

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 8-1437187-4 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M060

SUPPLIER MFG DATE 11/15/07

COUNTRY CODE MX

TRADEMARK NM TE CONNECTIVITY

STANDARD QUANTITY - 500

DESCRIPTION ELECTRICAL CONNECTORS

STANDARD LEVEL - 200

PRODUCT DESC FST-22A-7=TEFLON FS STD

MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 10/13/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 11/15/07 PACKAGING REV R

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200

UNIT

LAST CHANGED: 11/15/07

PACKAGE QUANTITY

500

INSTRUCTION	LBL FORMATS	COMP PN DATA
SHEET REQD.	REQUIRED	USED FOR LBL
=====	=====	=====

999287-1

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
10449-5	PAD, POLYETHER URETHANE	1.0000000	PC
995575-1	TAPE, PACKAGING, TRANSPARENT	0.2500000	MR
999077-1	STOCK, LABEL	1.0000000	PC
999585-1	LABEL STOCK	1.0000000	PC
1500800-1	FLEXSTRIP CARTON (1955013)	1.0000000	PC
1501790-1	24 POINT CHIPBOARD PAD	0.2500000	PC

OPERATION DESCRIPTION

FOLLOW WORK DIRECTION JOB AID LOCATED AT WORK STATION
CLOSE, SECURE AND LABEL UNIT.

SIGA LA AYUDA O INSTRUCCION DE TRABAJO LOCALIZADA...

EN LA ESTACION DE TRABAJO.

CIERRE, ASEGURE Y ETIQUETE LA CAJA.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

SHIPPER

LAST CHANGED: 11/15/07

PACKAGE QUANTITY

2500

INSTRUCTION	LBL FORMATS	COMP PN DATA
SHEET REQD.	REQUIRED	USED FOR LBL
=====	=====	=====

999102-1

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SHIPPER

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PACKAGE QUANTITY

2500

PKG MTL
REQUIRED

PKG MTL
DESCRIPTION

PKG MTL
QUANTITY

PKG MTL
U/M

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
12120	BOX, CORR, RSC	1.0000000	PC
110455-2	CUSHION, BUBBLE PAK, 12" WIDE	3.0000000	FT
995575-1	TAPE, PACKAGING, TRANSPARENT	1.0000000	MR
999077-1	STOCK, LABEL	1.0000000	PC
999103-1	LABEL STOCK	1.0000000	PC
999264-1	LABEL STOCK	1.0000000	PC

OPERATION DESCRIPTION

SET UP BOX.

UNIT CONTAINERS IN BOX.

FILL VOIDS WITH CUSHIONING.

CLOSE, SECURE AND LABEL BOX.

PREPARE LA CAJA.

UNIDAD CONTENEDORES EN CAJA.

RELLENAR EL ESPACIO VACIO CON ESPONJA.

CIERRE, ASEGURE Y ETIQUETE LA CAJA.