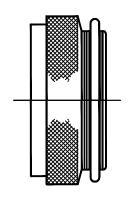
TYCO ELECTRONICS RESERVES THE RIGHT TO AMEND THIS DRAWING AT ANY TIME. USERS SHOULD EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION.

	REVISIONS					
Ξ	_TR	DESCRIPTION	DATE	APPROVED		
	Α	REVISED PER DCR NO R030267	MAY 03	KJW		
	В	REVISED PER ECD-10-003828	11MAR10	A. BUI		



PANCAKE TINEL-LOCK ADAPTER

NOTES:

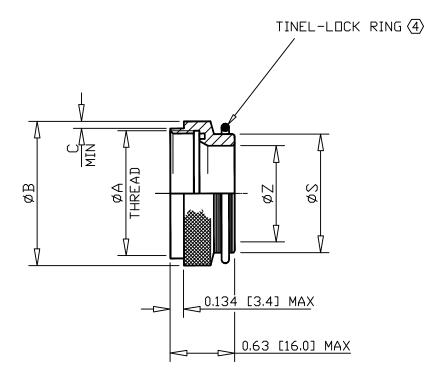
- 1. THIS PRODUCT IS DESIGNED TO TERMINATE A BRAIDED CABLE SHIELD AND A HEAT SHRINKABLE LIPPED BOOT TO A CONNECTOR.
- (2) SEE DRAWING "TR" FOR DETAILS ON TINEL-LOCK RING. RINGS ARE DESIGNED TO BE HEATED ELECTRICALLY. ALL RINGS ARE MARKED WITH THERMOCHROMIC PAINT WHICH CHANGES COLOR WHEN INSTALLATION TEMPERATURE IS REACHED.
- 3. ADAPTER TO BE PERMANENTLY MARKED WITH CODE IDENT. NO. AND PART NO. LESS RING DESIGNATOR (E.G.: 06090-PNT54AB00-1410). RINGS SHALL BEAR NO MARKING.
- (4) FOR PART NUMBER BREAKDOWN SEE CH00-0250-008. REPLACE "TXR" DESIGNATOR WITH "PNT". TINEL-LOCK RING IS TO BE SPECIFIED IN PART NUMBER WHEN ORDERING.
- (5) ADAPTER MATES TO MIL-C-81703, SERIES III, MS3424, MS3446, MS3464, MS3467 AND MS3468 CLASSES E AND L.
- (6) ADAPTER MATES TO MIL-C-5015G, MS3400 SERIES CLASS D, E, K, L, U AND W: MS3400, MS3401, MS3404, MS3406, MS3450, MS3451, MS3454, MS3456, MS3470, MS3471, MS3472, MS3474, MS3475 AND MS3476.
 MIL-C-83723 SERIES II, CLASS A AND L, MIL-C-83723 SERIES I AND III CLASS A, G, K, R AND S: M83723/1 TO /8, /13, /14, /36 TO /43, /48, /49, /65 TO /78, /82 TO /87, /91, /92, /95, /97 AND /98, (MS3155 CONTROLLED INTERFACE).

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CUSTOMER DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. IMETRIC DIMENSIONS ARE	CHECKED DATE	MAR10 E	Tyco Electronics Raychem Adapters 300 Constitution Drive Merio Park, CA 94025 U.S.A	
IN BRACKETS.] DECIMALS .X ±.005 [mm] .XX ±.01 [mm] .XXX ±.1 [mm]	APPROVED DATE APPROVED SM I. MY ING SM CAD NAME PNT54		TINEL-LOCK TM ADAPTER (PANCAKE CODE 54)	
ANGLES .X ± .5*	THIRD ANGLE PROJECTION	—	SIZE CODE IDENT. NO. DWG. NO. PNT54 B	



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CUSTOMER DRAWING

SIZE	CODE IDENT. NO.	DWG. NO		REV
Α	06090		PNT54	В
DE	NOT SCALE THIS	DWG	SHEET 2 DF 3	

			TABLE	I		
ORDER	SHELL SIZE		MAX	ØΑ	ØΒ	С
NUMBER			ENTRY 4	UNIFIED THREAD	MAX	MIN
	(5)	6	SIZE	CLASS 2B		
08		8/85	04	0.500-20 UNF	.65 [16.5]	.040 [1.00]
10		10/10S/10SL	06	0.625-24 UNEF	.77 [19.6]	.040 [1.00]
12	7	12/12\$	08	0.750-20 UNEF	.90 [22.9]	.040 [1.00]
14	12	14/14S	10	0.875-20 UNEF	1.04 [26.4]	.040 [1.00]
16	19	16/16S	12	1.000-20 UNEF	1.22 [31.0]	.065 [1.65]
18	27	18	14	1.062-18 UNEF	1.28 [32.5]	.065 [1.65]
20	37	20	16	1.188-18 UNEF	1.40 [35.6]	.065 [1.65]
22		22	18	1.312-18 UNEF	1.53 [38.9]	.065 [1.65]
24		24	20	1.438-18 UNEF	1.65 [41.9]	.065 [1.65]

TABLE II				
ENTRY	ØΖ	Ç	ØS	
SIZE	+.010 020 [+0.25] [-0.50]			
04	.250	0.376	[9.56]	
	[6.35]	0.370	[9.39]	
06	.375	0.501	[12.73]	
	[9.53]	0.495	[12.57]	
08	.500	0.626	[15.91]	
	[12.70]	0.619	[15.72]	
10	.625	0.752	[19.11]	
	[15.87]	0.742	[18.84]	
12	.750	0.877	[22.28]	
	[19.05]	0.867	[22.02]	
14	.875	1.002	[25,46]	
	[22.23]	0.991	[25,17]	
16	1.000	1.127	[28.63]	
	[25.40]	1.116	[28.34]	
18	1.125	1.252	[31.81]	
	[28.57]	1.241	[31.52]	
20	1.250	1.377	[34.98]	
	[31.75]	1.366	[34.69]	

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CUSTOMER DRAWING

1	SIZE	CODE IDENT. NO.	DWG. NO		REV
	Α	06090		PNT54	В
	DC	NOT SCALE THIS	DWG	SHEET 3 DF 3	