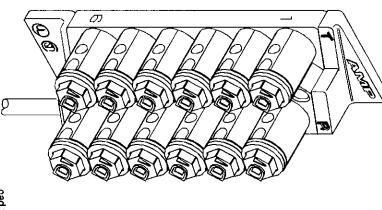


408-3309 29 MAR 93 Rev O Instruction Sheet

## **AMP\* Quiet Front Terminal Block**



cad 3206

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	QUIET FRONT TERMINAL BLOCK	MINAL BLOCK	
DESCRIPTION	NORTH SUPPLY MAT/CODE	AMP PART NUMBER	LOCAL COMPANY PART NUMBER
AERIAL 5 PAIR 10 PAIR	772547 779583	769188-1 769180-1	
15 PAIR 25 PAIR	772584 772548	769190-1 769191-1	
All aerial blocks have rear exit conductors.			
PEDESTAL			
5 PAIR 6 PAIR	772358 772344	769129 <del>-</del> 9 1-769129-3	
10 PAIR	772359	769130-5	
25 PAIR IN-LINE 25 PAIR SIDE-BY-SIDE	772546 772348	769131-9 769135-1	
These terminal blocks come with a jacketed, 1.2 meter [4-foot] long, air core, unshielded stub, with bottom exit	d, 1.2 meter [4-foot] long, air core, unshi	elded stub, with bottom exit.	
POLE MOUNT TERMINAL			
25 PAIR	772721	7691641	
This terminal is in its own metal housing, is of the side-by-side configuration, and has a 3.7 meter [12-foot] long air core shielded stub, with top exit	of the side-by-side configuration, and h	as a 3.7 meter [12-foot] long air core s	shielded stub, with top exit.
CROSS CONNECT BLOCK			
1 PAIR 5 PAIR	772545 772715	769156-1 769128-4	
6 PAIR	772716 779717	769128-5 760128-6	
12 PAIR 25 PAIR	772718 772714	769128-7 1-769128-0	
The above items are blocks only, without housing or stubs	busing or stubs.		
CROSS CONNECT HOUSINGS WITH TERMINALS			
1 PAIR 2 PAIR 6 PAIR	772719 772392 772385	769148-1 769148-2 769147-1	
Both 1 and 2 pair cross connect boxes have left hand grounds and latches, 6 pair box has latch	eleft hand grounds and latches, 6 pair bo	ox has latch.	
FIELD REPLACEABLE  LUG ASSEMBLY (Red)  LUG ASSEMBLY (Black)	779205 779204	769127-4 769127-2	

### 1. INTRODUCTION

drop wires AMP Quiet Front Terminal Blocks are designed to connect telephone distribution lines with individual

minimum insulation outer diameter). copper conductor drop wire (.76mm [.030 in.] insulation outer diameter), or a 22-24 AWG solid copper/steel drop wire (4.57mm [.180 in.] maximum unstripped drop wire; either an 18 1/2 AWG Each Quiet Front wire entry hole will accept one

[with customary equivalents in brackets]. Dimensions on this sheet are in metric units

#### 2. MOUNTING

## 2.01. Aerial and Pedestal Applications

mounting location on back board. footprint provided by closure manufacturer for lockwashers supplied with each block. Refer to Use mounting screws and nuts with captive

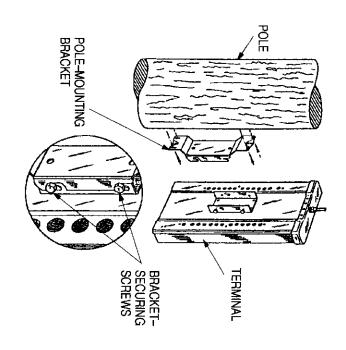


Figure 1

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### 4.02. AMP Pole Mount Terminal

should not make a turn radius less than 82.55mm [3 1/4 in.], or kink the sheath. This terminal does have a shielded stub, which

#### [2] 20 8 05 05 三25.4 **DROP WIRE** 18 1/2 AWG 50.8 [2] Ξξ DROP WIRE 22-24 AWG

Figure 2

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### ភ WIRE PREPARATION (Figure 2)

### 5.01. 18 1/2 AWG

strip wire ends. Cut the tip side of the line 25.4mm Split wire approximately 50.8mm [2 in.]. Do NOT [1 in.] shorter than the ring side

### 5.02. 22-24 AWG

Separate wire approximately 50.8mm [2 in.] Do NOT strip wire ends. Cut the tip side of the line 25.4 [1 in.] shorter than the ring side

- (c) Using needle-nose pliers, grasp the lug assembly through the test port (both the metal test tab and the plastic cap).
- (d) Pull the lug assembly straight out of the post (see Figure 4).

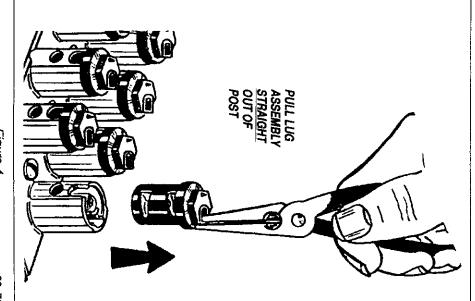


Figure 4

93-73

- assembly and place it over the post (f) Using your thumb, press down on lug (e) Select either red or black replacement lug
- Figure 5) assembly until it seats on post walls (see

## 2.02. AMP Pole Mount Terminal (Figure 1)

- (a) Install pole-mounting bracket to the pole according to locally approved practices using locally approved hardware.
- (b) Place the terminal block on the mounting bracket and tighten the screws securely.

# 2.03. AMP 2- and 6-Pair Cross-Connect Boxes

- (a) Open box by using the 3/8-in. end of the terminal wrench. While pushing in, rotate a quarter-turn counterclockwise. Lift lid from bottom, vertically 180°, to open position.
- (b) Using the mounting holes provided on the base of the box, and locally approved hardware and practices, mount box on either wall or pole.

### 3. GROUNDING

Use local area practice and procedures on those terminals capable of accepting a ground.

### 4. DRESSING TERMINAL STUB

### 4.01. Aerial and Pedestal

These terminal stubs are not shielded and are capable of extremely tight turns with no pair damage.

## 6. WIRE TERMINATION (Figure 3)

Insert tip side of drop wire into desired hole on side of tip post until it bottoms. While holding wire in place, rotate lug clockwise 1/4 turn with terminal wrench (7/16-in. end). Insert ring side of drop wire into ring post and rotate lug in the same manner.



Be sure to insert wire until it stops. Turn the lug 1/4 turn only. Do NOT overtorque.

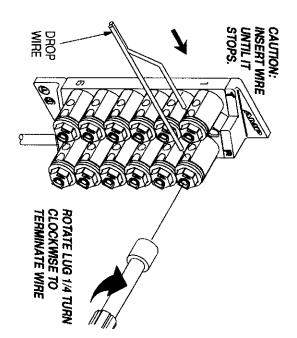


Figure 3

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# 7. FIELD REPLACEMENT OF CONTACT LUG ASSEMBLY

- (a) Using 7/16-in. end of terminal wrench, turn lug to open position (counterclockwise).
- (b) Remove any wire from post.

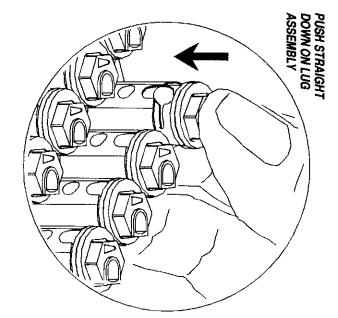


Figure 5

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# 8. FIELD REPLACEMENT OF SEALING GREASE

- (a) Insure terminal is in the open position by turning lug counter-clockwise with the 7/16-in. end of terminal wrench.
- (b) Cut off approximately 6.35mm [1/4 in.] of the tube nipple from the tube of grease sealant.
- (c) Insert the nipple into the bottom hole of the post and squeeze. While continuing to squeeze, slowly remove nipple from post.
- (d) Repeat this process for the top hole and the test port.