

### Key Differentiators

#### Multi-Function IO

All 8 IO channels serve multiple functions - digital, analog, input, or output.

#### Wireless & IO in One Offering

XetaWave IO channels can be combined with any XetaWave RF Module: 200 MHz, 400 MHz, 700 MHz, 900 MHz or 2.4 GHz.

#### Serial, Ethernet or Both

XetaWave IO supports Ethernet, Serial or Seamless Serial for combined communications.

#### Data Concentrator

Concentrate data from Modbus TCP, RTU or ASCII servers on any data interface.

#### IO Expander

XetaWave IO is available without a radio (RF module) to provide the most cost effective IO solution with a Data Concentrator.

XetaWave IO solutions combine Ethernet and Serial high speed, long range wireless communication with integrated IO functionality. XetaWave IO is compatible with common instrumentation interfaces, supports Modbus, and seamlessly integrates with XetaWave networks. XetaWave IO is ideally suited for process control to securely and wirelessly monitor temperature, pressure, level, and flow, and control pumps, latches, and valves. XetaWave IO integrates unmatched speed and distance and the widest selection of frequencies.

#### Multi-Function IO

XetaWave IO includes a total of **8 multi-function IO channels** to monitor and control industrial operations. All 8 channels are multi-function channels. IO channels support analog input (1 to



*Rugged Enclosure*

5 Volt, 4 to 20 milliAmp with internal sense resistor), analog output (4 to 20 milliAmps), digital input (wet contact, dry contact), and digital output (sinking 2 Amps with current monitoring). XetaWave multi-function IO are running all the time to automate any industrial automation application with minimum configuration.

#### Seamless Ethernet and Serial

XetaWave IO supports Seamless Ethernet and Serial networks to offer the ultimate flexibility in upgrading legacy equipment. Legacy serial networks can be upgraded to XetaWave IO without changing any configurations on the PLC or controllers. XetaWave IO delivers faster communication than legacy serial networks, a second virtual serial network invisible to the legacy serial network, Modbus TCP/RTU/ASCII support, and configuration and management over Ethernet and USB.

#### Data Concentrator

XetaWave IO includes a **Data Concentrator** application which reduces network traffic and simplifies SCADA polling. Multiple Modbus TCP, RTU and ASCII devices can be polled by the Data Concentrator and organized in a fully customizable Modbus map. The Data Concentrator includes configurable failure filtering, command skipping, default values, and error flags so the user can get the fastest possible performance without sacrificing data integrity. *Please refer to the Data Concentrator overview for more details (available at [www.xetawave.com](http://www.xetawave.com)).*

#### Powerful Wireless Communication

XetaWave IO provides wireless communication with unmatched speed, distance, and selection of frequencies. Two high performance XetaWave radios can also be included in one device. Xeta9 dual-band ISM/MAS modules for 902 to 960 MHz, Xeta4 narrow band radios for 406 to 512 MHz, and Xeta24 for the 2.4 GHz ISM band are currently available.



*Compact Enclosure*

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# XetaWave IO, cont.

## IO Channels

Pin	IO Ref	Function
Pin 1	IO 1	Multifunction Analog
Pin 2	IO 2	Multifunction Analog
Pin 3	IO 3	Multifunction Analog
Pin 4	-	Ground
Pin 5	IO 4	Multifunction Analog
Pin 6	IO 5	Multifunction Digital with 10 kHz counting and input-only Multi-Sync
Pin 7	-	Ground
Pin 8	IO 6	Multifunction Digital
Pin 9	-	Ground
Pin 10	IO 7	Multifunction Digital
Pin 11	-	Ground
Pin 12	IO 8	Multifunction Digital

## IO Specifications

Channel Type	Multifunction Analog	Multifunction Digital
<b>Digital Input function</b>		
Input high, minimum (V)	2.3	2.4
Input low, maximum (V)	2.2	0.7
Counting frequency (Hz)	0.4	200
Counting frequency, high (Hz)	-	10 k (IO 5 only)
Pull-up resistor (Ohm)	50	47 k
Pull-down resistor (Ohm)	250	-
<b>Digital Output function</b>		
Output rating (A current sink)	-	2
Output reporting accuracy	-	5%
Output impedance (Ohm)	-	0.1
Power-up states	-	on, off, last value
Fail-safe states	-	on, off, last value
<b>Analog Input, voltage function</b>		
Signal range (V)	-0.3 to 6.25	-0.3 to 7.5
Accuracy	0.5% of reading	2.5% of reading
Resolution (bits)	16	16
<b>Analog Input, current function</b>		
Signal range (mA)	0 to 25	-
Accuracy	0.5% of reading	-
Internal sense resistor (Ohm)	250	-
Resolution (bits)	16	-
<b>Analog Output function</b>		
Signal range (mA)	0 to 24	-
Power-on states	set point	-
Fail-safe states	set point, last value	-
Accuracy	0.5% of reading	-
Resolution (bits)	10	-
<b>Sensor Power function</b>		
Voltage output (V)	14	-
Current output (mA)	24	-
<b>Electrical and Environmental</b>		
Input impedance (Ohm)	62 k	66 k
Maximum terminal voltage (V)	Vbat	
Battery/supply voltage (Vbat)	10 to 32	
Temperature (Celsius)	-40 to 85	

## IO Selection Guide

	IO Model	-EIO	-EIOL	-EIOC	-SIO	-SIOC	-XEIO	-XEIOL
<b>RF Module</b>	XETA2-	x	x	x	x	x		
	XETA4-	x	x	x	x	x		
	XETA7-	x	x	x	x	x		
	XETA9-	x	x	x	x	x		
	XETA24-	x	x	x	x	x		
<b># RF Modules</b>	1 RF Module	x	x	x	x	x		
	2 RF Modules	x	x		x			
<b>RF Features</b>	Ethernet	x	x	x	x	x		
	Seamless	x	x	x	x	x		
	Serial	x	x	x	x	x		
	INS Master							
	INS Slave	x	x	x	x	x		
	MMS Source MMS Sync	x	x	x	x	x		
<b>IO</b>	8 IO Channels	x	x	x	x	x	x	x
<b>USB</b>	Virtual serial	x		x	x	x	x	
<b>Ethernet</b>	1 Port					x		
	2 Ports	x	x	x			x	x
<b>Serial</b>	1 Port					x		
	2 Ports	x	x	x	x		x	x
<b>Operating System</b>	Bridge OS	x		x	x	x	x	
	Router OS		x					x
<b>Networking</b>	VLAN	x	x	x	x	x	x	x
	Ethernet Bridge	x	x	x	x	x	x	x
	IP Router		x					x
<b>Applications</b>	Modbus RTU	x	x	x	x	x	x	x
	Modbus ASCII	x		x	x	x	x	
	Modbus TCP	x		x	x	x	x	
	Data Concentrator	x		x	x	x	x	
	SNMP		x					x
	HTTP	x	x	x	x	x	x	x
	HTTPS		x					x
<b>Enclosure</b>	Rugged	x	x		x		x	x
	Compact			x		x		

## Ordering Information

IO Expanders XETA-XEIO and XETA-XEIOL are not available with RF Modules.

To order IO with 1 RF Module start with the RF Module and then add the IO model. For example, XETA9-EIO, XETA24-SIO, XETA4-EIOL.

To order IO with 2 RF Modules start with the RF Module, add "X" and the second RF Module, and then add the IO model. For example, XETA9X9-EIO, XETA24X24-SIO, XETA4X4-EIOL. IO models with Bridge OS must have the same RF Modules; IO models with Router OS support different RF Modules.

