## TOSHIBA BIPOLAR LINEAR INTEGRATED CIRCUIT SILICON MONOLITHIC <br> TA1287PG,TA1287FG

## RGB TO YUV / IQ HIGH-SPEED MATRIX IC

TA1287PG, TA1287FG are a high-speed switching IC which have 2 -channel inputs circuit and a RGB to YUV / IQ matrix circuit. Another feature, TA1287PG, TA1287FG have a signals mixing circuit, which are enable to mix a main signal with an external input signal and outputs the mixed signal. The mixing circuit has 8 combinations of mixing gain ratio of a main to an external signals, which is controlled by high-speed switch.

## FEATURES

- RGB to YUV / IQ matrix circuit
- The mixing circuit for a main signal and an external signal
- The high-speed switching circuit of a main signal an external signal
- Band Width : 30 MHz at -3 dB point.


DIP16-P-300-2.54A
TA1287FG


SSOP16-P-225-1.00A
Weight
DIP16-P-300-2.54A: 1.0 g (typ.)
SSOP16-P-225-1.00A: 0.14 g (typ.)

## BLOCK DIAGRAM



## TERMINAL FUNCTIONS

| PIN <br> No. | PIN NAME | FUNCTION | INTERFACE CIRCUIT | INPUT / OUTPUT SIGNAL |
| :---: | :---: | :---: | :---: | :---: |
| 1 | $\mathrm{V}_{\text {IN }}$ | Input R-Y (V) or R signal through a clamping capacitor. |  | $\begin{aligned} & \mathrm{DC}: 6.2 \mathrm{~V} \\ & \mathrm{Y}: \\ & \mathrm{U} / \mathrm{V}: 0.3 \mathrm{~V}_{\mathrm{p}-\mathrm{p}} \text { (with sync) } \\ &(\mathrm{B}: \mathrm{C}=1: 1) \\ & \mathrm{R} / \mathrm{G} / \mathrm{B} \\ & \quad: 0.7 \mathrm{~V}_{\mathrm{p}-\mathrm{p}} \\ &(100 \% \text { white }) \end{aligned}$ |
| 2 | YIN | Input Y or G signal through a clamping capacitor. |  |  |
| 3 | $\mathrm{U}_{\mathrm{IN}}$ | Input B-Y (U) or B signal through a clamping capacitor. |  |  |
| 4 | $\mathrm{CP}_{\text {IN }}$ | Input clamping pulse. Threshold : 0.75 V |  |  |
| 5 | GND | GND. | - | - |
| 6 | $\mathrm{R}_{\mathrm{IN}}$ | Input R or $\mathrm{R}-\mathrm{Y}(\mathrm{V})$ signal through clamping capacitor. |  | $\begin{aligned} & \mathrm{DC}: 6.2 \mathrm{~V} \\ & \mathrm{Y}: 1 \mathrm{~V}_{\mathrm{p}-\mathrm{p}} \text { (with sync) } \\ & \mathrm{U} / \mathrm{V}: 0.3 \mathrm{~V}_{\mathrm{p}-\mathrm{p}} \\ &(\mathrm{~B}: \mathrm{C}=1: 1) \\ & \mathrm{R} / \mathrm{G} / \mathrm{B} \\ &: 0.7 \mathrm{~V}_{\mathrm{p}-\mathrm{p}} \\ &(100 \% \text { white }) \end{aligned}$ |
| 7 | $\mathrm{GIN}_{\text {IN }}$ | Input G or Y signal through a clamping capacitor. |  |  |
| 8 | $\mathrm{B}_{\text {IN }}$ | Input B or B-Y (U) signal through a clamping capacitor. |  |  |


| PIN <br> No | $\begin{gathered} \text { PIN } \\ \text { NAME } \end{gathered}$ | FUNCTION | INTERFACE CIRCUIT | INPUT / OUTPUT SIGNAL |
| :---: | :---: | :---: | :---: | :---: |
| $\begin{gathered} 9 \\ 10 \\ 11 \end{gathered}$ | YS1,2, 3 | Selector to switch mixing ratios. <br> Threshold : 0.75 V |  |  |
| 12 | $\mathrm{V}_{\mathrm{CC}}$ | Supply 9 V . | - | DC: 9 V |
| 13 | Vout | Outputs $\mathrm{R}-\mathrm{Y}(\mathrm{V})$ or R signal. |  |  |
| 14 | Yout | Outputs Y or G signal. | $\frac{1}{4}$ |  |
| 15 | UOUT | Outputs B-Y (U) or B signal. |  | $\begin{aligned} & \begin{array}{l} Y \\ U \end{array} \quad: 1 V_{p-p}(\text { with sync }) \\ & R / G / B V_{p-p}(B: C=1: 1) \\ & \\ & \quad: 0.7 V_{p-p} \\ & \\ & \quad(100 \% \text { color bar }) \end{aligned}$ |
| 16 | Matrix Control | This terminal's voltage control the matrix coefficient for output signals.Selects the output mode. |  | $\frac{\mathrm{RGB} \rightarrow \mathrm{YIQ}}{\substack{\text { RGB } \rightarrow \text { YUV (NTSC) }}} 3.8 \mathrm{~V}$ <br> RGB $\rightarrow$ YUV (PAL) <br> Through |

## FUNCTION DESCRIPTION

## MIXING RATIO

TA1287PG, TA1287FG have a circuit, which mixes a main signal with an external input signal and outputs the mixed signal. The mixing circuit has 8 combinations of mixing gain ratio of a main to an external signals.




Table The mixing ratio of external to main (TV)

| YS1 | YS2 | YS3 | THE MIXING RATIO |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | MAIN (TV) |  |
| L | L | L | 0 | 1 |
| $H$ | L | L | 0.3 | 0.7 |
| L | H | L | 0.4 | 0.6 |
| H | H | L | 0.5 | 0.5 |
| L | L | H | 0.6 | 0.4 |
| H | L | H | 0.7 | 0.3 |
| L | $H$ | $H$ | 0.8 | 0.2 |
| H | H | $H$ | 1 | 0 |

## MATRIX CONTROL

Pin 16 is a high-speed switch to control the matrix mode for output signals.

Table Matrix mode depending on by the voltage of pin 16

| VOLTAGE OF PIN 16 [V] | MODE |
| :---: | :---: |
| $0 \sim 0.7$ | Through |
|  | $\sim 2.3$ |
| $\sim 3.8$ | RGB to YUV (PAL) |
| 3.8 | $\sim$ |

MAXIMUM RATINGS $\left(\mathbf{T a}=25^{\circ} \mathrm{C}\right)$

| CHARACTERISTIC |  | SYMBOL | RATING | UNIT |
| :---: | :---: | :---: | :---: | :---: |
| Supply Voltage |  | $\mathrm{V}_{\text {CCmax }}$ | 12 | V |
| Input Pin Voltage |  | $\mathrm{V}_{\text {in }}$ | GND - 0.3 to $\mathrm{V}_{\mathrm{CC}}+0.3$ | V |
| Power Consumption | TA1287PG | PDD <br> (Note 1) | 1400 | mW |
|  | TA1287FG | PDF (Note 1) | 641 |  |
| Power Consumption Reduction Ratio | TA1287PG | $1 / \theta_{\mathrm{jaD}}$ | -11.2 | $\mathrm{mW} /{ }^{\circ} \mathrm{C}$ |
|  | TA1287FG | $1 / \theta_{\mathrm{jaF}}$ | -5.13 | $\mathrm{mW} /{ }^{\circ} \mathrm{C}$ |
| Operating Temperature |  | Topr | -20~65 | ${ }^{\circ} \mathrm{C}$ |
| Storage Temperature |  | $\mathrm{T}_{\text {stg }}$ | -55~150 | ${ }^{\circ} \mathrm{C}$ |

Note 1: Refer to the figure below.
Note 2: It is possible that TA1287FG function faultily caused by leak problems according to a field intensity from CRT. Put IC lay-out position to CRT be far more than 20 cm . If there is not a enough distance, intercept it by a shield.


Fig. Power consumption reduction against ambient temperature

OPERATING CONDITIONS

| CHARACTERISTIC | DESCRIPTION | MIN | TYP. | MAX | UNIT |
| :--- | :--- | :---: | :---: | :---: | :---: |
| Supply Voltage | Pin 12 | 8.1 | 9.0 | 9.9 | V |
| Y Input Signal Level | White $: 100 \%$ with sync. | - | 1.0 | - | $V_{p-p}$ |
| U Input Signal Level | B : C $=1: 1$ | - | 300 | - | mV |
| V Input Signal Level | B : C $=1: 1$ | - | 300 | - | mV |
| R Input Signal Level | $100 \%$ white | - | 700 | - | mV |
| G Input Signal Level | $100 \%$ white | - | 700 | - | mV |
| B Input Signal Level | $100 \%$ white | - | 700 | - | mV |
| CP Input Level | Pin 4 | 1.1 | 1.5 | 5.0 | V |
| YS1, YS2, YS3, Input Level | Pin $9,10,11$ | 1.1 | 1.5 | 5.0 | V |

## ELECTRICAL CHARACTERISTICS

( $\mathrm{V}_{\mathrm{cc}}=9 \mathrm{~V}$ and $\mathrm{Ta}=25^{\circ} \mathrm{C}$, unless otherwise specified)
Current consumption

| PIN NAME | SYMBOL | TESTCIRCUIT | MIN | TYP. | MAX | UNIT |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathrm{V}_{\mathrm{CC}}$ | ICC | - | 20.0 | 26.0 | 32.0 | mA |

Terminal voltages

| PIN No. | PIN NAME | SYMBOL | TEST CIRCUIT | MIN | TYP. | MAX | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | $\mathrm{V}_{\text {IN }}$ | $\mathrm{V}_{1}$ | - | 6.0 | 6.2 | 6.4 | V |
| 2 | YIN | $\mathrm{V}_{2}$ | - | 6.0 | 6.2 | 6.4 |  |
| 3 | UIN | $V_{3}$ | - | 6.0 | 6.2 | 6.4 |  |
| 6 | RIN | $\mathrm{V}_{6}$ | - | 6.0 | 6.2 | 6.4 |  |
| 7 | $\mathrm{G}_{\text {IN }}$ | $\mathrm{V}_{7}$ | - | 6.0 | 6.2 | 6.4 |  |
| 8 | BIN | $\mathrm{V}_{8}$ | - | 6.0 | 6.2 | 6.4 |  |
| 13 | V OUT | $\mathrm{V}_{13}$ | - | 4.5 | 4.7 | 4.9 |  |
| 14 | Yout | $\mathrm{V}_{14}$ | - | 4.5 | 4.7 | 4.9 |  |
| 15 | U OUT | $\mathrm{V}_{15}$ | - | 4.5 | 4.7 | 4.9 |  |

## AC CHARACTERISTICS

| CHARACTERISTIC | SYMBOL | $\begin{aligned} & \hline \text { TEST } \\ & \text { CIR- } \\ & \text { CUIT } \end{aligned}$ | TEST CONDITION | MIN | TYP. | MAX | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| YUV Gain <br> (Through Mode) | GTRY <br> GTY <br> GTBY | - | (Note $\mathrm{A}_{1}$ ) | $\begin{aligned} & -0.5 \\ & -0.5 \\ & -0.5 \end{aligned}$ | $\begin{aligned} & 0 \\ & 0 \\ & 0 \end{aligned}$ | $\begin{aligned} & 0.5 \\ & 0.5 \\ & 0.5 \end{aligned}$ | dB |
| RGB Gain <br> (Through Mode) | GRR <br> GRG <br> GRB | - | (Note $\mathrm{A}_{2}$ ) | $\begin{aligned} & -0.5 \\ & -0.5 \\ & -0.5 \end{aligned}$ | $\begin{aligned} & 0 \\ & 0 \\ & 0 \end{aligned}$ | $\begin{aligned} & 0.5 \\ & 0.5 \\ & 0.5 \end{aligned}$ | dB |
| R Gain (Input to Pin 6) <br> (Matrix Mode) | GRRYP <br> GRYP <br> GRBYP <br> GRRYN <br> GRYN <br> GRBYN <br> GRRYI <br> GRYI <br> GRBYI | - | (Note $\mathrm{A}_{3}$ ) | $\begin{gathered} -4.7 \\ -10.3 \\ -17.3 \\ -4.3 \\ -10.3 \\ -18.4 \\ -4.6 \\ -10.3 \\ -13.0 \end{gathered}$ | $\begin{gathered} -4.2 \\ -9.8 \\ -16.8 \\ -3.8 \\ -9.8 \\ -17.9 \\ -4.1 \\ -9.8 \\ -12.5 \end{gathered}$ | $\begin{gathered} -3.7 \\ -9.3 \\ -16.3 \\ -3.3 \\ -9.3 \\ -17.4 \\ -3.6 \\ -9.6 \\ -12.0 \end{gathered}$ | dB |
| G Gain (Input to Pin 7) <br> (Matrix Mode) | GGRYP <br> GGYP <br> GGBYP <br> GGRYN <br> GGYN <br> GGBYN <br> GGRYI <br> GGYI <br> GGBYI | - | (Note A4) | $\begin{gathered} -6.3 \\ -4.5 \\ -11.5 \\ -5.9 \\ -4.5 \\ -10.9 \\ -11.5 \\ -4.5 \\ -5.6 \end{gathered}$ | $\begin{gathered} -5.8 \\ -4.0 \\ -11.0 \\ -5.4 \\ -4.0 \\ -10.4 \\ -11.0 \\ -4.0 \\ -5.1 \end{gathered}$ | $\begin{gathered} -5.3 \\ -3.5 \\ -10.5 \\ -4.9 \\ -3.5 \\ -9.9 \\ -10.5 \\ -3.5 \\ -4.6 \end{gathered}$ | dB |
| B Gain (Input to Pin 8) <br> (Matrix Mode) | GBRYP <br> GBYP <br> GBBYP <br> GBRYN <br> GBYN <br> GBBYN <br> GBRYI <br> GBYI <br> GBBYI | - | (Note $\mathrm{A}_{5}$ ) | $\begin{gathered} -21.1 \\ -19.1 \\ -7.7 \\ -20.3 \\ -19.1 \\ -7.9 \\ -10.2 \\ -19.1 \\ -10.7 \end{gathered}$ | $\begin{gathered} -20.6 \\ -18.6 \\ -7.2 \\ -19.8 \\ -18.6 \\ -7.4 \\ -9.7 \\ -18.6 \\ -10.2 \end{gathered}$ | $\begin{gathered} -20.1 \\ -18.1 \\ -6.7 \\ -19.3 \\ -18.1 \\ -6.9 \\ -9.2 \\ -18.1 \\ -9.7 \end{gathered}$ | dB |
| R-Y Gain (Input to Pin 1) <br> (Matrix Mode) | GTRY73 <br> GTRY64 <br> GTRY55 <br> GTRY46 <br> GTRY37 <br> GTRY28 | - | (Note $\mathrm{A}_{6}$ ) | $\begin{gathered} \hline-3.7 \\ -5.0 \\ -6.6 \\ -8.5 \\ -11.0 \\ -14.3 \end{gathered}$ | $\begin{gathered} -3.2 \\ -4.5 \\ -6.1 \\ -8.0 \\ -10.5 \\ -13.8 \end{gathered}$ | $\begin{gathered} \hline-2.7 \\ -4.0 \\ -5.6 \\ -7.5 \\ -10.0 \\ -13.3 \end{gathered}$ | dB |


| CHARACTERISTIC | SYMBOL | $\begin{aligned} & \hline \text { TEST } \\ & \text { CIR- } \\ & \text { CUIT } \end{aligned}$ | TEST CONDITION | MIN | TYP. | MAX | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Y Gain (Input to Pin 2) <br> (Mixing Mode) | GTY73 <br> GTY64 <br> GTY55 <br> GTY46 <br> GTY37 <br> GTY28 | - | (Note $\mathrm{A}_{7}$ ) | $\begin{gathered} \hline-3.7 \\ -5.0 \\ -6.6 \\ -8.5 \\ -11.0 \\ -14.3 \end{gathered}$ | $\begin{gathered} -3.2 \\ -4.5 \\ -6.1 \\ -8.0 \\ -10.5 \\ -13.8 \end{gathered}$ | $\begin{gathered} \hline-2.7 \\ -4.0 \\ -5.6 \\ -7.5 \\ -10.0 \\ -13.3 \end{gathered}$ | dB |
| B-Y Gain (Input to Pin 3) <br> (Mixing Mode) | GTBY73 <br> GTBY64 <br> GTBY55 <br> GTBY46 <br> GTBY37 <br> GTBY28 | - | (Note $\mathrm{A}_{8}$ ) | $\begin{gathered} \hline-3.7 \\ -5.0 \\ -6.6 \\ -8.5 \\ -11.0 \\ -14.3 \end{gathered}$ | $\begin{gathered} -3.2 \\ -4.5 \\ -6.1 \\ -8.0 \\ -10.5 \\ -13.8 \end{gathered}$ | $\begin{gathered} -2.7 \\ -4.0 \\ -5.6 \\ -7.5 \\ -10.0 \\ -13.3 \end{gathered}$ | dB |
| R Gain (Input to Pin 6) <br> (Mixing Mode) | GRR37 <br> GRR46 <br> GRR55 <br> GRR64 <br> GRR73 <br> GRR82 | - | (Note A9) | $\begin{gathered} \hline-3.7 \\ -5.0 \\ -6.6 \\ -8.5 \\ -11.0 \\ -14.3 \end{gathered}$ | $\begin{gathered} \hline-3.2 \\ -4.5 \\ -6.1 \\ -8.0 \\ -10.5 \\ -13.8 \end{gathered}$ | $\begin{gathered} \hline-2.7 \\ -4.0 \\ -5.6 \\ -7.5 \\ -10.0 \\ -13.3 \end{gathered}$ | dB |
| G Gain (Input to Pin 7) <br> (Mixing Mode) | GRG37 <br> GRG46 <br> GRG55 <br> GRG64 <br> GRG73 <br> GRG82 | - | (Note $\mathrm{A}_{10}$ ) | $\begin{gathered} \hline-3.7 \\ -5.0 \\ -6.6 \\ -8.5 \\ -11.0 \\ -14.3 \end{gathered}$ | $\begin{gathered} -3.2 \\ -4.5 \\ -6.1 \\ -8.0 \\ -10.5 \\ -13.8 \end{gathered}$ | $\begin{gathered} -2.7 \\ -4.0 \\ -5.6 \\ -7.5 \\ -10.0 \\ -13.3 \end{gathered}$ | dB |
| B Gain (Input to Pin 8) <br> (Mixing Mode) | GRB37 <br> GRB46 <br> GRB55 <br> GRB64 <br> GRB73 <br> GRB82 | - | (Note $\mathrm{A}_{11}$ ) | $\begin{gathered} \hline-3.7 \\ -5.0 \\ -6.6 \\ -8.5 \\ -11.0 \\ -14.3 \end{gathered}$ | $\begin{gathered} -3.2 \\ -4.5 \\ -6.1 \\ -8.0 \\ -10.5 \\ -13.8 \end{gathered}$ | $\begin{gathered} \hline-2.7 \\ -4.0 \\ -5.6 \\ -7.5 \\ -10.0 \\ -13.3 \end{gathered}$ | dB |
| YUV Input Dynamic Range (Through Mode) | DTV <br> DTY <br> DTU | - | (Note $\mathrm{A}_{12}$ ) | $\begin{aligned} & 1.2 \\ & 1.2 \\ & 1.2 \end{aligned}$ | $\begin{aligned} & 1.5 \\ & 1.5 \\ & 1.5 \end{aligned}$ | $\begin{aligned} & 1.7 \\ & 1.7 \\ & 1.7 \end{aligned}$ | $\mathrm{V}_{\mathrm{p}-\mathrm{p}}$ |
| RGB Input Dynamic Range (Through Mode) | DRR <br> DRG <br> DRB | - | (Note $\mathrm{A}_{13}$ ) | $\begin{aligned} & 1.2 \\ & 1.2 \\ & 1.2 \end{aligned}$ | $\begin{aligned} & 1.5 \\ & 1.5 \\ & 1.5 \end{aligned}$ | $\begin{aligned} & 1.7 \\ & 1.7 \\ & 1.7 \end{aligned}$ | $\mathrm{V}_{\mathrm{p}-\mathrm{p}}$ |
| R Input Dynamic Range (Input to Pin 6) <br> (Matrix Mode) | DRP DRNU DRNI | - | (Note $\mathrm{A}_{14}$ ) | $\begin{aligned} & 1.2 \\ & 1.2 \\ & 1.2 \end{aligned}$ | $\begin{aligned} & 1.5 \\ & 1.5 \\ & 1.5 \end{aligned}$ | $\begin{aligned} & 1.7 \\ & 1.7 \\ & 1.7 \end{aligned}$ | $\mathrm{V}_{\mathrm{p}-\mathrm{p}}$ |
| G Input Dynamic Range (Input to Pin 7) <br> (Matrix Mode) | DGP <br> DGNU <br> DGNI | - | (Note $\mathrm{A}_{15}$ ) | $\begin{aligned} & 1.2 \\ & 1.2 \\ & 1.2 \end{aligned}$ | $\begin{aligned} & 1.5 \\ & 1.5 \\ & 1.5 \end{aligned}$ | $\begin{aligned} & 1.7 \\ & 1.7 \\ & 1.7 \end{aligned}$ | $\mathrm{V}_{\mathrm{p}-\mathrm{p}}$ |


| CHARACTERISTIC | SYMBOL | TEST CIRCUIT | TEST CONDITION | MIN | TYP. | MAX | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| B Input Dynamic Range (Input to Pin 8) <br> (Matrix Mode) | DBP <br> DBNU <br> DBNI | - | (Note $\mathrm{A}_{16}$ ) | $\begin{aligned} & 1.2 \\ & 1.2 \\ & 1.2 \end{aligned}$ | $\begin{aligned} & 1.5 \\ & 1.5 \\ & 1.5 \end{aligned}$ | $\begin{aligned} & 1.7 \\ & 1.7 \\ & 1.7 \end{aligned}$ | $\mathrm{V}_{\mathrm{p} \text {-p }}$ |
| YUV Input and Output <br> Frequency Characteristic <br> (At -3 dB Point) <br> (Through Mode) | GfTRY <br> GTTY <br> GftBY | - | (Note $\mathrm{A}_{17}$ ) | $\begin{aligned} & 30 \\ & 30 \\ & 30 \end{aligned}$ | $\begin{aligned} & - \\ & - \\ & - \end{aligned}$ | $\begin{aligned} & - \\ & - \\ & - \end{aligned}$ | MHz |
| RGB Input and Output <br> Frequency Characteristic <br> (At -3 dB Point) <br> (Through Mode) | GfRR <br> GfRG <br> GfRB | - | (Note $\mathrm{A}_{18}$ ) | $\begin{aligned} & 30 \\ & 30 \\ & 30 \end{aligned}$ | $\begin{aligned} & - \\ & - \\ & - \end{aligned}$ | $\begin{aligned} & - \\ & - \\ & - \end{aligned}$ | MHz |
| Ys Switching Delay <br> Time | YsRYR <br> YsRRY <br> YsYG <br> YsGY <br> YsBYB <br> YsBBY | - | (Note $\mathrm{A}_{19}$ ) | $\begin{aligned} & - \\ & - \\ & - \\ & - \end{aligned}$ | $\begin{aligned} & \hline 25.0 \\ & 20.0 \\ & 25.0 \\ & 20.0 \\ & 25.0 \\ & 20.0 \end{aligned}$ | 40.0 <br> 40.0 <br> 40.0 <br> 40.0 <br> 40.0 <br> 40.0 | ns |
| Crosstalk between Each Input | - | - | (Note $\mathrm{A}_{20}$ ) | - | -50 | -40 | dB |

## TEST CONDITION

| NOTE | ITEM | TEST CONDITION (UNLESS OTHERWISE SPECIFIED, $\mathrm{V}_{\text {CC }}=9 \mathrm{~V}$ and $\mathrm{Ta}=25 \pm 3^{\circ} \mathrm{C}$ ) |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | SW MODE |  |  |  |  |  | MEASURING METHOD |
|  |  | SW9 | SW 10 | $\mathrm{SW}_{11}$ | SW ${ }_{16 \mathrm{~A}}$ | SW ${ }_{16 \mathrm{~B}}$ | SW ${ }_{16 \mathrm{C}}$ |  |
|  |  |  |  |  |  |  |  | <Common test condition> <br> 1) $\mathrm{V}_{\mathrm{CC}}=9 \mathrm{~V}$ and $\mathrm{Ta}=25 \pm 3^{\circ} \mathrm{C}$. <br> 2) ALL switch modes are B, unless otherwise specified. |
| $\mathrm{A}_{1}$ | YUV Gain <br> (Through Mode) | B | B | B | B | B | B | 1) Input Signal 1 into pin 4 <br> 2) Supply DC $0 \vee$ to $Y S 1$ (pin 9 ), YS2 (pin 10), YS (pin 11). <br> 3) Input Signal $2\left(f_{0}=100 \mathrm{kHz}, \mathrm{V}_{0}=0.2 \mathrm{Vp}-\mathrm{p}\right)$ into V-IN (pin 1, SW ${ }_{1}=A$ ). <br> 4) Measure the amplitude of V-OUT at pin 13. Calculate the gain. (GTRY) <br> 5) Calculate gains of $\mathrm{Y}-\mathrm{IN}$ to Y -OUT and $\mathrm{U}-\mathrm{IN}$ to U-OUT, in the same way as 3 ) to 4) <br> GTY : $\quad$ Y-IN (pin 2) <br> GTBY . to Y-OUT (pin 14) <br> GTBY : U-IN (pin 3) <br> to U-OUT (pin 15) |
| $\mathrm{A}_{2}$ | RGB Gain ${ }^{\text {(Through Mode) }}$ | A | A | A | B | B | B | 1) Calculate gains against $R, G$ and $B$, in the same way as NOTE $\mathrm{A}_{1}$. |


| NOTE | ITEM | TEST CONDITION (UNLESS OTHERWISE SPECIFIED, $\mathrm{V}_{\text {CC }}=9 \mathrm{~V}$ and $\mathrm{Ta}=25 \pm 3^{\circ} \mathrm{C}$ ) |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | SW MODE |  |  |  |  |  | MEASURING METHOD |
|  |  | $\mathrm{SW}_{9}$ | $\mathrm{SW}_{10}$ | $\mathrm{SW}_{11}$ | SW ${ }_{16 \mathrm{~A}}$ | $\mathrm{SW}_{16 \mathrm{~B}}$ | SW ${ }_{16 \mathrm{C}}$ |  |
| $\mathrm{A}_{3}$ | R Gain (Input to Pin 6) <br> (Matrix Mode) | A | A | A | B | B | A | 1) Calculate gains against each item, in the same way as NOTE A. |
|  |  |  |  |  |  |  |  | (PAL) <br> GRRYP : R-IN (pin 6) |
|  |  |  |  |  |  |  |  | GRRYP : R-IN (pin 6) <br> to V -OUT (pin 13) |
|  |  |  |  |  |  |  |  | GRYP: $\quad \begin{aligned} & \text { R-IN (pin 6) } \\ & \text { to } Y \text {-OUT (pin 14) }\end{aligned}$ |
|  |  |  |  |  |  |  |  | GRBYP: $\begin{aligned} & \text { R-IN (pin 6) } \\ & \text { to U-OUT (pin 15) }\end{aligned}$ |
|  |  |  |  |  |  | B | A | (NTSC, UV) <br> GRRYN : R-IN (pin 6) |
|  |  |  |  |  |  |  |  | GRRY : to V -OUT (pin 13) |
|  |  |  |  |  |  |  |  | GRYN: $\begin{aligned} & \text { R-IN (pin 6) } \\ & \text { to } \mathrm{Y} \text {-OUT (pin 14) }\end{aligned}$ |
|  |  |  |  |  |  |  |  | $\begin{array}{ll}\text { GRBYN : } & \left.\quad \begin{array}{l}\text { R-IN (pin 6) } \\ \\ \text { to } U-O U T \\ \text { (pin 15) }\end{array}\right)\end{array}$ |
|  |  |  |  |  | A | A | A | (NTSC, IQ) <br> GRRYI : R-IN (pin 6) |
|  |  |  |  |  |  |  |  | - to V-OUT (pin 13) |
|  |  |  |  |  |  |  |  | GRYI: : $\begin{aligned} & \text { R-IN (pin 6) } \\ & \text { to } \mathrm{Y} \text {-OUT (pin 14) }\end{aligned}$ |
|  |  |  |  |  |  |  |  | GRBYI: : $\begin{aligned} & \text { R-IN (pin 6) } \\ & \text { to U-OUT (pin 15) }\end{aligned}$ |



| NOTE | ITEM | TEST CONDITION (UNLESS OTHERWISE SPECIFIED, $\mathrm{V}_{\text {CC }}=9 \mathrm{~V}$ and $\mathrm{Ta}=25 \pm 3^{\circ} \mathrm{C}$ ) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | SW MODE |  |  |  |  |  | MEASURING METHOD |  |
|  |  | $\mathrm{SW}_{9}$ | SW 10 | SW 11 | SW 16 A | SW 16 B | SW 16 C |  |  |
| $\mathrm{A}_{5}$ | B Gain (Input to Pin 8) <br> (Matrix Mode) |  |  |  |  |  |  |  | Calculate gains against each item, in the same way as NOTE A ${ }_{1}$. |
|  |  | A | A | A | B | B | B |  | (PAL)  <br> GGRYP $:$ B-IN (pin 8) <br> G to V-OUT (pin 13)  <br> GGYP $:$ <br> B-IN (pin 8)  <br> GGBYP to -OUT (pin 14) <br>  B-IN (pin 8) <br> to U-OUT (pin 15)  |
|  |  |  |  |  | A | B | A |  |  |
|  |  |  |  |  | A | A | A |  | (NTSC, IQ) <br> GGRYI $:$  <br>  B-IN (pin 8)  <br> to - -OUT (pin 13)   <br> GGYI $:$ B-IN (pin 8) <br> to to  <br> GGBYI (pin 14)   <br>  $:$ B-IN (pin 8) <br>  to U-OUT (pin 15)  |


| NOTE | ITEM | TEST CONDITION (UNLESS OTHERWISE SPECIFIED, $\mathrm{V}_{\mathrm{CC}}=9 \mathrm{~V}$ and $\mathrm{Ta}=25 \pm 3^{\circ} \mathrm{C}$ ) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | SW MODE |  |  |  |  |  | MEASURING METHOD |  |
|  |  | $\mathrm{SW}_{9}$ | $\mathrm{SW}_{10}$ | SW 11 | SW 16 A | SW 16 B | SW 16 C |  |  |
| $\mathrm{A}_{6}$ | R-Y Gain (Input to Pin 1) <br> (Mixing Mode) | $\begin{aligned} & \hline \mathrm{A} \\ & \mathrm{~B} \\ & \mathrm{~A} \\ & \mathrm{~B} \\ & \mathrm{~A} \\ & \mathrm{~B} \end{aligned}$ | $\begin{aligned} & \hline \mathrm{B} \\ & \mathrm{~A} \\ & \mathrm{~A} \\ & \mathrm{~B} \\ & \mathrm{~B} \\ & \mathrm{~A} \end{aligned}$ | $\begin{aligned} & \hline B \\ & B \\ & B \\ & \text { A } \\ & \text { A } \\ & \text { A } \end{aligned}$ | B | B | B |  | Input Signal into pin 4. <br> Supply DC OV to YS1 (pin 9), YS2 (pin 10), YS3 (pin 11). <br> Input Signal $2\left(f_{0}=100 \mathrm{kHz}, \mathrm{V}_{0}=0.2 \mathrm{~V}_{\mathrm{p}-\mathrm{p}}\right)$ into V-IN (pin 1, SW ${ }_{1}=A$ ). <br> Measure each amplitude of output signal from V-OUT (pin 13) in each SW MODE. Calculate the gains. |
| $\mathrm{A}_{7}$ | Y Gain (Input to Pin 2) <br> (Mixing Mode) | $\begin{aligned} & \hline \mathrm{A} \\ & \mathrm{~B} \\ & \mathrm{~A} \\ & \mathrm{~B} \\ & \mathrm{~A} \\ & \mathrm{~B} \\ & \hline \end{aligned}$ | $\begin{aligned} & \hline \mathrm{B} \\ & \mathrm{~A} \\ & \mathrm{~A} \\ & \mathrm{~B} \\ & \mathrm{~B} \\ & \mathrm{~A} \end{aligned}$ | $\begin{aligned} & \hline B \\ & B \\ & B \\ & \text { B } \\ & \text { A } \\ & \text { A } \end{aligned}$ | B | B | B |  | Calculate gains of Y-IN (pin 2) to Y-OUT (pin 14), in the same way as NOTE $\mathrm{A}_{6}$. $\left(\mathrm{SW}_{2}=\mathrm{A}\right)$ |
| $\mathrm{A}_{8}$ | B-Y Gain (Input to Pin 3) <br> (Mixing Mode) | $\begin{aligned} & \hline \mathrm{A} \\ & \mathrm{~B} \\ & \mathrm{~A} \\ & \mathrm{~B} \\ & \mathrm{~A} \\ & \mathrm{~B} \\ & \hline \end{aligned}$ | $\begin{aligned} & \hline \mathrm{B} \\ & \mathrm{~A} \\ & \mathrm{~A} \\ & \mathrm{~B} \\ & \mathrm{~B} \\ & \mathrm{~A} \\ & \hline \end{aligned}$ | $\begin{aligned} & \mathrm{B} \\ & \mathrm{~B} \\ & \mathrm{~B} \\ & \mathrm{~A} \\ & \mathrm{~A} \\ & \mathrm{~A} \\ & \hline \end{aligned}$ | B | B | B |  | Calculate gains of U-IN (pin 3) to Y-OUT (pin 15), in the same way as NOTE $\mathrm{A}_{6}$. $\left(\mathrm{SW}_{3}=\mathrm{A}\right)$ |
| A9 | R Gain (Input to Pin 6) <br> (Mixing Mode) | $\begin{aligned} & \mathrm{A} \\ & \mathrm{~B} \\ & \mathrm{~A} \\ & \mathrm{~B} \\ & \mathrm{~A} \\ & \mathrm{~B} \end{aligned}$ | $\begin{aligned} & \mathrm{B} \\ & \mathrm{~A} \\ & \mathrm{~A} \\ & \mathrm{~B} \\ & \mathrm{~B} \\ & \mathrm{~A} \end{aligned}$ | $\begin{aligned} & \mathrm{B} \\ & \mathrm{~B} \\ & \mathrm{~B} \\ & \mathrm{~A} \\ & \mathrm{~A} \\ & \mathrm{~A} \end{aligned}$ | B | B | B |  | Calculate gains of R-IN (pin 6) to V-OUT (pin 13), in the same way as NOTE $\mathrm{A}_{6}$. $\left(\mathrm{SW}_{6}=\mathrm{A}\right)$ |
| $\mathrm{A}_{10}$ | G Gain (Input to Pin 7) <br> (Mixing Mode) | $\begin{aligned} & \hline \mathrm{A} \\ & \mathrm{~B} \\ & \mathrm{~A} \\ & \mathrm{~B} \\ & \mathrm{~A} \\ & \mathrm{~B} \\ & \hline \end{aligned}$ | $\begin{aligned} & \hline \mathrm{B} \\ & \mathrm{~A} \\ & \mathrm{~A} \\ & \mathrm{~B} \\ & \mathrm{~B} \\ & \mathrm{~A} \\ & \hline \end{aligned}$ | $\begin{aligned} & \hline \mathrm{B} \\ & \mathrm{~B} \\ & \mathrm{~B} \\ & \mathrm{~A} \\ & \mathrm{~A} \\ & \mathrm{~A} \\ & \hline \end{aligned}$ | B | B | B |  | Calculate gains of G-IN (pin 7) to Y-OUT (pin 14), in the same way as NOTE $\mathrm{A}_{6}$. $\left(\mathrm{SW}_{7}=\mathrm{A}\right)$ |


| NOTE | ITEM | TEST CONDITION (UNLESS OTHERWISE SPECIFIED, $\mathrm{V}_{\text {CC }}=9 \mathrm{~V}$ and $\mathrm{Ta}=25 \pm 3^{\circ} \mathrm{C}$ ) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | SW MODE |  |  |  |  |  | MEASURING METHOD |  |
|  |  | $\mathrm{SW}_{9}$ | $\mathrm{SW}_{10}$ | SW ${ }_{11}$ | SW ${ }_{16 \mathrm{~A}}$ | SW ${ }_{16 \mathrm{~B}}$ | SW ${ }_{16 \mathrm{C}}$ |  |  |
| $\mathrm{A}_{11}$ | $\begin{array}{ll} \hline \text { B Gain } & \\ \text { (Input to Pin 8) } & \\ & \text { (Mixing Mode) } \end{array}$ | $\begin{aligned} & \hline \mathrm{A} \\ & \mathrm{~B} \\ & \mathrm{~A} \\ & \mathrm{~B} \\ & \mathrm{~A} \\ & \mathrm{~B} \\ & \hline \end{aligned}$ | $\begin{aligned} & \hline \mathrm{B} \\ & \mathrm{~A} \\ & \mathrm{~A} \\ & \mathrm{~B} \\ & \mathrm{~B} \\ & \mathrm{~A} \\ & \hline \end{aligned}$ | $\begin{aligned} & \hline \text { B } \\ & \text { B } \\ & \text { B } \\ & \text { A } \\ & \text { A } \\ & \text { A } \end{aligned}$ | B | B | B | 1) | Calculate gains of $\mathrm{B}-\mathrm{IN}($ pin 8 ) to U-OUT (pin 15), in the same way as NOTE $\mathrm{A}_{6}$. $\left(\mathrm{SW}_{8}=\mathrm{A}\right)$ |
| $\mathrm{A}_{12}$ | YUV Input Dynamic Range (Through Mode) | B | B | B | B | B | B | 1) ${ }_{\text {2) }}$ | Input Signal into pin 4. <br> Supply DC OV to YS1 (pin 9), YS2 (pin 10), YS3 (pin 11). <br> Input Signal $2\left(f_{0}=100 \mathrm{kHz}, \mathrm{V}_{0}=0.2 \mathrm{~V}_{\mathrm{p}-\mathrm{p}}\right.$ ) into $\mathrm{V}-\mathrm{IN}\left(\right.$ pin $\left.1, \mathrm{SW}_{1}=\mathrm{A}\right)$. <br> Increase the amplitude of input-signal 2 gradually. Measure the biggest amplitude of input-signal 2 without any distortion on V-OUT wave shape. <br> (DTRY) <br> Measure in the same way as (pin 3) to (pin 4) for <br> $\mathrm{Y}-\mathrm{IN}\left(\operatorname{pin} 2, S W_{2}=A\right)$ and $\mathrm{U}-\mathrm{IN}\left(\right.$ pin $\left.3, \mathrm{SW}_{3}=\mathrm{A}\right)$, <br> DTY : $\quad \mathrm{Y}-\mathrm{IN}($ pin 2) <br> to Y -OUT (pin 14) <br> DTBY : U-IN (pin 3) <br> to U-OUT (pin 15) |
| $\mathrm{A}_{13}$ | RGB Input Dynamic Range (Through Mode) | B | B | B | B | B | B | 1) | Measure in the same way as NOTE A 12 for R-IN (pin 6, SW ${ }_{6}=\mathrm{A}$ ) G-IN (pin 7, $\mathrm{SW}_{7}=\mathrm{A}$ ) and B-IN $\left(\operatorname{pin} 8, S W_{8}=A\right)$. |
| $\mathrm{A}_{14}$ | R Input Dynamic Range (Input to Pin 6) <br> (Matrix Mode) | A | A | A | $\begin{aligned} & \hline \text { B } \\ & \text { A } \\ & \text { A } \end{aligned}$ | $\begin{aligned} & \hline \text { B } \\ & \text { B } \\ & \text { A } \end{aligned}$ | $\begin{aligned} & \text { A } \\ & \text { A } \\ & \text { A } \end{aligned}$ | 1) | For each combination of SW $16 \mathrm{~A}, 16 \mathrm{~B}$ and ${ }_{16 \mathrm{C}}$, measure each item in the same way as 1) to 4) of NOTE A 12 . <br>  <br> DRP : PAL <br> DRNU : NTSC, UV <br> DRNI : NTSC, IQ |


| NOTE | ITEM | TEST CONDITION (UNLESS OTHERWISE SPECIFIED, $\mathrm{V}_{\text {CC }}=9 \mathrm{~V}$ and $\mathrm{Ta}=25 \pm 3^{\circ} \mathrm{C}$ ) |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | SW MODE |  |  |  |  |  | MEASURING METHOD |  |
|  |  | $\mathrm{SW}_{9}$ | SW 10 | $\mathrm{SW}_{11}$ | SW ${ }_{16 \mathrm{~A}}$ | SW 16 B | SW ${ }_{16 \mathrm{C}}$ |  |  |
| $\mathrm{A}_{15}$ | G Input Dynamic Range (Input to Pin 7) <br> (Matrix Mode) | A | A | A | $\begin{aligned} & \mathrm{B} \\ & \mathrm{~A} \\ & \mathrm{~A} \end{aligned}$ | $\begin{aligned} & \mathrm{B} \\ & \mathrm{~B} \\ & \mathrm{~A} \end{aligned}$ | A A A |  | ```Measure each item in the same way as NOTE A14. ( \(\mathrm{SW}_{7}=\mathrm{A}, \mathrm{G}-\mathrm{IN}\) (pin 7) to Y-OUT (pin 14)) DGP : PAL DGNU : NTSC, UV DGNI : NTSC, IQ``` |
| $\mathrm{A}_{16}$ | B Input Dynamic Range (Input to Pin 8) <br> (Matrix Mode) | A | A | A | $\begin{aligned} & \text { B } \\ & \text { A } \end{aligned}$ | $\begin{aligned} & \mathrm{B} \\ & \mathrm{~B} \\ & \mathrm{~A} \end{aligned}$ | A A A |  | ```Measure each item in the same way as NOTE A \({ }_{14}\). \(\left(\mathrm{SW}_{8}=\mathrm{A}, \mathrm{B}-\mathrm{IN}\right.\) (pin 8) to U-OUT (pin 15)) DBP : PAL DBNU : NTSC, UV DBNI : NTSC, IQ``` |
| $\mathrm{A}_{17}$ | YUV Input and Output Frequency Characteristic <br> (At -3 dB Point) <br> (Through Mode) | B | B | B | B | B | B |  | Input Signal 1 into pin 4. <br> Supply DC OV to YS1 (pin 9), YS2 (pin 10), YS3 (pin 11). <br> Input Signal $2\left(f_{0}=30 \mathrm{MHz}, \mathrm{V}_{0}=0.2 \mathrm{~V}_{\mathrm{p}-\mathrm{p}}\right)$ into V-IN (pin 1, SW ${ }_{1}=A$ ). <br> Measure the amplitude during picture period on V-OUT (pin13). ( $\mathrm{v}_{13}-30 \mathrm{MHz}$ ) <br> Calculate the frequency gain by using the following equation and $v_{13}$, which is measured as the output amplitude in NOTE $\mathrm{A}_{1}$. <br> GfTRY $=20 \log \left(\mathrm{v}_{13}-30 \mathrm{MHz} / \mathrm{v}_{13}\right)$ <br> Calculate following items, in the same way as clause 5). <br> GTTY : Y-IN (pin 2) <br> GftBy : U-IN (pin 3) <br> to U-OUT (pin 15) |


| NOTE | ITEM | TEST CONDITION (UNLESS OTHERWISE SPECIFIED, $\mathrm{V}_{\text {CC }}=9 \mathrm{~V}$ and $\mathrm{Ta}=25 \pm 3^{\circ} \mathrm{C}$ ) |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | SW MODE |  |  |  |  |  | EASURING METHOD |
|  |  | $\mathrm{SW}_{9}$ | SW ${ }_{10}$ | SW ${ }_{11}$ | SW ${ }_{16 \text { A }}$ | $\mathrm{SW}_{16 \mathrm{~B}}$ | SW ${ }_{16 \mathrm{C}}$ |  |
| $\mathrm{A}_{18}$ | RGB Input and Output Frequency Characteristic <br> (At -3 dB Point) <br> (Through Mode) | A | A | A | B | B | B | 1) In the same way as NOTE $A_{17}$, calculate items against $R-\operatorname{IN}\left(\right.$ pin $\left.6, S W_{6}=A\right), G-I N\left(\right.$ pin $7, S W_{7}=$ A) and $\mathrm{B}-\mathrm{IN}\left(\right.$ pin $\left.8, \mathrm{SW}_{8}=\mathrm{A}\right)$. <br> GfRR : R-IN (pin 6) to V-OUT (pin 13) <br> GfRG: G-IN (pin 7) to Y -OUT (pin 14) <br> GfRB : $\quad B-\operatorname{IN}($ pin 8$)$ to U-OUT (pin 15) |
| $\mathrm{A}_{19}$ | Ys Switching Delay Time | - | - | - | B | B | B | 1) Input Signal 1 into pin 4. <br> 2) Input Signal 3 into $R-I N\left(\right.$ pin $\left.6, S W_{6}=A\right)$. Input Signal 4 into YS1 (pin 9), YS2 (pin 10), YS3 (pin 11). <br> 3) Measure (I) and (II) periods on V-OUT (pin 13). <br> 4) Measure in the same way as 2 ) to 3 ) for G-IN (pin 7, $\left.\mathrm{SW}_{7}=\mathrm{A}\right)$ and $\mathrm{B}-\mathrm{IN}\left(\right.$ pin $\left.8, \mathrm{SW}_{8}=\mathrm{A}\right)$. R-IN <br> (I) : YsRYR <br> (II) : YsRYR <br> G-IN <br> (I) : YsYG <br> (II) : YsYG <br> B-IN <br> (I) : YsBYB <br> (II) : YsBBY |
| $\mathrm{A}_{20}$ | Crosstalk between Each Input | $\begin{aligned} & \text { A } \\ & \text { or } \\ & B \end{aligned}$ | $\begin{aligned} & \text { A } \\ & \text { or } \\ & B \end{aligned}$ | $\begin{aligned} & \text { A } \\ & \text { or } \\ & B \end{aligned}$ | B | B | B | 1) Input Signal into pin 4. <br> 2) Supply DC OV to YS1 (pin 9), YS2 (pin 10), YS3 (pin 11). <br> 3) Input Signal $2\left(f_{0}=4 \mathrm{MHz}, \mathrm{V}_{0}=0.5 \mathrm{~V}_{\mathrm{p}-\mathrm{p}}\right)$ into V - IN (pin 1, SW ${ }_{1}=A$ ). <br> 4) Changing $S W_{9}, S_{10}$, and $S W W_{11}$ against each case, measure each leak levels. <br> 5) Calculate the gains, input level to leak level. |

## TEST SIGNALS

Signal 1


Signal 2


Signal 3

Signal 4

Output wave-form


## TEST CIRCUIT



## APPLICATION CIRCUIT



THE MIXING RATIO TABLE FOR EXTERNAL TO TV

| Ys1 | Ys2 | Ys3 | EXT : TV |
| :---: | :---: | :---: | :---: |
| L | L | L | $0: 1$ |
| H | L | L | $0.3: 0.7$ |
| L | H | L | $0.4: 0.6$ |
| H | H | L | $0.5: 0.5$ |
| L | L | H | $0.6: 0.4$ |
| H | L | H | $0.7: 0.3$ |
| L | H | H | $0.8: 0.2$ |
| H | H | H | $1: 0$ |

PACKAGE DIMENSIONS
DIP16-P-300-2.54A
Unit : mm


Weight: 1.0 g (Typ.)

PACKAGE DIMENSIONS


Weight: 0.14g (Typ.)

About solderability, following conditions were confirmed

- Solderability
(1) Use of $\mathrm{Sn}-63 \mathrm{~Pb}$ solder Bath
- solder bath temperature $=230^{\circ} \mathrm{C}$
- dipping time $=5$ seconds
- the number of times = once
- use of R-type flux
(2) Use of $\mathrm{Sn}-3.0 \mathrm{Ag}-0.5 \mathrm{Cu}$ solder Bath
- solder bath temperature $=245^{\circ} \mathrm{C}$
- dipping time $=5$ seconds
- the number of times = once
- use of R-type flux


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