

PACKAGING PROCESS SHEET
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 360387-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M165
 SUPPLIER MFG DATE 04/26/04
 COUNTRY CODE US TRADEMARK NM
 STANDARD QUANTITY - 1200 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC BRAKE SAFETY SWITCH ASSY.
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE
 SPEC/PKG CODE INFO LAST CHANGED: 04/26/04 PACKAGING REV AJ

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200
 LAST CHANGED: 04/09/10

PACKAGE QUANTITY	600	PKG MTL	PKG MTL
REQUIRED	DESCRIPTION	QUANTITY	U/M
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115037	TIE, PAPER COATED 6 IN	1.0000000	PC
995265-2	BAG, GUSSETED	1.0000000	PC

OPERATION DESCRIPTION

PLACE SPECIFIED QUANTITY OF PARTS IN BAG.
 SECURE BAG WITH WIRE TIE.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 04/09/10

PACKAGE QUANTITY	1200	PKG MTL	PKG MTL
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL	
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	999102-1		
PKG MTL	PKG MTL	PKG MTL	PKG MTL
REQUIRED	DESCRIPTION	QUANTITY	U/M
=====	=====	=====	=====
995575-1	TAPE, PACKAGING, TRANSPARENT	1.2500000	MR
999077-1	STOCK, LABEL	1.0000000	PC
1- 999713-2	BOX, SHIPPING, RSC, AIAG	1.0000000	PC

OPERATION DESCRIPTION

SETUP BOX AND SECURE BOTTOM WITH TAPE.
 PLACE (2) TWO PRODUCT FILLED POLYBAGS INTO BOX. GENTLY
 ADJUST POLYBAGS TO CONFORM TO BOX INTERIOR AND TO ALLOW

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STANDARD QUANTITY - 1200 DESCRIPTION

STANDARD LEVEL - 400 PRODUCT DESC BRAKE SAFETY SWITCH ASSY.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
LAST CHANGED: 04/09/10

PACKAGE QUANTITY 1200

OPERATION DESCRIPTION

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CLOSURE OF BOX TOP PANELS. SECURE CLOSED BOX WITH TAPE.
APPLY REQUIRED LABELS TO LABEL GRAPHIC TARGETS PRINTED
ON BOX PANELS...

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500
LAST CHANGED: 04/08/10

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	38.0000000	FT
999689-1	PALLET, 4 WAY ENTRY, 30 X 32	1.0000000	PC

OPERATION DESCRIPTION

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PALLETIZE PER PALLETIZATION GRAPHICS MAP PRINTED ON TOP
BOX PANELS ALONG WITH 107-142-5 SPEC...
SECURE PALLET LOAD PER 107-205 WITH STRETCHFILM APPLIED
PER 107-205 SPECIFICATION...
APPLY REQ'D LABELS TO EXTERIOR SURFACE OF APPLIED
STRETCHFILM...