

LOC	DIST	P	F	REVISIONS			
				ZONE	LTR	DESCRIPTION	DATE
EY	24			B		REV; EC 0230-0297-96	10APR96

- 1

DIMENSIONS ARE MAXIMUM UNLESS OTHERWISE SPECIFIED.
- 2

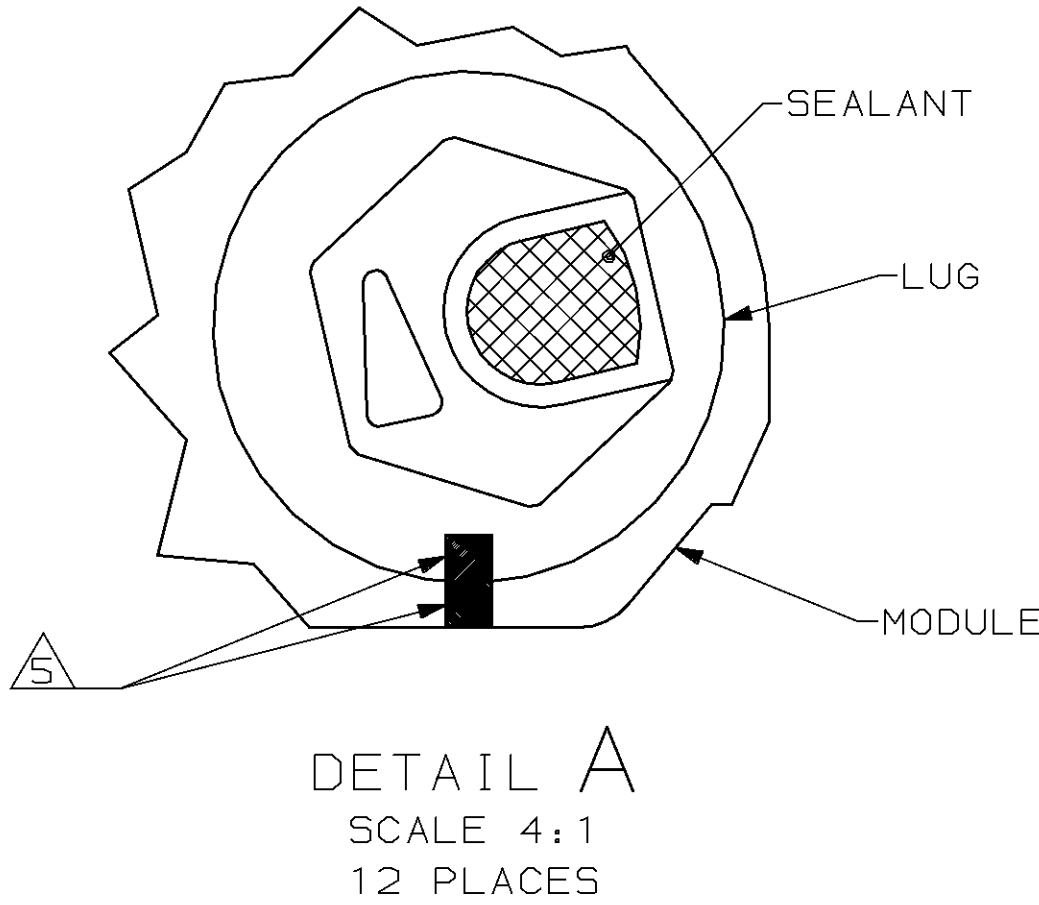
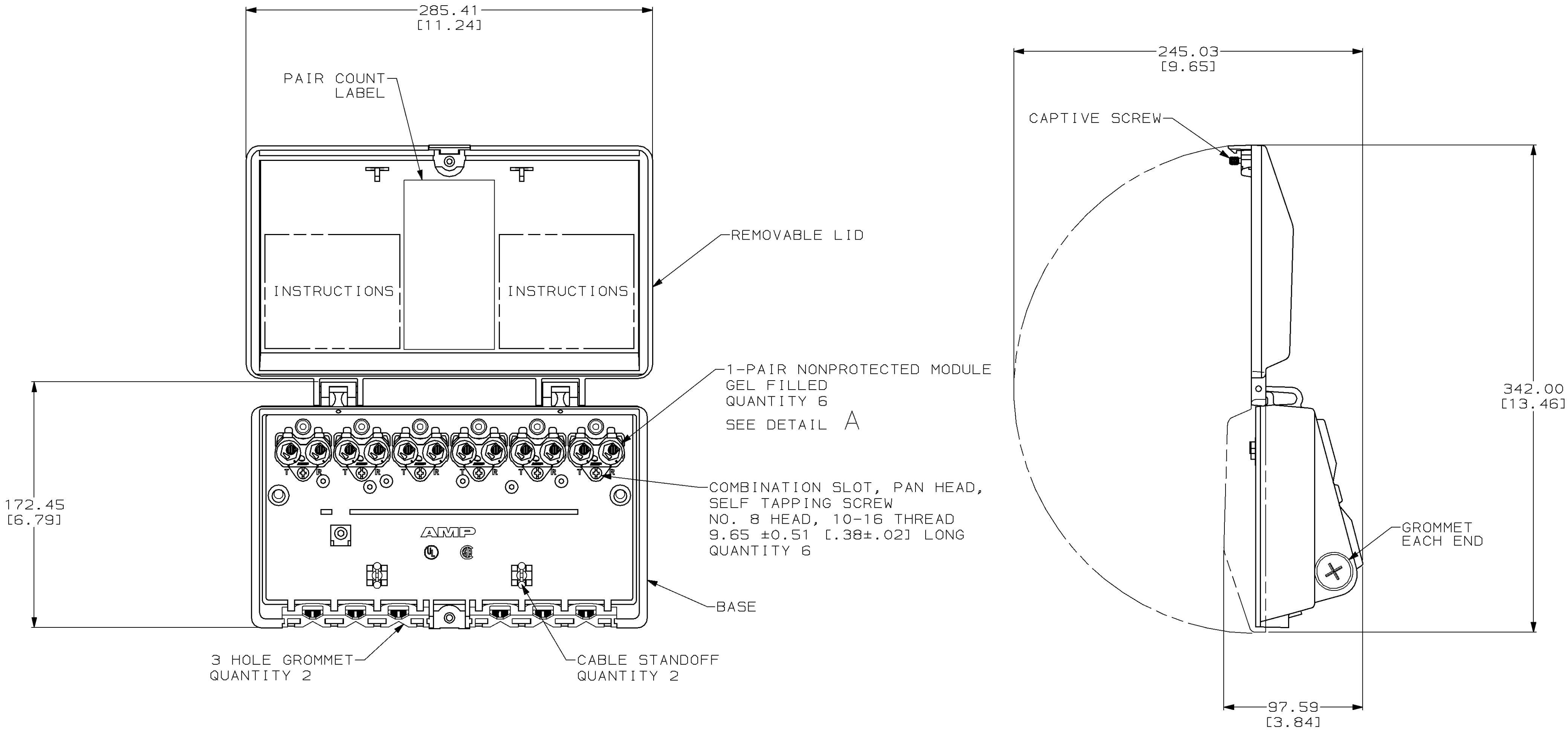
MATERIAL: SCREW - STAINLESS STEEL PLATED WITH 7.62 μm [0.00300] MINIMUM ZINC.
MODULE - POLYESTER MOLDING COMPOUND, NATURAL.
TAPE - POLYURETHANE, TRANSPARENT.
LUG ASSEMBLY: LUG - POLYESTER MOLDING COMPOUND, BLACK; TERMINAL - COPPER ALLOY PLATED WITH 2.54μm [0.00100] MINIMUM TIN-LEAD ALLOY OVER NICKEL FLASH.
SEALANT - LIQUID GEL.
3.

EACH WIRE ENTRY HOLE ACCEPTS ONE UNSTRIPPED DROP-WIRE CONDUCTOR: EITHER A SINGLE 18-1/2 AWG COPPER-STEEL 4.572 [0.180] OUTSIDE INSULATION MAXIMUM DIAMETER OR A SINGLE 22 - 24 AWG SOLID COPPER 0.762 [0.030] OUTSIDE INSULATION MINIMUM DIAMETER. DROP-WIRES WITH CONDUCTORS OTHER THAN THESE SHALL BE SUBMITTED TO AMP PRODUCT ENGINEERS FOR APPLICATION APPROVAL.
4.

TERMINATION IS ACCOMPLISHED BY FIRST INSERTING ONE WIRE INTO EACH HOLE DESIRED THEN ROTATING THE LUG 70° CW.
- 5

YELLOW STRIPES ON LUG AND MODULE WILL BE ALIGNED WHEN IN CLOSED POSITION. STRIPES MUST BE FULLY ALIGNED TO COMPLETE TERMINATION.
6.

FOR WIRING EASE, PRESS WIRES DOWN THROUGH 3 HOLE GROMMETS AFTER TERMINATION.



775256-1			
PART NO			
AMP AMP Incorporated Harrisburg, PA 17105-3608			
NAME			
TERMINAL ASSEMBLY, CROSS CONNECT, 6 PAIR, NONPROTECTED, GEL-FILLED, QUIET FRONT			
SIZE			
D 00779 C-775256			
SCALE			
1:2			
SHEET			
1 OF 1			