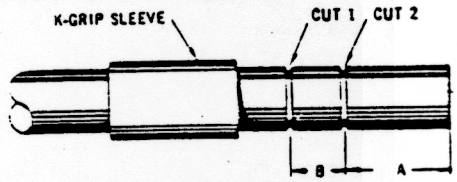
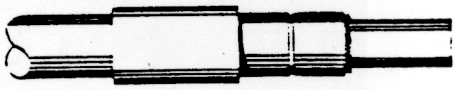
MASTER

KINGS

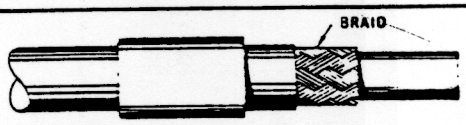
CABLING PROCEDURE CP-400
(K-Grip, Jr.)



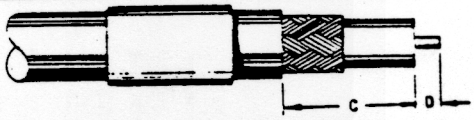
1. Cut cable end square, slide K-GRIP sleeve over jacket and with jacket trim jig make cuts 1 and 2 in jacket.



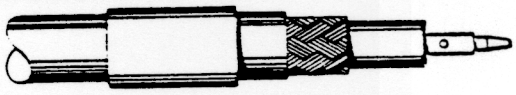
2. Remove jacket to dimension "A," flare or bulge back braid and trim with scissors at edge of jacket.



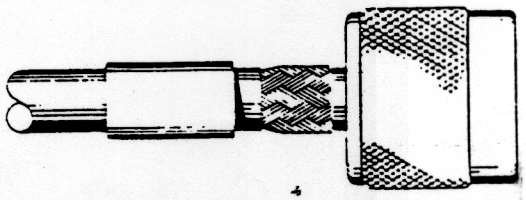
3. Remove jacket to dimension "B."



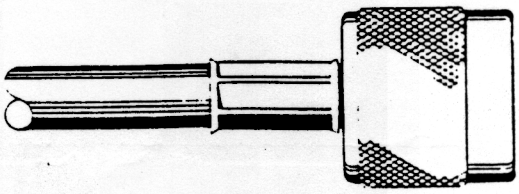
4. Using dielectric trim jig, trim dimension "C." Exposed center conductor length will be equal to dimension "D" of trim code.



5. Solder or crimp contact to center conductor.



6. Push K-GRIP, Jr. over dielectric and under braid until dielectric bottoms in connector, or, for small cable, until shoulder on center contact bottoms against contact positioning jig.



7. Slide K-GRIP sleeve against shoulder on body and form hex by crimping.

TRIM CODE CHART				
CODE	A	B	C	D
416	25/64	7/32	.453	5/32