

2.5A Regulator with Integrated High-Side MOSFET for Synchronous Buck or Boost Buck Converter

ISL85402

The ISL85402 is a synchronous buck controller with a 125mΩ high-side MOSFET and low-side driver integrated. The ISL85402 supports a wide input range of 3V to 36V in buck mode. It supports 2.5A continuous load under conditions of 5V V_{OUT} , V_{IN} range of 8V to 36V, 500kHz and +105°C ambient temperature with still air. For any specific application, the actual maximum output current depends upon the die temperature not exceeding +125°C with the power dissipated in the IC, which is related to input voltage, output voltage, duty cycle, switching frequency, board layout and ambient temperature, etc. Refer to “Output Current” on page 14 for more details.

The ISL85402 has a flexible selection of operation modes of forced PWM mode and PFM mode. In PFM mode, the quiescent input current is as low as 180μA (AUXVCC connected to V_{OUT}). The load boundary between PFM and PWM can be programmed to cover wide applications.

The low-side driver can be either used to drive an external low-side MOSFET for a synchronous buck, or left unused for a standard non-synchronous buck. The low-side driver can also be used to drive a boost converter as a pre-regulator followed by a buck controlled by the same IC, which greatly expands the operating input voltage range down to 2.5V or lower (Refer to “Typical Application Schematic III - Boost Buck Converter” on page 5).

The ISL85402 offers the most robust current protections. It uses peak current mode control with cycle-by-cycle current limiting. It is implemented with frequency foldback under current limit condition; besides that, the hiccup overcurrent mode is also implemented to guarantee reliable operations under harsh short conditions.

The ISL85402 has comprehensive protections against various faults including overvoltage and over-temperature protections, etc.

Features

- Buck Mode: Input Voltage Range 3V to 36V (Refer to “Input Voltage” on page 13 for more details)
- Boost Mode Expands Operating Input Voltage Lower Than 2.5V (Refer to “Input Voltage” on page 13 for more details)
- Selectable Forced PWM Mode or PFM Mode
- 300μA IC Quiescent Current (PFM, No Load); 180μA Input Quiescent Current (PFM, No Load, V_{OUT} Connected to AUXVCC)
- Less than 3μA Shut Down Input Current (IC Disabled)
- Operational Topologies
 - Synchronous Buck
 - Non-Synchronous Buck
 - Two-Stage Boost Buck
- Programmable Frequency from 200kHz to 2.2MHz and Frequency Synchronization Capability
- ±1% Tight Voltage Regulation Accuracy
- Reliable Overcurrent Protection
 - Temperature Compensated Current Sense
 - Cycle-by-Cycle Current Limiting with Frequency Foldback
 - Hiccup Mode for Worst Case Short Condition
- 20 Ld 4x4 QFN Package
- Pb-Free (RoHS Compliant)

Applications

- General Purpose
- 24V Bus Power
- Battery Power
- Point of Load
- Embedded Processor and I/O Supplies

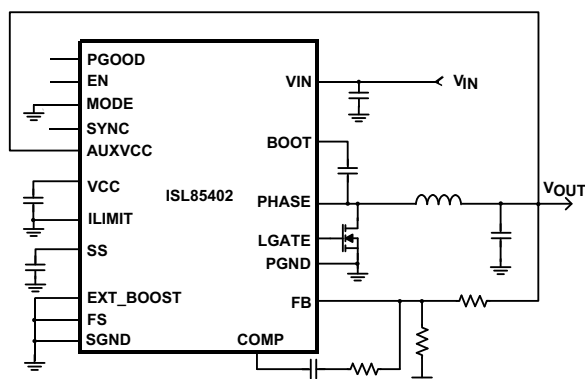


FIGURE 1. TYPICAL APPLICATION

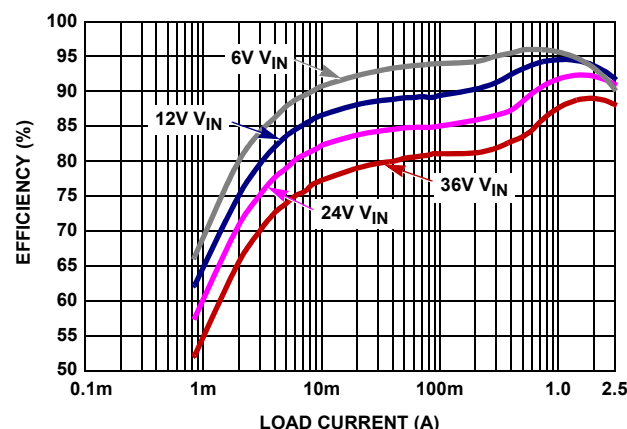
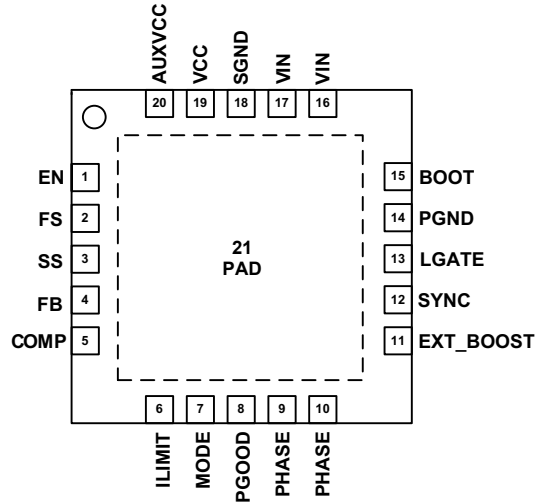


FIGURE 2. EFFICIENCY, SYNCHRONOUS BUCK, PFM MODE, V_{OUT} 5V, T_A +25°C

ISL85402

Pin Configuration

ISL85402
(20 LD QFN)
TOP VIEW



Functional Pin Descriptions

PIN NAME	PIN #	DESCRIPTION
EN	1	The controller is enabled when this pin is left floating or pulled HIGH. The IC is disabled when this pin is pulled LOW. Range: 0V to 5.5V.
FS	2	Connecting this pin to VCC, or GND, or leaving it open will force the IC to have 500kHz switching frequency. The oscillator switching frequency can also be programmed by adjusting the resistor from this pin to GND.
SS	3	Connect a capacitor from this pin to ground. This capacitor, along with an internal 5μA current source, sets the soft-start interval of the converter. Also, this pin can be used to track a ramp on this pin.
FB	4	This pin is the inverting input of the voltage feedback error amplifier. With a properly selected resistor divider connected from V _{OUT} to FB, the output voltage can be set to any voltage between the power rail (reduced by maximum duty cycle and voltage drop) and the 0.8V reference. Loop compensation is achieved by connecting an RC network across COMP and FB. The FB pin is also monitored for overvoltage events.
COMP	5	Output of the voltage feedback error amplifier.
ILIMIT	6	Programmable current limit pin. With this pin connected to the VCC pin, or to GND, or left open, the current limiting threshold is set to default of 3.6A; the current limiting threshold can be programmed with a resistor from this pin to GND.
MODE	7	Mode selection pin. Pull this pin to GND for forced PWM mode; to have it floating or connected to VCC will enable PFM mode when the peak inductor current is below the default threshold of 700mA. The current boundary threshold between PFM and PWM can also be programmed with a resistor at this pin to ground. Check for more details in the “PFM Mode Operation” on page 13.
PGOOD	8	PGOOD is an open drain output that will be pulled low immediately under the events when the output is out of regulation (OV or UV) or when the EN pin is pulled low. PGOOD is equipped with a fixed delay of 1000 cycles upon output power-up (V _O > 90%).
PHASE	9, 10	These pins are the PHASE nodes that should be connected to the output inductor. These pins are connected to the source of the high-side N-channel MOSFET.
EXT_BOOST	11	This pin is used to set boost mode and monitor the battery voltage that is the input of the boost converter. After VCC POR, the controller will detect the voltage on this pin; if voltage on this pin is below 200mV, the controller is set in synchronous/non-synchronous buck mode and will latch in this state unless VCC is below POR falling threshold; if the voltage on this pin after VCC POR is above 200mV, the controller is set in boost mode and latch in this state. In boost mode, the low-side driver output PWM with same duty cycle with upper-side driver to drive the boost switch. In boost mode, this pin is used to monitor input voltage through a resistor divider. By setting the resistor divider, the high threshold and hysteresis can be programmed. When voltage on this pin is above 0.8V, the PWM output (LGATE) for the boost converter is disabled, and when voltage on this pin is below 0.8V minus the hysteresis, the boost PWM is enabled. In boost mode operation, PFM is disabled when boost PWM is enabled. Check the “Boost Converter Operation” on page 14 for more details.

Functional Pin Descriptions (Continued)

PIN NAME	PIN #	DESCRIPTION
SYNC	12	This pin can be used to synchronize two or more ISL85402 controllers. Multiple ISL85402s can be synchronized with their SYNC pins connected together. 180 degree phase shift is automatically generated between the master and slave ICs. The internal oscillator can also lock to an external frequency source applied on this pin with square pulse waveform (with frequency 10% higher than the IC's local frequency, and pulse width higher than 150ns). Range: 0V to 5.5V. This pin should be left floating if not used.
LGATE	13	In synchronous buck mode, this pin is used to drive the lower side MOSFET to improve efficiency. In non-synchronous buck when a diode is used as the bottom side power device, this pin should be connected to VCC before VCC startup to have low-side driver (LGATE) disabled. In boost mode, it can be used to drive the boost power MOSFET. The boost control PWM is same with the buck control PWM.
PGND	14	This pin is used as the ground connection of the power flow including driver. Connect it to large ground plane.
BOOT	15	This pin provides bias voltage to the high-side MOSFET driver. A bootstrap circuit is used to create a voltage suitable to drive the internal N-channel MOSFET. The boot charge circuitries are integrated inside of the IC. No external boot diode is needed. A 1μF ceramic capacitor is recommended to be used between BOOT and PHASE pin.
VIN	16, 17	Connect the input rail to these pins that are connected to the drain of the integrated high-side MOSFET as well as the source for the internal linear regulator that provides the bias of the IC. Range: 3V to 36V. With the part switching, the operating input voltage applied to the VIN pins must be under 36V. This recommendation allows for short voltage ringing spikes (within a couple of ns time range) due to switching while not exceeding "Absolute Maximum Ratings" on page 6.
SGND	18	This pin provides the return path for the control and monitor portions of the IC. Connect it to a quiet ground plane.
VCC	19	This pin is the output of the internal linear regulator that supplies the bias for the IC including the driver. A minimum 4.7μF decoupling ceramic capacitor is recommended between VCC to ground.
AUXVCC	20	This pin is the input of the auxiliary internal linear regulator, which can be supplied by the regulator output after power-up. With such configuration, the power dissipation inside of the IC is reduced. The input range for this LDO is 3V to 20V. In boost mode operation, this pin works as boost output overvoltage detection pin. It detects the boost output through a resistor divider. When voltage on this pin is above 0.8V, the boost PWM is disabled; and when voltage on this pin is below 0.8V minus the hysteresis, the boost PWM is enabled. Range: 0V to 20V.
PAD	21	Bottom thermal pad. It is not connected to any electrical potential of the IC. In layout it must be connected to PCB ground copper plane with area as large as possible to effectively reduce the thermal impedance.

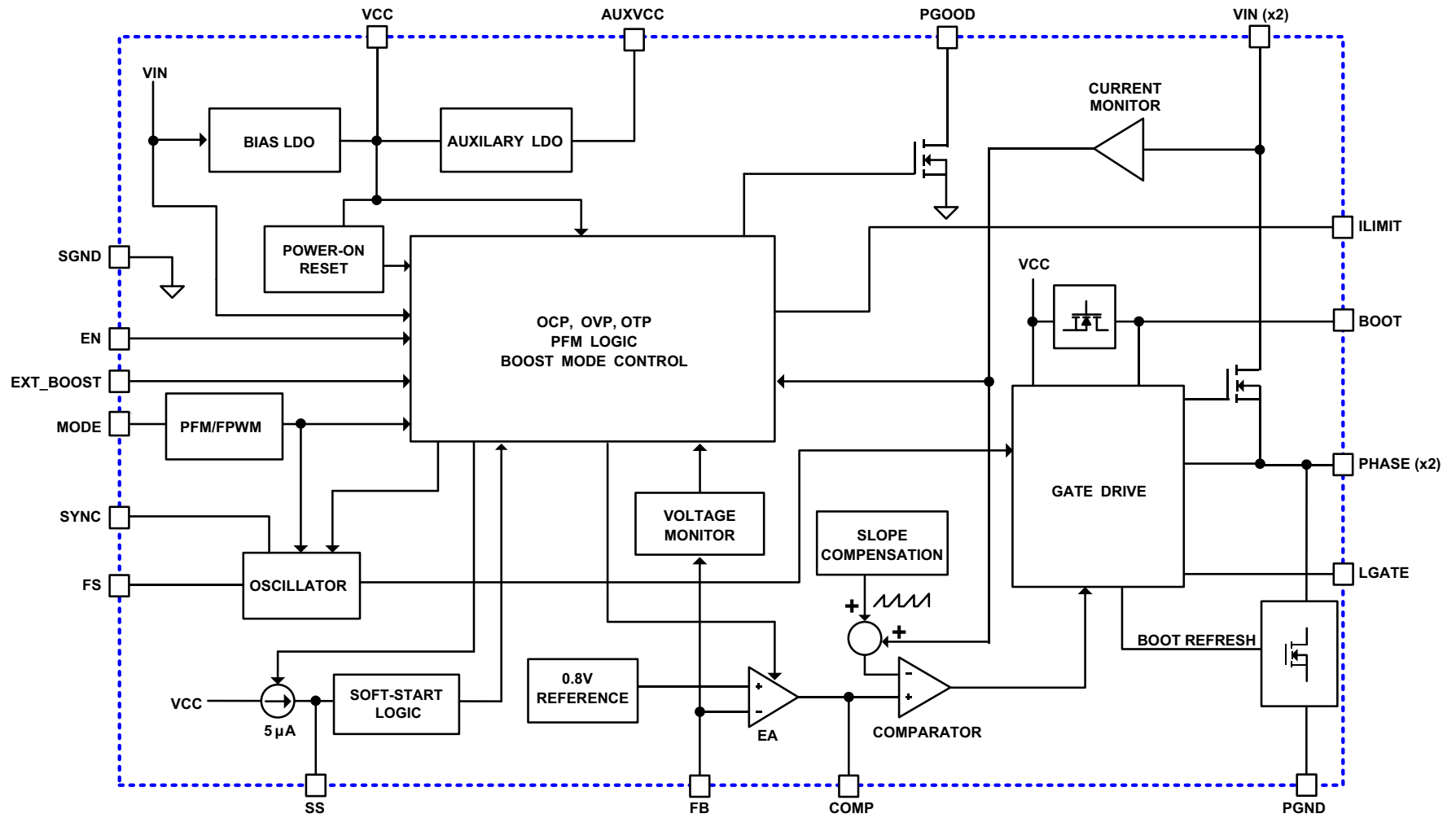
Ordering Information

PART NUMBER (Notes 1, 2, 3)	PART MARKING	TEMP. RANGE (°C)	PACKAGE (Pb-Free)	PKG. DWG. #
ISL85402IRZ	85 402IRZ	-40 to +105	20 Ld 4x4 QFN	L20.4x4C
ISL85402EVAL1Z	Evaluation Board			

NOTES:

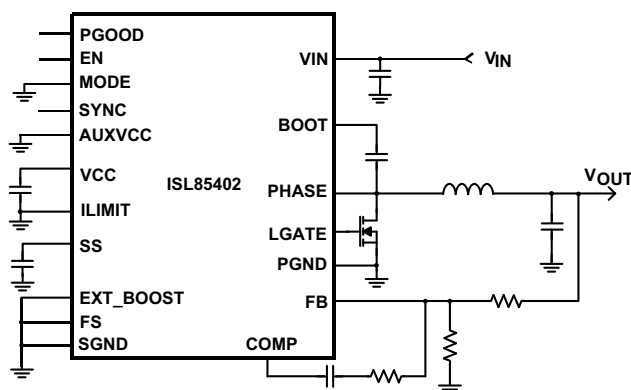
1. Add "-T*" suffix for tape and reel. Please refer to [TB347](#) for details on reel specifications.
2. These Intersil Pb-free plastic packaged products employ special Pb-free material sets, molding compounds/die attach materials, and 100% matte tin plate plus anneal (e3 termination finish, which is RoHS compliant and compatible with both SnPb and Pb-free soldering operations). Intersil Pb-free products are MSL classified at Pb-free peak reflow temperatures that meet or exceed the Pb-free requirements of IPC/JEDEC J STD-020.
3. For Moisture Sensitivity Level (MSL), please see device information page for [ISL85402](#). For more information on MSL please see techbrief [TB363](#).

Block Diagram

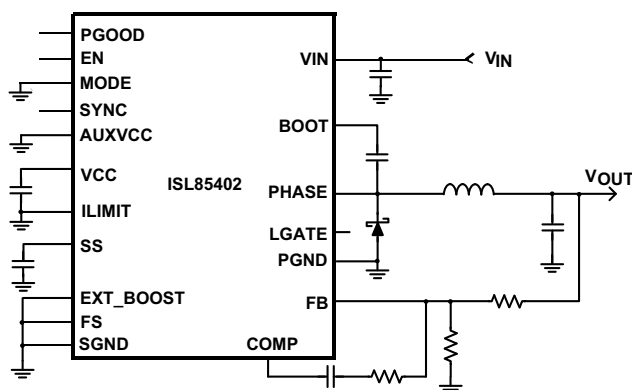


ISL85402

Typical Application Schematic I

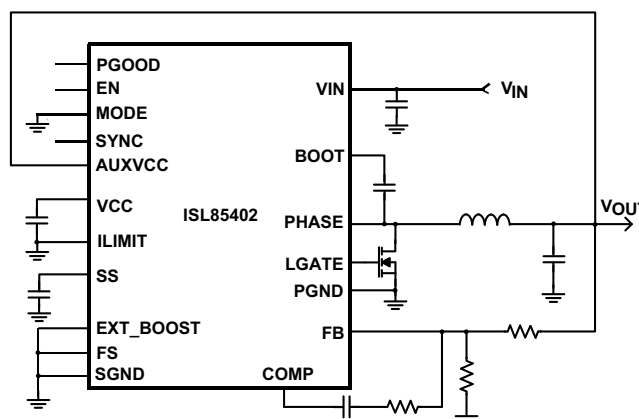


(a) SYNCHRONOUS BUCK

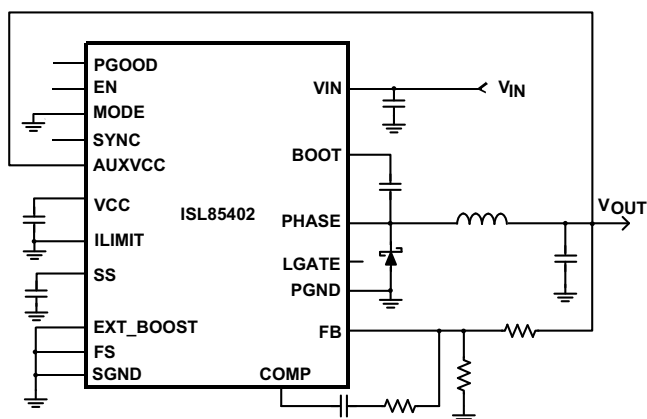


(b) NON-SYNCHRONOUS BUCK

Typical Application Schematic II - VCC Switch-Over to V_{OUT}

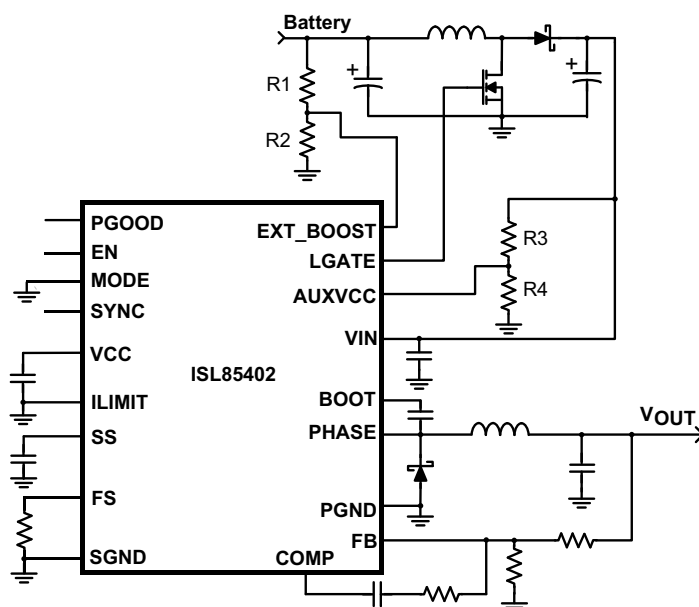


(a) SYNCHRONOUS BUCK



(b) NON-SYNCHRONOUS BUCK

Typical Application Schematic III - Boost Buck Converter



ISL85402

Absolute Maximum Ratings

VIN, PHASE	GND - 0.3V to +44V
VCC	GND - 0.3V to +6.0V
AUXVCC	GND - 0.3V to +22V
Absolute Boot Voltage, V _{BOOT}	+50.0V
Upper Driver Supply Voltage, V _{BOOT} - V _{PHASE}	+6.0V
All Other Pins	GND - 0.3V to VCC + 0.3V
ESD Rating	
Human Body Model (Tested per JESD22-A114F)	2000V
Machine Model (Tested per JESD22-A115C)	200V
Charged Device Model (Tested per JESD22-C101E)	1000V
Latchup Rating (Tested per JESD78B; Class II, Level A)	100mA

Thermal Information

Thermal Resistance	θ_{JA} (°C/W)	θ_{JC} (°C/W)
ISL85402 QFN 4x4 Package (Notes 4, 5)	40	3.5
Maximum Junction Temperature (Plastic Package)	+150°C	
Maximum Storage Temperature Range	-65°C to +150°C	
Pb-free reflow profile	see link below	
	http://www.intersil.com/pbfree/Pb-FreeReflow.asp	

Recommended Operating Conditions

Supply Voltage on V _{IN}	3V to 36V
AUXVCC	GND - 0.3V to +20V
Ambient Temperature Range	-40°C to +105°C
Junction Temperature Range	-40°C to +125°C

CAUTION: Do not operate at or near the maximum ratings listed for extended periods of time. Exposure to such conditions may adversely impact product reliability and result in failures not covered by warranty.

NOTES:

- θ_{JA} is measured in free air with the component mounted on a high effective thermal conductivity test board with “direct attach” features. See Tech Brief [TB379](#).
- For θ_{JC} , the “case temp” location is the center of the exposed metal pad on the package underside.

Electrical Specifications Refer to “Block Diagram” on page 4 and “Typical Application Schematics” on page 5. Operating Conditions Unless Otherwise Noted: V_{IN} = 12V, or V_{CC} = 4.5V ±10%, T_A = -40°C to +105°C. Typicals are at T_A = +25°C. **Boldface limits apply over the operating temperature range, -40°C to +105°C.**

PARAMETER	SYMBOL	TEST CONDITIONS	MIN (Note 6)	TYP	MAX (Note 6)	UNITS
V_{IN} PIN SUPPLY						
VIN Pin Voltage Range		VIN Pin	3.05		36	V
		VIN Pin connected to VCC	3.05		5.5	V
Operating Supply Current	I _Q	MODE = VCC/FLOATING (PFM), no load at the output		300		μA
		MODE = GND (Forced PWM), V _{IN} = 12V, IC Operating, Not Including Driving Current		1.2		mA
Shut Down Supply Current	I _{IN_SD}	EN connected to GND, V _{IN} = 12V		1.8	3	μA
INTERNAL MAIN LINEAR REGULATOR						
MAIN LDO V _{CC} Voltage	V _{CC}	V _{IN} > 5V	4.2	4.5	4.8	V
MAIN LDO Dropout Voltage	V _{DROPOUT_MAIN}	V _{IN} = 4.2V, I _{VCC} = 35mA		0.3	0.5	V
		V _{IN} = 3V, I _{VCC} = 25mA		0.25	0.3	V
V _{CC} Current Limit of MAIN LDO				60		mA
INTERNAL AUXILIARY LINEAR REGULATOR						
AUXVCC Input Voltage Range	V _{AUXVCC}		3		20	V
AUX LDO V _{CC} Voltage	V _{CC}	V _{AUXVCC} > 5V	4.2	4.5	4.8	V
LDO Dropout Voltage	V _{DROPOUT_AUX}	V _{AUXVCC} = 4.2V, I _{VCC} = 35mA		0.3	0.5	V
		V _{AUXVCC} = 3V, I _{VCC} = 25mA		0.25	0.3	V
Current Limit of AUX LDO				60		mA
AUX LDO Switch-over Rising Threshold	V _{AUXVCC_RISE}	AUXVCC voltage rise; Switch to Auxiliary LDO	3	3.1	3.2	V
AUX LDO Switch-over Falling Threshold Voltage	V _{AUXVCC_FALL}	AUXVCC voltage fall; Switch back to main BIAS LDO	2.73	2.87	2.97	V
AUX LDO Switch-over Hysteresis	V _{AUXVCC_HYS}	AUXVCC Switch-over Hysteresis		0.2		V

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PARAMETER	SYMBOL	TEST CONDITIONS	MIN (Note 6)	TYP	MAX (Note 6)	UNITS
POWER-ON RESET						
Rising V _{CC} POR Threshold	V _{PORH_RISE}		2.82	2.9	3.05	V
Falling V _{CC} POR Threshold	V _{PORL_FALL}			2.6	2.8	V
V _{CC} POR Hysteresis	V _{PORL_HYS}			0.3		V
ENABLE						
Required Enable On Voltage	V _{ENH}		2			V
Required Enable Off Voltage	V _{ENL}				0.8	V
EN Pull-up Current	I _{EN_PULLUP}	EN Left Floating, V _{IN} = 24V		0.8		μA
		EN Left Floating, V _{IN} = 12V		0.5		μA
		EN Left Floating, V _{IN} = 5V		0.25		μA
OSCILLATOR						
PWM Frequency	F _{OSC}	R _{FS} = 665kΩ	160	200	240	kHz
		R _{FS} = 51.1kΩ	1950	2200	2450	kHz
		FS Pin Connected to VCC or Floating or GND	450	500	550	kHz
MIN ON Time	t _{MIN_ON}			130	225	ns
MIN OFF Time	t _{MIN_OFF}			210	325	ns
SYNCHRONIZATION						
Input High Threshold	V _{IH}			2		V
Input Low Threshold	V _{IL}			0.5		V
Input Minimum Pulse Width				25		ns
Input Impedance				100		kΩ
Input Minimum Frequency Divided by Free Running Frequency				1.1		
Input Maximum Frequency Divided by Free Running Frequency				1.6		
Output Pulse Width		C _{SYNC} = 100pF		100		ns
Output Pulse High	V _{OH}	R _{LOAD} = 1kΩ		VCC-0.25		V
Output Pulse Low	V _{OL}			GND		V
REFERENCE VOLTAGE						
Reference Voltage	V _{REF}			0.8		V
System Accuracy			-1.0		+1.0	%
FB Pin Source Current				5		nA
Soft-start						
Soft-Start Current	I _{SS}		3	5	7	μA
ERROR AMPLIFIER						
Unity Gain-Bandwidth		C _{LOAD} = 50pF		10		MHz
DC Gain		C _{LOAD} = 50pF		88		dB
Maximum Output Voltage				3.6		V

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PARAMETER	SYMBOL	TEST CONDITIONS	MIN (Note 6)	TYP	MAX (Note 6)	UNITS
Minimum Output Voltage				0.5		V
Slew Rate	SR	$C_{LOAD} = 50pF$		5		V/ μs
PFM MODE CONTROL						
Default PFM Current Threshold		MODE = VCC or Floating		700		mA
INTERNAL HIGH-SIDE MOSFET						
Upper MOSFET $r_{DS(ON)}$	$r_{DS(ON)_{UP}}$			125	180	m Ω
LOW-SIDE MOSFET GATE DRIVER						
LGate Source Resistance		100mA Source Current		3.5		Ω
LGATE Sink Resistance		100mA Sink Current		3.3		Ω
BOOST CONVERTER CONTROL						
EXT_BOOST Boost_Off Threshold Voltage			0.74	0.8	0.86	V
EXT_BOOST Hysteresis Sink Current	$I_{EXT_BOOST_HYS}$		2.4	3.2	3.8	μA
AUXVCC Boost Turn-Off Threshold Voltage			0.74	0.8	0.86	V
AUXVCC Hysteresis Sink Current	I_{AUXVCC_HYS}		2.4	3.2	3.8	μA
POWER-GOOD MONITOR						
Overvoltage Rising Trip Point	V_{FB}/V_{REF}	Percentage of Reference Point	104	110	116	%
Overvoltage Rising Hysteresis	V_{FB}/V_{OVTRIP}	Percentage Below OV Trip Point		3		%
Undervoltage Falling Trip Point	V_{FB}/V_{REF}	Percentage of Reference Point	84	90	96	%
Undervoltage Falling Hysteresis	V_{FB}/V_{UVTRIP}	Percentage Above UV Trip Point		3		%
PGOOD Rising Delay	t_{PGOOD_DELAY}	$f_{OSC} = 500kHz$		2		ms
PGOOD Leakage Current		PGOOD HIGH, $V_{PGOOD} = 4.5V$		10		nA
PGOOD Low Voltage	V_{PGOOD}	PGOOD LOW, $I_{PGOOD} = 0.2mA$		0.10		V
OVERCURRENT PROTECTION						
Default Cycle-by-Cycle Current Limit Threshold	I_{OC_1}	$I_{LIMIT} = GND$ or VCC or Floating	3	3.6	4.2	A
Hiccup Current Limit Threshold	I_{OC_2}	Hiccup, I_{OC_2}/I_{OC_1}		115		%
OVERVOLTAGE PROTECTION						
OV Latching-off Trip Point		Percentage of Reference Point LG = UG = LATCH LOW		120		%
OV Non-Latching-off Trip Point		Percentage of Reference Point LG = UG = LOW		110		%
OV Non-Latching-off Release Point		Percentage of Reference Point		102.5		%
OVER-TEMPERATURE PROTECTION						
Over-Temperature Trip Point				155		$^\circ C$
Over-Temperature Recovery Threshold				140		$^\circ C$

NOTE:

- Parameters with MIN and/or MAX limits are 100% tested at $+25^\circ C$, unless otherwise specified. Temperature limits established by characterization and are not production tested.

Performance Curves

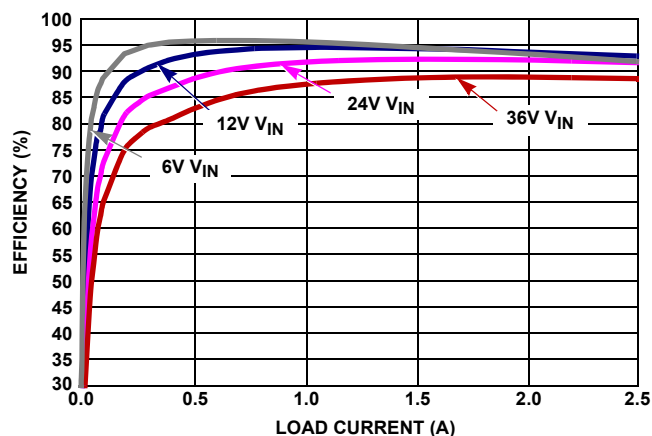


FIGURE 3. EFFICIENCY, SYNCHRONOUS BUCK, FORCED PWM MODE, 500kHz, V_{OUT} 5V, $T_A = +25^\circ\text{C}$

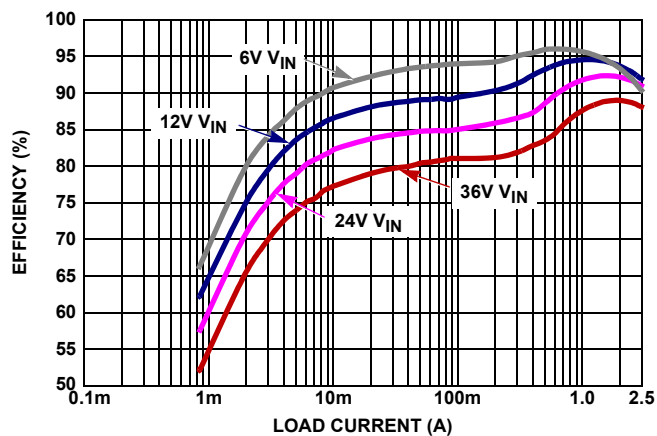


FIGURE 4. EFFICIENCY, SYNCHRONOUS BUCK, PFM MODE, V_{OUT} 5V, $T_A = +25^\circ\text{C}$

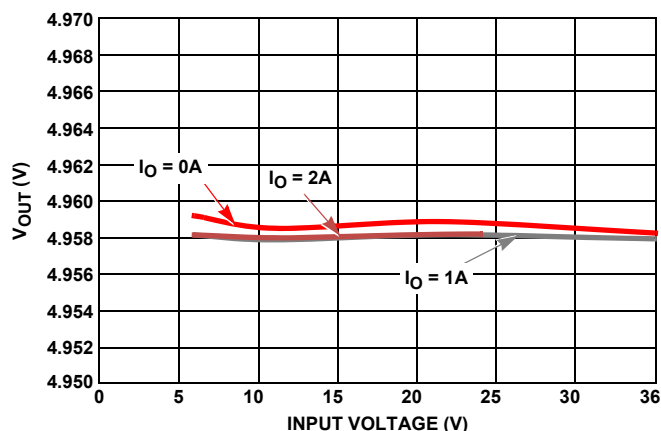


FIGURE 5. LINE REGULATION, V_{OUT} 5V, $T_A = +25^\circ\text{C}$

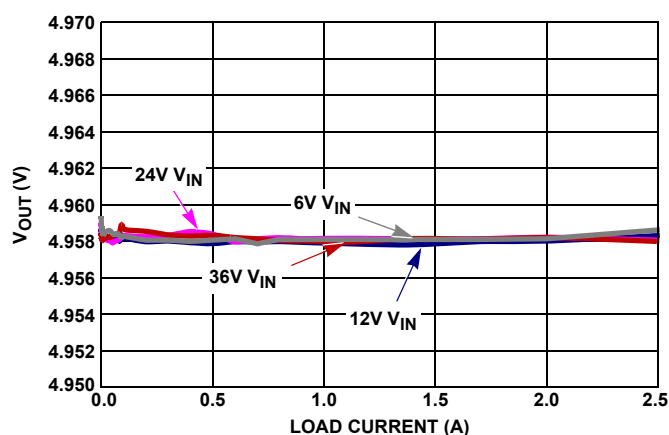


FIGURE 6. LOAD REGULATION, V_{OUT} 5V, $T_A = +25^\circ\text{C}$

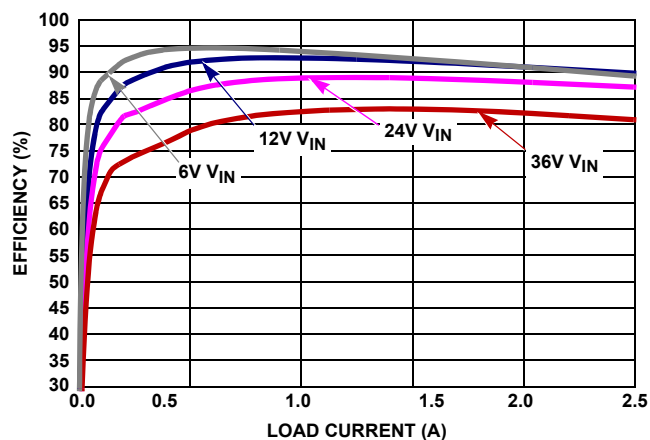


FIGURE 7. EFFICIENCY, SYNCHRONOUS BUCK, FORCED PWM MODE, 500kHz, V_{OUT} 3.3V, $T_A = +25^\circ\text{C}$

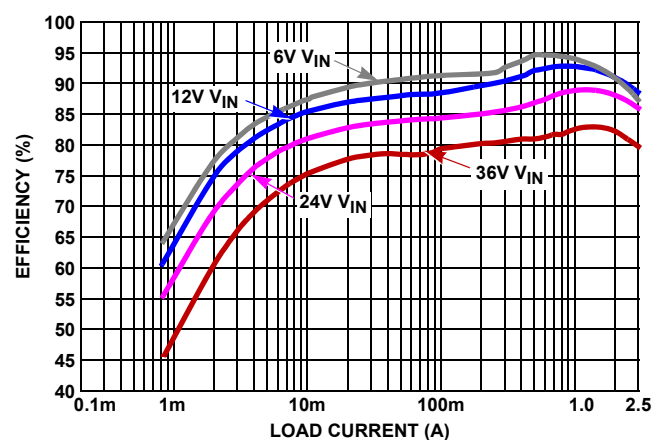


FIGURE 8. EFFICIENCY, SYNCHRONOUS BUCK, PFM MODE, V_{OUT} 3.3V, $T_A = +25^\circ\text{C}$

Performance Curves (Continued)

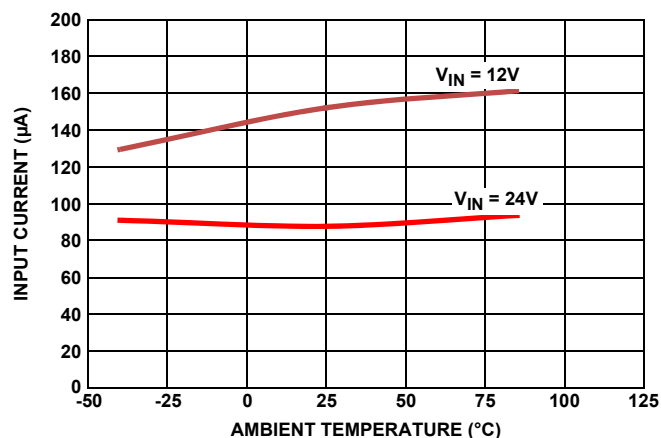


FIGURE 9. INPUT QUIESCENT CURRENT UNDER NO LOAD, PFM MODE, $V_{OUT} = 5V$

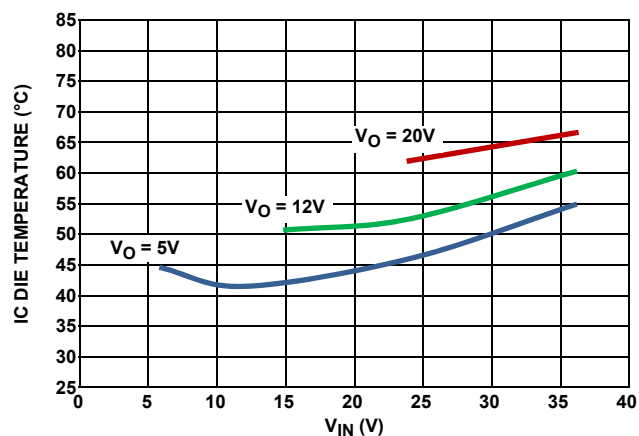


FIGURE 10. IC DIE TEMPERATURE UNDER +25°C AMBIENT TEMPERATURE, STILL AIR, 500kHz, $I_O = 2A$

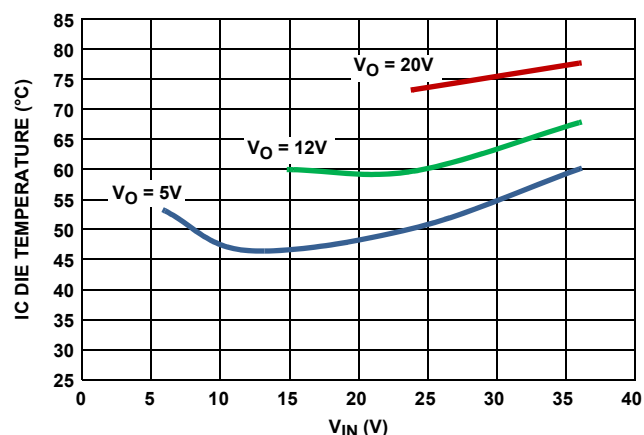


FIGURE 11. IC DIE TEMPERATURE UNDER +25°C AMBIENT TEMPERATURE, STILL AIR, 500kHz, $I_O = 2.5A$

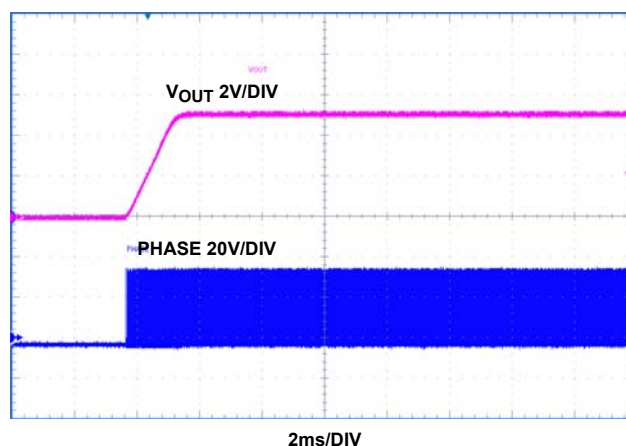


FIGURE 12. SYNCHRONOUS BUCK MODE, $V_{IN} 36V$, $I_O 2A$, ENABLE ON

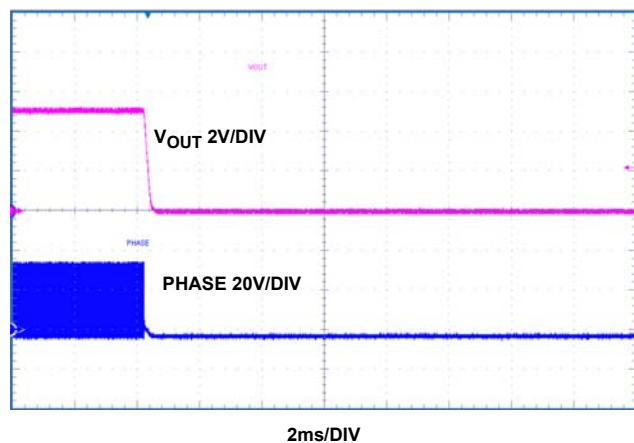


FIGURE 13. SYNCHRONOUS BUCK MODE, $V_{IN} 36V$, $I_O 2A$, ENABLE OFF

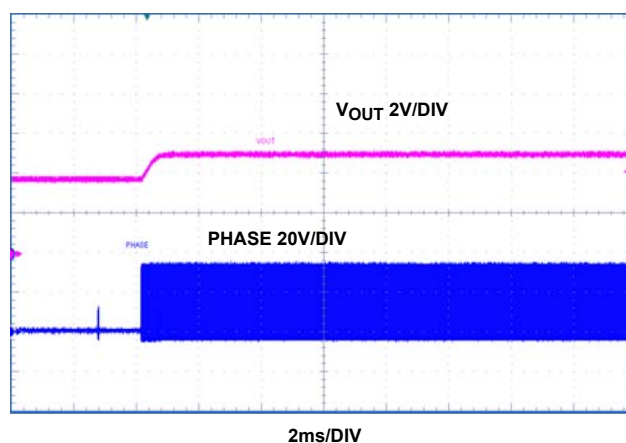


FIGURE 14. $V_{IN} 36V$, PREBIASED START-UP

Performance Curves (Continued)

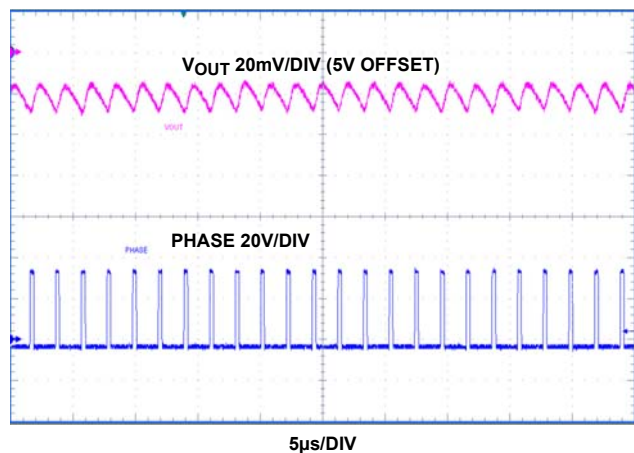


FIGURE 15. SYNCHRONOUS BUCK WITH FORCE PWM MODE, V_{IN} 36V, I_O 2A

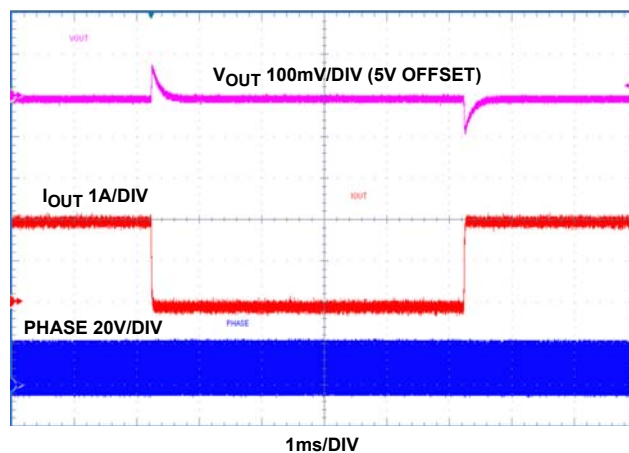


FIGURE 16. V_{IN} 24V, 0 TO 2A STEP LOAD, FORCE PWM MODE

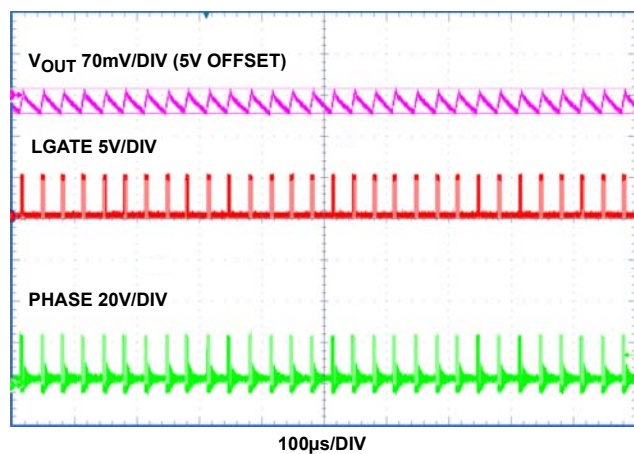


FIGURE 17. V_{IN} 24V, 80mA LOAD, PFM MODE

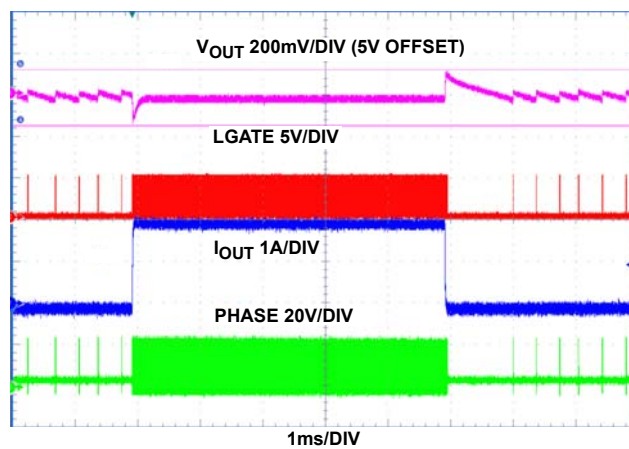


FIGURE 18. V_{IN} 24V, 0 TO 2A STEP LOAD, PFM MODE

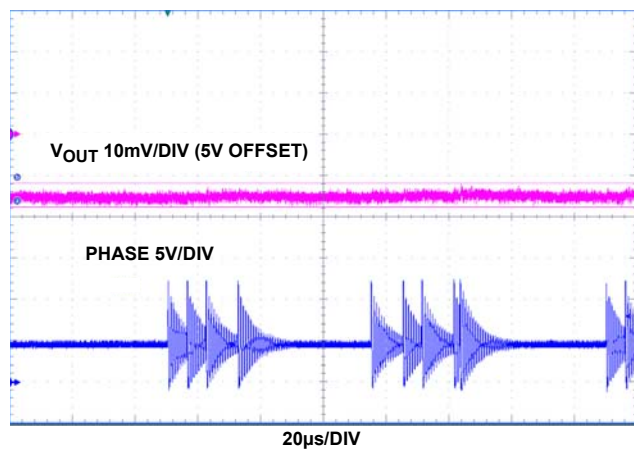


FIGURE 19. NON-SYNCHRONOUS BUCK, FORCE PWM MODE, V_{IN} 12V, NO LOAD

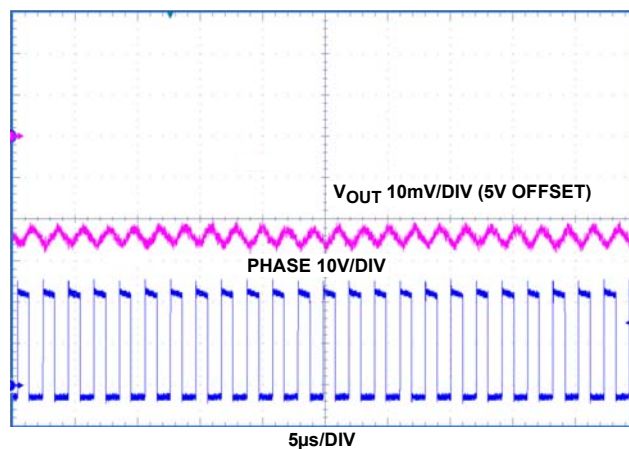


FIGURE 20. NON-SYNCHRONOUS BUCK, FORCE PWM MODE, V_{IN} 12V, 2A

Performance Curves (Continued)

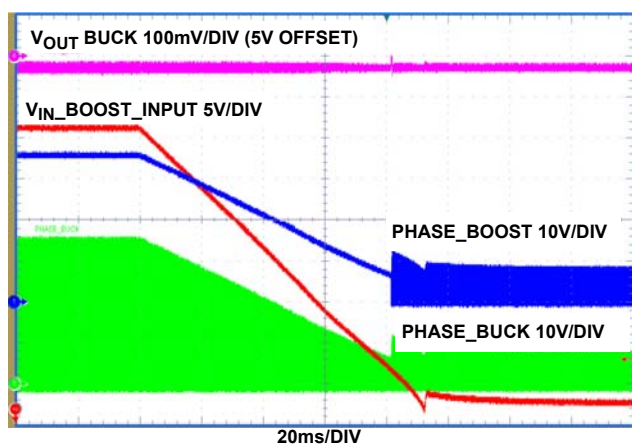


FIGURE 21. BOOST BUCK MODE, BOOST INPUT STEP FROM 36V TO 3V, $V_{OUT_BUCK} = 5V$, $I_{OUT_BUCK} = 1A$

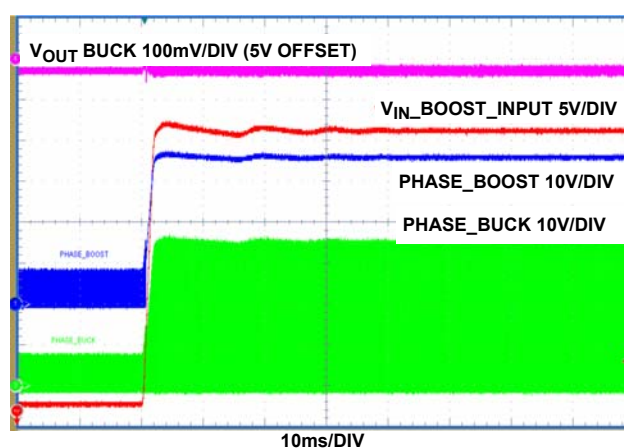


FIGURE 22. BOOST BUCK MODE, BOOST INPUT STEP FROM 3V TO 36V, $V_{OUT_BUCK} = 5V$, $I_{OUT_BUCK} = 1A$

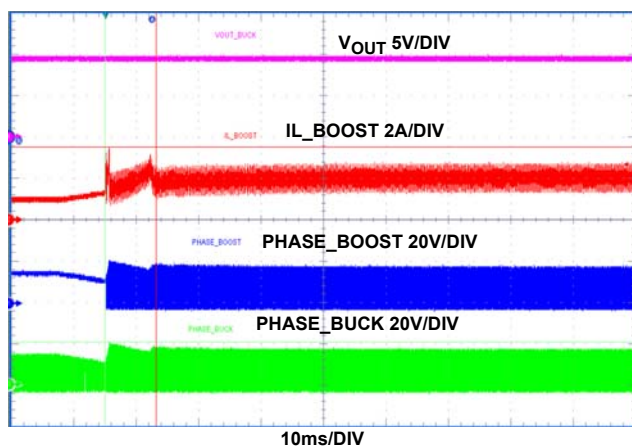


FIGURE 23. BOOST BUCK MODE, $V_O = 9V$, $I_O = 1.8A$, BOOST INPUT DROPS FROM 16V TO 9V DC

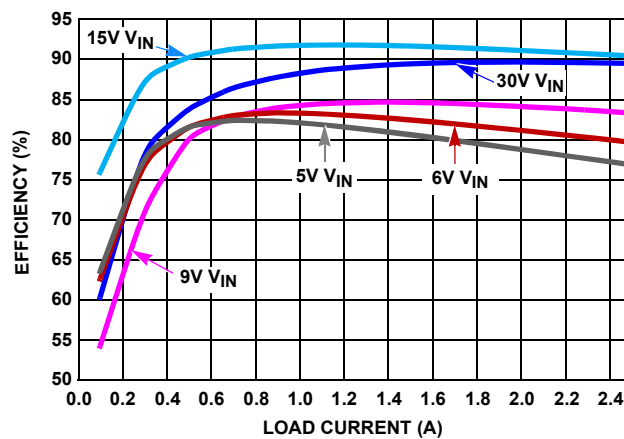


FIGURE 24. EFFICIENCY, BOOST BUCK, 500kHz, $V_{OUT} 12V$, $T_A = +25^\circ C$

Functional Description

Initialization

Initially the ISL85402 continually monitors the voltage at the EN pin. When the voltage on the EN pin exceeds its rising ON threshold, the internal LDO will start up to build up VCC. After Power-On Reset (POR) circuits detect that VCC voltage has exceeded the POR threshold, the soft-start will be initiated.

Soft-Start

The soft-start (SS) ramp is built up in the external capacitor on the SS pin that is charged by an internal 5µA current source.

$$C_{SS}[\mu F] = 6.5 \cdot t_{SS}[S] \quad (\text{EQ. 1})$$

The SS ramp starts from 0 to a voltage above 0.8V. Once SS reaches 0.8V, the bandgap reference takes over and IC gets into steady state operation.

The SS plays a vital role in the hiccup mode of operation. The IC works as cycle-by-cycle peak current limiting at over load condition. When a harsh condition occurs and the current in the upper side MOSFET reaches the second overcurrent threshold, the SS pin is pulled to ground and a dummy soft-start cycle is initiated. At dummy SS cycle, the current to charge soft-start cap is cut down to 1/5 of its normal value. So a dummy SS cycle takes 5x of the regular SS cycle. During the dummy SS period, the control loop is disabled and no PWM output. At the end of this cycle, it will start the normal SS. The hiccup mode persist until the second overcurrent threshold is no longer reached.

The ISL85402 is capable of starting up with prebiased output.

PWM Control

Pulling the MODE pin to GND will set the IC in forced PWM mode. The ISL85402 employs the peak current mode PWM control for fast transient response and cycle-by-cycle current limiting. See "Block Diagram" on page 4.

The PWM operation is initialized by the clock from the oscillator. The upper MOSFET is turned on by the clock at the beginning of a PWM cycle and the current in the MOSFET starts to ramp up. When the sum of the current sense signal and the slope compensation signal reaches the error amplifier output voltage level, the PWM comparator is trigger to shut down the PWM logic to turn off the high-side MOSFET. The high-side MOSFET stays off until the next clock signal comes for next cycle.

The output voltage is sensed by a resistor divider from V_{OUT} to the FB pin. The difference between the FB voltage and 0.8V reference is amplified and compensated to generate the error voltage signal at the COMP pin. Then the COMP pin signal is compared with the current ramp signal to shut down the PWM.

PFM Mode Operation

To pull the MODE pin HIGH (>2.5V) or leave the MODE pin floating will set the IC to have PFM (Pulse Frequency Modulation) operation in light load. In PFM mode, the switching frequency is dramatically reduced to minimize the switching loss. The ISL85402 enters PFM mode when the MOSFET peak current is lower than the PWM/PFM boundary current threshold. The

default threshold is 700mA when there is no programming resistor at the MODE pin.

The current threshold for PWM/PFM boundary can be programmed by choosing the MODE pin resistor value calculated from Equation 2, where I_{PFM} is the desired PWM/PFM boundary current threshold and R_{MODE} is the programming resistor.

$$R_{MODE} = \frac{118500}{I_{PFM} + 0.2} \quad (\text{EQ. 2})$$

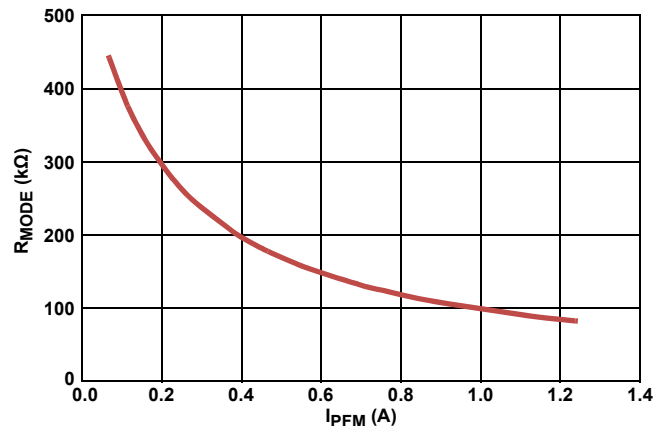


FIGURE 25. R_{MODE} vs I_{PFM}

Synchronous and Non-Synchronous Buck

The ISL85402 supports both Synchronous and non-synchronous buck operations. For a non-synchronous buck operation when a power diode is used as the low-side power device, the LGATE driver can be disabled with LGATE connected to VCC (before IC start-up).

AUXVCC Switch-Over

The ISL85402 has an auxiliary LDO integrated as shown in the "Block Diagram" on page 4. It is used to replace the internal MAIN LDO function after the IC startup. "Typical Application Schematic II - VCC Switch-Over to V_{OUT}" on page 5 shows its basic application setup with output voltage connected to AUXVCC. After IC soft-start is done and the output voltage is built up to steady state, and once the AUXVCC pin voltage is over the AUX LDO Switch-over Rising Threshold, the MAIN LDO is shut off and the AUXILIARY LDO is activated to bias VCC. Since the AUXVCC pin voltage is lower than the input voltage V_{IN}, the internal LDO dropout voltage and the consequent power loss is reduced. This feature brings substantial efficiency improvements in light load range, especially at high input voltage applications.

When the voltage at AUXVCC falls below the AUX LDO Switch-over Falling Threshold, the AUXILIARY LDO is shut off and the MAIN LDO is re-activated to bias VCC. At the OV/UV fault events, the IC also switches back over from AUXILIARY LDO to MAIN LDO.

The AUXVCC switchover function is offered in buck configuration. It is not offered in boost configuration when the AUXVCC pin is used to monitor the boost output voltage for OVP.

Input Voltage

With the part switching, the operating ISL85402 input voltage must be under 36V. This recommendation allows for short voltage ringing spikes (within a couple of ns time range) due to

part switching while not exceeding the 44V, as stated in the Absolute Maximum Ratings.

The lowest IC operating input voltage (VIN pin) depends on VCC voltage and the Rising and Falling VCC POR Threshold in Electrical Specifications table on page 7. At IC startup when VCC is just over rising POR threshold, there is no switching before the soft-start starts. Therefore, the IC minimum startup voltage on the VIN pin is 3.05V (MAX of Rising VCC POR). When the soft-start is initiated, the regulator is switching and the dropout voltage across the internal LDO increases due to driving current. Thus, the IC VIN pin shutdown voltage is related to driving current and VCC POR falling threshold. The internal upper side MOSFET has typical 10nC gate drive. For a typical example of synchronous buck with 4nC lower MOSFET gate drive and 500kHz switching frequency, the driving current is 7mA total causing 70mV drop across internal LDO under 3V VIN. Then the IC shut down voltage on the VIN pin is 2.87V (2.8V+0.07V). In practical design, extra room should be taken into account with concern to voltage spikes at VIN.

With boost buck configuration, the input voltage range can be expanded further down to 2.5V or lower depending on the boost stage voltage drop upon maximum duty cycle. Since the boost output voltage is connected to the VIN pin as the buck inputs, after the IC starts up, the IC will keep operating and switching as long as the boost output voltage can keep the VCC voltage higher than falling threshold. Refer to "Boost Converter Operation" on page 14 for more details.

Output Voltage

The ISL85402 output voltage can be programmed down to 0.8V by a resistor divider from VOUT to FB. The maximum achievable voltage is $(V_{IN} \cdot D_{MAX} - V_{DROP})$, where V_{DROP} is the voltage drop in the power path including mainly the MOSFET $r_{DS(ON)}$ and inductor DCR. The maximum duty cycle D_{MAX} is decided by $(1 - F_s \cdot t_{MIN(OFF)})$.

Output Current

With the high-side MOSFET integrated, the maximum output current, which the ISL85402 can support is decided by the package and many operating conditions. Thus, including input voltage, output voltage, duty cycle, switching frequency and temperature, etc. Note the following points.

- The maximum output current is limited by the maximum OC threshold that is 4.18A (TYP).
- From the thermal perspective, the die temperature shouldn't exceed +125°C with the power loss dissipated inside of the IC. Figures 10 and 11 show the thermal performance of this part operating at different conditions.

Figures 10 and 11 show 2A and 2.5A applications under +25°C still air conditions over VIN range. The temperature rise data in these figures can be used to estimate the die temperature at different ambient temperatures under various operating conditions. Note that more temperature rise is expected at higher ambient temperature due to more conduction loss caused by $r_{DS(ON)}$ increase.

Generally, the part can output 2.5A in typical application conditions (VIN 8~30V, VO 5V, 500kHz, still air and +105°C

ambient conditions). For any other operating conditions, refer to the previous mentioned thermal curves to estimate the maximum output current. The output current should be derated under any conditions causing the die temperature to exceed +125°C.

Basically, the die temperature is equal to the sum of ambient temperature and the temperature rise resulting from the power dissipated by the IC package with a certain junction to ambient thermal impedance θ_{JA} . The power dissipated in the IC is related to the MOSFET switching loss, conduction loss and the internal LDO loss. Besides the load, these losses are also related to input voltage, output voltage, duty cycle, switching frequency and temperature. With the exposed pad at the bottom, the heat of the IC mainly goes through the bottom pad and θ_{JA} is greatly reduced. The θ_{JA} is highly related to layout and air flow conditions. In layout, multiple vias (≥ 9) are strongly recommended in the IC bottom pad. The bottom pad with its vias should be placed in the ground copper plane with an area as large as possible across multiple layers. The θ_{JA} can be reduced further with air flow. Refer to Figures 8 and 9 for the thermal performance with 100 CFM air flow.

Boost Converter Operation

"Typical Application Schematic III - Boost Buck Converter" on page 5, shows the circuits where the boost works as a pre-stage to provide input to the following Buck stage. This is for applications when the input voltage could drop to a very low voltage in some constants (in some battery powered systems as for example), causing the output voltage to drop out of regulation. The boost converter can be enabled to boost the input voltage up to keep the output voltage in regulation. When system input voltage recovers back to normal, the boost stage is disabled while only the buck stage is switching.

The EXT_BOOST pin is used to set boost mode and monitor the boost input voltage. At IC start-up before soft-start, the controller will be latched in boost mode when the voltage is at or above 200mV; it will latch in synchronous buck mode if voltage on this pin is below 200mV. In boost mode the low-side driver output PWM has the same PWM signal with the buck regulator.

In boost mode, the EXT_BOOST pin is used to monitor boost input voltage to turn on and turn off the boost PWM. The AUXVCC pin is used to monitor the boost output voltage to turn on and turn off the boost PWM.

Referring to Figure 26 on page 15, a resistor divider from boost input voltage to the EXT_BOOST pin is used to detect the boost input voltage. When the voltage on EXT_BOOST pin is below 0.8V, the boost PWM is enabled with a fixed 500μs soft-start and the boost duty cycle increases linearly from $t_{MIN(ON)} \cdot F_s$ to ~50%. A 3μA sinking current is enabled at the EXT_BOOST pin for hysteresis purposes. When the voltage on the EXT_BOOST pin recovers to be above 0.8V, the boost PWM is disabled immediately. Use Equation 3 to calculate the upper resistor RUP (R1 in Figure 26) for a desired hysteresis VHYS at boost input voltage.

$$R_{UP}[M\Omega] = \frac{V_{HYS}}{3[\mu A]} \quad (EQ. 3)$$

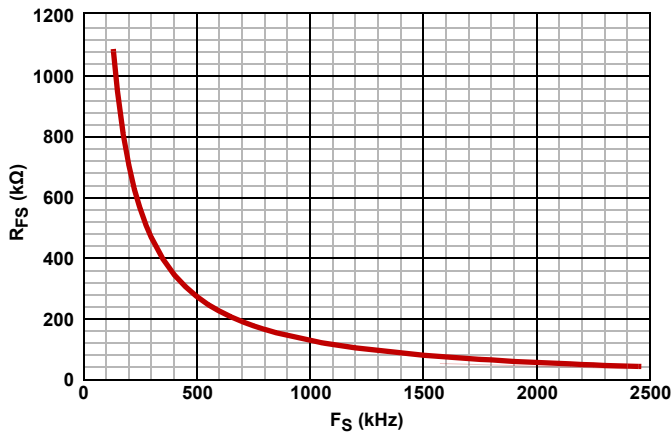


FIGURE 27. R_{FS} vs FREQUENCY

The SYNC pin is bi-directional and it outputs the IC's default or programmed local clock signal when it's free running. The IC locks to an external clock injected to the SYNC pin (external clock frequency recommended to be 10% higher than the free running frequency). The delay from the rising edge of the external clock signal to the PHASE rising edge is half of the free running switching period pulse 220ns, (0.5Tsw+220ns). The maximum external clock frequency is recommended to be 1.6 of the free running frequency.

When the part enters PFM pulse skipping mode, the synchronization function is shut off and also no clock signal output in SYNC pin.

With the SYNC pins simply connected together, multiple ISL85402s can be synchronized. The slave ICs automatically have 180° phase shift with respect to the master IC.

Fault Protection

Overcurrent Protection

The overcurrent function protects against any overload condition and output short at worst case, by monitoring the current flowing through the upper MOSFET.

There are 2 current limiting thresholds. The first one I_{OC1} is to limit the high-side MOSFET peak current cycle-by-cycle. The current limit threshold is set to default at 3.6A with ILIMIT pin connected to GND or VCC, or left open. The current limit threshold can also be programmed by a resistor R_{LIM} at ILIMIT pin to ground. Use Equation 10 to calculate the resistor.

$$R_{LIM} = \frac{300000}{I_{OC}[A] + 0.018} \quad (EQ. 10)$$

Note that I_{OC1} is higher with lower R_{LIM} . Considering the OC programming circuit tolerances over the temperature range -40°C to 105°C, 71.5k is the lowest resistor value recommended to be used for R_{LIM} to achieve the highest OC threshold. With 71.5k R_{LIM} , the OC limit is 4.18A (TYP). A resistor lower than 71.5k would result in a default 3.6A OC1 threshold.

The second current protection threshold I_{OC2} is 15% higher than I_{OC1} mentioned previously. Instantly after the high-side MOSFET current reaches I_{OC2} , the PWM is shut off after 2-cycle delay and the IC enters hiccup mode. In hiccup mode, the PWM is disabled for

dummy soft-start duration equaling to 5 regular soft-start periods. After this dummy soft-start cycle, the true soft-start cycle is attempted again. The I_{OC2} offers a robust and reliable protections against the worst case conditions.

The frequency foldback is implemented for the ISL85402. When overcurrent limiting, the switching frequency is reduced to be proportional to output voltage in order to keep the inductor current under limit threshold during overload condition. The low limit of frequency under frequency foldback operation is 40kHz.

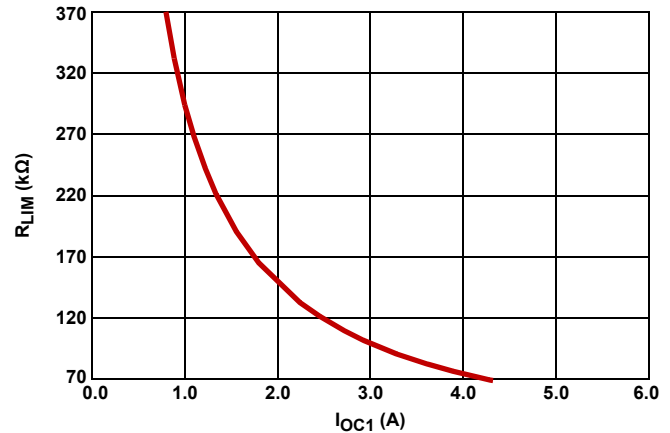


FIGURE 28. R_{LIM} vs I_{OC1}

Overvoltage Protection

If the voltage detected on the FB pin is over 110% of reference, the high-side and low-side driver shuts down immediately and won't be allowed on until FB voltage drops to 0.8V. When the FB voltage drops to 0.8V, the drivers are released to ON. If the 120% overvoltage threshold is reached, the high-side and low-side driver shuts down immediately and the IC is latched off. The IC has to be reset for restart.

Thermal Protection

The ISL85402 PWM will be disabled if the junction temperature reaches +155°C. A +15°C hysteresis insures that the device will not restart until the junction temperature drops below +140°C.

Component Selections

The ISL85402 iSim model, which is available on the internet can be used to simulate the behaviors to, which will assist with the design.

Output Capacitors

An output capacitor is required to filter the inductor current. Output ripple voltage and transient response are 2 critical factors when considering output capacitance choice. The current mode control loop allows for the usage of low ESR ceramic capacitors and thus smaller board layout. Electrolytic and polymer capacitors may also be used.

Additional consideration applies to ceramic capacitors. While they offer excellent overall performance and reliability, the actual in-circuit capacitance must be considered. Ceramic capacitors are rated using large peak-to-peak voltage swings with no DC bias. In the DC/DC converter application, these conditions do not

PWM Comparator Gain F_m :

The PWM comparator gain F_m for peak current mode control is given by Equation 16:

$$F_m = \frac{\hat{d}}{\hat{v}_{comp}} = \frac{1}{(S_e + S_n)T_s} \quad (\text{EQ. 16})$$

Where, S_e is the slew rate of the slope compensation and S_n is given by Equation 17:

$$S_n = R_t \frac{V_{in} - V_o}{L_p} \quad (\text{EQ. 17})$$

where, R_t is the gain of the current amplifier.

CURRENT SAMPLING TRANSFER FUNCTION $H_e(S)$:

In current loop, the current signal is sampled every switching cycle. It has the following transfer function in Equation 18:

$$H_e(S) = \frac{S^2}{\omega_n^2} + \frac{S}{\omega_n Q_n} + 1 \quad (\text{EQ. 18})$$

where, Q_n and ω_n are given by $Q_n = -\frac{2}{\pi}$, $\omega_n = \pi f_s$

Power Stage Transfer Functions

Transfer function $F_1(S)$ from control to output voltage is:

$$F_1(S) = \frac{\hat{v}_o}{\hat{d}} = V_{in} \frac{1 + \frac{S}{\omega_{esr}}}{\frac{S^2}{\omega_o^2} + \frac{S}{\omega_o Q_p} + 1} \quad (\text{EQ. 19})$$

Where, $\omega_{esr} = \frac{1}{R_c C_o}$, $Q_p \approx R_o \sqrt{\frac{C_o}{L_p}}$, $\omega_o = \frac{1}{\sqrt{L_p C_o}}$

Transfer function $F_2(S)$ from control to inductor current is given by Equation 20:

$$F_2(S) = \frac{\hat{i}_o}{\hat{d}} = \frac{V_{in}}{R_o + R_{LP}} \frac{1 + \frac{S}{\omega_z}}{\frac{S^2}{\omega_o^2} + \frac{S}{\omega_o Q_p} + 1} \quad (\text{EQ. 20})$$

where $\omega_z = \frac{1}{R_o C_o}$

Current loop gain $T_i(S)$ is expressed as Equation 21:

$$T_i(S) = R_t F_m F_2(S) H_e(S) \quad (\text{EQ. 21})$$

The voltage loop gain with open current loop is expressed in Equation 22:

$$T_v(S) = K F_m F_1(S) A_v(S) \quad (\text{EQ. 22})$$

The Voltage loop gain with current loop closed is given by Equation 23:

$$L_v(S) = \frac{T_v(S)}{1 + T_i(S)} \quad (\text{EQ. 23})$$

If $T_i(S) \gg 1$, then Equation 23 can be simplified as Equation 24:

$$L_v(S) = \frac{R_o + R_{LP}}{R_t} \frac{1 + \frac{S}{\omega_{esr}} A_v(S)}{1 + \frac{S}{\omega_p} H_e(S)}, \omega_p \approx \frac{1}{R_o C_o} \quad (\text{EQ. 24})$$

Equation 24 shows that the system is a single order system. Therefore, a simple type II compensator can be easily used to stabilize the system. A type III compensator is needed to expand the bandwidth for current mode control in some cases.

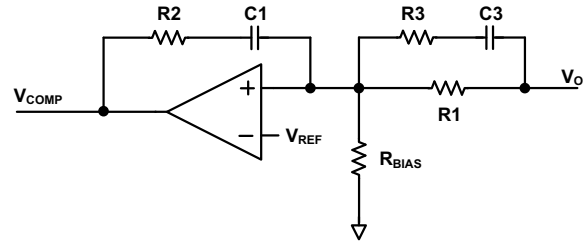


FIGURE 30. TYPE III COMPENSATOR

A type III compensator with 2 zeros and 1 pole is recommended for this part, as shown in Figure 30. Its transfer function is expressed as Equation 25:

$$A_v(S) = \frac{\hat{v}_{comp}}{\hat{v}_o} = \frac{1}{S R_1 C_1} \frac{\left(1 + \frac{S}{\omega_{cz1}}\right) \left(1 + \frac{S}{\omega_{cz2}}\right)}{\left(1 + \frac{S}{\omega_{cp}}\right)} \quad (\text{EQ. 25})$$

where,

$$\omega_{cz1} = \frac{1}{R_2 C_1}, \omega_{cz2} = \frac{1}{(R_1 + R_3) C_3}, \omega_{cp} = \frac{1}{R_3 C_3}$$

Compensator design goal:

Loop bandwidth f_c : $\left(\frac{1}{4} \text{ to } \frac{1}{10}\right) f_s$

Gain margin: >10dB

Phase margin: 45°

The compensator design procedure is as follows:

1. Position ω_{cz2} and ω_{cp} to derive R_3 and C_3 .

Put the compensator zero ω_{cz2} at $(1 \text{ to } 3)/(R_o C_o)$

$$\omega_{cz2} = \frac{3}{R_o C_o} \quad (\text{EQ. 26})$$

Put the compensator pole ω_{cp} at ESR zero or 0.35 to 0.5 times of switching frequency, whichever is lower. In all-ceramic-cap design, the ESR zero is normally higher than half of the switching frequency. R_3 and C_3 can be derived as following:

Case A: ESR zero $\frac{1}{2\pi R_c C_o}$ less than $(0.35 \text{ to } 0.5) f_s$

$$C_3 = \frac{R_o C_o - 3R_c C_o}{3R_1} \quad (\text{EQ. 27})$$

$$R_3 = \frac{3R_c R_1}{R_o - 3R_c} \quad (\text{EQ. 28})$$

Case B: ESR zero $\frac{1}{2\pi R_c C_o}$ larger than $(0.35 \text{ to } 0.5)f_s$

$$C_3 = \frac{0.33R_o C_o f_s - 0.46}{f_s R_1} \quad (\text{EQ. 29})$$

$$R_3 = \frac{R_1}{0.73R_o C_o f_s - 1} \quad (\text{EQ. 30})$$

2. Derive R2 and C1.

The loop gain $L_v(s)$ at cross over frequency of f_c has unity gain. Therefore, C_1 is determined by Equation 31.

$$C_1 = \frac{(R_1 + R_3)C_3}{2\pi f_c R_t R_1 C_o} \quad (\text{EQ. 31})$$

The compensator zero ω_{CZ1} can boost the phase margin and bandwidth. To put ω_{CZ1} at 2 times of cross over frequency f_c is a good start point. It can be adjusted according to specific design. R_1 can be derived from Equation 32.

$$R_2 = \frac{1}{4\pi f_c C_1} \quad (\text{EQ. 32})$$

Example: $V_{in} = 12V$, $V_o = 5V$, $I_o = 2A$, $f_s = 500kHz$, $C_o = 60\mu F/3m\Omega$, $L = 10\mu H$, $R_t = 0.20V/A$, $f_c = 50kHz$, $R_1 = 105k$, $R_{BIAS} = 20k\Omega$.

Select the crossover frequency to be 35kHz. Since the output capacitors are all ceramic, use Equation 29 and 30 to derive R_3 to be 20k and C_3 to be 470pF.

Then use Equation 31 and 32 to calculate C_1 to be 180pF and R_2 to be 12.7k. Select 150pF for C_1 and 15k for R_2 .

There is approximately 30pF parasitic capacitance between COMP to FB pins that contributes to a high frequency pole.

Figure 31 shows the simulated bode plot of the loop. It is shown that it has 26kHz loop bandwidth with 70° phase margin and -28 dB gain margin.

Note in applications where the PFM mode is desired especially when type III compensation network is used, the value of the capacitor between the COMP pin and the FB pin (not the capacitor in series with the resistor between COMP and FB) should be minimal to reduce the noise coupling for proper PFM operation. No external capacitor between COMP and FB is recommended at PFM applications.

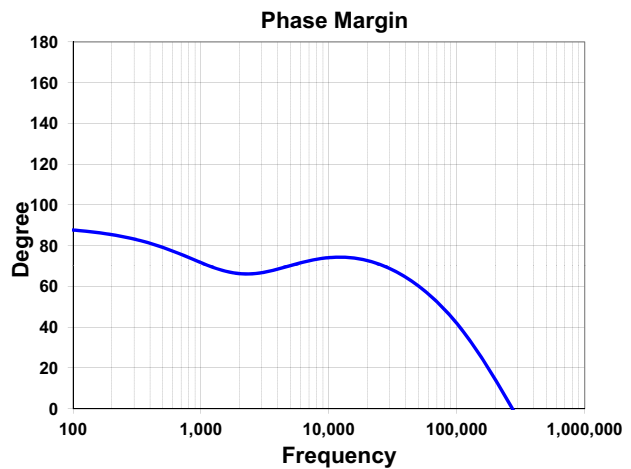
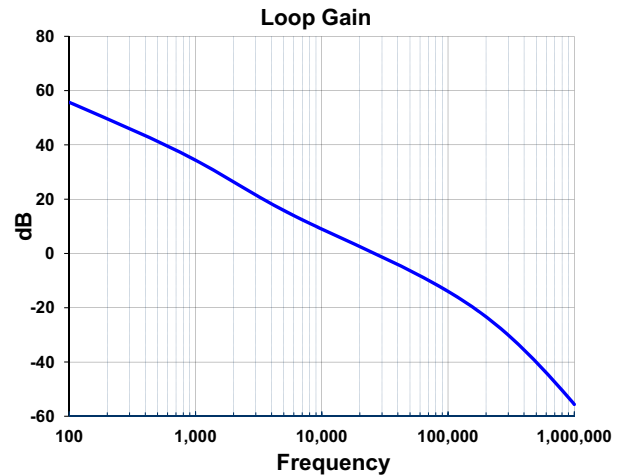


FIGURE 31. SIMULATED LOOP BODE PLOT

Boost Inductor

Besides the need to sustain the current ripple to be within a certain range (30% to 50%), the boost inductor current at its soft-start is a more important perspective to be considered in selection of the boost inductor. Each time the boost starts up, there is a fixed 500μs soft-start time when the duty cycle increases linearly from $t_{MIN(ON)} * f_s$ to ~50%. Before and after boost start-up, the boost output voltage will jump from V_{IN_BOOST} to voltage $(V_{IN_BOOST} + V_{OUT_BUCK})$. The design target in boost soft-start is to ensure the boost input current is sustained to minimum but capable to charge the boost output voltage to have a voltage step equaling to V_{OUT_BUCK} . A big inductor will block the inductor current to increase and not high enough to be able to charge the output capacitor to the final steady state value $(V_{IN_BOOST} + V_{OUT_BUCK})$ within 500μs. A 6.8μH inductor is a good starting point for its selection in design. The boost inductor current at start-up must be checked by oscilloscope to ensure it is under acceptable range. It is suggested to run the iSim model, which is available on the internet to assist in designing the proper inductor value.

Boost Output Capacitor

Based on the same theory in boost start-up previously described in the boost inductor selection, a large capacitor at boost output will cause high in-rush current at boost PWM start-up. 22 μ F is a good choice for applications with a buck output voltage less than 10V. Also some minimum amount of capacitance has to be used in boost output to keep the system stable. It is suggested to run the iSim model, which is available on the internet to assist in designing the proper capacitor value.

Layout Suggestions

1. Place the input ceramic capacitors as closely as possible to the IC VIN pin and power ground connecting to the power MOSFET or Diode. Keep this loop (input ceramic capacitor, IC VIN pin and MOSFET/Diode) as tiny as possible to achieve the least voltage spikes induced by the trace parasitic inductance.
2. Place the input aluminum capacitors closely as possible to the IC VIN pin.
3. Keep the phase node copper area small but large enough to handle the load current.
4. Place the output ceramic and aluminum capacitors close to the power stage components as well.
5. Place vias (≥ 9) in the bottom pad of the IC. The bottom pad should be placed in ground copper plane with an area as large

as possible in multiple layers to effectively reduce the thermal impedance.

6. Place the 4.7 μ F ceramic decoupling capacitor at the VCC pin (the closest place to the IC). Put multiple vias (≥ 3) close to the ground pad of this capacitor.
7. Keep the bootstrap capacitor close to the IC.
8. Keep the LGATE drive trace as short as possible and try to avoid using via in the LGATE drive path to achieve the lowest impedance.
9. Place the positive voltage sense trace close to the place to be strictly regulated.
10. Place all the peripheral control components close to the IC.

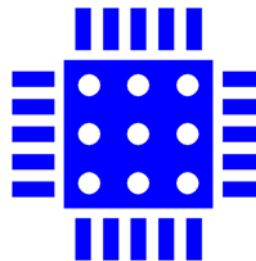


FIGURE 32. PCB VIA PATTERN

Revision History

The revision history provided is for informational purposes only and is believed to be accurate, but not warranted. Please go to web to make sure you have the latest revision.

DATE	REVISION	CHANGE
April 25, 2012	FN7640.1	<ol style="list-style-type: none">1. Expanded the maximum temperature from 85°C to 105°C for the electrical characteristics and Ordering Information.2. Added application design guide for selection of inductor and capacitor and loop compensation.3. Added typical electrical specification of EN pull-up current, synchronization.4. Added boost-buck efficiency curve and AUVVCC switchover description.5. Under "Output Voltage" description, corrected "(1/Fs tMINOFF)" To "(1 - Fs * tMIN(OFF))".6. Under "Boost Converter Operation", corrected "(VIN*IIN = VOUT*IOUT*Efficiency)" to "(VIN*IIN = VOUT*IOUT/Efficiency)".7. Added recommendation of the maximum programmable OC threshold to be 4.18A(TYP) with 71.5k RLIM.8. Corrected sentence in first paragraph on page 1 from: "The ISL85402 supports a wide input range of 3V to 40V in buck mode." to "The ISL85402 supports a wide input range of 3V to 36V in buck mode."9. Removed following sentence from last paragraph of "Power Stage Transfer Functions" on page 19: "Deleted following sentence from last paragraph of "Power Stage Transfer Functions" on page 19: "A capacitor (<1nF) at the FB pin to ground also helps proper PFM mode operation".
September 29, 2011	FN7640.0	Initial Release

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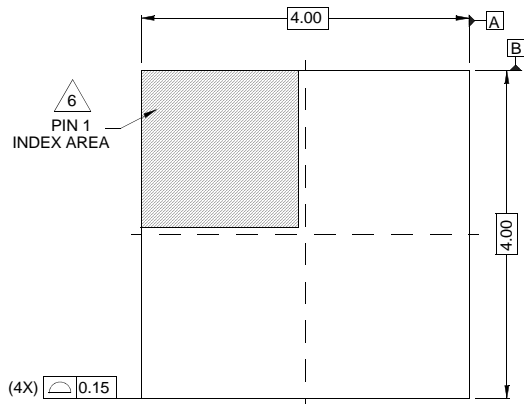
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Package Outline Drawing

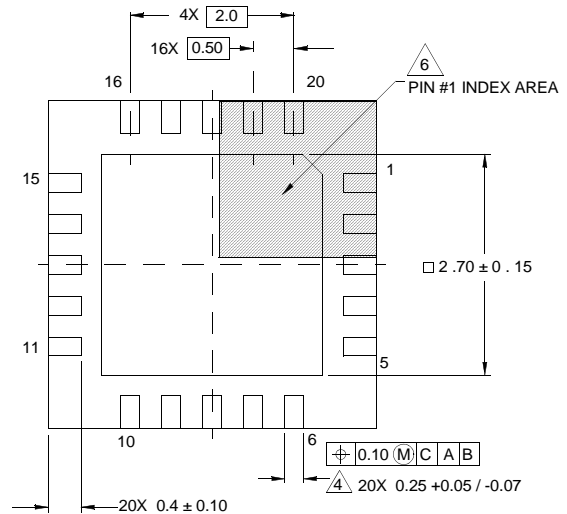
L20.4x4C

20 LEAD QUAD FLAT NO-LEAD PLASTIC PACKAGE

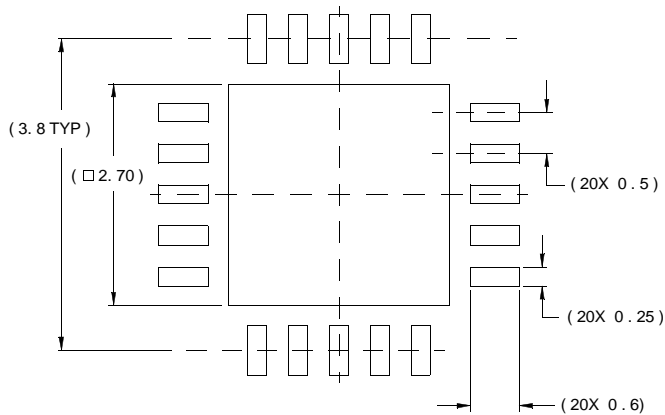
Rev 0, 11/06



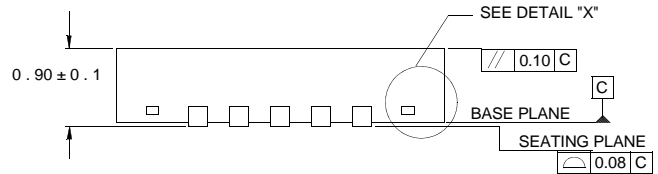
TOP VIEW



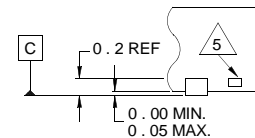
BOTTOM VIEW



TYPICAL RECOMMENDED LAND PATTERN



SIDE VIEW



DETAIL "X"

NOTES:

1. Dimensions are in millimeters.
Dimensions in () for Reference Only.
2. Dimensioning and tolerancing conform to AMSE Y14.5m-1994.
3. Unless otherwise specified, tolerance: Decimal ± 0.05
4. Dimension b applies to the metallized terminal and is measured between 0.15mm and 0.30mm from the terminal tip.
5. Tiebar shown (if present) is a non-functional feature.
6. The configuration of the pin #1 identifier is optional, but must be located within the zone indicated. The pin #1 identifier may be either a mold or mark feature.