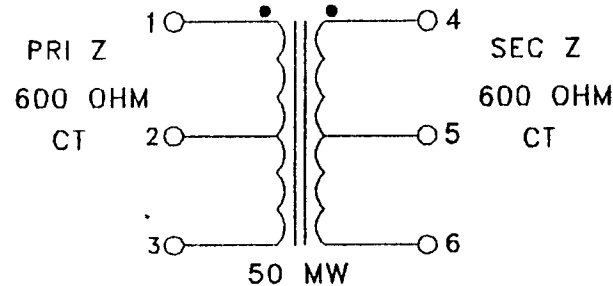
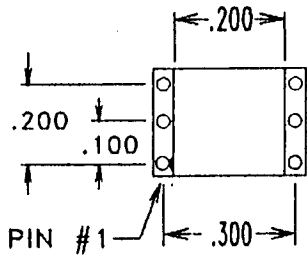
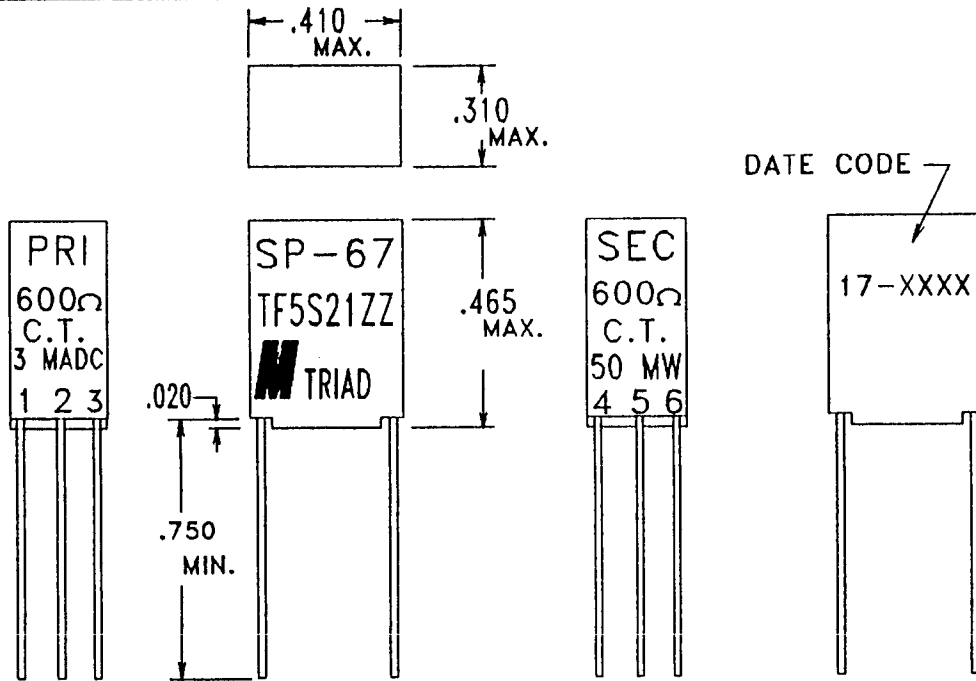


ANGLES ± 1/2 DEGREE

TOLERANCE UNLESS SPECIFIED = .XXX = +/- .005 .XX = +/- .015 FRACTIONS = +/- .032

PRODUCTION TESTS



LEADS: #24 (.020 DIA)
1/4 HARD, 52 ALLOY,
GOLD PLATED.

TURNS RATIO = 100%	
DC RESISTANCE IN OHMS	1-3 = 70 NOM
	4-6 = 90 NOM
APPLY: 2.8 V, 300 HZ, 1-3	
OPEN CIRCUIT VOLTAGE	
4-6 = 2.74 TO 2.86	
CENTER BALANCE = 1%	
OPEN CIRCUIT PRI IMPEDANCE, 1-3	
1100 OHMS MINIMUM	
HIPOT = PRI TO SEC 1000V	
THERMAL SHOCK: 10 CYCLES	
10MIN. COLD -55 C	
20 MIN. HOT 125 C	
FINAL TEST: RATIO, IMPEDANCE, HIPOT, 100%	
POTTING NOTES: PREHEAT, 20 MIN @ 200 F	
EPOXY, FILL CUP.	

METHOD 3 X 3

MARKING STAMP CUP SIDES, AS SHOWN.

MagneTek

PART NO. SP-67