1. CUT THE CABLE END SQUARE. SLIDE THE K-GRIP SLEEVE ONTO THE CABLE. MAKE "CUT 1" AND "CUT 2" IN THE JACKET.
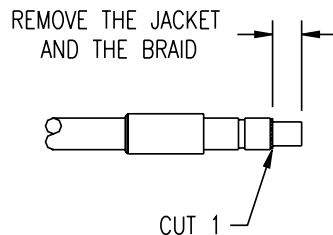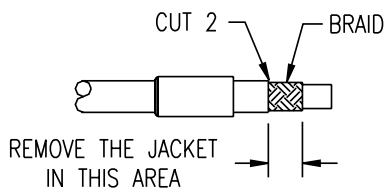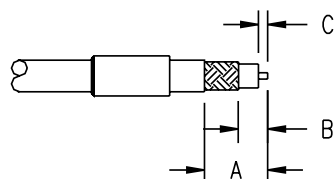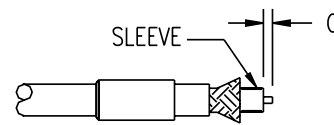

2. REMOVE THE JACKET AND THE BRAID TO DIMENSION B. TO REMOVE THE BRAID FLARE BACK OR BULGE THE BRAID AND TRIM WITH SCISSORS AT "CUT 1".
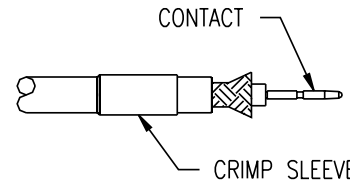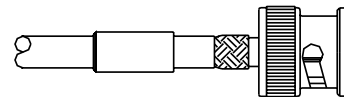

3. REMOVE JACKET TO DIMENSION A..

4. TRIM DIELECTRIC TO DIMENSION "C". EXPOSED CENTER CONDUCTOR LENGTH WILL BE EQUAL TO DIMENSION "C".
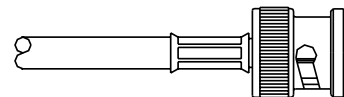

4a. SLIDE SLEEVE IN PLACE UNDER BRAID.

5. SLIGHTLY FLARE THE BRAID, THEN SLIDE CONTACT INTO POSITION AND CRIMP CONTACT TO CENTER CONDUCTOR.

6. PUSH K-GRIP JR. OVER DIELECTRIC AND UNDER BRAID UNTIL DIELECTRIC BOTTOMS IN CONNECTOR. TEFLON JACKETS MAY BE SLIT AXIALLY 1/4" IN TWO PLACES TO FACILITATE ENTRY OF THE K-GRIP.

7. SLIDE K-GRIP SLEEVE AGAINST SHOULDER ON BODY AND FORM BY CRIMPING.

DASH NO	A	B	C
-1	.624	.312	.155
-2	.624	.312	.249
-3	.687	.375	.187
-4	.668	.356	.200
-5	.687	.375	.219

NOTES:
   1. STEP 4A APPLIES ONLY TO -4 CABLING INSTRUCTIONS ONLY.

ALL DIMENSIONS ARE IN INCHES