

CMOS Microprocessor-Compatible 12-Bit A/D Converter

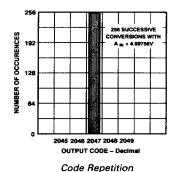
ADC-912A

FEATURES
Low Cost
Low Transition Noise Between Codes
12-Bit Accurate
±1/2 LSB Nonlinearity Error Over Temperature
No Missing Codes at All Temperatures
10 Microsecond Conversion Time
Internal or External Clock
8- or 16-Bit Data Bus Compatible
Improved ESD Resistant Design
Latchup Resistant Epi-CMOS Processing
Low 95 mW Power Consumption
Space Saving 24-Pin 0.3" DIP, or 24-Lead SOIC

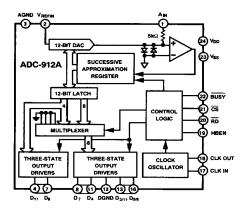
APPLICATIONS
Data Acquisition Systems
DSP System Front End
Process Control Systems
Portable Instrumentation

GENERAL DESCRIPTION

The ADC-912A is a monolithic 12-bit accurate CMOS A/D converter. It contains a complete successive approximation A/D converter built with a high accuracy D/A converter, a precision bipolar transistor high-speed comparator, and successive approximation logic including three-state bus interface for logic compatibility. The accuracy of the ADC-912A results from the addition of precision bipolar transistors to Analog Device's advanced-oxide isolated silicon-gate CMOS process. Particular attention was paid to the reduction of transition noise between adjacent codes achieving a 1/6 LSB uncertainty. The low noise design produces the same digital output for dc analog inputs not located at a transition voltage, see the Code Repetition and



FUNCTIONAL BLOCK DIAGRAM

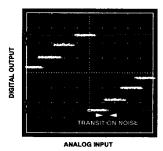


Transition Noise plots below. NPN digital output transistors provide excellent bus interface timing, 125 ns access and bus disconnect time which results in faster data transfer without the need for wait states. An external 1.25 MHz clock provides a 10 µs conversion time.

In stand alone applications an internal clock can be used with external crystal.

An external negative five-volt reference sets the 0 to +10 V input range. Plus five and minus 12 volt power supplies result in 95 mW of total power consumption.

For military operating temperature range (-55°C to +125°C) versions contact your local Analog Devices sales office.



Transition Noise Crossplot

Parameter	Symbol	Conditions	Min	Тур	Max	Units
STATIC ACCURACY Integral Nonlinearity	INL	ADC912AE ADC912AF	-1/2 -1		+1/2 +1	LSB LSB
Differential Nonlinearity Offset Error Gain Error Full-Scale Tempco ²	DNL V _{ZSE} G _{FSE} TCG _{FS}	$V_{DD} = +5 \text{ V}, V_{SS} = -12 \text{ V}$ $V_{DD} = +5 \text{ V}, V_{SS} = -12 \text{ V}$	-1 -5 -6	5	+1 +5 +6 15	LSB LSB LSB ppm/°C
ANALOG INPUT Input Voltage Range Input Current Range	V _{IN} I _{IN}		0 0		+10 +3	V mA
POWER SUPPLIES Positive Supply Current Negative Supply Current Power Consumption Power Supply Rejection Ratio	I _{DD} I _{SS} P _{DISS} PSRR+ PSRR-	$V_{\rm DD} = +5 \ V^{1}$ $V_{\rm SS} = -12 \ V^{1}$ $V_{\rm DD} = +5 \ V, \ V_{\rm SS} = -12 \ V^{1}$ $\Delta V_{\rm DD} = \pm 5\%, \ AIN = 10 \ V$ $\Delta V_{\rm SS} = \pm 5\%, \ AIN = 10 \ V$		5 3 70 1/2 1/2	7 5 95 4 4	mA mA mW LSB LSB
DIGITAL INPUTS Logic Input High Voltage Logic Input Low Voltage Logic Input Current Digital Input Capacitance	V _{INH} V _{INL} I _{IN} C _{IN}	CS, RD, HBEN CS, RD, HBEN CS, RD, HBEN Digital Inputs, CS, RD, HBEN, CLKIN	2.4	7	0.8 ±1 10	V V μA pF
DIGITAL OUTPUTS Logic Output High Voltage Logic Output Low Voltage Three-State Output Leakage Digital Output Capacitance	V _{OH} V _{OL} I _{OZ} C _{OUT}	$I_{SOURCE} = 0.2 \text{ mA}$ $I_{SINK} = 1.6 \text{ mA}$ $D11-D0/8$ $D11-D0/8^2$	4	8	0.4 10 15	V V μA pF
DYNAMIC PERFORMANCE Conversion Time	TC	f _{CLK} = 1.25 MHz ³ Synchronous Clock Asynchronous Clock	10.4		10.4 11.2	μs μs

NOTES

¹Converter inactive; \overline{CS} , \overline{RD} = High, A_{IN} = +10 V.

²Guaranteed by design.

Specifications subject to change without notice.

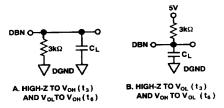


Figure 1. Load Circuits for Access Time

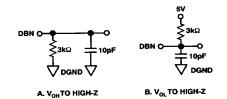


Figure 2. Load Circuits for Output Float Delay

³See Synchronizing Start Conversion information in Converter Operation Details.

Typicals (typ) are median values measured at +25°C. See Typical Performances Characteristics for additional information.

 $(V_{DD} = +5 \text{ V} \pm 5\%, V_{SS} = -11.4 \text{ V to } -15.75 \text{ V}, V_{REFIN} = -5 \text{ V}, \text{ Analog input 0 to } \\ \text{TIMING CHARACTERISTICS}^{1}, \ 2 \\ \text{hoted. See Figures 3 to 6.}$

Parameter	Symbol	Conditions	Min	Тур	Max	Units
CS to RD Setup Time	t ₁		0			ns
RD to BUSY Propagation Delay	t ₂				150	ns
Data Access Time After READ	t ₃ ,3	$C_{\rm r} = 100 \rm pF$		65	125	ns
Read Pulse Width	t ₄ ³	-	90			ns
CS to RD Hold Time	t ₅		0			ns
New Data Valid After BUSY	t ₆ '3	$C_r = 100 pF$		-30	0	ns
Bus Disconnect Time	t ₇ 4	_	20	60	90	ns
HBEN to RD Setup Time	t _R		0			ns
HBEN to RD Hold Time	t _o		0			ns
Delay between Successive						
Read Operations	t ₁₀		350	250		ns

NOTES

¹Guaranteed by design.

TIMING DIAGRAMS

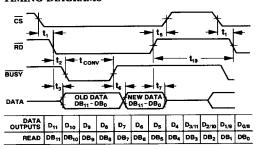


Figure 3. Parallel Read Timing Diagram, Slow-Memory Mode (HBEN = LOW)

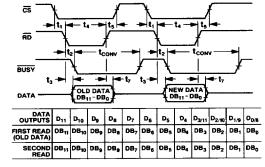


Figure 5. Parallel Read Timing Diagram, ROM Mode (HBEN = LOW)

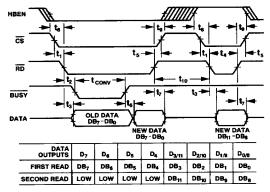


Figure 4. Two-Byte Read Timing Diagram, Slow-Memory Mode

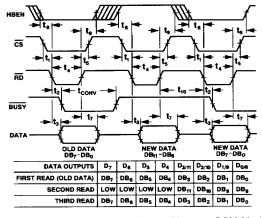


Figure 6. Two-Byte Read Timing Diagram, ROM Mode

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²All input control signals are specified with $t_r = t_f = 5$ ns (10% to 90% of +5 V) and timed from a voltage level of 1.6 V.

 $^{^{3}}t_{3}$, t_{4} , and t_{5} are measured with the load circuits of Figure 1 and timed for and output to cross 0.8 V or 2.4 V. $^{4}t_{7}$ is the time required for the data lines to change 0.5 V when loaded with the circuits of Figure 2.

ABSOLUTE MAXIMUM RATINGS

$(T_A = +25^{\circ}C, \text{ unless otherwise noted})$
V_{DD} to DGND
V _{ss} to DGND
V _{PEEIN} to DGND
AGND to DGND -0.3 V to V_{DD} $+0.3$ V
A_{IN} to AGND15 V to +15 V
Digital Input Voltage to DGND,
Pins 17, 19-210.3 V to V _{DD} +0.3 V
Digital Output Voltage to DGND,
Pins 4-11, 13-16, 18, 220.3 V to V _{DD} +0.3 V
Operating Temperature Range
Extended Industrial: ADC912AE/F40°C to +85°C
Storage Temperature65°C to +150°C
Lead Temperature (Soldering, 10 seconds) 300°C
Maximum Junction Temperature (T ₁ max) 150°C
Package Power Dissipation $(T_J \text{ max-} T_A)/\theta_{JA}$
Thermal Resistance θ _{IA}
Cerdip
Plastic DIP
Plastic DIP

ORDERING GUIDE

Model	Temperature	INL	Package	
	Range	(LSB)	Options	
ADC912AEW	-40°C to +85°C	±1/2	Cerdip	
ADC912AFP	-40°C to +85°C	±1	Plastic DIP	
ADC912AFW	-40°C to +85°C	±1	Cerdip	
ADC912AFS	-40°C to +85°C	±1	SOIC-24	
ADC912AGBC	+25°C	±1	Dice	

For devices processed in total compliance to MIL-STD-883, contact our local sales office.

Table I. Analog Input to Digital Output Code Conversion

	Analog Inpu	t Voltage	Output Code*			
	0 to +10 V	-10 V to +10 V	DB ₁₁ (MSB) DB ₀ (LSB)			
+FS - 1 LSB	9.9976 V	9.99951 V	1111 1111 1111			
+FS - 1 1/2 LSB	9.9964	9.9927	1111 1111 1111			
Mid Scale + 1/2 LSB	5.0012	0.0024	1000 0000 0000			
Mid Scale	5.0000	0.0000	1000 0000 0000			
-FS + 1/2 LSB	0.0012	-9.9976	0000 0000 0000			
-FS	0.0000	-10.000	0000 0000 0000			

^{*}The symbol "\$\phi\$" indicates a 0 or 1 with equal probability.

CAUTION _

ESD (electrostatic discharge) sensitive device. The digital control inputs are diode protected; however, permanent damage may occur on unconnected devices subject to high energy electrostatic fields. Unused devices must be stored in conductive foam or shunts. The protective foam should be discharged to the destination socket before devices are inserted.



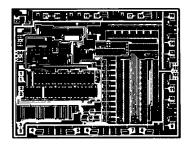
WAFER TEST LIMITS (@ $V_{DD}=+5$ V, $V_{SS}=-12$ V or -15 V, $V_{REF}=-5$ V, $A_{IN}=0$ V to +10 V, and $T_A=25^{\circ}$ C, unless otherwise noted)

Parameter	Symbol	Conditions	ADC-912AG Limit	Units
Integral Nonlinearity	INL		±1	LSB max
Differential Nonlinearity	DNL		±1	LSB max
Offset Error	V _{ZSE}	Guaranteed by Design	±8	LSB max
Gain Error	G _{FSE}		±8	LSB max
Analog Input Resistance	R _{AIN}		4/6	kΩ min/max
Logic Input High Voltage	V _{INH}	$\overline{\text{CS}}$, $\overline{\text{RD}}$, HBEN	2.4	V min
Logic Input Low Voltage	V _{INL}	$\overline{\text{CS}}$, $\overline{\text{RD}}$, HBEN	0.8	V max
Logic Input Current	I _{IN}	CS, RD, HBEN	±1	μA max
Logic Output High Voltage	V _{OH}	$I_{SOURCE} = 0.2 \text{ mA}$	4	V min
Logic Output Low Voltage	V _{OL}	$I_{SINK} = 1.6 \text{ mA}$	0.4	V max
Positive Supply Current	I _{DD}	$V_{DD} = +5 \text{ V}, \overline{CS} = \overline{RD} = V_{DD}, A_{IN} = +10 \text{ V}$	7	mA max
Negative Supply Current	Iss	$V_{SS} = -12 \text{ V}, \overline{CS} = \overline{RD} = V_{DD}, A_{IN} = +10 \text{ V}$	5	mA max

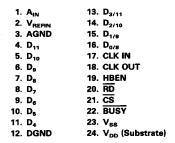
NOTE

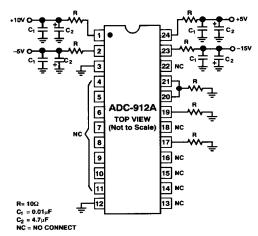
Electrical tests are performed at wafer probe to the limits shown. Due to variations in assembly methods and normal yield loss, yield after packaging is not guaranteed for standard product dice. Consult factory to negotiate specifications based on dice lot qualification through sample lot assembly and testing.

DICE CHARACTERISTICS



Die Size 0.122×0.148 inch, 18,056 sq. mils $(3.098 \times 3.759$ mm, 11.65 sq. mm)





POWER SUPPLY SEQUENCE: +5V. -15V, -5V, +10V

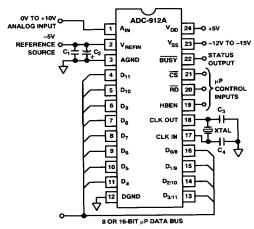
Burn-In Circuit

PIN DESCRIPTION

Pin	Mnemonic	Description									
1	A _{IN}	Analog Input. 0 to +10 volts.									
2	VREFIN	Voltage Reference Input. Requires external −5 V reference.									
3	AGND	Analog Ground.									
4 11	$D_1 \dots D_4$	Three state data outputs become active when $\overline{\text{CS}}$ and $\overline{\text{RD}}$ are brought low.									
13 16	$D_{3/11} \dots D_{0/8}$	Individual pin function is dependent upon High Byte Enable (HBEN) input.									
		DATA BUS OUTPUT, \overline{CS} & \overline{RD} = LOW									
		Pin 4 Pin 5 Pin 6 Pin 7 Pin 8 Pin 9 Pin 10 Pin 11 Pin 13 Pin 14 Pin 15 Pin 16									
		Mnemonic* D ₁₁ D ₁₀ D ₉ D ₈ D ₇ D ₆ D ₅ D ₄ D _{3/11} D _{2/10} D _{1/9} D _{0/8}									
		$HBEN = LOW DB_{11} DB_{10} DB_9 DB_8 DB_7 DB_6 DB_5 DB_4 DB_3 DB_2 DB_1 DB_0$									
		$HBEN = HIGH DB_{11} DB_{10} DB_9 DB_8 Low Low Low Low DB_{11} DB_{10} DB_9 DB_8$									
12 17	DGND CLK IN	*D ₁₁ D ₀₈ are the ADC data output pins. DB ₁₁ DB ₀ are the 12-bit conversion results. DB ₁₁ is the MSB. Digital Ground. Clock Input pin. An external TTL compatible clock may be applied to this pin. Alternatively a crystal or									
18	CLK OUT	ceramic resonator may be connected between CLK IN (Pin 17) and CLK OUT (Pin 18). Clock Output pin. An inverted CLK IN signal appears at CLK OUT when an external clock is used. See CLK IN (Pin 17) description for crystal (resonator).									
19	HBEN	High Byte Enable input. Its primary function is to multiplex the 12-bits of conversion data onto the lower $D_7 \dots D_{0/8}$ outputs (4 MSBs or 8 LSBs). See pin description 4 11 and 13 16. Also disables conversion start when HBEN is high.									
20	RD	READ input. This active LOW signal, in conjunction with \overline{CS} , is used to enable the output data three-state drivers and initiates a conversion if \overline{CS} and HBEN are low.									
21	CS	CHIP SELECT input. This active LOW signal, in conjunction with RD, is used to enable the output data									
	1	three-state drivers and initiates a conversion if \overline{RD} and HBEN are low.									
22	BUSY	three-state drivers and initiates a conversion if RD and HBEN are low. BUSY output indicates converter status. BUSY is LOW during conversion.									
22 23	BUSY V _{ss}	three-state drivers and initiates a conversion if \overline{RD} and HBEN are low.									

24 V_{DD} 23 V_{SS} 22 BUSY AGND 3 21 CS D₁₁ D₁₀ 20 RD **ADC-912A** 19 HBEN Dg 6 TOP VIEW 18 CLK OUT (Not to Scale) 8 17 CLK IN D, 16 D_{0/8} D₆ 9 D₅ 10 15 D_{1/9} 14 D_{2/10} D4 11

PIN CONFIGURATION



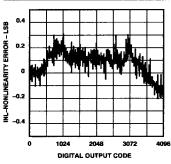
XTAL = 1MHz C $_1$ = 0.1 μ F C $_2$ = 10 μ F C $_3$, C $_4$ = 30 TO 100 ρ F DEPENDING ON XTAL CHOSEN

Figure 7. Basic Connection Diagram

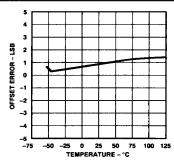
DGND 12

13 D_{3/11}

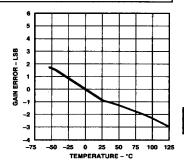
Typical Performance Characteristics—ADC-912A



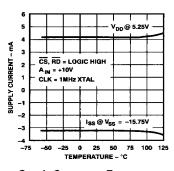
Nonlinearity Error vs. Digital Output



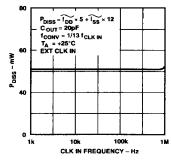
Offset Error vs. Temperature



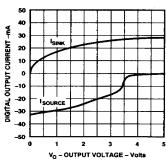
Gain Error vs. Temperature



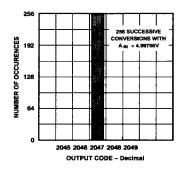
Supply Current vs. Temperature



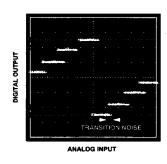
Power Dissipation vs. CLK IN Frequency



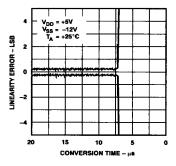
Digital Output Current vs. Output Voltage



Code Repetition



Transition Noise Cross Plot



Linearity Error vs. Conversion Time

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CIRCUIT CHARACTERISTICS

The characteristic curves provide more complete static and dynamic accuracy information necessary for repetitive sampling applications often used in DSP processing. One of the important characteristic curves provided displays integral nonlinearity error (INL) versus output code with a typical value of $\pm 1/4$ LSB. Another very important characteristic associated with INL is the transition noise shown in the transition noise cross plot. The ADC-912A offers extremely small, $\pm 1/6$ LSB, transition noise which maintains the system signal-to-noise ratio in DSP processing applications. Code repetition plots show the precision internal comparator of the ADC-912A making the same decision every time for dc input voltages. Code repetition along with no missing codes assures proper performance when the ADC-912A is used in servo-control systems.

CONVERTER OPERATION DETAILS

The \overline{CS} , \overline{RD} and HBEN digital inputs control the start of conversion. A high-to-low on both \overline{CS} and \overline{RD} initiate a conversion sequence. The HBEN high-byte-enable input must be low or coincident with the read \overline{RD} input edge. The start of conversion resets the internal successive approximation register (SAR) and enables the three-state outputs. See Figure 8. The busy line is active low during the conversion process.

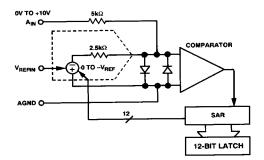


Figure 8. Simplified Analog Input Circuitry of ADC-912A

During conversion, the SAR sequences the internal voltage output DAC from the most significant bit (MSB) to the least significant bit (LSB). The analog input connects to the comparator via a 5 k Ω resistor. The DAC which has a 2.5 k Ω output resistance connects to the same comparator input. The comparator, performing a zero crossing detection, tests the addition of successively weighted bits from the DAC output versus the analog input signal. The MSB decision occurs 200 nsec after the second positive edge of the CLK IN following conversion initiation. The remaining 11-bit trials occur after the next 11 positive CLK IN edges. Once a conversion cycle is started it cannot be stopped or restarted, without upsetting the remaining bit decisions. Every conversion cycle must have 13 negative and positive CLK IN edges. At the end of conversion the comparator input voltage is zero. The SAR contains the 12-bit data word representing the analog input voltage. The BUSY line returns to logic high, signaling end of conversion. The SAR transfers the new data to the 12-bit latch.

SYNCHRONIZING START CONVERSION

Aligning the negative edge of \overline{RD} with the rising edge of CLK IN provides synchronization of the internal start conversion signal to other system devices for sampling applications.

When the negative edge of \overline{RD} is aligned with the positive edge of CLK IN, the conversion will take 10.4 microseconds. The minimum setup time between the negative edge of CLK IN and the negative edge of \overline{RD} is 180 nanoseconds. Without synchronization the conversion time will vary from 12.5 to 13.5 clock cycles. See Figure 9.

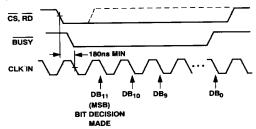


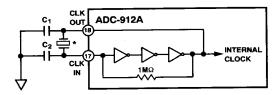
Figure 9. External Clock Input Synchronization

POWER ON INITIALIZATION

During system power-up the ADC-912A comes up in a random state. Once the clock is operating or an external clock is applied, the first valid conversion begins with the application of a high-to-low transition on both $\overline{\text{CS}}$ and $\overline{\text{RD}}$. The next 13 negative clock edges complete the first conversion producing valid data at the digital outputs. This is important in battery operated systems where power supplies are shut down between measurement times.

DRIVING THE ANALOG INPUT

During conversion, the internal DAC output current modulates the analog input current at the CLK IN frequency of 1.25 MHz. The analog input to the ADC-912A must not change during the conversion process. This requires an external buffer with low output impedance at 1.25 MHz. Suitable devices meeting this requirement include the OP-27, OP-42, and the SMP-11.



* CRYSTAL OR CERAMIC RESONATOR

Figure 10. ADC-912A Simplified Internal Clock Circuit

INTERNAL CLOCK OSCILLATOR

Figure 10 shows the ADC-912A internal clock circuit. The clock oscillates at the external crystal or ceramic resonator frequency. The 1.25 MHz crystal or ceramic resonator connects between the CLK IN (Pin 17) and the CLK OUT (Pin 18). Capacitance values (C1, C2) depend on the crystal or ceramic resonator manufacturer. The crystal vendors should be qualified due to variations in C1 and C2 values required from vendor to vendor. Typical values range from 30 pF to 100 pF.

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EXTERNAL CLOCK INPUT

A TTL compatible signal connected to CLK IN provides proper converter clock operation. No connection is necessary to the CLK OUT pin. The duty cycle of the external clock input can vary from 45% to 55%. Figure 9 shows the important waveforms.

EXTERNAL REFERENCE

A low output resistance, negative five volt reference is necessary. The external reference should be able to supply 3 mA of reference current. A bypass capacitor is necessary on the reference input lead to minimize system noise as the internal DAC switches. The reference input to the internal DAC is code dependent requiring anywhere from zero to 3 mA. The reference voltage tolerance has a direct influence on A/D converter full-scale voltage, and the maximum input full-scale voltage equals $2 \times -V_{REF}$. The ADC-912A is designed for ratiometric operation, but operation using reference voltages between -5.00 V and 0 V will result in degraded linearity performance. Integral linearity is fully tested and guaranteed for references of -5 V. Figure 11 provides a good negative five volt reference that does not require precision resistors.

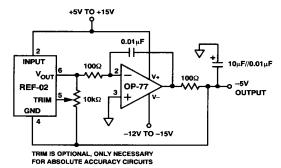


Figure 11. Negative Five Volt Reference

UNIPOLAR ANALOG INPUT OPERATION

Figure 12 shows the ideal input/output characteristic for the 0 V to 10 V input range of the ADC-912A. The designed output-code transitions occur midway between successive integer LSB values (i.e., 0.5 LSB, 1.5 LSBs, 2.5 LSBs . . . FS - 1.5 LSBs). The output code is natural binary with 1 LSB = FS/4096 = (10/4096) V = 2.44 mV. The maximum full-scale input voltage is (10 \times 4095/4096) V = 9.9976 V.

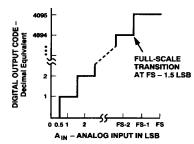
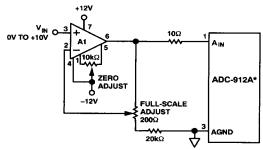


Figure 12. Ideal ADC-912A Input/Output Transfer Characteristic

OFFSET AND FULL-SCALE ERROR ADJUSTMENT, UNIPOLAR OPERATION

For applications where absolute accuracy is important offset and full-scale errors can be adjusted to zero. Figure 13 shows the extra components required for full-scale error adjustment. Zero offset is achieved by adjusting the null offset of the op amp driving $A_{\rm IM}$.



A1: OP-27 – LOWEST NOISE (TRIMMER CONNECTS
BETWEEN PINS 1 & 8, WIPER TO +12V)
OP-42 – BEST BANDWIDTH
*EXTRA PINS OMITTED FOR CLARITY

Figure 13. Unipolar 0 V to + 10 V Operation

Adjust the zero scale first by applying 1.22 mV (equivalent to 0.5 LSB input) to $V_{\rm IN}$. Adjust the op amp offset control until the digital output toggles between 0000 0000 0000 and 0000 0000 0001. The next step is adjustment of full scale. Apply 9.9963 V (equivalent to FS -1.5 LSB) to $V_{\rm IN}$ and adjust R1 until the digital output toggles between 1111 1111 1110 and 1111 1111 1111.

BIPOLAR ANALOG INPUT OPERATION

Bipolar analog input operation is achieved with an external amplifier providing an analog offset. Figures 14 and 15 show two circuit topologies that result in different digital-output coding. In Figure 14, offset binary coding is produced when the external amplifier is connected in the inverting mode. Figure 16 shows the ideal transfer characteristics for both the inverting and non-inverting configurations given in Figures 14 and 15.

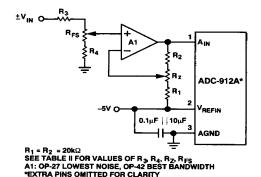


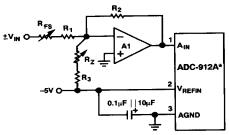
Figure 14. Noninverting Bipolar Analog Input Operation

The scaling resistors chosen in bipolar input applications should be from the same manufacturer to obtain good resistor tracking

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performance over temperature. When potentiometers are used for absolute adjustment, 0.1% tolerance resistors should still be used as shown in Figures 14 and 15 to minimize temperature coefficient errors.



SEE TABLE III FOR VALUES OF R₁, R₂, R₃, R₄, R₇, R_{FS} A1: OP-27 LOWEST NOISE, OP-42 BEST BANDWIDTH *EXTRA PINS OMITTED FOR CLARITY

Figure 15. Inverting Bipolar Analog Input

Calibration of the bipolar analog input circuits (Figures 14 and 15) should begin with zero adjustment first. Apply a +1/2 LSB analog input to $A_{\rm IN}$, (see Tables II and III) and adjust $R_{\rm Z}$ until the successive digital output codes flicker between the following codes:

For noninverting, Figure 14	1000 0000 0000 1000 0000 0001
For inverting, Figure 15	0111 1111 1111

Next, adjust full scale by applying a FS-3/2 LSB analog input to $A_{\rm IN}$, (see Tables II and III) and adjust $R_{\rm FS}$ until the successive digital output codes flicker between the following codes:

For noninverting, Figure 14	1111 1111 1110 1111 1111 1111
For inverting, Figure 15	0000 0000 0001 0000 0000 0000

Table II. Resistor and Potentiometer Values Required for Figure 14

V _{IN} Range Volts	R ₃ kΩ	R_4 $k\Omega$	R_z $k\Omega$	$\begin{array}{c} R_{FS} \\ k\Omega \end{array}$	1/2 LSB mV	FS/2-3/2 LSB Volts
±2.5	0	40.2	0.5	0.5	0.61	2.49817
±5.0	20.0	19.8			1.22	4.99634
±10.0	29.8	10.0	0.5	0.5	2.44	9.99268

Table III. Resistor and Potentiometer Values Required for Figure 15

V _{IN} Range Volts		$R_2 k\Omega$		R _z kΩ		1/2 LSB mV	FS/2-3/2 LSB Volts
±2.5	20.0	41.2	40.2	2	1	0.61	2.49817
±5.0	20.0	20.5	20.0	1	1	1.22	4.99634
±10.0			10.2		1	2.44	9.99268

MICROPROCESSOR INTERFACING

The ADC-912A has self-contained logic for both 8-bit and 16-bit

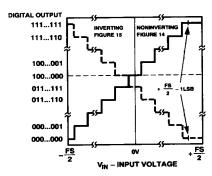


Figure 16. Ideal Input/Output Transfer Characteristics for Bipolar Input Circuits

data bus interfacing. The output data can be formatted into either a 12-bit parallel word for a 16-bit data bus or an 8-bit data word pair for an 8-bit data bus. Data is always right justified, i.e., LSB is the most right-hand bit in a 16-bit word. For a two-byte read, only data outputs $D_7 \dots D_{0/8}$ are used. Byte selection is governed by the HBEN input which controls an internal digital multiplexer. This multiplexes the 12-bits of conversion data onto the lower $D_7 \dots D_{0/8}$ outputs (4 MSBs or 8 LSBs) where it can be read in two read cycles. The 4 MSBs always appear on $D_{11} \dots D_8$ whenever the three-state output drivers are turned on. See Figure 17.

Two A/D conversion modes of operation are available for both data bus sizes: the ROM mode and the Slow-Memory mode.

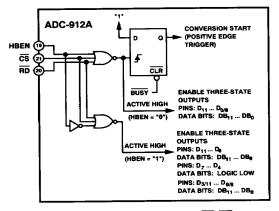


Figure 17. Internal Logic for control Inputs CS, RD, & HBEN

In the ROM mode each READ instruction obtains new, valid data assuming the minimum timing requirements are satisfied. However, since the data output from a current READ instruction was generated from a conversion initiated by a previous READ operation, the current data may be out-of-date. To be sure of obtaining up-to-date data, READ instructions may be coded in pairs (with some NOPs between them); use only the data from the second READ in each pair. The first READ starts the conversion, the second READ gets the results.

The Slow-Memory mode is the simplest mode. It is the method of choice where compact coding is essential, or where software bugs are a hazard. In this mode, a single READ instruction will initiate a data conversion, interrupt the microprocessor until completion (WAIT states are introduced), then read the results. If the system throughput tolerates WAIT states, and the hardware is correct, then the Slow-Memory mode is virtually immune to subsequent software modifications. Placing the microprocessor in the WAIT state has an additional advantage of quieting the digital system to reduce noise pickup in the analog conversion circuitry. The 12-bit parallel Slow-Memory mode provides the fastest analog sampling rate combined with digital data transfer rate for sampled-data systems.

PARALLEL READ, SLOW-MEMORY MODE (HBEN = LOW)

Figure 3 shows the timing diagram and data bus status for Parallel Read, Slow-Memory Mode. \overline{CS} and \overline{RD} going low triggers a conversion and the ADC-912A acknowledges by taking \overline{BUSY} low. Data from the previous conversion appears on the three-state data outputs. \overline{BUSY} returns high at the end of conversion, when the output latches have been updated, and the conversion result is placed on data outputs $D_{11} \ldots D_{0/8}$.

TWO-BYTE READ, SLOW-MEMORY MODE

For a two-byte read only the 8 data outputs $D_7 \dots D_{0/8}$ are used. Conversion start procedure and data output status for the first read operation is identical to Parallel Read, Slow-Memory Mode. See Figure 4, Timing Diagram and Data Bus Status. At the end of conversion, the low data byte $(D_{B7} \dots D_{B0})$ is read from the A/D converter. A second READ operation with HBEN high places the high byte on data outputs $D_{3/11} \dots D_{0/8}$ and disables conversion start. Note the 4 MSBs also appear on data outputs $D_{11} \dots D_8$ during these two READ operations.

PARALLEL READ, ROM MODE (HBEN = LOW)

A conversion is started with a READ operation. The 12 bits of data from the previous conversion are available on data outputs $D_{11} \ldots D_{0/8}$ (see Figure 5). This data may be disregarded if not required. A second READ operation reads the new data $(DB_{11} \ldots DB_{0})$ and starts another conversion. A delay at least as long as the ADC-912A conversion time must be allowed between READ operations. If a READ takes place prior to the end of 13 CLKS of the ADC conversion, the remaining bits not yet tested will be invalid.

TWO-BYTE READ, ROM MODE

For a two-byte read only the data outputs $D_7 \dots D_{0/8}$ are used. Conversion is started in the same way with a READ operation and the data output status is the same as the Parallel Read, ROM Mode. See Figure 6, Two-Byte Read Timing Diagram. Two more READ operations are required to obtain the new conversion result. A delay equal to the ADC-912A conversion time must be allowed between conversion start and places the high byte (4 MSBs) on data outputs $D_{3/11} \dots D_{0/8}$. A third READ operation accesses the low data byte $(D_{B7} \dots D_{B0})$ and starts another conversion. The 4 MSBs also appear on data outputs $D_{11} \dots D_8$ during all three read operations above.

CIRCUIT LAYOUT GUIDELINES

As with any high speed A/D converters good circuit layout practice is essential. Wire-wrap boards are not recommended due to stray pickup of the high frequency digital noise. A PC board offers the best results. Digital and analog grounds should be

separated even if they are ground planes instead of ground traces. Don't lay digital traces adjacent to high impedance analog traces. Avoid digital layouts that radiate high frequency clock signals, i.e., don't lay out digital signal lines and ground returns in the shape of a loop antenna. Shield the analog input if it comes from a different PC board source. Set up a single point ground at AGND (Pin 3) of the ADC-912A; tie all other analog grounds to this point. Also tie the logic power supply ground, but no other digital grounds, to this point (see Figure 18). Low impedance analog and digital power supply common returns are essential to low noise operation of the ADC. Their trace widths should be as wide as possible. Good power supply bypass capacitors located near the ADC package insures quiet operation. Place a 10 µF capacitor in parallel with a 0.01 µF ceramic capacitor across VDD to ground and Vss to ground (near Pin 3).

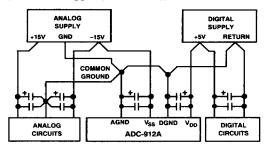
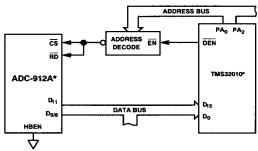


Figure 18. Power Supply Grounding

In applications where the ADC-912A data outputs and control signals are connected to a continuously active microprocessor bus, it is possible to get LSB level errors in conversion results. These errors are due to a feedthrough from the microprocessor to the internal comparator. The problem can be minimized by forcing the microprocessor into a WAIT state during conversion (see Slow-Memory microprocessor interfacing). An alternate method is isolation of the data bus with three-state buffers, such as the 74HC541.

INTERFACING TO THE TMS32010 DSP PROCESSOR

Figure 19 shows an ADC-912A to TMS32010 interface. The ADC-912A is operating in the ROM mode. The interface is designed for the maximum TMS32010 clock frequency of 20 MHz.



*ESSENTIAL INTERFACE CIRCUITRY SHOWN FOR CLARITY

Figure 19. ADC-912A to TMS32010 DSP Processor Interface

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The ADC-912A is mapped at a user-selected port address (PA). The following I/O instruction starts a conversion and reads the previous conversion into the data memory:

IN DATA, PA PA = Port Address

DATA = Data Memory Location

When conversion is complete, a second I/O instruction reads the new data into the data memory and starts another conversion. Sufficient A/D conversion time must be allowed between I/O instructions. The very first data read after system power-up should be discarded.

USING WAIT STATES

The TMS32020 DSP processor has the added capability of WAIT states. This feature simplifies the hardware required for slow memory devices by extending the microprocessor bus access time. Figure 20 shows an ADC-912A to TMS32020 interface using one WAIT state to guarantee data interface at the full 20 MHz clock frequency. This WAIT state extends the bus access time by 200 ns. In this circuit the ADC-912A operated in the ROM mode where each input instruction (IN DATA, PA) takes the previous conversion result and stores it in memory. The next input instruction must be delayed for the length of the A/D conversion time so that a new conversion result can be read.

SLOW-MEMORY MODE OPERATION USING WAIT STATES

The WAIT state feature of the TMS32020 can also be used to operate the ADC-912A in the Slow-Memory mode. This is accomplished by driving the clock input of the 7474 flip-flop in Figure 20, from the BUSY output of the ADC-912A, instead of

the CLK OUT 1 of the TMS32020. Once a conversion has started the READY input of the TMS32020 is not released until the ADC-912A completes its 12-bit A/D conversion. This stops the TMS32020 during the conversion process reducing microprocessor system noise generation. Another advantage for the system software is the single instruction IN MEM, PA used to start, process, and read the results of the A/D conversion. This makes the software code more transportable between systems operating at different clock speeds. The disadvantage is some loss in instruction processing time.

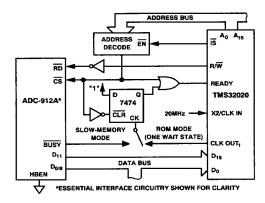


Figure 20. ADC-912A to TMS32020 Interface Using Wait States