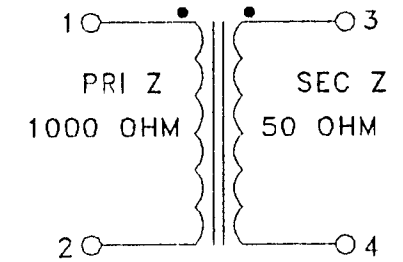
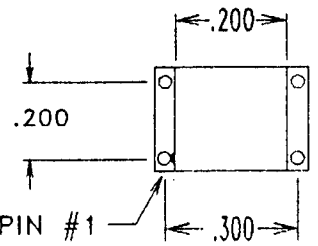
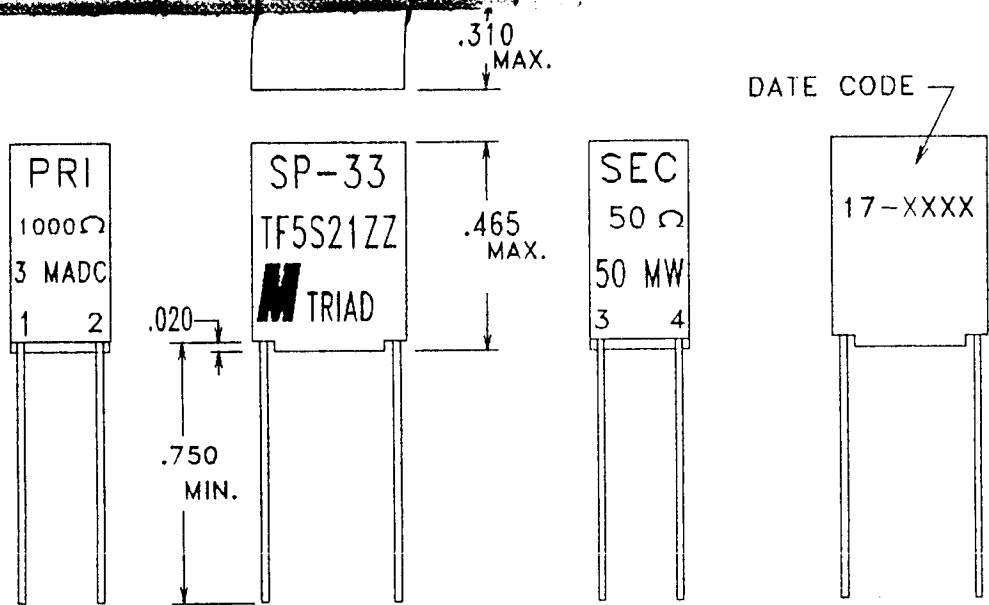


← .410 → max



LEADS: #24 (.020 DIA)  
 1/4 HARD, 52 ALLOY,  
 GOLD PLATED.

DC RESISTANCE IN OHMS	1-2 = 145 NOM
	3-4 = 8 NOM
APPLY: 4.46 V, 1000 HZ, 1-2	
OPEN CIRCUIT VOLTAGE,	
3-4 = .98 TO 1.02 V	
APPLY 1.5 V, 300 HZ, 1-2	
OPEN CIRCUIT PRI IMPEDANCE,	
2400 OHMS MINIMUM	
HIPOT = PRI TO SEC 1000V	
THERMAL SHOCK: 10 CYCLES	
10MIN. COLD -55 C	
20 MIN. HOT 125 C	
FINAL TEST: RATIO, IMPEDANCE, HIPOT, 100%	
POTTING NOTES: PREHEAT, 20 MIN @ 200 F	
EPOXY, FILL CUP.	

FINAL ASSEMBLY NOTES

MagneTek

METHOD 3 X 3

MARKING STAMP CUP SIDES, AS SHOWN.

PART NO. SP-33