Preferred Device

Sensitive Gate Silicon Controlled Rectifiers

Reverse Blocking Thyristors

Designed for high volume, low cost, industrial and consumer applications such as motor control; process control; temperature, light and speed control.

- Small Size
- Passivated Die for Reliability and Uniformity
- Low Level Triggering and Holding Characteristics
- Available in Two Package Styles
 Surface Mount Lead Form Case 369A
 Miniature Plastic Package Straight Leads Case 369
- Device Marking: Device Type, e.g., for MCR8DSM: CR8DSM, Date Code

MAXIMUM RATINGS (T_J = 25° C unless otherwise noted)

Rating	Symbol	Value	Unit		
Peak Repetitive Off–State Voltage ⁽¹⁾ (T _J = -40 to 110°C, Sine Wave, 50 to 60 Hz, Gate Open)	^V drm, ^V rrm		Volts		
MCR8DSM MCR8DSN		600 800			
On–State RMS Current (180° Conduction Angles; T _C = 90°C)	IT(RMS)	8.0	Amps		
Average On–State Current (180° Conduction Angles; T _C = 90°C)	^I T(AV)	5.1	Amps		
Peak Non-Repetitive Surge Current (1/2 Cycle, Sine Wave, 60 Hz, T _J = 110°C)	ITSM	90	Amps		
Circuit Fusing Consideration (t = 8.3 msec)	l ² t	34	A ² sec		
Forward Peak Gate Power (Pulse Width \leq 10 μ sec, T _C = 90°C)	PGM	5.0	Watts		
Forward Average Gate Power (t = 8.3 msec, T _C = 90°C)	PG(AV)	0.5	Watt		
Forward Peak Gate Current (Pulse Width \leq 10 μ sec, T _C = 90°C)	IGM	2.0	Amps		
Operating Junction Temperature Range	ТJ	-40 to 110	°C		
Storage Temperature Range	T _{stg}	-40 to 150	°C		

(1) V_{DRM} and V_{RRM} for all types can be applied on a continuous basis. Ratings apply for negative gate voltage; positive gate voltage shall not be applied concurrent with negative potential on the anode. Blocking voltages shall not be tested with a constant current source such that the voltage ratings of the device are exceeded.



ON Semiconductor

http://onsemi.com

SCRs 8 AMPERES RMS 600 thru 800 VOLTS





D-PAK CASE 369A

STYLE 4

PIN ASSIGNMENT				
1	Cathode			
2	Anode			
3	Gate			
4	Anode			

ORDERING INFORMATION

Device	Package	Shipping
MCR8DSMT4	DPAK 369A	16mm Tape and Reel (2.5K/Reel)
MCR8DSNT4	DPAK 369A	16mm Tape and Reel (2.5K/Reel)

Preferred devices are recommended choices for future use and best overall value.

THERMAL CHARACTERISTICS

Characteristic	Symbol	Мах	Unit
Thermal Resistance — Junction to Case — Junction to Ambient — Junction to Ambient ⁽¹⁾	R _θ JC R _θ JA R _θ JA	2.2 88 80	°C/W
Maximum Lead Temperature for Soldering Purposes 1/8" from Case for 10 Seconds	ΤL	260	°C

ELECTRICAL CHARACTERISTICS ($T_J = 25^{\circ}C$ unless otherwise noted)

Characteristics		Symbol	Min	Тур	Max	Unit
OFF CHARACTERISTICS						
Peak Repetitive Forward or Reverse Blocking Current (V_{AK} = Rated V_{DRM} or V_{RRM} ; R_{GK} = 1.0 K Ω) ⁽²⁾	TJ = 25°C TJ = 110°C	IDRM IRRM			10 500	μΑ
ON CHARACTERISTICS						
Peak Reverse Gate Blocking Voltage $(I_{GR} = 10 \ \mu A)$		VGRM	10	12.5	18	Volts
Peak Reverse Gate Blocking Current (V _{GR} = 10 V)		IRGM	_	_	1.2	μΑ
Peak Forward On–State Voltage ⁽³⁾ (I _{TM} = 16 A)		VTM	_	1.4	1.8	Volts
Gate Trigger Current (Continuous dc) ⁽⁴⁾ (V _D = 12 V, R _L = 100 Ω)	TJ = 25°C TJ = −40°C	IGT	5.0 —	12 —	200 300	μΑ
Gate Trigger Voltage (Continuous dc) ⁽⁴⁾ (V _D = 12 V, R _L = 100 Ω)	$T_J = 25^{\circ}C$ $T_J = -40^{\circ}C$ $T_J = 110^{\circ}C$	VGT	0.45 — 0.2	0.65 — —	1.0 1.5 —	Volts
Holding Current (V _D = 12 V, Initiating Current = 200 mA, Gate Open)	TJ = 25°C TJ = −40°C	Ч	0.5	1.0	6.0 10	mA
Latching Current ($V_D = 12 \text{ V}, \text{ I}_G = 2.0 \text{ mA}$)	TJ = 25°C TJ = −40°C	IL.	0.5	1.0	6.0 10	mA
Total Turn–On Time (Source Voltage = 12 V, R_S = 6.0 K Ω , I_T = 16 A(pk), R_S (V_D = Rated V _{DRM} , Rise Time = 20 ns, Pulse Width =	U (1)	tgt	_	2.0	5.0	μs

DYNAMIC CHARACTERISTICS

Characteristics	Symbol	Min	Тур	Max	Unit
Critical Rate of Rise of Off–State Voltage ($V_D = 0.67 \text{ X}$ Rated V_{DRM} , Exponential Waveform, $R_{GK} = 1.0 \text{ K}\Omega$, $T_J = 110^{\circ}\text{C}$)	dv/dt	2.0	10		V/μs

(1) Surface mounted on minimum recommended pad size.

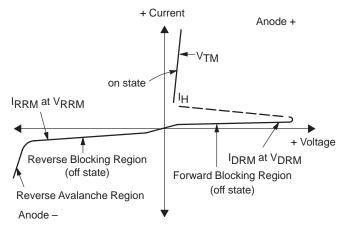
(2) Ratings apply for negative gate voltage or R_{GK} = 1.0 KΩ. Devices shall not have a positive gate voltage concurrently with a negative voltage on the anode. Devices should not be tested with a constant current source for forward and reverse blocking capability such that the voltage applied exceeds the rated blocking voltage.

(3) Pulse Test; Pulse Width \leq 2.0 msec, Duty Cycle \leq 2%.

(4) RGK current not included in measurements.

Voltage Current Characteristic of SCR

Symbol	Parameter
VDRM	Peak Repetitive Off State Forward Voltage
IDRM	Peak Forward Blocking Current
VRRM	Peak Repetitive Off State Reverse Voltage
IRRM	Peak Reverse Blocking Current
VTM	Peak On State Voltage
Ι _Η	Holding Current



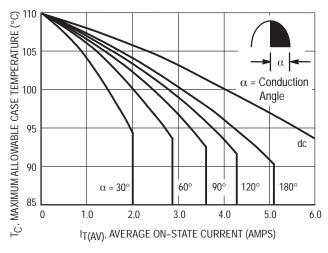


Figure 1. Average Current Derating

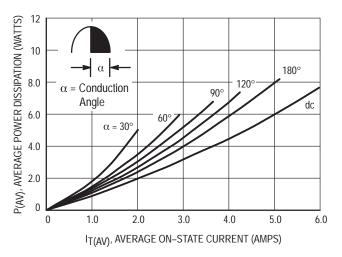
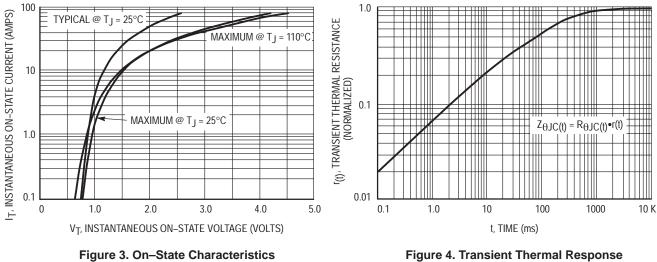


Figure 2. On-State Power Dissipation



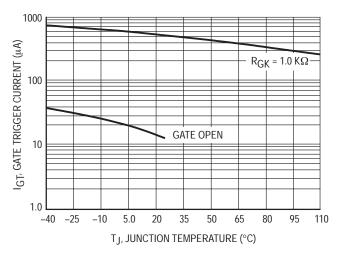


Figure 5. Typical Gate Trigger Current versus **Junction Temperature**

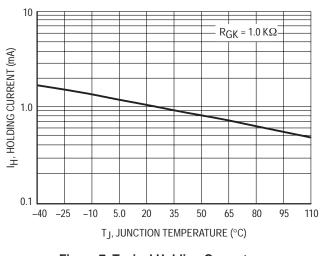


Figure 7. Typical Holding Current versus Junction Temperature

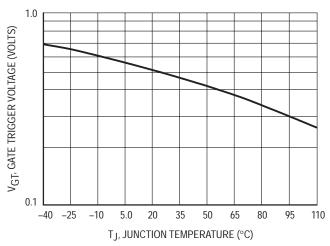


Figure 6. Typical Gate Trigger Voltage versus **Junction Temperature**

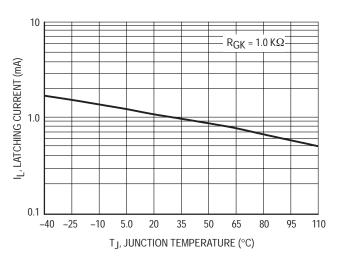
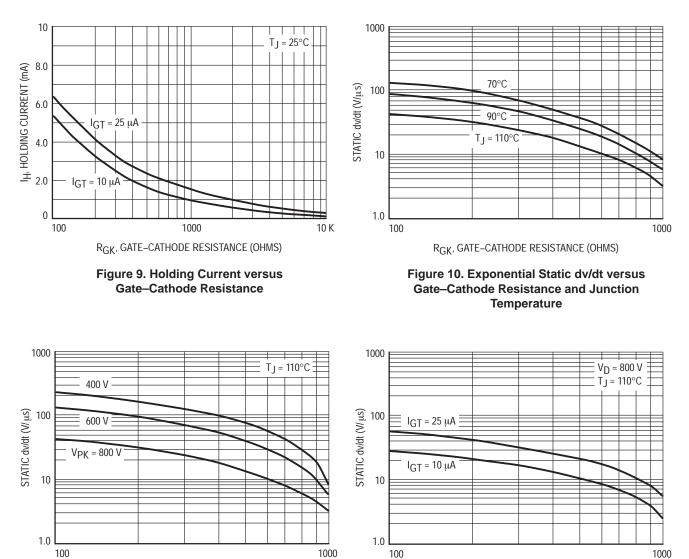


Figure 8. Typical Latching Current versus **Junction Temperature**



R_{GK}, GATE-CATHODE RESISTANCE (OHMS)

Figure 11. Exponential Static dv/dt versus Gate–Cathode Resistance and Peak Voltage

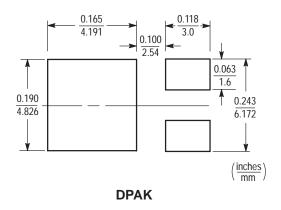
 $\mathsf{R}_{GK},$ Gate–Cathode resistance (ohms)

Figure 12. Exponential Static dv/dt versus Gate–Cathode Resistance and Gate Trigger Current Sensitivity

MINIMUM RECOMMENDED FOOTPRINT FOR SURFACE MOUNTED APPLICATIONS

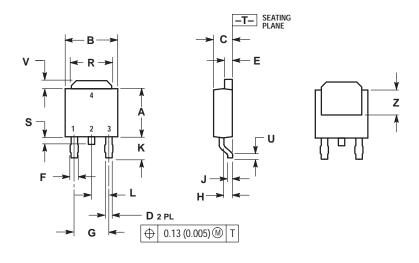
Surface mount board layout is a critical portion of the total design. The footprint for the semiconductor packages must be the correct size to insure proper solder connection

interface between the board and the package. With the correct pad geometry, the packages will self align when subjected to a solder reflow process.



PACKAGE DIMENSIONS

D-PAK CASE 369A-13 ISSUE Z



NOT	ES:
1.	DIMENSIONING AND TOLERANCING PER ANSI
	Y14.5M, 1982.
2.	CONTROLLING DIMENSION: INCH.

	INCHES MILLIM			IETERS
DIM	MIN	MAX	MIN	MAX
Α	0.235	0.250	5.97	6.35
В	0.250	0.265	6.35	6.73
С	0.086	0.094	2.19	2.38
D	0.027	0.035	0.69	0.88
E	0.033	0.040	0.84	1.01
F	0.037	0.047	0.94	1.19
G	0.180 BSC		4.58	BSC
Н	0.034	0.040	0.87	1.01
J	0.018	0.023	0.46	0.58
K	0.102	0.114	2.60	2.89
L	0.090	0.090 BSC		BSC
R	0.175	0.215	4.45	5.46
S	0.020	0.050	0.51	1.27
U	0.020		0.51	
V	0.030	0.050	0.77	1.27
Z	0.138		3.51	

STYLE 4: PIN 1. CATHODE 2. ANODE 3. GATE 4. ANODE

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