

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 9-1437188-9 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M214

SUPPLIER MFG DATE 09/21/06

COUNTRY CODE MX

TRADEMARK NM TE CONNECTIVITY

STANDARD QUANTITY - 1000

DESCRIPTION ELECTRICAL CONNECTORS

STANDARD LEVEL - 200

PRODUCT DESC FST-23A-5=TEFLON FS STD

MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 10/13/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 09/21/06 PACKAGING REV W

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200
LAST CHANGED: 09/21/06

PACKAGE QUANTITY	1000	
INSTRUCTION	LBL FORMATS	COMP PN DATA
SHEET REQD.	REQUIRED	USED FOR LBL
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PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
10449-5	PAD, POLYETHER URETHANE	1.0000000	PC
99575-1	TAPE, PACKAGING, TRANSPARENT	0.2500000	MR
999077-1	STOCK, LABEL	1.0000000	PC
999585-1	LABEL STOCK	1.0000000	PC
1500801-1	FLEXSTRIP CARTON (1955014)	1.0000000	PC
1501790-1	24 POINT CHIPBOARD PAD	0.2500000	PC

OPERATION DESCRIPTION

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FOLLOW WORK DIRECTION JOB AID LOCATED AT WORK STATION
CLOSE, SECURE AND LABEL BOX

SIGA LQ AYUDA O INSTRUCCION TRABAJO EN LA ESTACION
...DE TRABAJO
CIERRE,ASEGURE Y ETIQUETE LA CAJA

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
LAST CHANGED: 09/21/06

PACKAGE QUANTITY	2000	
INSTRUCTION	LBL FORMATS	COMP PN DATA
SHEET REQD.	REQUIRED	USED FOR LBL
=====	=====	=====
	999102-1	

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LAST CHANGED: 09/21/06

PACKAGE QUANTITY 2000

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
12120	BOX, CORR, RSC	1.0000000	PC
995575-1	TAPE, PACKAGING, TRANSPARENT	1.0000000	MR
999103-1	LABEL STOCK	1.0000000	PC
999264-1	LABEL STOCK	1.0000000	PC
1502702-2	Cushioning, Polycap	3.0000000	FT

OPERATION DESCRIPTION

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SET UP BOX
UNIT CONTAINERS IN BOX
FILL VOIDS WITH CUSHIONING
CLOSE, SECURE AND LABEL BOX
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PREPARE LA CAJA
UNIDAD CONTENEDORES EN CAJA
RELLENAR EL ESPACIO VACIO CON ESPONJA
CIERRE, ASEGURE Y ETIQUETE LA CAJA
    
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