbr	echen	Hilfe

The created hardware project planning must now be transferred to the controller.

After the transfer to the CPU, the bus operation starts immediately if the slave is connected correctly, and the red LEDs "BF" at the slave and at the S7-CPU go out.

The programming system has now automatically assigned the I/O addresses for the programmed I/O modules.

In our example:

Steckplatz	DP-Kennung	Eestellnummer / Bezeichnung	E-Adresse	A-Adresse	K
0	0	3PD + E/A			
1	114	-> 3PD + E/A	256261	256261	
2	80X	-> 39D + E/A	0	0	T

5.7 Parameter setting of the podisMOT properties

The STEP7 software menu item "Edit / Object Properties" allows entering an automatic parameter setting by the PROFIBUS master. These parameters allow configuring several properties for operating the DP slave.

lgemein Parametrieren	
Baugruppe	
Bestellnummer:	GSD-Datei (Typdatei): WIEL08FD.GSD
Familie: Antriebe	2
DP-Slave-Typ: podi:MOT FP_C MOVIMO	JT
Bezeichnung: podisMOT FP_C MOVIM	
Adressen	Teilnehmer/Mastersystem
Diagnoseadresse: 1022	PROFIBUS 3
	DP-Mastersystem (1)
SYNC/FREEZE Fähigkoiton	
🗹 SYNC-fähig 🛛 EREEZE-fähig	Ansprechüber <u>w</u> achung
ommentar:	
	A

"General" tab

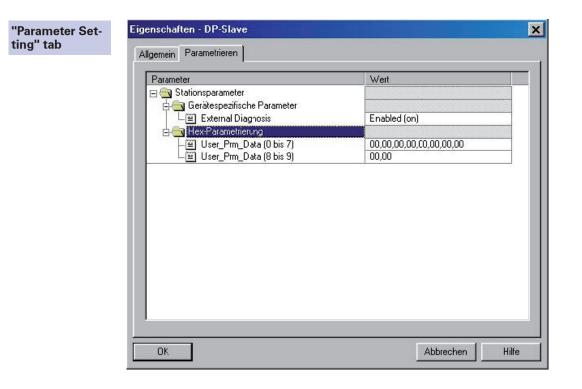
Select Response Monitoring.

Response Monitoring provides you with an option for the DP slave to respond to an error from the DP master or to an interruption of the data traffic on the bus. If the DP slave is not addressed within the planned response monitoring time, the DP slave switches to safe state (all outputs set to "0" or substitute value output).

WARNING

If you deactivate the response monitoring, the outputs of the corresponding DP slave may not be set to "0" in case of an error. For this reason, it is highly recommended to deactivate the response monitoring only for commissioning.





The "Parameter Setting" tab displays the parameters for the DP slave

The parameter names and the default setting of the values are defined in the GSD file for the DP slave.

Explanations for the individual parameters can be found in the manual for the DP slave. This DP slave features the following behavior:

- No alarms can be planned at the slave.
- In the SFB54, the slave is reported as DPV0 slave.
- Diagnostic events lead to the call of OB82

Hex parameter setting

The parameter setting data are listed in hex format under the "Hex Parameter Setting" folder. A prerequisite for adjusting the values is that you are familiar with the structure of the parameter setting frame of the DP slave (see also EN 50170 or IEC 61158).

5.8 Preparing the MOVIMOT®

Operating the podis MOT requires a few settings on the MOVIMOT.

Information about the individual settings can be found in the operating instructions for MOVIMOT.

The following settings must be performed:

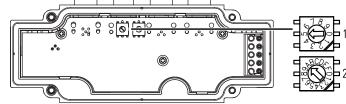
- Setting the RS485 slave address "1" at MOVIMOT via DIP switch S1.
- Setting the minimum frequency via potentiometer F2. The speed setpoint is preset relative as a percentage referenced to the maximum speed adjusted by means of the setpoint potentiometer F1.

The ramp setting at MOVIMOT via the potentiometer is not incorporated if the RS485 interface is used.

5.9 Addressing the field distributor

The PROFIBUS address can be set between 1 and 126.

The address assignment is carried out by positioning the two rotary switches in the electronics cover.



1 – Unit place (BCD) 2 – Tens digit (hex) e.g. unit place = 5 and tens digit = Acorresponds to address 105 dec.

PROFIBUS-DP addressing switches (rotary switches) in electronics cover

Proceed as follows to address the field distributor:

- 1. Remove the four fastening screws of the electronics cover and remove it.
- 2. Set the configured PROFIBUS address at the two rotary switches.
- 3. Attach the electronics cover with the four fastening screws.
- Ensure that the unit is tight and that no connecting cables have been pinched.
- The field distributor is addressed.

NOTICE

The set address is read only once upon switching on the motor.Addresses greater than "125" are recognized as "126", and a fault message is issued. The "RUN" LED flashes.

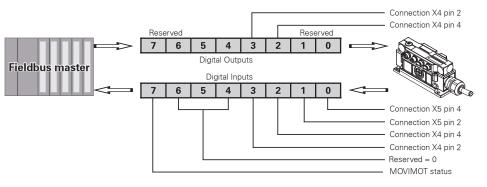
Procedure

PROFIBUS address setting

5.10 Assignment of inputs and outputs in process image

The inputs and outputs are automatically set to the next free address in the digital I/O range by STEP7.

If necessary, this address can be adjusted to the PLC application.



Assignment of inputs and outputs in process image

5.11 PROFIBUS functions

DP configuration Existing functions can be deactivated, i.e. the digital inputs and outputs can be removed from the project planning by selecting the DP configuration without I/O.

It is also possible to select whether MOVIMOT should be operated with two process data words (2PD), "control word and speed". In this mode it must be ensured that the starting and brake ramp follows the ramp time set at potentiometer t1.

The following table shows all possible DP configurations that can be selected depending on the application.

Name	Description	DP identifier	
Ivame	Description	Slot 1	Slot 2
2PD	MOVIMOT control via two process data words	0x71	0x00
3PD	MOVIMOT control via three process data words	0x72	0x00
2PD + I/O	MOVIMOT control via two process data words and processing of digital inputs and outputs	0x71	0x30
3PD + I/O	MOVIMOT control via two process data words and processing of digital inputs and outputs	0x72	0x30

5.12 Commissioning the field distributor

Before the initial commissioning, check the following points:

- Is a unique PROFIBUS address set? No multiple assignment of the same address.
- Are the internal terminals inserted?
- Is the cover plate attached without pinching any connecting cables?
- Is the supply voltage of 400 VAC and 24 VDC secured via the penetrating contact screws?
- Is the polarity of the 24 VDC supply correct?
- Is the PE conductor connected?
- Are the initiators correctly connected at the M12 sockets? Is the assignments of inputs correct?
- Are unused M12 sockets fitted with a cap?
- Are the M12 PROFIBUS cables correctly connected?
- If the field distributor is connected at the end of the PROFIBUS cable, is a terminating resistor connected at the M12 socket "DP-OUT"?
- Have all the necessary settings and any wiring been made at the MOVIMOT, and has the MOVIMOT housing been reinstalled?
- Is the hybrid cable connected to the MOVIMOT?
- Is the PROFIBUS master connected? Has the hardware project planning been performed?
- Is the controller set to STOP or has a tested program been loaded?

After this check has been completed, the voltage can be switched on.

It is recommended to switch on the 24 VDC supply first, followed by the supply of the PLC or the PROFIBUS master.

NOTICE

If the system does not run without faults after switching on the supply voltages and components, you should perform an error determination.See the chapter "Diagnostics (and fault removal)".

6 Operation

6.1 Functional check

Check whether the device and the control function safely. The operating state is displayed by the status LEDs (see figure in section 2.3) as follows:

Color Designation	Status	Meaning	Operating state
green RUN	constantly on flashing	Bus is operating. PROFIBUS address is set to "0" or greater than "126dec".	
	off	Missing supply voltage.	
red BUS Fault	constantly on flashing	PROFIBUS fault. PROFIBUS is active, diagnostic data are send to the PROFIBUS master.	
	off	podis MOT is addressed by the PROFIBUS master.	
yellow SYS Fault	constantly on	No connection to the MOVIMOT. 400 VAC voltage is missing or too low.	
yellow M fwd	constantly on flashing off	Motor turns CW. Controller is disabled. Motor does not turn CW.	
yellow M rev	constantly on flashing off	Motor turns CCW. Controller is disabled. Motor does not turn CCW.	
yellow FU ok	constantly on	Motor is operational.	
yellow IN 0	constantly on off	Signal voltage I0 (X5) high level Signal voltage I0 (X5) low level	
yellow IN 1	constantly on off	Signal voltage I1 (X5) high level Signal voltage I1 (X5) low level	
yellow IN/OUT 2	constantly on off	Signal voltage IO2 (X4) high level Signal voltage IO2 (X4) low level	
yellow IN/OUT 3	constantly on off	Signal voltage IO3 (X4) high level Signal voltage IO3 (X4) low level	

7 Diagnostics (and Fault Removal)

7.1 Fault removal

Malfunctions may be corrected only by qualified and authorized electricians.

If the information in the table below is not sufficient to remove the malfunction, contact the technical support of Wieland Electric.

Status LED / malfunction	Cause	Remedy
'RUN' is off	Missing 24 VDC control volt- age.	Switch on the supply voltage. Check 24 VDC voltage supply. If it occurs repeatedly, replace the podis MOT.
'RUN' flashes	No valid PROFIBUS address is set.	Set a valid address at the two rotary switches (valid range form 1 to 126 dec).
'BUS Fault' is constantly on	PROFIBUS master is not activated. PROFIBUS cables are not (correctly) connected.	Activate the master.Check con- nections, cables and terminat- ing resistor.
'BUS Fault' flashes	Diagnostic data are send to the PROFIBUS master. podis MOT is not addressed under its own address.	Analyzing PROFIBUS diagnos- tics and data.
'SYS Fault' is constantly on	Motor connector is not con- nected to the MOVIMOT. Internal PCB terminal is not connected.	Connect motor connector. Check hybrid cable.Connect PCB terminal.
'SYS Fault' flashes	400 VAC voltage is missing or too low. Phase error.	Connect podis MOT correctly to flat cable. Switch on mains voltage. Check wiring.
'Fu ok' is constantly on and 'M fwd' flashes	MOVIMOT is operational, but inverter is not enabled	Check the application program of the user.
'Fu ok' is constantly on and 'M rev' flashes	MOVIMOT is operational, but inverter is not enabled.	Check the application program of the user.
'RUN' and 'BUS Fault' are constantly on	PROFIBUS fault.	Check the PROFIBUS master Check cables.
'RUN' is constantly on and 'BUS Fault' flashes	podis MOT is not addressed by the master.	Check hardware configuration.

NOTE

The application error "Multiple assignment of same PROFIBUS address" can be displayed only via the external diagnostics of the PROFIBUS master. An S7 master interface will also show this error. This should be observed particularly during the initial commissioning.

Error response to RS485 interruption

7.2 Central diagnostics via PROFIBUS-DP

An interruption of the connection between podis MOT and MOVIMOT leads to a switch-off of the connected drive after one second.

The error 921/0x5B is generated by the podis MOT and entered in status word 1, so that it can be analyzed by the PLC program.

NOTICE Since this system error generally refers to wiring faults of the MOVIMOT inverter, it is not possible to reset the control word.As soon as the communication connection is reestablished, the fault will reset itself.

An interruption of the fieldbus master and podis MOT slave connection after the specified fieldbus timeout time causes process output data to the MOVIMOT to be set to "0".

In addition, input byte bit 7 is deleted and indicates that the MOVIMOT is not operational.

Process input	Hex value	Meaning
PI1: Status word 1	0X5B20	Error code 91 (5Bhex), bit 5 (fault) = "1",all other status information is invalid.
PI2: Actual current value	OXxxxx	Invalid information.
PI3: Status word 2	0X0020	Bit 5 (fault) = "1",all other status information is invalid.
Input byte of digi- tal inputs	0X0xBit 5 to bit 7 = "0"	The input information of the digital inputs continue to be updated.

Error response to missing or faulty supply voltage

If not mains voltage is present, error code 93/0x5D is entered in the status word. However, the error bit is not set to "1".

As soon as the supply voltage returns to the valid range, the error in the status word is deleted.

In addition, input byte bit 7 is deleted and indicates that the MOVIMOT is not operational.

Process input	Hex value	Meaning
PI1: Status word 1	0X5D00	Error code 93 (5Dhex), bit 5 (fault) = "0",all other status information is invalid.
PI2: Actual current value	OXxxxx	Invalid information.
PI3: Status word 2	0X0020	All other status information is invalid.
Input byte of digi- tal inputs	0X0xBit 5 to bit 7 = "0"	The input information of the digital inputs continue to be updated.

The PROFIBUS interface of the podis MOT reports all occurring errors to the controller via the diagnostics channel of PROFIBUS-DP. Within the controller, these error messages are analyzed via corresponding system functions (e.g. for S7-400 via diagnostics alarm OB 82/SFC13).

The following table shows the structure of the diagnostics data that are composed of the diagnostics information according to DIN EN 61158-2 and (in for MOVIMOT errors) the device-specific diagnostics data.

Byte no.	Meaning	
0	Station status 1	DIN EN 61158.1
1	Station status 2	DIN EN 61158.1
2	Station status 3	DIN EN 61158.1
3	DP master address	DIN EN 61158.1
4	ldent number "High 08"	DIN EN 61158.1
5	Ident number "Low FD"	DIN EN 61158.1
6	Header	Application-specific diagnostics
7	Error code 7	Application-specific diagnostics

The coding of bytes 0 to 3 is defined in DIN EN 61158.1. Byte 4 and 5 generally contain the constant meanings listed in the table.

If the extended PROFIBUS diagnostics was enabled in the GSD file, a connection interruption to MOVIMOT results in error code 0x5B to be transferred to the controller in byte 7 (diagnostics byte).

Since all the fault information is also transferred directly to the controller via the status words of the process input data, triggering the diagnostics alarm by a MOVIMOT fault can be deactivated via the user-specific parameters of PROFIBUS-DP.

This mechanism merely deactivates the triggering of a diagnostics alarm due to a MOVIMOT fault. Diagnostics alarms can, however, be triggered at any time in the PROFIBUS-DP master by the PROFIBUS-DP system. The corresponding organizational modules (e.g. OB82 for S7-400) should generally be set up in the controller.

NOTICE

During the project planning of a PROFIBUS-DP slave, additional user-specific parameters that are transferred to the slave during the initialization of the PROFIBUS-DP can be defined in every PROFIBUS-DP master.

Ten user-specific parameter data are reserved for the MFP interface. Byte 1 is assigned the following function:

Parameter data (hex)	Function	Project planning
00, 00, 00, 00, 00, 00, 00, 00, 00, 00	Diagnostics alarms are also generated in case of an error	examples
00, 01, 00, 00, 00, 00, 00, 00, 00, 00	Diagnostics alarms are not generated in case of an error	

PROFIBUS-DP slave diagnostics data

Switching

off

alarms on and

7.3 Replacing the electronics module

The electronics module is built into the hood (electronics cover).

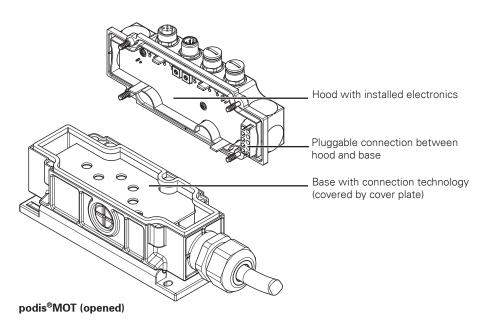


WARNING

All electrical installations and connections may be performed only by trained electricians. The applicable safety and accident prevention regulations must be observed. Before opening and removing the electronics cover, the entire flat cable must be deenergized.

Proceed as follows to replace the electronics module:

- 1. Remove the four fastening screws of the electronics cover.
- 2. Unplug connector X8.
- 3. Replace the complete electronics cover with a new one.
- 4. Set the PROFIBUS address.
- 4. Plug the connector X8 into the connection in the electronics cover.
- 5. Attach the electronics cover with the four fastening screws.
- Ensure that the unit is tight and that no connecting cables have been pinched.
- The electronics module has been replaced.



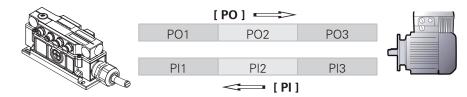
8 MOVILINK® Device Profile

8.1 Coding of process data

The same process data information is used across all fieldbus systems for the control and setpoint input. The coding of the process data is carried out according to the uniform MOVIL-INK profile for SEW drive inverters. For MOVIMOT, it is generally possible to differentiate the following variants:

- Two process data words (2PD)
- Three process data words (3PD)

PO	Process output data	PI	Process input data
PO1	Control word	PI1	Status word 1
PO2	Speed (%)	Pl2	Output current
PO3	Ramp	PI3	Status word 2
DO	Digital outputs	DI	Digital inputs

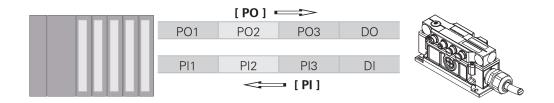


Communication between podis®MOT and MOVIMOT®

podis MOT also allows the additional connection of sensors and actuators at digital input and output terminals via the two M12 sockets X4 and X5.

In the PROFIBUS-DP protocol, an additional I/O byte is attached after the process data for MOVIMOT in which the additional digital inputs and outputs are mapped.

The coding is once again carried out according to the uniform MOVILINK profile for SEW drive inverters.



Communication between master and slave

To control MOVIMOT via two process data words (2PD), the process output data control word and speed (%) are send from the higher-level automation device to MOVIMOT and the process input data status word 1 and output current are transferred from MOVIMOT to the automation device.

For control via three process data words, the ramp is transferred as additional process output data word and status word 2 as the third process input data word.

Control via two process data words

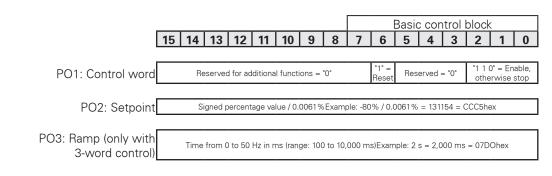
Control via three process data words

8.2 Process output data

Process output data are transferred from the higher-level controller via podis MOT to MOVI-MOT (control information and setpoints). However, they only become active in MOVIMOT if the RS485 address in MOVIMOT is set differently than "0".

MOVIMOT can be controlled with the following process output data:

- PO1: Control word
- PO2: Speed (%) (setpoint)
- PO3: Ramp



Control word Bit 0 to 2

Control word

Bit 6 = Reset

The setting of the "Enable" control command is carried out with bit 0 to 2 by setting the control word = 0006hex. To enable MOVIMOT, the CW and/or CCW input terminal must also be switched to +24 V (bridged).

The control command "Stop" is carried out by resetting bit 2 = "0". For compatibility reasons to other SEW inverter families, you should use the stop command 0002hex.

On principle, MOVIMOT initiates a stop at the current ramp with bit 2 = "0", regardless of the state of bit 0 and bit 1.

In case of a malfunction, the fault can be acknowledged with bit 6 = "1" (reset). Unused control bits should feature the value "0" for compatibility reasons. See the MOVIMOT fault table.

The speed setpoint is preset relative as a percentage referenced to the maximum speed adjusted by means of the setpoint potentiometer f1.

Calculation the speeds

Coding:	C000hex = -100 % (CCW rotation)
	4000hex = 100 % (CW rotation)
	1 digit = 0.0061 %
Example:	80 % fmax, CCW direction of rotation
	-80 % / 0.0061 = -13115dec = CCC5hex

Percent	CW rotation		CCW rotation	
	Dec	Hex	Dec	Hex
100	16384	4000	-16384	C000
95	15565	3CCC	-15565	C334
90	14746			
85	13926	3666	-13926	C99A
80	13107	3333	-13107	CCCD
75	12288	3000	-12288	D000
70	11469	2CCC	-11469	D334
65	10650	2999	-10650	D667
60	9830	2666	-9830	D99A
55	9011	2333	-9011	DCCD
50	8192	2000	-8192	E000
45	7373	1CCC	-7373	E334
40	6554	1999	-6554	E667
35	5734	1666	-5734	E99A
30	4915	1333	-4915	ECCD
25	4096	1000	-4096	F000
20	3277	CCC	-3277	F334
15	2458	999	-2458	F667
10	1638	666	-1638	F99A
5	819	333	-819	FCCD
1	164	A3	-164	FF5D
0,1	16	10	-16	FFF0

Calculation of ramp times

If the process data exchange is carried out via three process data, the current integrator ramp is transferred to MOVIMOT in the process output data word PA3.

If the process data exchange is carried out via two process data, the ramp set with switch t1 is used.

Coding:	1 digit = 1 ms
Range:	10010000 ms
Example:	2.0s = 2000ms = 2000dec = 07D0hex

Time [s]	Setting [ms]	
	Dec	Hex
0,5	500	1F4
1	1000	3E8
1,5	1500	5DC
2	2000	7D0
2,5	2500	9C4
3	3000	BB8
3,5	3500	DAC
4	4000	FA0
4,5	4500	1194
5	5000	1388
5,5	5500	157C
6	6000	1770
6,5	6500	1964
7	7000	1B58
7,5	7500	1D4C
8	8000	1F40
8,5	8500	2134
9	9000	2328
9,5	9500	251C
10	10000	2710

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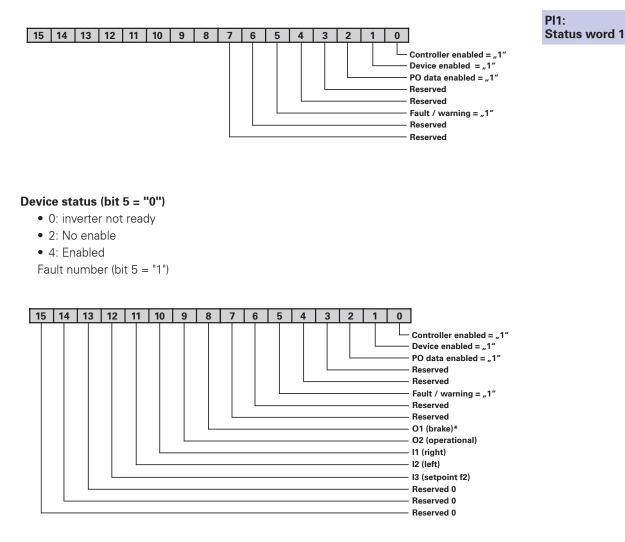
8 | MOVILINK[®] Device Profile

8.3 Process input data

Process input data are returned to the higher-level controller from the MOVIMOT inverter via podis MOT and consist of status and actual value information.

The following process input data are supported by MOVIMOT:

- PI1: Status word 1
- Pl2: Output current
- PI3: Status word 2



* O1 (brake)

"1" = brake closed

"0" = brake released

Current actual value

16 bit integer with sign x 0.1 % I_N Example: 0320hex = 800 x 0.1 % I_N = 80 % I_N

The status word 2 is used only for the 3-word protocol.

NOTICE

PI2: Output current

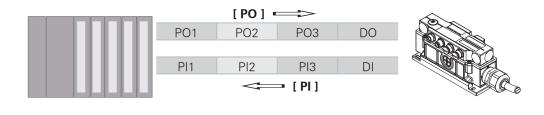
PI3: Status word 2

8.4 Program example in conjunction with SIMATIC® S7 and fieldbus

The processing of process data as well as the digital inputs and outputs of podis MOT is illustrated based on a program example for SIMATIC S7.

Address assignment in automation device In the example, the process data of the MOVIMOT fieldbus interface are stored in the PLC memory range PW132 - PW136.

The additional output or input data word is managed in AW 100 or EW 100.



- [1] Address area[2] Output addresses
- [3] Input addresses
- PO2 Speed[%] PO3 Ramp
 - DO Digital outpu

PO1 Control word

PO Process output data

DO Digital outputs

PI Process input data

- PI1 Status word 1
- PI2 Output current
- PI3 Status word 2
- DI Digital inputs

Control of MOVI-MOT with STEP7

VI- The MOVIMOT drive is released with input 4.0.

- E 100.0 = "0": Control command "Stop"
- E 100.0 = "1": Control command "Enable"

The drive is accelerated or decelerated with an integrator ramp of one second. The process input data are buffered in flag word 20 to 24 for further processing.

Sample program

	U E 100.0	// Give control command "Enable" with input 100.0
	SPB FREI	
	L W#16#2 T PAW 132 SPA SOLL	
	SPA SOLL	
FREI:	L W#16#6 T PAW 132	// MOVIMOT control command "Enable" (0006hex) // Write to PO1 (control word 1)
SOLL:	SPB LINK	<pre>// Set direction of rotation with input 100.1. // When input 100.1 = "1", then CCW // Set speed = 50% fmax CW rotation (=2000hex) // Write to PO2 (speed [%])</pre>
LINK:	L W#16#E000 T PAW 134	<pre>// Set speed = 50% fmax CCW rotation (=E000hex) // Write to PO2 (speed [%])</pre>
ISTW:		// Ramp = 1s (1000dec) // Write to PO3 (Ramp)
	T MW 20 // a L PEW 134 T MW 22 // a L PEW 136	<pre>// Load PI1 (status word 1) nd save in buffer // Load PI2 (output current) nd save in buffer // Load PI3 (status word 2) nd save in buffer</pre>
	BE	

9 Appendix

9.1 Technical data

Electronice cumply	
Electronics supply Input voltage	24 VDC ± 20 % (19.2 V 28,8V)
Power consumption	approx. 2 W (without MOVIMOT)
MOVIMOT power consumption	approx. 0.2 W
 MOVIMOT power consumption MOVIMOT switch-on current 	1 A
AC input voltage at X0	220/400 \/AC
Input voltage V _{supply}	230/400 VAC
Supply frequency input	50 Hz ± 10 % (45 Hz 55 Hz)
AC output voltage at X1	
Output voltage	V _{supply} (input voltage)
Output current per phase	max. 16 A
Output frequency	50 Hz ± 10 % (45 Hz 55 Hz)
• Length of hybrid cable (load connection)	max. 5 m
Digital inputs	
Digital inputs	X4 (IO2, IO3), X5 (I0, I1)
Input current	typ. 5 mA
 Signal level V_{high} / V_{low} 	+15 V +31,5V / -3V +5V
Initiator cable length	max. 5 m
Digital outputs	
Digital outputs	X4 (IO2, IO3)
Voltage	24 VDC ± 20 %
• Current	1 A (total current O2, O3)
Outputs (hybrid line)	RS485 interface, integrated bus termination;24 VDC
	supply voltage, damping diode; L1, L2, L3 and PE,
	cable length max. 5 m
PROFIBUS-DP	
PROFIBUS connection	DP-IN X3 (M12 plug)DP-OUT X2 (M12 socket)
Transfer rate in kbaud	9.6 / 19.2 / 45.45 / 93.75 / 187.5 / 500 / 15000 / 3000
	/ 6000 / 12000
Address setting	max. 125 (set via rotary switches)
General data	
Environmental conditions (overall	Industrial atmosphere
system)	
Pollution degree	III
Overvoltage category	3
• Fire behavior of contact carriers	min. UL94V2
• Temperature - operating environment	050 °C
 Temperature - storage/transport 	-25°C60°C / -25°C+70°C
Vibration	IEC 721 Class 3M6
Air humidity	100 %, non-condensing
Enclosure	IP 65 acc. to EN 60529
Protection class	Class 1 acc. to IEC536
Protection category	3
Mounting position	any (preferably horizontal wall mounting)
• Dimensions W x H x L	see installation dimensions in chapter 2.8

9.2 Ordering information

Field distributor	
• podis MOT FP CP 2I2IO/RS485 SEW (revos MOT)	83.252.0005.2
• podis MOT FP C 21210/RS485 SEW (AMA6)	83.252.xx06.2
• podis MOT FP C 21210/RS485 SEW (revos FLEX)	83.252.xx07.2
• podis MOT FP C 2I2IO/RS485 SEW (open end)	83.252.xx00.2
• podis MOT FP CM 21210/RS485 SEW (AMA6)+Rep.	83.252.xx06.4
• podis MOT FP CM 21210/RS485 SEW (revos FLEX)+Rep.	83.252.xx07.4
• podis MOT FP CM 2I2IO/RS485 SEW (open end)+Rep.	83.252.xx00.4

Order number key The coding of the article number, particularly the information about line length ("xx"), can be taken from the following order number key.

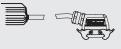
83 - 252 - 10	
	Housing design:
	2: compact
	4: with repair switch
	Cable end
	0: open
	5: revosMOT
	6: HAN Modular 'AMA6'
	7: revosFLEX
	9: Special types
	Cable type
	0: hybrid cable 4x1.5 mm ² + 2x2x1 mm ²
	Line length
	00: no cable
	05: 500mm
	10: 1000mm
	15: 1500mm
	20: 2000mm
	25: 2500mm
	30: 3000mm
	40: 4000mm
	50: 5000mm
	Type designation
	Main catalog number

podis [®] MOT FP C 2l2lO/RS485 SEW			Ordering infor-
	podis [®] field distributor for PROFIBUS-DP control with energy supply for MOVIMOT [®] from SEW-Eurodrive based on MOVILINK [®] protocol, preassembled with hybrid cable 4x2.5 + 2x2x1.0(C) sw and AMA 6 connector interface at MOVIMOT [®] Length of hybrid cable 1.0 m	83.252.1006.2	mation
	same as 83.252.1006.2, but line length 1.5 m	83.252.1506.2	
	same as 83.252.1006.2, but line length 2.0 m	83.252.2006.2	
	same as 83.252.1006.2, but line length 2.5 m	83.252.2506.2	
	same as 83.252.1006.2, but line length 3.0 m	83.252.3006.2	

podis[®]MOT FP C 2I2IO/RS485 SEW

podis [®] field distributor for PROFIBUS-DP control with energy supply for MOVIMOT [®] from SEW-Eurodrive based on MOVILINK [®] protocol, assembled with hybrid cable 4x2.5 + 2x2x1.0(C) sw and connector revos FLEX Length of hybrid cable 1.0 m	83.252.1007.2
same as 83.252.1007.2, but line length 1.5 m	83.252.1507.2
same as 83.252.1007.2, but line length 2.0 m	83.252.2007.2
same as 83.252.1007.2, but line length 2.5 m	83.252.2507.2
same as 83.252.1007.2, but line length 3.0 m	83.252.3007.2

Accessories for podis®MOT FP C 2I2IO/RS485 SEW



Assembled hybrid cable 4x2.5 + 2x2x1.0(C) 99.700.1357.1 sw, length 0.5 m and connector (pin inserts) revos FLEX, open end fully prepared for connection to drive for revos FLEX

podis[®]MOT FP CP 2I2IO/RS485 SEW



podis® field distributor for PROFIBUS-DP83.252.0005.2control with energy supply for MOVIMOT® fromSEW-Eurodrive acc. to MOVILINK® protocol,with connector interface revos MOT at podis®field distributor

Accessories for podis®MOT FP CP 2I2IO/RS485 SEW

Assembled connecting cable for MOVIMOT® from SEW-Eurodrive; connector: revosMOT angled, Cable: hybrid cable with 4x2.5 mm ² (for power) 2x1.0 mm ² shielded (for RS+ and RS-), black open cable end; shield stripping length 190 mm, insulation stripping length 7 mm; ultrasound-compacted, cable length 1.0 m	83.314.1002.1
same as 83.314.1002.1, but line length 1.5 m	83.314.1502.1
same as 83.314.1002.1, but line length 2.0 m	83.314.2002.1
same as 83.314.1002.1, but line length 3.0 m	83.314.3002.1
same as 83.314.1002.1, but line length 4.0 m	83.314.4002.1
same as 83.314.1002.1, but line length 5.0 m	83.314.5002.1

Accessories for podis®MOT FP CP 2I2IO/RS485 SEW

Assembled connecting cable for MOVIMOT [®] from SEW-Eurodrive; connector: revosMOT straight, Cable: hybrid cable with 4x2.5 mm ² (for power) 2x1.0 mm ² shielded (for RS+ and RS-), black open cable end; shield stripping length 190 mm, insulation stripping length 7 mm; ultrasound-compacted, length: 1,0m	83.314.1006.1
same as 83.314.1006.1, but line length 1.5 m	83.314.1506.1
same as 83.314.1006.1, but line length 2.0 m	83.314.2006.1
same as 83.314.1006.1, but line length 3.0 m	83.314.3006.1
same as 83.314.1006.1, but line length 4.0 m	83.314.4006.1
same as 83.314.1006.1, but line length 5.0 m	83.314.5006.1

podis®MOT FP CM 2I2IO/RS485 SEW



podis[®] field distributor PROFIBUS-DP same as 83.252.1006.2, but with **repair switch** and hybrid cable 1.0 m

83.252.1006.4

same as 83.252.1006.4, but line ler	ngth 1.5 m 83.252.1501.4
same as 83.252.1006.4, but line ler	ngth 2.0 m 83.252.2001.4
same as 83.252.1006.4, but line ler	ngth 2.5 m 83.252.2501.4
same as 83.252.1006.4, but line ler	ngth 3.0 m 83.252.3001.4

PROFIBUS-DP accessories				
	M12 – PROFIBUS-DP Connecting cable RVDP SW12 BW12 06M12/M12 connecting cable; B-coded; shielded for PROFIBUS-DP; connector angled to socket angled, cable length 0.6 m	83.403.0611.9		
	M12 – PROFIBUS-DP Connecting cable RVDP SW12 BW12 10same as 83.403.0611.9, but cable length 1.0 m	83.403.1011.9		
	M12 – PROFIBUS-DP Connecting cable RVDP SW12 BW12 20same as 83.403.0611.9, but cable length 2.0 m	83.403.2011.9		
	M12 – PROFIBUS-DP Connecting cable RVDP SW12 BW12 30same as 83.403.0611.9, but cable length 3.0 m	83.403.3011.9		
	M12 – PROFIBUS-DP Connecting cable RVDP SW12 BW12 50same as 83.403.0611.9, but cable length 5.0 m	83.403.5011.9		
	M12 – PROFIBUS-DP Connecting cable RVDP SW12 BW12 70same as 83.403.0611.9, but cable length 7.0 m	83.403.7011.9		
	M12 – PROFIBUS-DP Connecting cable RVDP SW12 BW12 100same as 83.403.0611.9, but cable length 10.0 m	83.403.9911.9		

Accessories (general)

- M12 T-distributor (A-coded for sensor cable 0.3 m) 83.408.0310.0
- Sealing sleeve Z1.005.6553.1

Spare parts

•	Electronics module	83.209.2110.2
•	Motor cable, complete	Upon request



Electrical Connections

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