SPECIFICATION CONTROL DRAWING
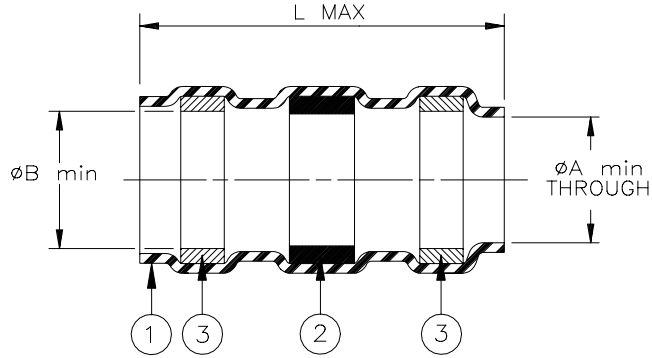
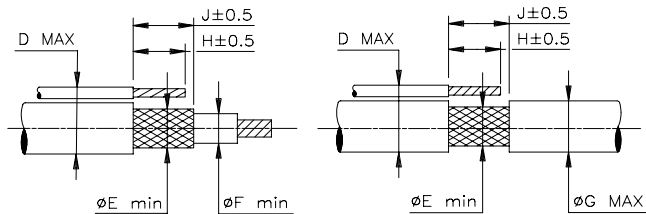| Product Revision		Product Dimensions			Cable Dimensions					
Product Name		øA min	øB min	L max	D max	øE min	øF min	øG max	H±0.5 (H±0.020)	J±0.5 (J±0.020)
B-150-03-S	A	2.5 (0.098)	3.0 (0.118)	18.5 (0.728)	3.0 (0.118)	1.5 (0.059)	1.0 (0.039)	2.5 (0.098)	6.0 (0.236)	7.0 (0.275)
B-150-05-S	A	4.3 (0.169)	4.8 (0.189)	18.5 (0.728)	4.8 (0.189)	2.0 (0.078)	1.5 (0.059)	4.3 (0.169)	6.0 (0.236)	7.0 (0.275)
B-150-07-S	A	6.8 (0.267)	7.3 (0.287)	21.0 (0.827)	7.3 (0.287)	3.3 (0.130)	2.8 (0.110)	6.8 (0.267)	8.0 (0.315)	9.0 (0.354)
B-150-11-S	A	10.8 (0.425)	11.5 (0.452)	28.5 (1.122)	11.5 (0.452)	4.5 (0.177)	4.0 (0.157)	10.8 (0.425)	8.0 (0.315)	9.0 (0.354)

MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent clear, radiation cross-linked modified polyolefin.
2. SOLDER PREFORM WITH FLUX.
   SOLDER: TYPE Cd18 per ANSI-J-STD-006.
   FLUX: TYPE ROM1 per ANSI-J-STD-004.
3. MELTABLE SEALING RINGS: Thermally stabilized thermoplastic.

APPLICATION

1. These controlled soldering devices are designed for termination of a bare or tin plated copper shield on a cable having an insulation rated for at least +85°C.
2. Temperature range: -55°C to +125°C.
   For installation procedure and application equipment, consult RPIP-688-00.

   For best results, prepare the cable as shown:

* A trademark of Raychem Corporation.

Raychem	THERMOFIT DEVICES	Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA	TITLE: **SOLDERSLEEVE* DEVICE LOW-FIRE-HAZARD SHIELD TERMINATION LOW TEMPERATURE**
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.			DOCUMENT NO : **B-150-XX-S**
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	DCR NUMBER: D980573 ; REPLACES: B150XXS
DRAWN BY: M. FORONDA	DATE: 06/29/98	REV. SEE TABLE	DOC ISSUE: 1 ; SCALE: None ; SIZE: A ; SHEET: 1 of 1