

# SPECIFICATION CONTROL DRAWING

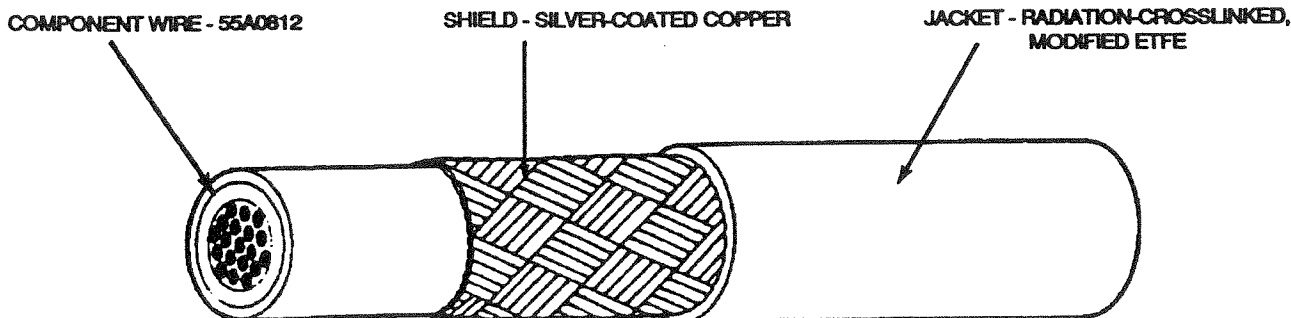
55A1812

TITLE  
ONE CONDUCTOR CABLE, SHIELDED, JACKETED, NORMAL WEIGHT

Date  
03-12-63

Revision  
C

The complete requirements for procuring the cable described herein shall consist of this document and the issue in effect of Raychem Specification 55A.



CABLE CONSTRUCTION DETAILS

PART NUMBER	CONDUCTOR SIZE (AWG)	SHIELD SIZE (AWG)	JACKET THICKNESS (inches)		OUTSIDE DIAMETER (inches)		MAXIMUM WEIGHT (lb/1000 ft.)
			MINIMUM	NOMINAL	NOMINAL	MAXIMUM	
55A1812-26-*	26	38	.006	.008	.073	.078	5.6
55A1812-24-*	24	38	.006	.008	.078	.083	6.5
55A1812-22-*	22	38	.006	.008	.083	.088	7.8
55A1812-20-*	20	38	.006	.008	.091	.096	9.9
55A1812-18-*	18	38	.006	.008	.103	.108	13.3
55A1812-16-*	16	38	.006	.008	.110	.116	15.6
55A1812-14-*	14	38	.006	.008	.127	.133	21.7
55A1812-12-*	12	38	.006	.008	.144	.151	29.6
55A1812-10-*	10	38	.006	.008	.167	.175	43.2
55A1812-8-*	8	38	.007	.009	.230	.242	77.8

## CABLE RATINGS AND ADDITIONAL REQUIREMENTS

### TEMPERATURE RATING: 200°C

Maximum continuous conductor temperature

VOLTAGE RATING: 600 volts (rms)

ACCELERATED AGING: 300 ± 3°C for 7 hours

BLOCKING: 200 ± 3°C for 6 hours

DIELECTRIC WITHSTAND: 1500 volts, 60 Hz

### FLAMMABILITY:

Procedure 1, 3 seconds (maximum); 3 in. (maximum);  
no flaming of facial tissue

JACKET COLOR: White preferred

JACKET ELONGATION AND TENSILE STRENGTH:

Elongation, 50% (minimum)

Tensile Strength, 5000 lb/in<sup>2</sup> (minimum)

JACKET FLAWS:

Spark Test, 1000 volts, 60 Hz (rms), 100% test

Impulse Dielectric Test, 6.0 kV (peak), 100% test

LIFE CYCLE: 230 ± 3°C for 500 hours

LOW TEMPERATURE-COLD BEND: -65 ± 3°C for 4 hours

SHIELD COVERAGE: 85% (minimum)

THERMAL SHOCK: 300 ± 3°C for 6 hours

VOLTAGE WITHSTAND TEST: (After Accelerated Aging, Immersion, Life Cycle, Low Temperature-Cold Bend and Thermal Shock) 1000 volts, 60 Hz, 1 minute

### PART NUMBER:

The \*\* in the part numbers above shall be replaced by color code designators with a dash separating the component wire color from the jacket color.

Example: AWG 20, white component wire; white jacket:  
55A1812-20-0-0

NOTE: Nominal values are for information only.  
Nominal values are not requirements.

COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681.

DIMENSIONS ARE IN INCHES, AND UNLESS OTHERWISE DESIGNATED ARE NOMINAL.

THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.

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