

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 1924580-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M054

SUPPLIER MFG DATE 03/17/10

COUNTRY CODE US TRADEMARK NM
 STANDARD QUANTITY - 1000 DESCRIPTION
 STANDARD LEVEL - 200 PRODUCT DESC ASSEMBLY SOCKET LOOSE PC GOLD
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 10/13/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 03/17/10 PACKAGING REV K

SPEC. TO REF. REV. DESCRIPTION

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102-00060    K    CAGE Codes and Date Coding
107-00115    AF   Packaging and Marking Requirements
              for Global Tyco Electronics Compani
107-00142-5  D    PALLET REQUIREMENTS
107-00205    C    Stretch Wrapping, Procedure for
107-00216    M    AIAG Packaging Requirements
REEL SPECS. TO REF. REV. DESCRIPTION
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STRT 107-00007-21 AC Fastening Ends of Strip Products, T
              aping, Gluing and Marking of Reels
END   107-00007-17 AC Fastening Ends of Strip Products, T
              aping, Gluing and Marking of Reels
FLNG 107-00007-14 AC Fastening Ends of Strip Products, T
              aping, Gluing and Marking of Reels
    
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REEL PER 107-3 FIGURE 0001

UNIT PACKAGING DESCRIBED BELOW:

PLC 200
 LAST CHANGED: 03/17/10

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PACKAGE QUANTITY      1000
INSTRUCTION | LBL FORMATS  COMP PN DATA
SHEET REQD.  | REQUIRED      USED FOR LBL
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          | 999385-1
    
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PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
995250-2	BAG, FLAT, ANTISTATIC	1.0000000	PC
999077-5	LABEL STOCK	1.0000000	PC

OPERATION DESCRIPTION

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APPLY LABEL TO BAG BEFORE FILLING WITH PARTS.
PLACE SPECIFIED QUANTITY OF PARTS IN BAG.
HEAT SEAL BAGS.
    
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UM PC ORG CODE 0K00 PROD CDE M054

SUPPLIER MFG DATE 03/17/10

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 1000

DESCRIPTION

STANDARD LEVEL - 200

PRODUCT DESC ASSEMBLY SOCKET LOOSE PC GOLD

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
LAST CHANGED: 03/17/10

PACKAGE QUANTITY 8000
INSTRUCTION | LBL FORMATS COMP PN DATA
SHEET REQD. | REQUIRED USED FOR LBL
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PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
	999102-1		
115687-1	CUSHIONING, POLYCAP	AS REQD	FT
995575-2	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR
999077-5	LABEL STOCK	1.0000000	PC
1- 999713-0	BOX, SHIPPING, RSC, AIAG	1.0000000	PC

OPERATION DESCRIPTION

- PLACE SPECIFIED QUANTITY OF BAGS IN BOX.
- PLACE BAGS FLAT IN BOX.
- USE AIRCAP TO FILL VOID.
- SEAL BOX WITH TAPE.
- APPLY LABEL PER BOX GRAPHICS.