

2.5 MM MIS HEADER ASSY AND RECEPTACLE
1. PURPOSE 目的

Define the packaging specification and packaging method of 2.5 MM MIS HEADER ASSY AND RECEPTACLE.
 订定 2.5 MM MIS HEADER ASSY AND RECEPTACLE 产品之包装规格及包装方式.

2. APPLICABLE PRODUCT 适用范围

| Product Part Number | Description |
|---------------------|---|
| X-292056-X | HEADER SQUARE PIN MIS(FOR 292057 25% GR) |
| X-292035-X | HEADER ASSY,SQUARE PIN MIS (FOR MATSUSHITA) |
| X-92008-X | HEADER ASSY,ROUND PIN,MIS |

3. PACKAGING MATERIAL 包装材料

| Package | Part No. | Description |
|---------|-----------|--------------|
| INNER | 292902-3 | POLY BAG |
| MIDDLE | 292908-2 | FOAM |
| | 1533271-1 | INNER BOX |
| OUTER | 292906-9 | SHIPPING BOX |

| | Inner | Middle | Outer |
|---------|-----------|----------|----------|
| LABEL | 623865-4 | 623865-4 | 623865-1 |
| SEALING | Heat-seal | - | Tape |

4. PACKAGING QUANTITY 包装数量(注：&=0, 2, 4, 6, 8; # =1, 3, 5, 7, 9)

| Product Part No. 产品编号 | Product Part No. 产品编号 | Product Part No. 产品编号 | Qty/bag 个/袋 | Bags/inner box 袋/盒 | Qty/inner box 个/盒 | Qty/ outer box 个/外箱 |
|--------------------------|--------------------------|--------------------------|----------------|-----------------------|----------------------|------------------------|
| 292056-2 | 292035-2 | &-92008-2 | 2,000 | 4 | 8000 | 32,000 |
| 292056-3 | 292035-3 | &-92008-3 | 1,000 | 6 | 6000 | 24,000 |
| 292056-4 | 292035-4 | &-92008-4 | 1,000 | 5 | 5000 | 20,000 |
| 292056-5 | 292035-5 | &-92008-5 | 1,000 | 3 | 3000 | 12,000 |
| 292056-6 | 292035-6 | &-92008-6 | 1,000 | 3 | 3000 | 12,000 |
| 292056-7 | 292035-7 | &-92008-7 | 1,000 | 3 | 3000 | 12,000 |
| 292056-8 | 292035-8 | &-92008-8 | 500 | 6 | 3000 | 12,000 |
| 292056-9 | 292035-9 | &-92008-9 | 500 | 5 | 2500 | 10,000 |
| 1-292056-0 | 1-292035-0 | #-92008-0 | 500 | 5 | 2500 | 10,000 |
| 1-292056-1 | 1-292035-1 | #-92008-1 | 500 | 4 | 2000 | 8,000 |
| 1-292056-2 | 1-292035-2 | #-92008-2 | 500 | 4 | 2000 | 8,000 |
| 1-292056-3 | 1-292035-3 | #-92008-3 | 500 | 4 | 2000 | 8,000 |
| 1-292056-4 | 1-292035-4 | #-92008-4 | 500 | 4 | 2000 | 8,000 |

| | | |
|--------------|------------------|-----------------------|
| DR Sam Wu | CHK Liu Robin | APVD Michelle Peng |
|--------------|------------------|-----------------------|

5. PACKING METHOD 包装方法

5.1. Place on appropriate quantities of parts into polybag & heat seal it.
根据4中指定数量的产品放入塑料袋中并热封其开口。

5.2. Place an inner label on the middle of a polybag.
在袋子的"tyco"字体反面的中间位置贴上内标签。

5.3. Place an inner box & one piece of foam pad into bottom of inner box.
折叠好一个内盒，并在内盒的底部放一块海绵。

5.4. Depending upon position, place on appropriate of polybags into inner box.
根据位数将一定数量(详见4包装数量)的塑料袋放入内盒中。

注：(1)、如果4中规定放三包产品入内盒，则将三包产品并排放入内盒后再放一块海绵在产品的上面；

(2)、如果4中规定放五包产品入内盒，则将三包产品并排放入内盒后放一块海绵再将二包产品并排放入内盒，接着再放一块海绵在产品的上面；

(3)、如果4中规定放四或六包产品入内盒，则平均分两层放，每层并排放入，层与层之间以及最上面各放一块海绵垫(注：最上面的一块海绵可根据实际包装松紧情况决定放或不放，但必须保证产品在内盒中不易晃动)。

5.5. Fill in void with propriety foam.

若内盒有空隙，则用适当的海绵垫填充，保证产品在内盒不易晃动。

5.6. Tuck closed top flap of inner box & a middle label to the designated area of it(See Figure 1).

合上盒盖，并在内盒外侧如下图1所示的指定位置上贴一中标签。



Figure 1

5.7. Set up a box & secure bottom flaps with tape.

折叠好一个包装箱，并用胶带封好箱底。

5.8. Place 4 inner boxes full of products into the shipping box.

将四个装满产品的内盒放入外箱中。

注：四个内盒放入外箱的方向要一致。

5.9. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱中印有"PRODUCT ID"标识处贴上外标签。