8-channel constant current LED driver with output error detection

Rev. 2 — 6 April 2011

Product data sheet

1. General description

The PCA9922 is an 8-channel constant current LED driver designed for LED signage and display applications. The output current is adjustable from 15 mA to 60 mA controlled by an external series resistor. The outputs are controlled via a serial interface with a maximum clock frequency of 25 MHz to allow for the system requirement of high volume data transmission. Each of the 8 channel outputs has edge rate control to limit the change in current when the outputs are enabled or disabled.

The device has built-in circuitry for detecting LED open-circuit and output short to ground. After signaling the specified error detect sequence on the input control lines, error status can be read out of the device via the serial data out.

The device is designed such that it may be cascaded with other similar devices. The SDO pin contains the output of the shift register which may be used for cascading to the SDI pin of the next device in the series. SDO changes state on the falling edge of CLK. SDI captures data on the rising edge of CLK.

The PCA9922 is a pin-to-pin functionally equivalent 5 V alternative (exception: **error data is inverted**; see <u>Section 7.2.1</u>, <u>Section 7.2.2</u> and <u>Section 7.2.7</u>) for the ST2221A and STP08CDC596.

The PCA9922 is available in DIP16, TSSOP16 and HVQFN20 packages and is specified over the -40 °C to +85 °C industrial temperature range.

2. Features and benefits

- 25 MHz serial interface
- 3.3 V to 5.5 V operation
- 8 LED low side constant current outputs
- Global control for the 8 LED outputs variable between 15 mA to 60 mA
- 15 mA to 60 mA maximum current for all 8 output channels set by an external resistor
- Constant current matching at 25 °C, V_{DD} = 5.0 V
- Bit-to-bit: ±6 %
- Chip-to-chip: ±10 %
- Gradual turn-on/turn-off output to limit EMI
- Error detection mode for line open, output short to ground, LED open and LED short
- -40 °C to +85 °C operation
- ESD protection exceeds 2000 V HBM per JESD22-A114, 200 V MM per JESD22-A115, and 1000 V CDM per JESD22-C101
- Latch-up testing is done to JEDEC Standard JESD78 which exceeds 100 mA



Packages offered: DIP16, TSSOP16, HVQFN20

3. Applications

- Full color, multi-color, monochrome LED signs
- LED billboard displays
- Traffic display signs
- Transportation and commercial LED signs

4. Ordering information

Table 1. Ordering information

| Type number | | | |
|-------------|---------|--|----------|
| | Name | Description | Version |
| PCA9922N | DIP16 | plastic dual in-line package; 16 leads (300 mil) | SOT38-4 |
| PCA9922PW | TSSOP16 | plastic thin shrink small outline package; 16 leads; body width 4.4 mm | SOT403-1 |
| PCA9922BS | HVQFN20 | plastic thermal enhanced very thin quad flat package; no leads; 20 terminals; body 5 \times 5 \times 0.85 mm | SOT662-1 |

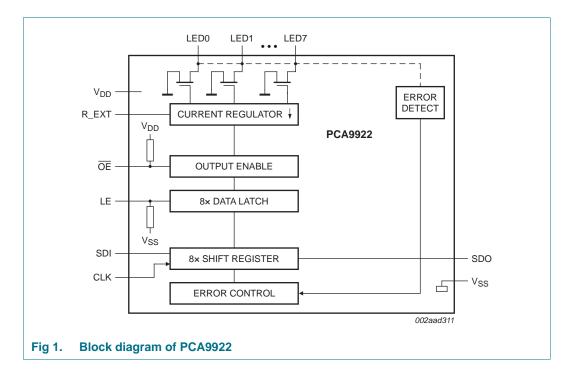
4.1 Ordering options

Table 2.Ordering options

| | · · | |
|-------------|--------------|--|
| Type number | Topside mark | Temperature range |
| PCA9922N | PCA9922N | $T_{amb} = -40 \text{ °C to } +85 \text{ °C}$ |
| PCA9922PW | PCA9922 | $T_{amb} = -40 \text{ °C to } +85 \text{ °C}$ |
| PCA9922BS | P9922 | $T_{amb} = -40 \ ^{\circ}C$ to +85 $^{\circ}C$ |

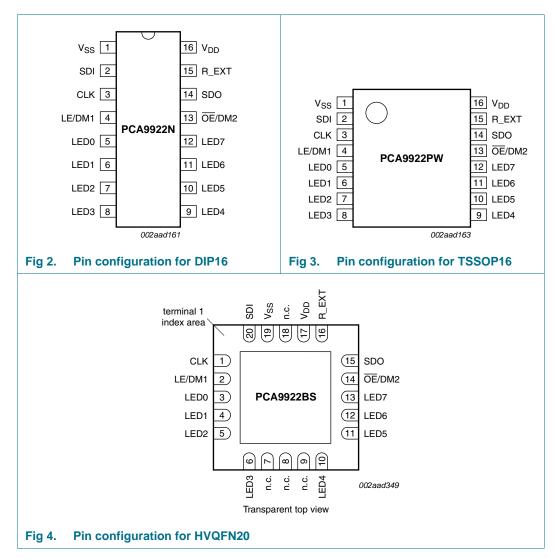
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5. Block diagram



6. Pinning information

6.1 Pinning



6.2 Pin description

| Symbol | Pin | | Туре | Description |
|-----------------|-------------------|---------------------|--------------|--|
| | DIP16, TSSOP16 | HVQFN20 | | |
| V _{SS} | 1 | 19 <mark>[1]</mark> | power supply | supply ground |
| SDI | 2 | 20 | I | serial data in |
| CLK | 3 | 1 | I | serial data clock used to shift data on SDI into the shift register |
| LE/DM1 | 4 | 2 | 1 | latch enable with internal pull-down resistor; active HIGH signal used to capture data in the shift register to presen to the outputs |
| | | | | Detection Mode 1 |
| LED0 | 5 | 3 | 0 | constant current LED output driver 0 |
| LED1 | 6 | 4 | 0 | constant current LED output driver 1 |
| LED2 | 7 | 5 | 0 | constant current LED output driver 2 |
| LED3 | 8 | 6 | 0 | constant current LED output driver 3 |
| LED4 | 9 | 10 | 0 | constant current LED output driver 4 |
| LED5 | 10 | 11 | 0 | constant current LED output driver 5 |
| LED6 | 11 | 12 | 0 | constant current LED output driver 6 |
| LED7 | 12 | 13 | 0 | constant current LED output driver 7 |
| OE/DM2 | 13 | 14 | I | output enable with internal pull-up resistor active LOW signal used to allow data captured in the latch to be presented to the constant current outputs |
| | | | | Detection Mode 2 |
| SDO | 14 | 15 | 0 | serial data output |
| R_EXT | 15 | 16 | analog input | external resistor input |
| V _{DD} | 16 | 17 | power supply | supply voltage |
| n.c. | - | 7, 8, 9, 18 | - | not connected |

[1] HVQFN20 package die supply ground is connected to both V_{SS} pin and exposed center pad. V_{SS} pin must be connected to supply ground for proper device operation. For enhanced thermal, electrical, and board level performance, the exposed pad needs to be soldered to the board using a corresponding thermal pad on the board and for proper heat conduction through the board, thermal vias need to be incorporated in the PCB in the thermal pad region.

7. Functional description

The PCA9922 is an 8-channel constant current LED driver with built-in LED output error detection. The PCA9922 contains an 8-bit shift register and data latches, which convert serial input data into parallel output data.

At the output stage, 8 regulated current sinks are designed to provide constant and uniform current through LEDs with different forward voltages (V_F).

Refer to Figure 1 "Block diagram of PCA9922".

7.1 System interface

During normal operation, serial data can be transferred into the PCA9922 through SDI, shifted into the shift register, and out through the SDO. Data shifts from the SDI pin into the next sequential bit in the shift register on each rising edge of the CLK input. The MSB is the first bit to be clocked in. Data shifts out of the shift register and is presented on the SDO pin on the falling edge of CLK. The exception to this is during the error detect sequence, at which time the error status is loaded in a parallel fashion into the shift register. The shift register is never disabled. It is either shifting or it is loading the error status on every rising edge of CLK. Additionally, the device is designed such that it may be cascaded with other similar devices. The SDO pin of the next device in the series.

Data is parallel loaded from the serial shift register to an output control register when LE (Latch Enable) is asserted HIGH (serial-to-parallel conversion). The output control register will continue to reflect the shift register data, even if changes occur in the shift register data, as long as LE is HIGH. When LE is LOW the latch is closed and changes in the shift register data no longer effect the output control register. Applications where the latches are bypassed (LE tied HIGH) will require that the OE input be HIGH during serial data entry.

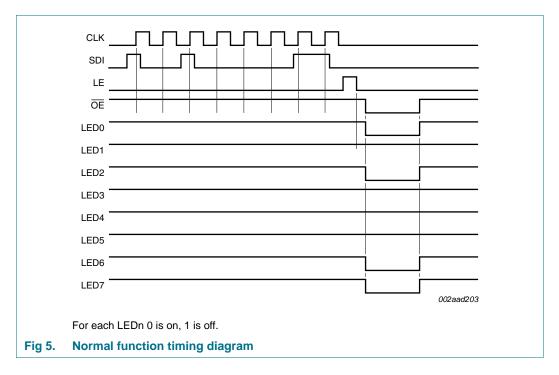
The data in the output control register is then used to drive the constant current output drivers when the outputs are enabled. The outputs are globally enabled or disabled through the \overline{OE} . A LOW level on the \overline{OE} will enable the output drivers, LED0 to LED7, to reflect the data contained in the output control register.

An example timing diagram of expected normal operation of the device is shown in Figure 5.

Remark: It is recommended that \overline{OE} and LE pulse widths be at least two clocks wide when CLK is running to avoid inadvertent entry into the error detect modes.

There is no synchronization logic in the design between CLK, LE and OE. It is the user's responsibility to meet the timing presented in <u>Table 10</u> in order to guarantee proper operation.

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7.2 LED output error detection

The PCA9922 has built-in circuitry for detecting LED open-circuit and output short conditions. A predefined set of signal sequence on the input control lines must be initiated to perform the output error detection. Once the error data is captured by this sequence, error status can be read out of the device via the serial interface.

The error detection mode is entered by the user via specific timing sequences presented on the CLK, \overline{OE} and LE pins. There are three key sequences to be generated by the user: enter error detect, capture faults, and exit error detect. It is the responsibility of the user to enable all outputs that the user wants to test during the error detect sequence.

Performing an error mode detection sequence consists of several operations:

- 1. Entering error detect mode.
- 2. Setting all bits that you want to test by enabling all outputs to logical 1s in the output latch.
- 3. Capture fault data.
- 4. Exit error detect.

7.2.1 Open-circuit detection principle

The LED open-circuit detection compares the effective current level I_O with the open load detection threshold current I_{th(det)}. If I_O is below I_{th(det)}, the PCA9922 detects an open-load condition. This error status can be read as an error status code in the error detect mode. For open-circuit error detection, a channel must be on.

| Table 4. Ope | n-circuit detection | | |
|-------------------------|--------------------------------|------------------------------|------------------------|
| State of output port | Condition of output current | Error status code | Meaning |
| off | $I_0 = 0 \text{ mA}$ | 0 | detection not possible |
| on | $I_{O} < I_{th(det)}^{[1]}$ | 1 | open circuit |
| | $I_{O} \ge I_{th(det)}^{[1]}$ | channel n error status bit 0 | normal |

[1] $I_{th(det)} = 0.5 \times I_O$ (target) (typical).

7.2.2 Short-circuit detection principle

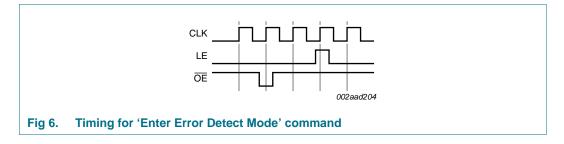
The LED short-circuit detection compares the effective voltage level (V_O) with the shorted-load detection threshold voltages $V_{th(det)sc}$ and $V_{th(norm)}$. If V_O is above the $V_{th(det)sc}$ threshold, the PCA9922 detects a shorted-load condition. If V_O is below the $V_{th(norm)}$ threshold, no error is detected or error bit is reset. This error status can be read as an error status code in the Special mode. For short-circuit error detection, a channel must be on.

Table 5.Shorted-load detection

| State of output port | Condition of output voltage | Error status code | Meaning | | |
|-------------------------|--------------------------------|------------------------------|------------------------|--|--|
| off | $I_{O} = 0 \text{ mA}$ | 0 | detection not possible | | |
| on | $V_O \geq V_{th(det)sc}$ | 1 | short circuit | | |
| | $V_O < V_{th(norm)}$ | channel n error status bit 0 | normal | | |

7.2.3 Entering error detect mode

Entering the error detect mode consists of a 5-clock sequence involving CLK, \overline{OE} and LE as shown in Figure 6. The user must meet the set-up and hold times for \overline{OE} and LE as detailed in<u>Table 10</u> to guarantee proper operation of the error detect circuitry. It should be noted that the act of driving LE HIGH around the rising edge of clock 4 opens the latch in the current control register block and data captured in the shift register at that point in time is moved into the output control register. It should also be noted that the output logic was enabled for a brief period of time while \overline{OE} is LOW around the rising edge of clock 2. The outputs LED[7:0] will glitch during this period.



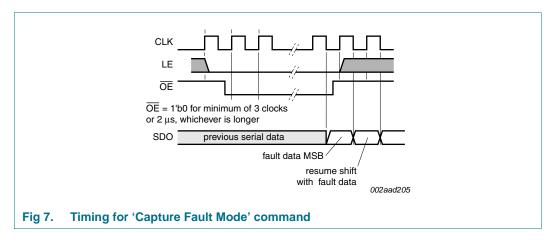
7.2.4 Setting the outputs to test

Before the Capture Fault sequence may be performed, the outputs must be set up. A logic HIGH must be sent to the output control register for all eight bits. This is done after the Enter Error Detect sequence is performed as a normal data load sequence as seen in <u>Figure 5</u>. Please note that this process is completely destructive to the data that is stored in the output control register (and the LED[7:0] pins). The output control register will have to be restored to its proper values by the user after the error detect sequence has been completed.

7.2.5 Capturing the fault/output error data

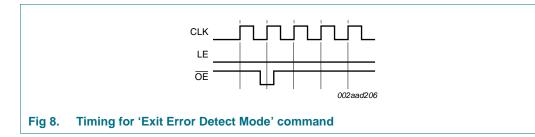
The Capture Fault/Error Data sequence can only follow the Enter Error Detect sequence. If the Error Detect sequence has not occurred, this sequence will be treated as a normal operational sequence. Once the Capture Fault sequence has occurred, an Exit Error Detect sequence should be performed. There can be no more Capture Sequences until another Enter Error Detect sequence has occurred.

The Capture Fault Sequence consists of holding \overline{OE} LOW for no less than 3 clocks (CLK) and for a minimum of 2 μ s, whichever is longer. During this period of time, the shift register is being loaded with the fault status. As such, data presented to the device via SDI will not be captured. Bit 7 of the fault data will be present on SDO by the first falling edge CLK after the user de-asserts \overline{OE} for this cycle. An error condition is output as a 1 (HIGH bit), and a 0 (LOW bit) designates a normal status. Timing for this sequence is shown in Figure 7.



7.2.6 Exit error detect mode

The 'Exit error detect mode' sequence is used to exit the error detect mode of operation and resume normal mode. This is a 5-clock timing sequence using CLK, \overline{OE} and LE. This sequence consists of LE being held inactive for all five clocks. \overline{OE} is active in the second clock for one and only one clock. Figure 8 shows the timing for this sequence.



7.2.7 Error detection data

The PCA9922 will return a logical 1 for each output pin that has an error condition detected as described in <u>Table 4</u> and <u>Table 5</u>. An error condition may be either an open circuit or short-circuit at the output pin. Once the Capture Fault sequence has completed, the resultant fault/output error data may be shifted out of the device by issuing 8 clocks and reading the data at the SDO pin. If more than one device is connected in series, then more than 8 clocks will be needed to shift all of the data from all of the devices through to the last SDO pin in the chain.

Figure 9 shows a complete error detection sequence.

PCA9922 at least 8 clocks shift halted some number of load fault shift exit error detect enter error detect optional clocks to command clock in 1s for testing command resumed command CLK All information provided in this document is subject to legal disclaimers SDI shift_reg[n-1:0] fault data fault data MSB SDO previous serial data shifting out this must be min. 2 μs wide and 3 clocks minimum with output enable LOW ŌĒ LE fault_load goes LOW on this edge of OE fault_load fault_data[n-1:0] fault data 8 bits error_detect_mode 002aad208 © NXP B.V. 2011. All rights reserved Lower-case signal names are internal signals shown to aid understanding of timing. Fig 9. Timing for a complete error detection sequence

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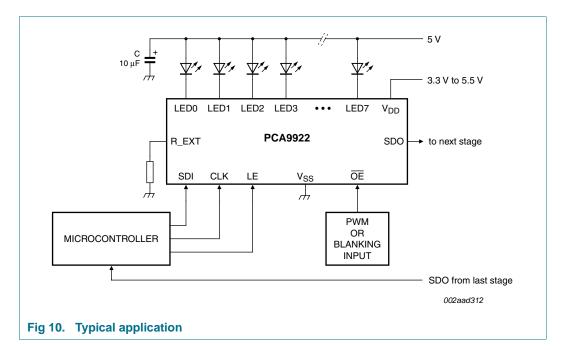
CA9922

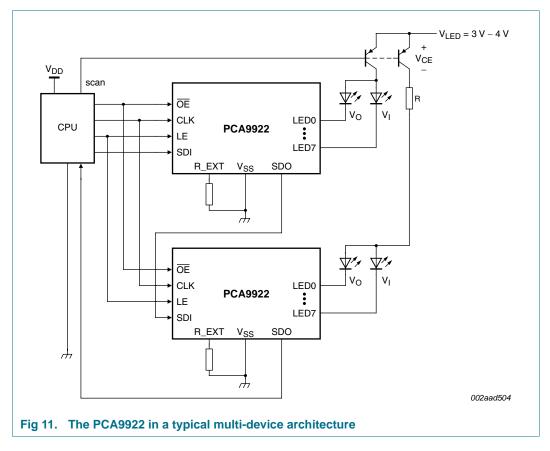
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8. Application design-in information





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9. Limiting values

| Table 6.Limiting valuesIn accordance with the Absolute Maximum Rating System (IEC 60134). | | | | | | |
|---|----------------------------|--------------------------|------|----------------|------|--|
| Symbol | Parameter | Conditions | Min | Max | Unit | |
| V _{DD} | supply voltage | | -0.5 | +6.0 | V | |
| V _{O(LED)} | LED output voltage | pins LED0 to LED7 | -0.5 | +6.0 | V | |
| V _{O(SDO)} | output voltage on pin SDO | | -0.5 | +6.0 | V | |
| VI | input voltage | | -0.4 | $V_{DD} + 0.4$ | V | |
| I _{SS} | ground supply current | | - | 485 | mA | |
| I _{O(LEDn)} | output current on pin LEDn | | - | 60 | mA | |
| f _{clk} | clock frequency | operating | - | 25 | MHz | |
| T _{stg} | storage temperature | | -65 | +150 | °C | |
| Tj | junction temperature | | -40 | +125 | °C | |
| P _{tot} | total power dissipation | T _{amb} = 25 °C | | | | |
| | | DIP16 | - | 1.12 | W | |
| | | TSSOP16 | - | 0.625 | W | |
| | | HVQFN20 | - | 3.125 | W | |

10. Recommended operating conditions

| Table 7. | Operating conditions | | | | | | |
|----------------------|--------------------------------------|----------------------------|-----|------|------|--|--|
| Symbol | Parameter | Conditions | Min | Max | Unit | | |
| V _{DD} | supply voltage | | 3.3 | 5.5 | V | | |
| V _{O(LED)} | LED output voltage pins LED0 to LED7 | | | | | | |
| | | inactive | - | 5.5 | V | | |
| | | output active | - | 2.2 | V | | |
| I _{O(LEDn)} | output current on pin LEDn | | 15 | 60 | mA | | |
| V _{O(SDO)} | output voltage on pin SDO | | - | 5.5 | V | | |
| P _{tot} | total power dissipation | $T_{amb} = 85 \ ^{\circ}C$ | | | | | |
| | | DIP16 | - | 0.44 | W | | |
| | | TSSOP16 | - | 0.25 | W | | |
| | | HVQFN20 | - | 1.25 | W | | |
| T _{oper} | operating temperature | | -40 | +85 | °C | | |

11. Thermal characteristics

| Table 8. | Thermal characteristics | | | | | |
|----------------------|---|------------|-----|------|--|--|
| Symbol | Parameter | Conditions | Тур | Unit | | |
| R _{th(j-a)} | thermal resistance from junction to ambient | DIP16 | 89 | °C/W | | |
| | | TSSOP16 | 160 | °C/W | | |
| | | HVQFN20 | 32 | °C/W | | |
| - | | | | | | |

12. Static characteristics

Table 9. Static characteristics $V_{DD} = 5.0 \text{ V}$: $T_{areb} = 25 \text{ °C}$: unless otherwise specified

| Symbol | Parameter | Conditions | | Min | Тур | Max | Unit |
|------------------------|---|---|------------|--------------|------|-----------------------|------|
| V _{th(det)sc} | short-circuit detection threshold voltage | for short-error detection; I_O (target) = 5 mA to 120 mA | | 2.4 | 2.5 | 2.6 | V |
| V _{th(norm)} | normal mode threshold voltage | for short-error detection; I_O (target) = 5 mA to 120 mA | | 2.3 | - | - | V |
| Control in | terface (OE, LE, CLK, SDI, SDO) | | | | | | |
| V _{IH} | HIGH-level input voltage | | <u>[1]</u> | $0.7V_{DD}$ | - | V _{DD} + 0.3 | V |
| VIL | LOW-level input voltage | | | -0.3 | - | $0.3V_{DD}$ | V |
| V _{OL} | LOW-level output voltage | I _{OL} = 1 mA | | - | - | 0.4 | V |
| V _{OH} | HIGH-level output voltage | $I_{OL} = -1 \text{ mA}$ | | $V_{DD}-0.4$ | - | - | V |
| I _{LI} | input leakage current | $V_I = V_{DD} \text{ or } V_{SS} (CLK, SDI)$ | | -1 | - | +1 | μΑ |
| Ci | input capacitance | $V_I = V_{DD} \text{ or } 0 V$ | | - | 1.5 | 5 | pF |
| R _{PU} | pull-up resistance | OE pin | | 150 | 300 | 600 | kΩ |
| R _{pd} | pull-down resistance | LE pin | | 100 | 200 | 400 | kΩ |
| Current co | ontrolled outputs (LED[7:0]) | | | | | | |
| I _{OL} | LOW-level output current | V_{O} = 0.7 V; R_{ext} = 910 Ω | | 17.5 | 19.5 | 21.7 | mA |
| | | V_{O} = 0.7 V; R_{ext} = 470 Ω | | 35.4 | 38.1 | 40.8 | mA |
| ΔI_{OL} | LOW-level output current variation | between bits | | | | | |
| | | V_{O} = 0.7 V; R_{ext} = 910 Ω | | - | ±3.0 | ±7 | % |
| | | V_0 = 0.7 V; R_{ext} = 470 Ω | | - | ±1.5 | ± 4 | % |
| I _{DD} | supply current | R_{ext} = open; LED[7:0] = off | | - | 0.7 | 1.05 | mA |
| | | $R_{ext} = 910 \ \Omega; \ LED[7:0] = off$ | | - | 3.6 | 6.0 | mA |
| | | R_{ext} = 470 Ω ; LED[7:0] = off | | - | 6.2 | 9.0 | mA |
| | | R_{ext} = 910 Ω ; LED[7:0] = on | | - | 3.6 | 6.0 | mA |
| | | $R_{ext} = 470 \ \Omega; LED[7:0] = on$ | | - | 6.2 | 9.0 | mA |

[1] $\overline{\text{OE}}$ must be held active LOW for at least the duration of the rise/fall time of the LEDn pins. This pulse width does not apply to active LOW times for executing error detect sequences.

13. Dynamic characteristics

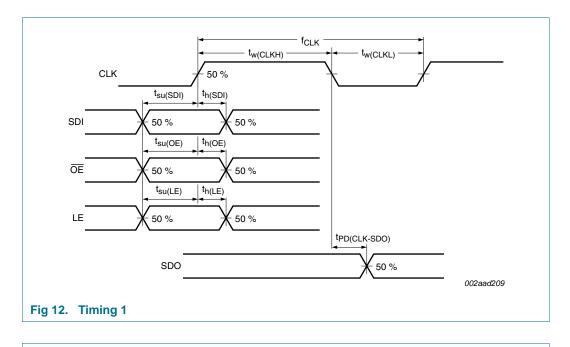
| Symbol | Parameter | Conditions | | Min | Тур | Max | Unit |
|----------------------------|--|---|-----|-----|----------|----------|------|
| t _{w(LE)} | LE pulse width | V _{DD} = 3.3 V | [1] | 10 | - | - | ns |
| t _{w(OE)} | OE pulse width | | [2] | 200 | - | - | ns |
| t _{su(SDI)} | SDI set-up time | from SDI to CLK | | 5 | - | - | ns |
| t _{h(SDI)} | SDI hold time | from CLK to SDI | | 5 | - | - | ns |
| f _{CLK} | frequency on pin CLK | | | 0 | - | 25 | MHz |
| δ | clock duty cycle | | | - | 50 to 50 | 60 to 40 | % |
| t _{w(CLKH)} | CLK HIGH pulse width | | | 16 | - | - | ns |
| t _{w(CLKL)} | CLK LOW pulse width | | | 16 | - | - | ns |
| tpd(CLK-SDO) | propagation delay from CLK to SDO | | | - | - | 10 | ns |
| t _{su(LE)} | LE set-up time | from LE to CLK | [3] | 20 | - | - | ns |
| t _{su(OE)} | OE set-up time | from OE to CLK | [3] | 20 | - | - | ns |
| t _{h(LE)} | LE hold time | from CLK to LE | [3] | 5 | - | - | ns |
| t _{h(OE)} | OE hold time | from CLK to OE | [3] | 5 | - | - | ns |
| tpd(OE-LEDH) | propagation delay from OE to LED HIGH | pins LED0 to LED7; V_{DD} = 5.0 V; C_L = 30 pF; R_L = 15 Ω ; V_L = 1.9 V; I_O = 20.7 mA; R_{ext} = 910 Ω | | - | 210 | - | ns |
| tpd(oe-ledl) | propa <u>ga</u> tion delay from OE to LED LOW | pins LED0 to LED7; V_{DD} = 5.0 V; C _L = 30 pF; R _L = 15 Ω ; V _L = 1.9 V; I _O = 20.7 mA; R _{ext} = 910 Ω | | - | 210 | - | ns |
| t _{PD(LEH-LEDH)} | propagation delay from LE HIGH to LED HIGH | pins LED0 to LED7; $V_{DD} = 5.0 \text{ V}$; $C_L = 30 \text{ pF}$; $R_L = 15 \Omega$; $V_L = 1.9 \text{ V}$; $I_O = 20.7 \text{ mA}$; $R_{ext} = 910 \Omega$; $\overline{OE} = \text{logic } 0$ | | - | 210 | - | ns |
| t _{PD(LEH-LEDL)} | propagation delay from LE HIGH to LED LOW | pins LED0 to LED7; $V_{DD} = 5.0 \text{ V}$; $C_L = 30 \text{ pF}$; $R_L = 15 \Omega$; $V_L = 1.9 \text{ V}$; $I_O = 20.7 \text{ mA}$; $R_{ext} = 910 \Omega$; $\overline{OE} = \text{logic } 0$ | | - | 210 | - | ns |
| t _{PD(CLKH-LEDH)} | propagation delay from CLK HIGH to LED HIGH | | | - | 210 | - | ns |
| t _{PD(CLKH-LEDL)} | propagation delay from CLK HIGH to LED LOW | | | - | 210 | - | ns |
| t _r | rise time | pins LED0 to LED7; V_{DD} = 5.0 V; C_L = 30 pF; R_L = 15 Ω ; V_L = 1.9 V; I_O = 20.7 mA; R_{ext} = 910 Ω | | - | 175 | - | ns |
| t _f | fall time | pins LED0 to LED7; $V_{DD} = 5.0 \text{ V}$; $C_L = 30 \text{ pF}$; $R_L = 15 \Omega$; $V_L = 1.9 \text{ V}$; $I_O = 20.7 \text{ mA}$; $R_{ext} = 910 \Omega$; $\overline{OE} = \text{logic } 0$ | | - | 190 | - | ns |

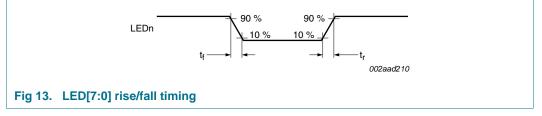
[1] Applies to normal device operation. This pulse width does not apply to active HIGH times for executing error detect sequences.

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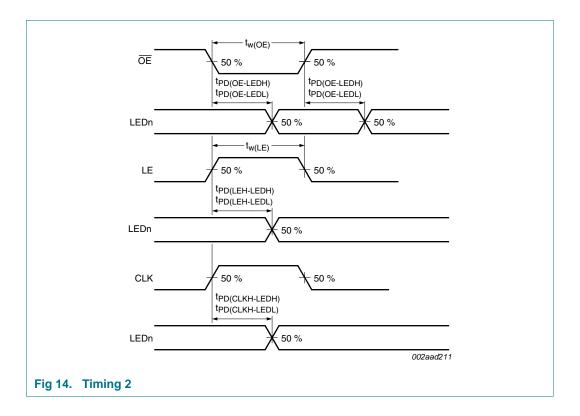
8-channel constant current LED driver with output error detection

- [2] OE must be held active LOW for at least the duration of the rise/fall time of the LEDn pins. This pulse width does not apply to active LOW times for executing error detect sequences.
- [3] Timing required for signaling of error detection sequences. Not necessary for 'normal' operation.





8-channel constant current LED driver with output error detection



PCA9922

14. Package outline

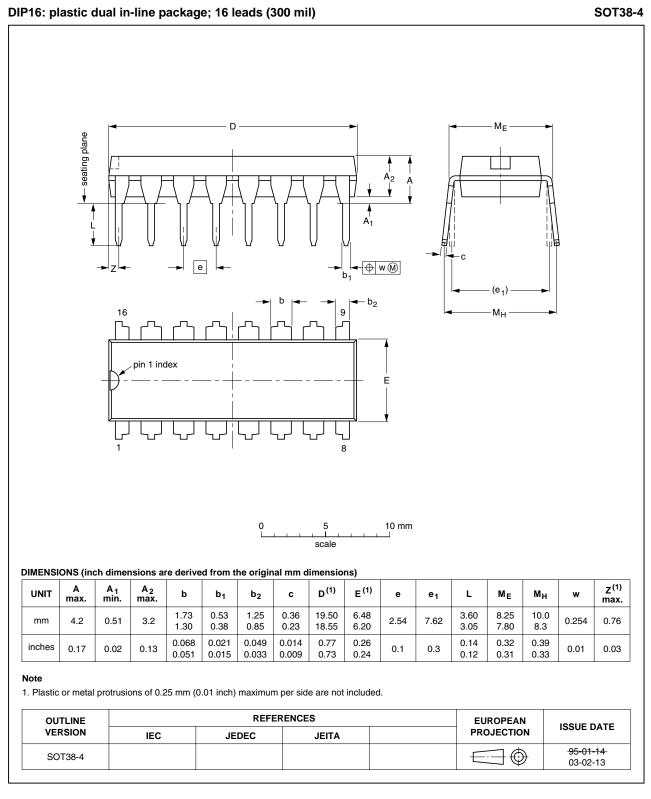


Fig 15. Package outline SOT38-4 (DIP16)

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PCA9922

8-channel constant current LED driver with output error detection

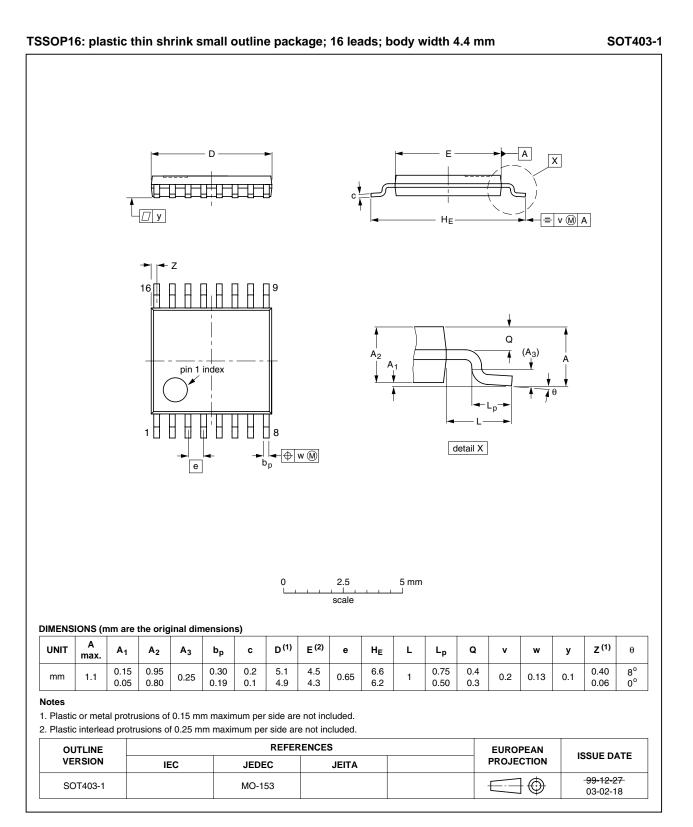


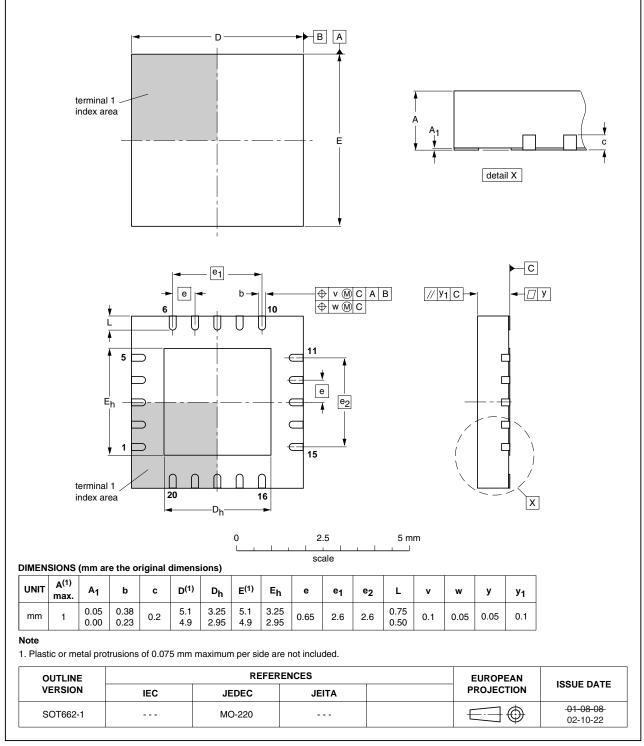
Fig 16. Package outline SOT403-1 (TSSOP16)

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SOT662-1

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HVQFN20: plastic thermal enhanced very thin quad flat package; no leads; 20 terminals; body 5 x 5 x 0.85 mm

Fig 17. Package outline SOT662-1 (HVQFN20)

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15. Handling information

All input and output pins are protected against ElectroStatic Discharge (ESD) under normal handling. When handling ensure that the appropriate precautions are taken as described in *JESD625-A* or equivalent standards.

16. Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365 "Surface mount reflow soldering description"*.

16.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

16.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- · Board specifications, including the board finish, solder masks and vias
- Package footprints, including solder thieves and orientation
- The moisture sensitivity level of the packages
- Package placement
- Inspection and repair
- Lead-free soldering versus SnPb soldering

16.3 Wave soldering

Key characteristics in wave soldering are:

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- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- · Solder bath specifications, including temperature and impurities

16.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see <u>Figure 18</u>) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with <u>Table 11</u> and <u>12</u>

Table 11. SnPb eutectic process (from J-STD-020C)

| Package thickness (mm) | Package reflow temperature (°C) | | | |
|------------------------|---------------------------------|-------|--|--|
| | Volume (mm ³) | | | |
| | < 350 | ≥ 350 | | |
| < 2.5 | 235 | 220 | | |
| ≥ 2.5 | 220 | 220 | | |

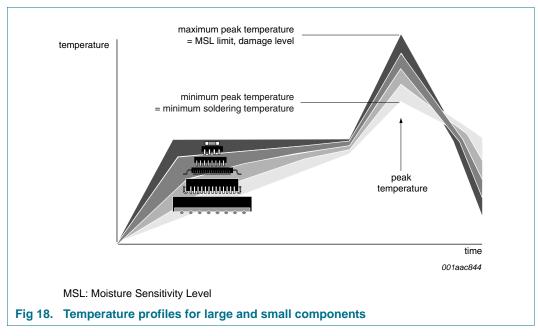
Table 12. Lead-free process (from J-STD-020C)

| Package thickness (mm) | Package reflow temperature (°C) Volume (mm ³) | | | | |
|------------------------|--|-------------|--------|--|--|
| | | | | | |
| | < 350 | 350 to 2000 | > 2000 | | |
| < 1.6 | 260 | 260 | 260 | | |
| 1.6 to 2.5 | 260 | 250 | 245 | | |
| > 2.5 | 250 | 245 | 245 | | |

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see Figure 18.

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For further information on temperature profiles, refer to Application Note *AN10365 "Surface mount reflow soldering description".*

17. Soldering of through-hole mount packages

17.1 Introduction to soldering through-hole mount packages

This text gives a very brief insight into wave, dip and manual soldering.

Wave soldering is the preferred method for mounting of through-hole mount IC packages on a printed-circuit board.

17.2 Soldering by dipping or by solder wave

Driven by legislation and environmental forces the worldwide use of lead-free solder pastes is increasing. Typical dwell time of the leads in the wave ranges from 3 seconds to 4 seconds at 250 °C or 265 °C, depending on solder material applied, SnPb or Pb-free respectively.

The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ($T_{stg(max)}$). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

17.3 Manual soldering

Apply the soldering iron (24 V or less) to the lead(s) of the package, either below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than 300 °C it may remain in contact for up to 10 seconds. If the bit temperature is between 300 °C and 400 °C, contact may be up to 5 seconds.

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17.4 Package related soldering information

Table 13. Suitability of through-hole mount IC packages for dipping and wave soldering

| Package | Soldering method | |
|---------------------------------|------------------|-------------------------|
| | Dipping | Wave |
| CPGA, HCPGA | - | suitable |
| DBS, DIP, HDIP, RDBS, SDIP, SIL | suitable | suitable ^[1] |
| PMFP ^[2] | - | not suitable |

[1] For SDIP packages, the longitudinal axis must be parallel to the transport direction of the printed-circuit board.

[2] For PMFP packages hot bar soldering or manual soldering is suitable.

18. Abbreviations

| Table 14. | Abbreviations |
|-----------|------------------------------|
| Acronym | Description |
| CDM | Charged-Device Model |
| EMI | ElectroMagnetic Interference |
| ESD | ElectroStatic Discharge |
| HBM | Human Body Model |
| LED | Light Emitting Diode |
| MM | Machine Model |
| MSB | Most Significant Bit |
| PCB | Printed-Circuit Board |
| PWM | Pulse Width Modulator |

19. Revision history

| Table 15. Revision | history | | | |
|--------------------|-------------------------------------|-----------------------------|-----------------------|---------------------------|
| Document ID | Release date | Data sheet status | Change notice | Supersedes |
| PCA9922 v.2 | 20110406 | Product data sheet | - | PCA9922 v.1 |
| Modifications: | Figure 1 "Block | ock diagram of PCA9922": re | moved block "auto shi | utdown and auto power-up" |
| PCA9922 v.1 | 20090115 | Product data sheet | - | - |

20. Legal information

20.1 Data sheet status

| Document status[1][2] | Product status ^[3] | Definition |
|--------------------------------|-------------------------------|---|
| Objective [short] data sheet | Development | This document contains data from the objective specification for product development. |
| Preliminary [short] data sheet | Qualification | This document contains data from the preliminary specification. |
| Product [short] data sheet | Production | This document contains the product specification. |

[1] Please consult the most recently issued document before initiating or completing a design.

[2] The term 'short data sheet' is explained in section "Definitions"

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