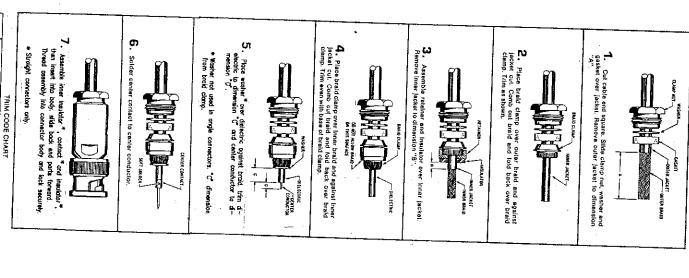
CP-1300



MASTER

1306	1305	1304	1303	1302	1301	CP cobe
.69	É	ŧ.	,69	,69	,69	4
,096	,096		,096	,125	,096	CD)
.243	,/07	- - - -	1/06	, 2/4	, 210	\circ
011.		,	- (- (, 20°	.094	U

CABLING PROCEDURE 1300

- CABLE END SQUARE, PLACE CLAMP NUT, WASHER AND GASKET REMOVE OUTER JACKET TO DIMENSION "A". OVER JACKET. CUL
 - BRAID AND FOLD BACK OVER BRAID CLAMP, TRIM IN PLACE BRAID CLAMP OVER OUTER BRAID AGAINST JACKET CUT. USUAL MANNER. COMB OUT ς,
- REMOVE ASSEMBLE RETAINER AND INSULATOR OVER INNER JACKET. INNER JACKET TO DIMENSION "B". <u>~</u>
 - PLACE BRAID CLAMP OVER INNER BRAID AGAINST INNER JACKET COMB OUT BRAID AND FOLD BACK OVER BRAID CLAMP, EVEN WITH BASE OF BRAID CLAMP. cur. **♦**
 - PLACE WASHER OVER DIELECTRIC AGAINST BRAID AND TRIM DIELECTRIC TO DIMENSION "C" AND CENTER CONDUCTOR TO DIMENSION "D". 5
- SOLDER CENTER CONTACT TO CENTER CONDUCTOR. •
- ASSEMBLE INNER INSULATOR, CONTACT AND OUTER INSULATOR, SECURELY. SLIDE BACK END PARTS FORWARD, THREAD ASSEMBLY INTO CONNECTOR BODY AND LOCK THEN INSERT INTO BODY. 7.

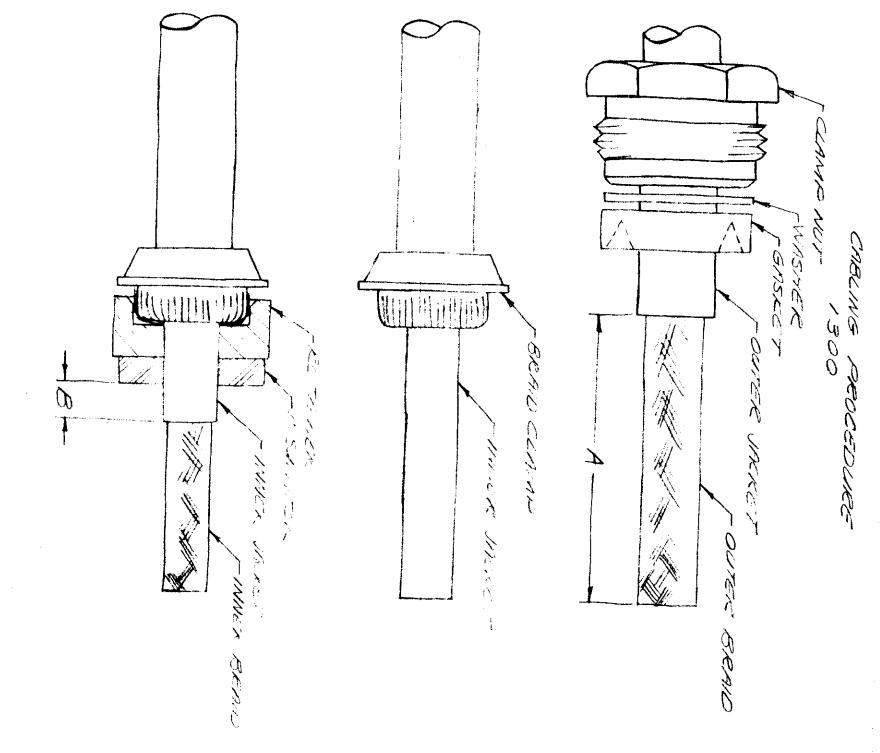
	1966.5		7 5 7 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	435-1-4	1985-3-9		
9	m'r)	080	The House of American	744	E.	_
V	015.		412.	\ //	E	2 2	E ROAD
Ø	012. 360. 311		./25	960			CLEUAL
7	1/2	0.00 10.00 10.00	9//	7/6	MGS ELECTRINITY	40 MAR	TUCKAHOE TITEL
2005	130/	7300		E05/			JUT.

TUCKAHOE, NEW YORK 10707

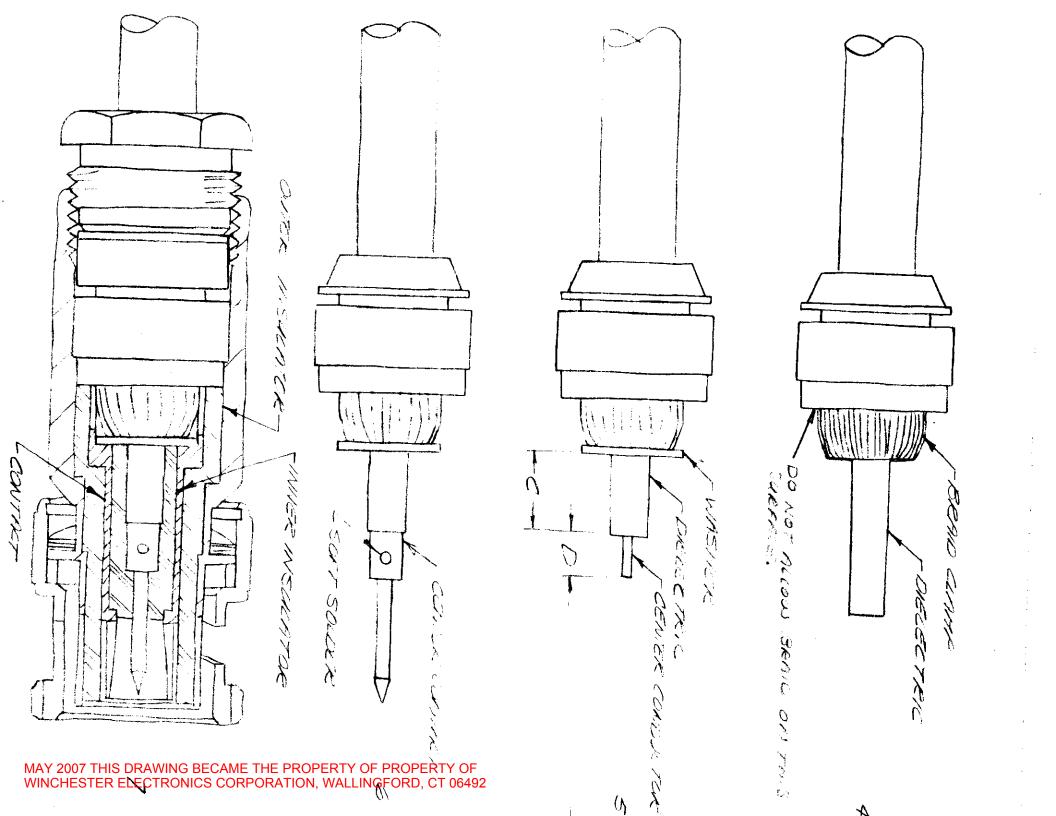
CABLING PROCEDURE 1300

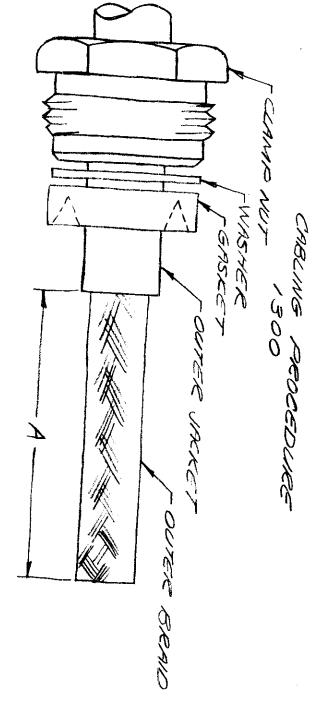
- SEAD O E CABLE END JACKET. SQUARE, REMOVE OUTER JACKET PLACE CLAME NUT, TO DIMENSION "A". WASHER AND CASKET
- TOTAL MANTER. PLACE BRAID CLAMP OVER OUTER BRAID OUT ERAID AND FOLD SACE OVER BRAID CLAMP, TRIM IN ACAINST JACKET CUT.
- COMMEN DEPAINS AND INSCRIPT **《新日本中** TO DIMENCION upu,
- 32**%** EVEN WITH PASS OF DIACE BRAID CLAMP OVER INNER BRAID COME OUT ERAID AND FOLD BACK BRAID CLAME. WIND CIVAR SZAC AGRINST INNER CACKER
- DIMENSION FUE PARTSONED TO DINEROL & HOM AST CHURRE GOMESTOWNS HO dano danam aprin Dielector of the souther videous in
- 73 COLORS ASSESSED ASSESSED r) r) CELEBRA CONDUCTOR.
- THREAD ASSEMBLY TENTED INTO BOUT. EXNER CAUCITATION, CONTAIN AAS CRY ACCO GOLDSWOD CON. CILL BACK END PARMS Office of 1,0,75 INCULTOR. SECURELY, FORWARD,

L	-	,					
ノマクレー	1500	1303	1304	1303	1302	1301	3000
10	10%	169	<u> </u>	6 =	91	X ///	7
2	960.	.096	.096	096	./25	Sec 21,88	Ø
	200	102	.210	.166	.214	0/2	v
	011.	460.	352	13	.080	32	Ø
				1995-3-9	1995-1-9		···



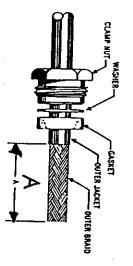
N





.\

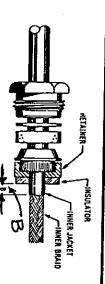
CP-1300



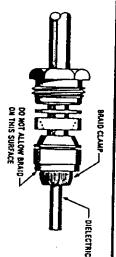
Cut cable end square. Silde clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



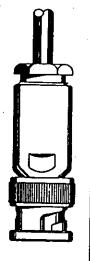
Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



Flace washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D".



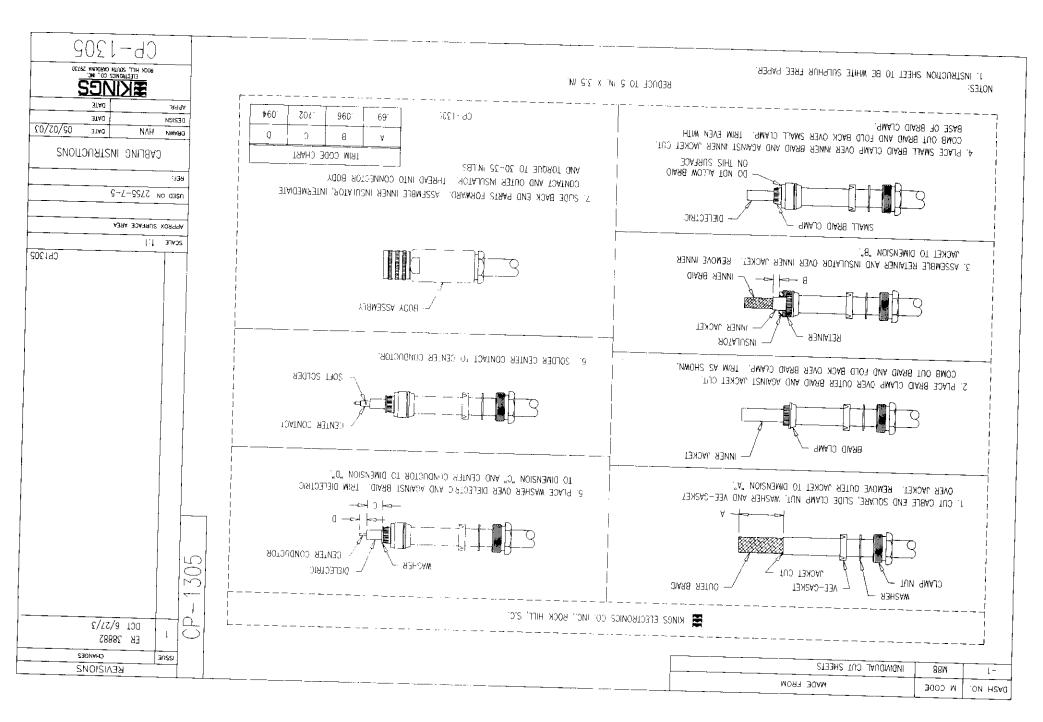
<u>.</u> Solder center contact to center conductor.

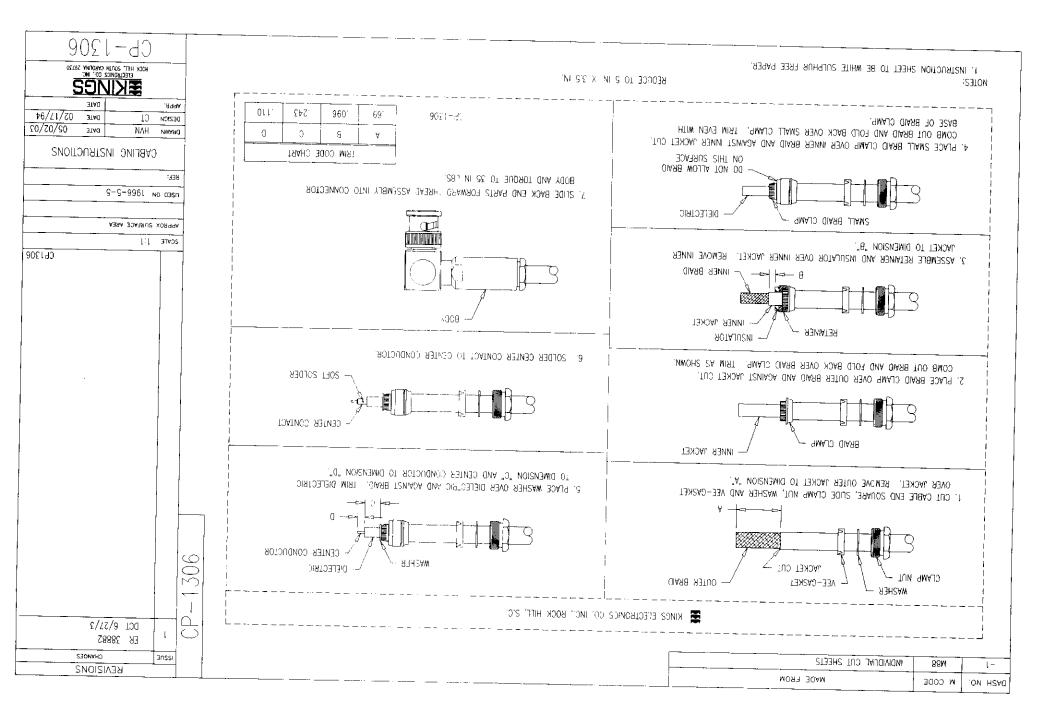


Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

R				
OPI	.166	.096	.69	1303
.02 080 VAL	.214	.125	.69	1302
	.210	.096	.69	1301
PRC FOR	၀	В	Α	CODE
	HART	TRIM CODE CHART	TRIM	
RTY OF CT 06492				

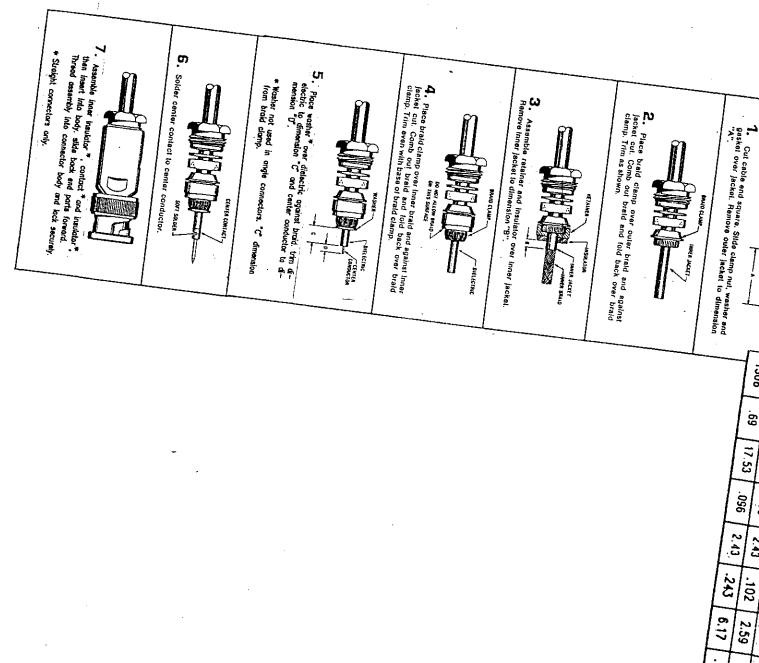
MAY 2007 THIS DRAWING BECAME THE P WINCHESTER ELECTRONICS CORPORAT

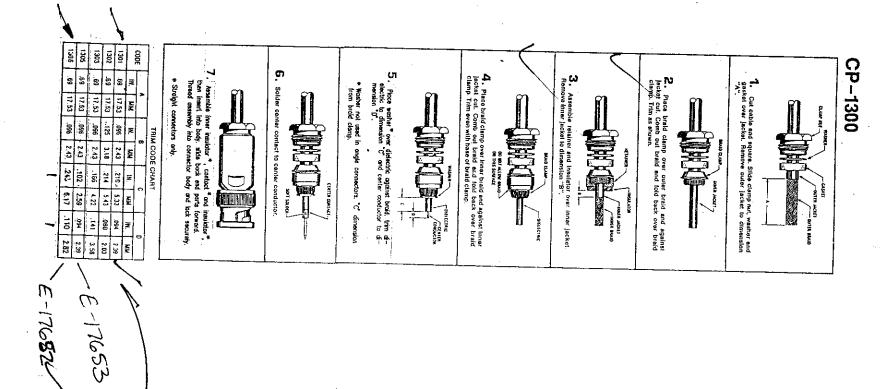




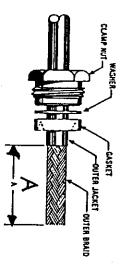
DLING PROCEDURE

CP-1300





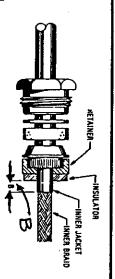
-1300



Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid, and fold back over braid clamp. Trim even with base of braid clamp.



5. Place washer over dielectric against braid. Trimdielectric to dimension "C" and center conductor to dimension "D"



Solder center contact to center conductor.



Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and tock securely.

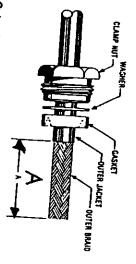
				TY OF T 06492
•	TRIM	TRIM CODE CHART	HART	PER D, C
CODE	A	В	С	P RI D FOR
1301	.69	.096	.210	<u>\$</u> €0.
1302	.69	.125	.214	.0 8 6
1303	.69	.096	.166	RORE ON, V

WINCHESTER ELECTRONICS CORPORATI

MAY 2007 THIS DRAWING BECAME THE P

B ROCEDURE WANGE

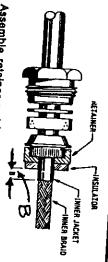
CP-1300



Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



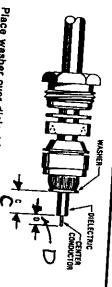
2. Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



5. Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dielectric against braid.



<u>.</u> Solder center contact to center conductor.



Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

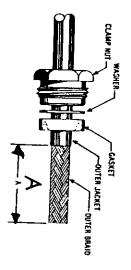
	1003	3000	7001	1300	2	1321	0000			
	.69		.69		.69	3	Þ	•		
	.096		. 125		.096		Œ		I KIM CODE CHART	
	.166	1	21/	i	3				HART	
0	.14 PER	- CO	307		SP	R	OF	PE	RI	[Y

MAY 2007 THIS DRAWING BECAME THE PR Y OF 06492

WINCHESTER ELECTRONICS CORPORATION

マスのの所して WANGS

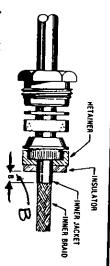
)P-1300



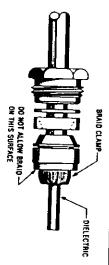
Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



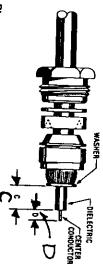
Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



5. Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D".



<u>.</u> Solder center contact to center conductor.



Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

	TRIM	TRIM CODE CHART	HART	RTY CT 0
CODE	Α	B	0	OPE RD
1301	.69	.096	.210	.094 ^R GE
1302	.69	.125	.214	.080
1303	.69	.096	.166	ERII WA

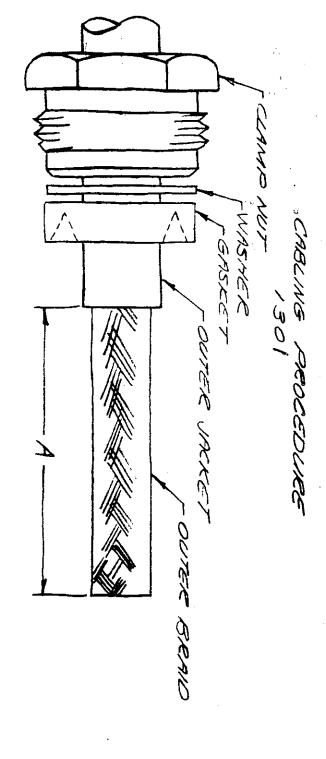
MAY 2007 THIS DRAWING BECAME THE PRO WINCHESTER ELECTRONICS CORPORATION

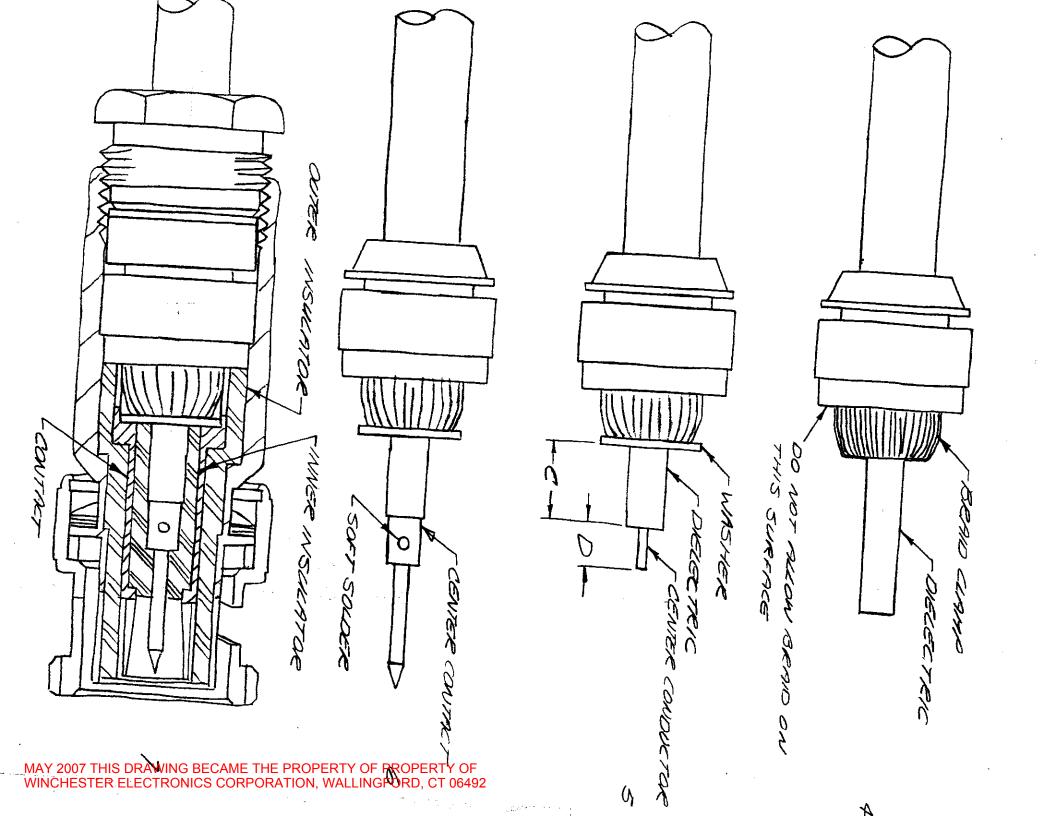
CABLING PROCEDURE 1300

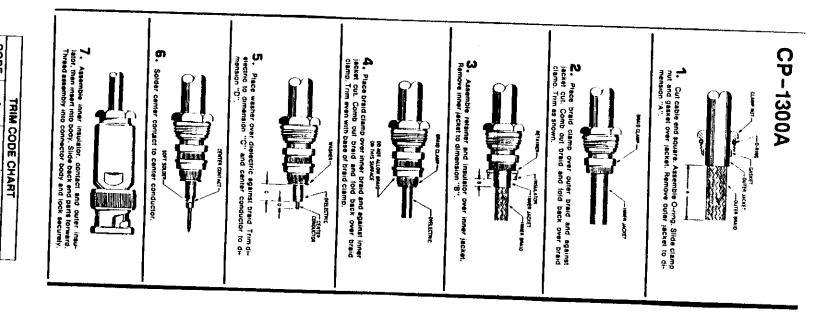
- OVER JACKET. CUT CABLE END SQUARE, REMOVE OUTER JACKET TO DIMENSION "A". PLACE CLAMP NUT, WASHER AND GASKET
- N USUAL MANNER. COMB OUT BRAID AND FOLD BACK OVER BRAID CLAMP, TRIM IN PLACE BRAID CLAMP OVER OUTER BRAID AGAINST JACKET CUT.
- Ψ INNER JACKET TO DIMENSION "B". ASSEMBLE RETAINER AND INSULATOR OVER INNER JACKET. REMOVE
- * EVEN CUT. PLACE WITH BASE OF BRAID CLAMP. BRAID CLAMP OVER INNER BRAID COMB OUT BRAID AND FOLD BACK OVER BRAID CLAMP, AGAINST INNER JACKET TRIM
- បុរ DIMENSION "D". DIELECTRIC PLACE WASHER OVER DIELECTRIC AGAINST BRAID AND TRIM 10 DIMENSION "C" AND CENTER CONDUCTOR TO
- ð SOLDER CENTER CONTACT Ö CENTER CONDUCTOR.
- .7 THREAD ASSEMBLY ASSEMBLE INNER INSULATOR, INSERT INTO BODY. INTO CONNECTOR BODY AND LOCK SECURELY SLIDE BACK END PARTS CONTACT AND OUTER INSULATOR, FORWARD,

1301	3000
6/1	7
960.	0
2/0	U
352	D

4,







CODE 1301A

11/16

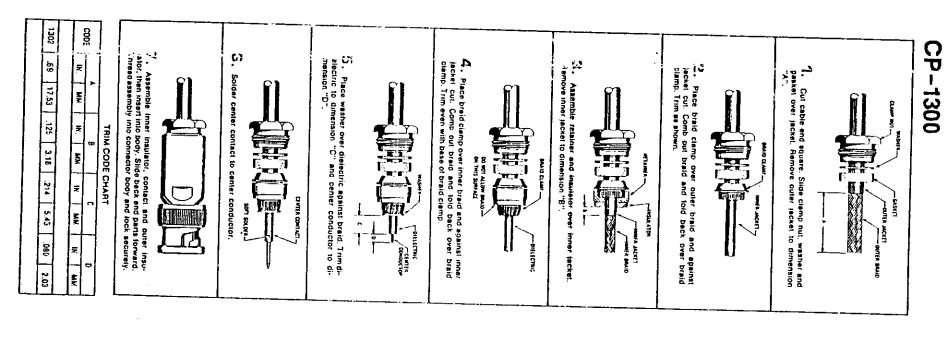
.096

210

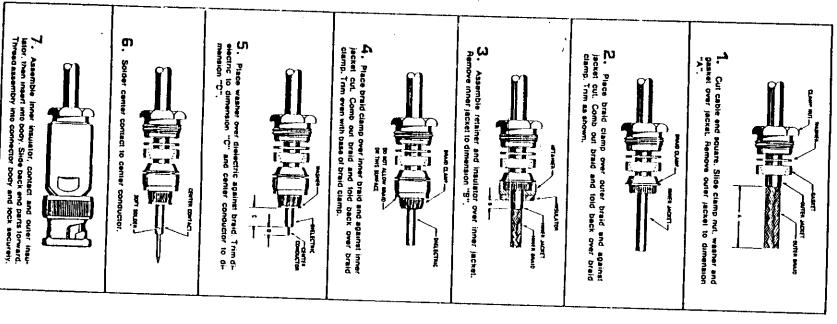
3/32 D

œ

O





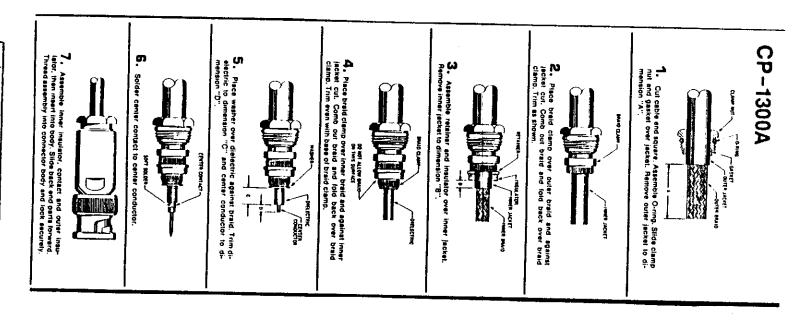


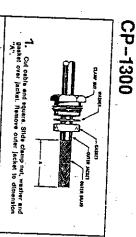
1304

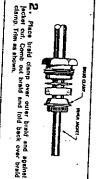
SAME AS

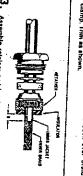
TRIM CODE CHART

CP-1300A

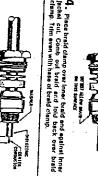






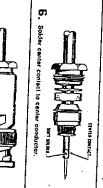






Place wisher wore dielectric against braid, trim diseases to be dimension "C" and center conductor to dimension "D".

Washer not used in angle connectors. "C" dimer from brold clamp.



MASTER

I	00g	
69	E A	
.096	? E	TRIM CODE CHART
801.	II. C	CHART
di di	₹ 0	

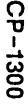
MASTER

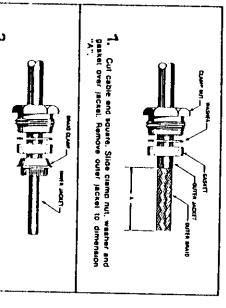
MASTER

CABLING PROCEDURE 1300 A

- OVER JACKET. CABLE END SQUARE, ASSEMBLE REMOVE OUTER JACKET TO DIMENSION "A", O-RING. PLACE CLAMP NUT AND GASKET
- N PLACE USUAL MANNER. OUT BRAID CLAMP OVER OUTER BRAID AND FOLD BACK OVER BRAID CLAMP, BRAID AGAINST JACKET CUT. TRIM IN
- Ç INNER JACKET ASSEMBLE RETAINER AND INSULATOR OVER INNER 130 DIMENSION "B". JACKET. REMOVE
- 4 CUT. EVEN WITH BASE FIACE COMB BRAID CLAMP OVER INNER BRAID JUO C^M BRAID AND POLD BRAID CLAMP. BACK OVER BRAID AGAINST INNER CLAMP, JACKET TRIM
- Ç: HG. NOISNEMIG DIELECTRIC TO DIMENSION "C" AND CENTER CONDUCTOR TO PLACE WASHER OVER DIELECTRIC AGAINST BRAID (NY
- 9 SOLDER SENTER CONTACT JO CENTER CONDUCTOR.
- 7. THREAD ASSEMBLY INTO CONNECTOR BODY AND LOCK SECURELY. CINI LEESNI NEHL ASSEMBLE KNNER INSULATOR, BODY. SIIDE CONTACT AND OUTER BACK END PARTS INSULATOR, FORWARD,

100/4	3000
110	7
960	a
12/0	U
300	b





Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as above..

DESCRIBE CLAPS DESCRIBE COMMENTAL DESCRIPTION OF THE SUPPLE CALL Comp our braid and against inner lacket cut. Comp our braid and fold back over braid clamp. The even with base of braid clamp.

Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".

Place washer over dielectric against braid. Trim dimension "C" and center conductor to dimension "C" and center conductor to dimension "C".

5. Solder center contact to center conductor.

I. Assemble inner insulator, contact and outer insulator, then insert imo body. Shee back end parts forward.

Threso assembly into connector body and lock securely.

TRIM CODE CHART

B C D

IN MN IN MN IN MN IN MN MN MN

88

1303 | .66 | 17.53 | .096 | 2.44 | .166 | 4.22 | .141 | 3.58

MAY 2007 THIS DRAWING BECAME THE PROPERTY OF PROPERTY OF WINCHESTER ELECTRONICS CORPORATION, WALLINGFORD, CT 06492

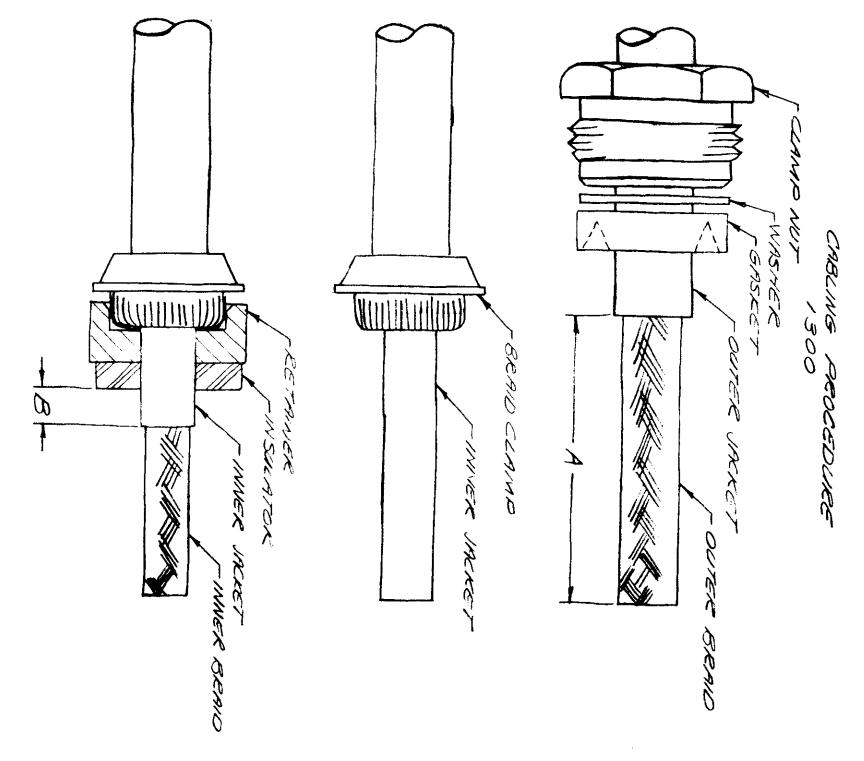
'n

CABLING PROCEDURE 1300

- OVER JACKET. CUT CABLE END SQUARE, REMOVE OUTER JACKET TO DIMENSION "A". PLACE CLAMP NUT, WASHER AND GASKET
- \sim USUAL MANNER. COMB OUT BRAID AND FOLD PLACE BRAID CLAMP OVER OUTER BRAID AGAINST JACKET CUT. BACK OVER BRAID CLAMP, TRIM IN
- Ψ ASSEMBLE RETAINER AND INSULATOR OVER INNER JACKET TO DIMENSION "B". INNER JACKET. REMOVE
- 4 EVEN WITH BASE OF BRAID CLAMP. PLACE BRAID CLAMP OVER INNER BRAID COMB OUT BRAID AND FOLD BACK OVER BRAID CLAMP, TRIM AGAINST INNER JACKET
- ড় DIMENSION "D". DIELECTRIC PLACE WASHER OVER DIELECTRIC AGAINST BRAID AND TRIM TO DIMENSION "C" AND CENTER CONDUCTOR TO
- 9 SOLDER CENTER CONTACT TO CENTER CONDUCTOR.
- 7. THREAD ASSEMBLY ASSEMBLE INNER INSULATOR, CONTACT AND OUTER INSULATOR, INSERT INTO BODY. INTO CONNECTOR BODY AND LOCK SECURELY. SLIDE BACK END PARTS FORWARD,

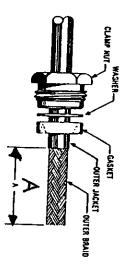
. 70	1	1505	1302	1301	3000	
TUCKAHOE, NEW YORK 10707	MINUS CLEDIKUNICS CO.,	2/16	11/16	16	7	
RELEDAI	O I KUNIL	096	./25	960.	Ø	
40 MARBLEDALE ROAD CKAHOE, NEW YORK 107	S CO.,	./60	.214	116 .096 .210	J	
707	nc.	./44	.080	332	D	
		1985-29	1955-1-9	1965-5		

MAY 2007 THIS DRAWING BECAME THE PROPERTY OF PROPERTY OF WINCHESTER ELECTRONICS CORPORATION, WALLINGFORD, CT 06492



PROCEDU CEDU RE WANGS

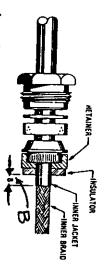
CP-1300



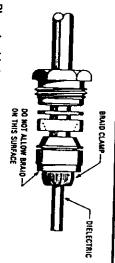
I Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



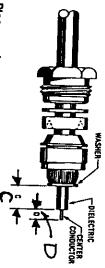
Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



5. Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D".



ġ Solder center contact to center conductor.



7 - Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

CODE 1301	TRIM A	TRIM CODE CHART A B C 69 .096 .21	НАВТ С	FORD CT 0649
1301	.69	.096	.210	
1302	.69	.125	.214	.080
1303	.69	.096	.166	ERT WAL
)P

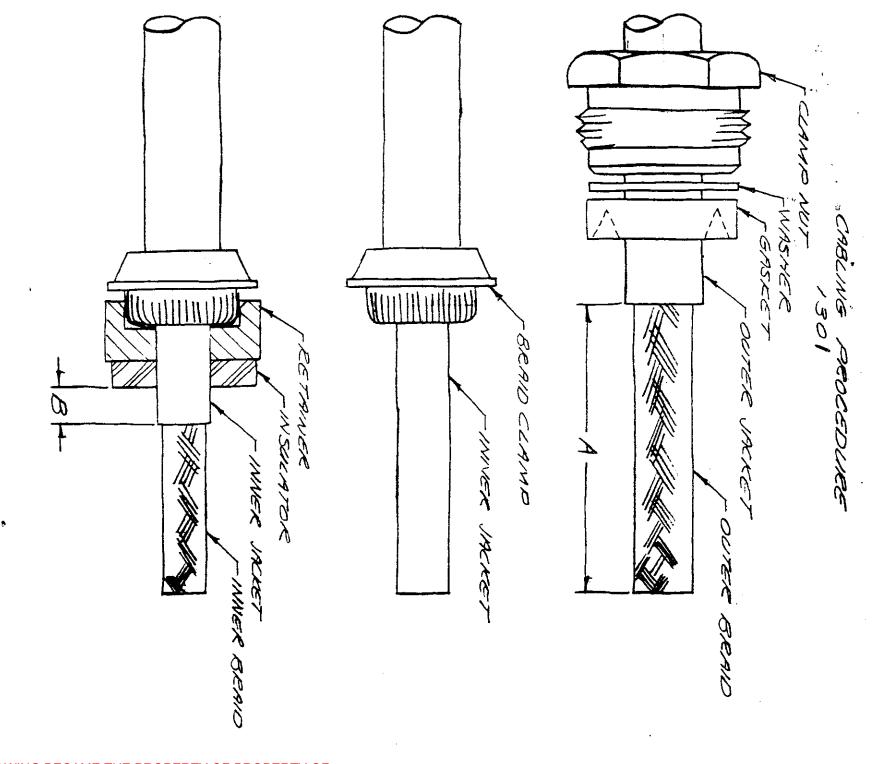
MAY 2007 THIS DRAWING BECAME THE PRO WINCHESTER ELECTRONICS CORPORATION

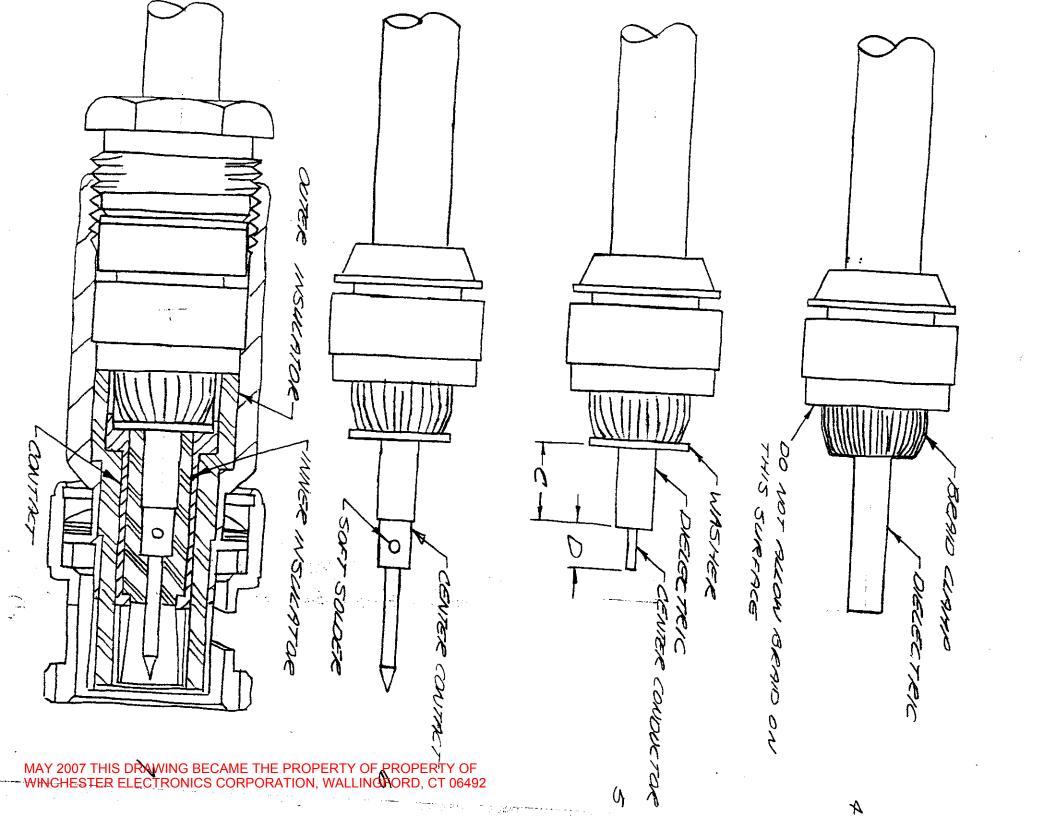
92

CABLING PROCEDURE 1300

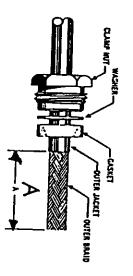
- CABLE END SQUARE, PLACE CLAMP NUT, JACKET. REMOVE OUTER JACKET TO DIMENSION "A". WASHER AND GASKET
- S USUAL MANNER. PLACE BRAID CLAMP OVER OUTER BRAID AGAINST JACKET CUT. BRAID AND FOLD BACK OVER BRAID CLAMP, TRIM IN
- Ψ ASSEMBLE RETAINER AND INSULATOR OVER INNER JACKET. INNER JACKET TO DIMENSION #B# REMOVE
- 4 CUT. EVEN WITH BASE PLACE BRAID CLAMP OVER INNER BRAID COMB OUT OF BRAID CLAMP. BRAID AND FOLD BACK OVER BRAID CLAMP, TRIM AGAINST INNER JACKET
- Ņ DIMENSION "D". DIELECTRIC TO DIMENSION "C" AND CENTER CONDUCTOR TO PLACE WASHER OVER DIELECTRIC AGAINST BRAID AND TRIM
- 9 SOLDER CENTER CONTACT TO CENTER CONDUCTOR.
- 7 THREAD ASSEMBLY INTO CONNECTOR BODY AND LOCK SECURELY. ASSEMBLE INNER INSULATOR, INSERT INTO BODY. SLIDE BACK END PARTS CONTACT AND OUTER INSULATOR, FORWARD,

1301	3000
6	7
260	0
0/2	U
332	p





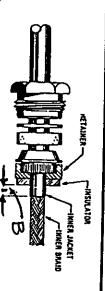
P-1300



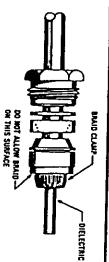
1. Cut cable end square. Silde clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



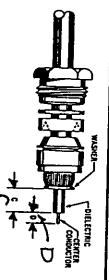
Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



5. Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D".



6. Solder center contact to center conductor.

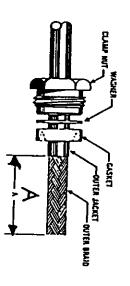


T. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

1307	1303	1302	1301	CODE		
. 69	.69	.69	.69	Α	TRIM	
. 096	.096	.125	.096	8	TRIM CODE CHART	
. 108	.166	.214	.210	ဂ	HART	
. 194EPR	.141 OPE	.080∑	.0945	U PRO	PER	т

MAY 2007 THIS DRAWING BECAME THE PROPERTY OF WINCHESTER ELECTRONICS CORPORATION, WALLINGFORD, CT 06492

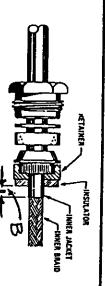
1300



I Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



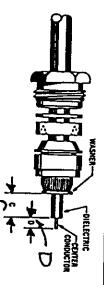
Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trimeven with base of braid clamp.



5. Place washer over dielectric against braid. Trimdielectric to dimension "C" and center conductor to di-



9 Solder center contact to center conductor.

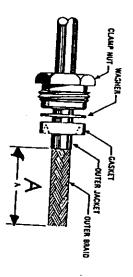


7 Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

	TRIM	TRIM CODE CHART	HART	PERT
 CODE	Α	В	ဂ	D ROF
 1301	.69	.096	.210	.094
 1302	.69	.125	.214	.080
 1303	.69	.096	.166	.14 OPE
 1307	. 69	. 096	. 108	194 PR

. MAY 2007 THIS DRAWING BECAME T Y OF WINCHESTER ELECTRONICS CORPORATION, WALLINGFORD, CT

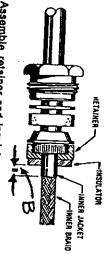
P-1300 で対のの同



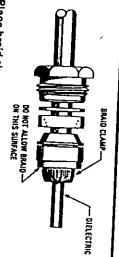
Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



Place braid clamp over outer braid and against jacket cut. Comb out braid and told back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



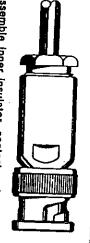
Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



5. Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D".



ຼັກ Solder center contact to center conductor.



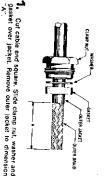
7 Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Threadassembly into connector body and lock securely.

	1301	CODE		
	60	Þ	TRIM	
.080	200	B	TRIM CODE CHART	
.210	200	ဂ	HART	
	PR FC	OPI RD	ERT , CT	Y C

)F MAY 2007 THIS DRAWING BECAME THE PROPERTY O WINCHESTER ELECTRONICS CORPORATION, WALLIN

492

CP-1300



Piace braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



Assemble retainer and insulator over inner jacket love inner jacket to dimension "B"

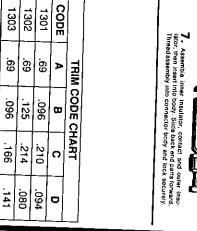


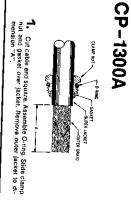
4. Place braid clamp over inner braid and sgainst inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



Place washer over delectric against braid. Trim di-electric to dimension "C" and center conductor to di-mension "D".

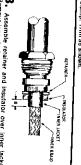








Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



owir ALOW BAND

On the SubAct

A. Place braid clamp over inner braid and against inner
jacket out. Comb out braid and told back over braid
clamp. Trim even with base of braid clamp.

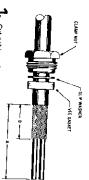


5. Place washor over dielectric against braid, Trim dielectric to dimension "C" and center conductor to dimension "D".

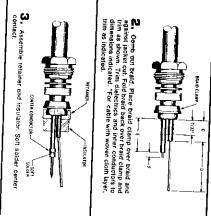


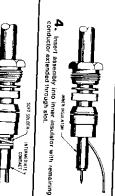
7. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back and parts forward. Thread assembly into connector body and lock securely.

CP-2400



Cut cable end square. Slide clamp nut, stip washer and gasket over jacket. Trim jacket and outer braid to dimensions "A" and "B" respectively.





 Assemble outer insulator over intermediate contact. Thread assembly into connector, and lock securely. "Vee" gasket must be split by braid clamp. 	
ediate confact, ock securely.	

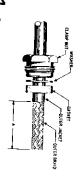
Viap remaining conductor lightly around intermediate ontact and soft solder.

	1	2401	CODE	
1-1/2	D	1-7/8	A	RIM COL
31/64	т	1/2	89	TRIM CODE CHART
5/64	ידי	5/16	0	

	1301A	CODE	
	11/16	Þ	TRIM
	.096	æ	TRIM CODE CHART
	.210	C	HART
	3/32	0	
-		7	$\overline{}$

36

CP-1300



Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Firm as shown.



3. Assemble retainer and insulator over inner jacket Remove inner jacket to dimension "8".



4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



5. Place washer over diefectric against braid. Trim diefectric to dimension "C" and center conductor to dimension "D".





1303	1302	1301	CODE	
.69	.69	.69	Þ	TRIM
.096	.125	.096	В	TRIM CODE CHART
.166	.214	.210	C	HART
.141	.080	.094	D	

CODE 1301A

TRIM CODE CHART

11/16 >

.096 $\boldsymbol{\varpi}$

.210 O

3/32 O

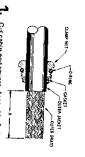
1-1/2

31/64

5/64

136

CP-1300A



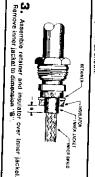
1. Cut cable end square. Assemble O-ring. Slide clamp nut and gasket over jacket. Remove outer jacket to dimension "A.".

CP-2400



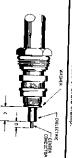
Piace braid clamp over outer braid and against jacket out. Comb out braid and fold back over braid clamp. Trim as shown.

1. Cut cable end square. Slide clamp nut, stip washer and gasket over jacket. Trim jacket and outer braid to dimensions "A" and "B" respectively.



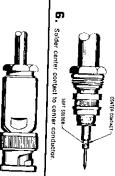
A. Place braid clamp over inner braid and against inner jacket out. Comb out braid and told back over braid clamp. Trim even with base of braid clamp.

Trim even with base of braid clamp.



3. Assemble retainer and insulator. Soft solder center contact.

5. Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D".



Assemble inner insulator, contact and outer insu-iator, then insert into body. Slide back end parts forward.
 Thread assembly into connector body and lock securely.

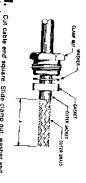
4. Insert assembly into inner insulator with remaining conductor extended through slot. - поэтноге intermediate contact against insulator. Угар remaining conductor lightly around intermediate onfact and soft solder.

			_	-		
	2401	CODE			Thread "Vee" g	ω
0	1-7/8	A	TRIM COL		emble outer insult assembly into co asket must be sp	
m	1/2	В	TRIM CODE CHART		 Assemble outer insulator over intermediate contact. Thread assembly into connector, and lock securely, "Vee" gasket must be split by braid clamp. 	
п	5/16	င	1		ate contact. k securely.	ڪع



2. Comb out braid. Place braid clamp over braid and against lacket cut. Fold braid back over braid clamp and if m as shown. Tim delectrics and inner conductors to dimensions indicated. For cable with woven cloth layer, trim as indicated.

CP-1300



Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



2. Piece braid clamp over cuter braid and against jacket cut. Comb out braid and fold back over braid clamp. Irim as shown.



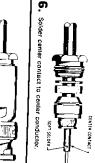
3. Assemble retainer and insulator over inner jacket Remove inner jacket to dimension "B".

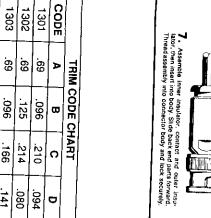


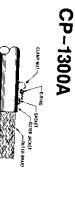
Place braid clamp over inner braid and against inner Jacket cut. Comb out theid and fold back over braid clamp. Tim even with base of braid clamp.

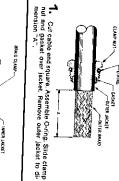


5. Place washer over dielectric against braid. Trim di-electric to dimension "C" and center conductor to di-mension "D".

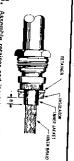








2. Place brild clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as snown.



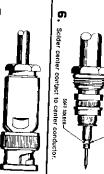
3. Assemble retainer and insulator over inner Jacket Remove inner Jacket to dimension "B".



4. Place braid clamp over inner braid and against inner jacket out. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



5. Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D".

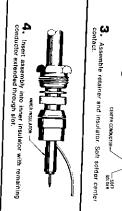


Assemble inner insulator, contact and outer insu-lator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

CP-2400

1. Cut cable end square. Slide clamp nut, slip washer and gasket over jacket. Trim jacket and outer braid to dimensions "A" and "B" respectively.

frim as indicated. For cable with woven cloth layer,	egininst lacket cut. Fold braid back over braid and immassions indicate the fold braid back over braid change in the same and immassions indicate and inner conductors to dimensions indicate and services.	Comb out book By			
.*	ᄚᇍᅗ		ı	 	



6. Assemble outer insulator over intermediate contact. Thread assembly into connector, and lock securely. "Vee" gasket must be split by braid ctamp.	 Assemble intermediate contact against insulator. Wrap remaining conductor lightly around intermediate contact and soft solder.
ontact.	sulator. nediate

1-1/2 31/64 5/64
1-7/8 1/2 D E 1-1/2 31/64
1/2 E 31/64
31/64
31/64



36

1303

.096

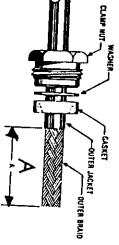
. 166

.141



CP-1300 ABLING でおのの所して

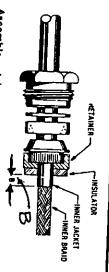
CLAWP NUT



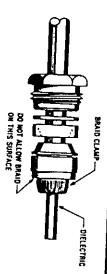
1. Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



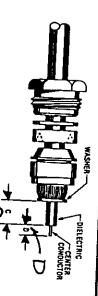
Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



5. Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D".



<u>.</u> Solder center contact to center conductor.

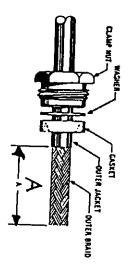


7 Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

	1307	1303	1302	1301	CODE		
	. 69	.69	.69	.69	Α	TRIM	
	. 096	.096	.125	.096	В	TRIM CODE CHART	
	.108	.166	.214	.210	C	HART	
II R	194 PRO	.1 4 PER N, W	.080	.094F	ROPI ORD	ERT)	Υ 0

MAY 2007 THIS DRAWING BECAME TH OF 6492 WINCHESTER ELECTRONICS CORPO

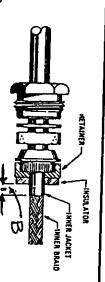
P-1300 200



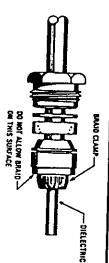
1. Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



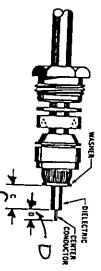
2. Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



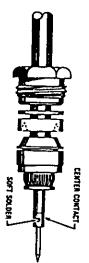
3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



5. Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D".



<u>.</u> Solder center contact to center conductor.

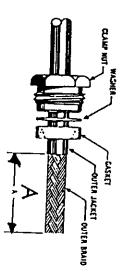


7. Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

	1303 .69 .096 .166 .	.69 .125 .214	1301 .69 .096 .210	CODE A B C	TRIM CODE CHART		
108 194 ATIO		_	.0	C ROPE	PERT	ΓΥ ΟF Γ 0649	

MAY 2007 THIS DRAWING BECAME TI WINCHESTER ELECTRONICS CORPO

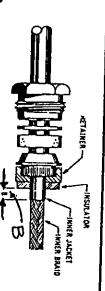
CP-1300 PROCEDURE WANGS NOS



Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".

- -----

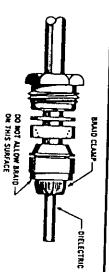
CODE

1303

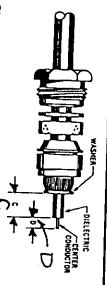
1307

1302

1301



4. Place braid clamp over inner braid and against inner lacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



5. Place washer over dielectric against braid. Trimdielectric to dimension "C" and center conductor to dimension "D".



<u></u> Solder center contact to center conductor.



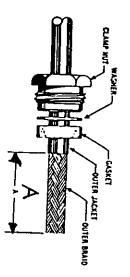
I . Assemble inner insulator, contact and outer Insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

TRIM	TRIM CODE CHART	HART	PERTY OF 0, CT 06492
Α	В	ဂ	RO FOR
.69	.096	.210	.0 F
.69	.125	.214	.080 A
.69	960	.166	OPEI
69	. 096	. 108	PPR ATIC

MAY 2007 THIS DRAWING BECAME T WINCHESTER ELECTRONICS CORPO

PROCEDURE

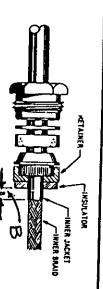
CP-1300



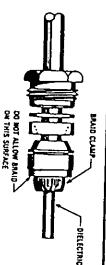
I. Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.

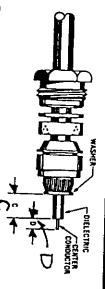


3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.

1307



5. Place washer over dielectric against braid. Trimdielectric to dimension "C" and center conductor to dimension "D".



6. Solder center contact to center conductor.



I - Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

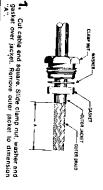
TRIM A .69	TRIM CODE CHART A B C 69 .096 .21 69 .125 .21	HART C .210	PROPERTY OF ALLINGFORD, CT 06492
4	В	ဂ	
69	.096	.210	.00
69	.125	.214	.00
.69	.096	.166	<u>.</u> O <u>P</u> ⊞
69	. 096	.108	L PR RATIO

CODE

1301

1302

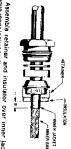
CP-1300



"A" | Guner Court | Gunet to dimension



2. Place braid clamp over outer braid and against jacker cut. Comb out braid and told back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



4. Place braid clamp over inner braid and against inner lacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



5. Place washer over dielectric against braid. Trimdielectric to dimension "C" and center conductor to dimension "D".





1303	1302	1301	CODE	
.69	.69	.69	Þ	TRIM
.096	.125	.096	В	TRIM CODE CHART
.166	.214	.210	ဂ	HART
.141	.080	.094	0	

CODE 1301A

TRIM CODE CHART

A
B
C

11/16

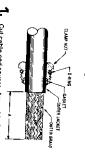
.096

.210

3/32

36

CP-1300A



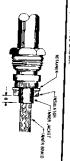
1. Cut cable end square. Assemble O-ring. Slide clamp nut and gastet over jacket. Remove outer jacket to dimension "A".

CP-2400



2. Place braid clamp over outer braid and against jacket cut. Comb out braid and told back over braid clamp. Iron as shown.

1. Cut cable end square. Slide clamp nut, slip washer and gasket over jacket. Trim jacket and outer braid to dimensions 'A" and 'B" respectively.



3. Assemble relainer and insulator over inner jacket. Remove inner jacket to dimension "B".

 Comb out braid. Place braid clemp over braid and against jacket out, fold braid back over braid clamp and tim as shown. Tim delectries and inver conductors to dimensions indicated. For cable with woven cloth layer, tim as indicated.

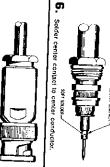


Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



3. Assemble retainer and insulator. Soft solder center contact.

5. Place washer over dielectric against braid. Trim dielectric to dimension "C" and center conductor to dimension "D"

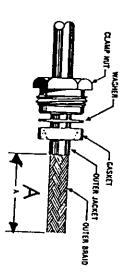


Assemble inner insulator, contact and outer ingulator, then insert into body. Slide back end parts forward. Thread assembly into connector body and lock securely.

5. Assemble intermediate contact against insulator, wrap remaining conductor lightly around intermediate contact and soft solder.	. Insert assembly into inner insulator with remaining conductor extended through slot.

	_			
	_	2401	CODE	
1-1/2	O	1-7/8	A	TRIM COL
31/64	m	1/2	æ	TRIM CODE CHART
5/64	71	5/16	C	

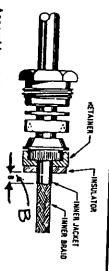
CP-1300



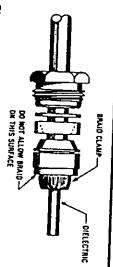
Te Cut cable end square. Slide clamp nut, washer and gasket over jacket. Remove outer jacket to dimension "A".



Place braid clamp over outer braid and against jacket cut. Comb out braid and fold back over braid clamp. Trim as shown.



3. Assemble retainer and insulator over inner jacket. Remove inner jacket to dimension "B".



4. Place braid clamp over inner braid and against inner jacket cut. Comb out braid and fold back over braid clamp. Trim even with base of braid clamp.



5. Place washer over dielectric against braid. Trimdielectric to dimension "C" and center conductor to dimension "D".



ġ Solder center contact to center conductor.



7 Assemble inner insulator, contact and outer insulator, then insert into body. Slide back end parts forward. Threadassembly into connector body and lock securely.

E Z				
PR TIO	108	. 096	. 69	1307
DPER N, W	.166	.096	.69	1303
.080	.214	.125	.69	1302
.094 NGF	.210	.096	.69	1301
ROP ORD	C	В	Α	CODE
ERI), CI	HART	TRIM CODE CHART	TRIM	
Y OF 06492				
•				

WINCHESTER ELECTRONICS CORPO

MAY 2007 THIS DRAWING BECAME T