

**REC ASSY, HSSDC II CONN.**

**1. PURPOSE 目的**

Define the packaging specification and packaging method of REC ASSY, HSSDC II CONN.

订定 REC ASSY, HSSDC II CONN. 产品之包装规格及包装方式。

**2. APPLICABLE PRODUCT 适用范围**

Type	Product Part No.	Description
TYPE A	1364532-1/3	REC ASSY,INFINIBAND SURFACE MOUNT,SINGLE ROW,HSSDC2
	1364927-1/3	REC ASSY,SURFACE MOUNT,SINGLE ROW,HSSDC2
	1364677-1	RECEPTACLE ASSEMBLY 14 POSN ASI
	1489598-1	RECEPTACLE ASSEMBLY 14 POSITION HSSDC2-S
	1489985-1	RECEPTACLE ASSEMBLY 14 POSN INFINIBAND
	1658316-1	RECEPTACLE ASSY 14 POSITION HSSDC2-S
	1761069-1/3	RECEPTACLE ASSY,SURFACE MOUNT,SINGLE ROW,HSSDC2
	1761072-1/3	RECEPTACLE ASSY,SURFACE MOUNT,SINGLE ROW,HSSDC2
TYPE B	1364532-2/4	REC ASSY,INFINIBAND SURFACE MOUNT,SINGLE ROW,HSSDC2
	1364927-2/4	REC ASSY, SURFACE MOUNT, SINGLE ROW, HSSDC2
	1489598-2	RECEPTACLE ASSEMBLY 14 POSITION HSSDC2-S
	1489985-2	RECEPTACLE ASSEMBLY 14 POSN INFINIBAND
	1658316-2	RECEPTACLE ASSY 14 POSITION HSSDC2-S
	1761069-2/4	RECEPTACLE ASSY,SURFACE MOUNT,SINGLE ROW,HSSDC2
	1761072-2/4	RECEPTACLE ASSY,SURFACE MOUNT,SINGLE ROW,HSSDC2
TYPE C	1888372-1	RECPT,HSSDC2,FIBRE,ON TAPE

DR <b>Sam Wu</b>	CHK <b>Sharp Zhang</b>	APVD <b>Ansin Yang</b>
---------------------	---------------------------	---------------------------

**3. PACKAGING MATERIAL 包装材料**

Package	Part No.	Description	Usage		
			TYPE A	TYPE B	TYPE C
INNER	112932-1	TRAY, HSSDC II,	11/400	-	-
	623272-3	PE FILM	5 MR/400	-	-
	112934-1	CARRIER TAPE	-	5.1 MR/200	5.1 MR/200
	972366-5	COVER TAPE	-	6.1 MR/200	6.1 MR/200
	1-1533128-6	PLASTIC REEL	-	1/200	1/200
	623881-1	AIR CAP	-	3/600	3/600
	623865-4	INNER LABEL	-	1/200	1/200
MIDDLE	995265-5	PE BAG	-	-	1/600
OUTER	112049-1	CUSHION	2/400	-	-
	12110	SHIPPING BOX	1/400	-	-
	995838-1	SHIPPING BOX	-	1/600	1/600
	623865-3	ESD LABEL	-	-	1/600
	623865-1	OUTER LABEL	1/400	1/600	1/600

	Inner	Middle	Outer
LABEL	623865-4(Except TYPE A)	-	623865-1
SEALING	Tape	-	Tape

**4. PACKAGING QUANTITY 包装数量**

	Inner	Middle	Outer
TYPE A	40 pcs/tray	-	400 pcs/box
TYPE B	200 pcs/reel	-	600 pcs/box
TYPE C	200 pcs/reel	-	600 pcs/box

**5. PACKING METHOD 包装方法**
**FOR TYPE A:**

5.1. Place connector in each pocket protecting leads.

如下图所示将产品放入TRAY中的每个槽中。



## 5. PACKING METHOD 包装方法

5.2. Place another tray onto previous tray with products and ensure the two trays are justification completely.

盖上另一个装满产品的TRAY, 保证上下两个TRAY完全对齐。

5.3. Stack 10 trays with connector one by one. then one empty tray as lid.

将装满产品的十个 TRAY 堆成一叠, 最后在上面放一个空TRAY作为盖子。

5.4. Enlace 11 trays loaded connectors with film.

将 11 个装满产品的 TRAY 用薄膜缠紧。

方法: 用薄膜各在横、纵两方向缠 3 圈。

5.5. Place stack trays in box.

将TRAY放入箱中。

5.6. Place two cushion (112049-1) to fill the gap between the trays and box both two sides.

用两块海绵(112049-1)填充TRAY与箱两边的间隙。(如下图所示)



5.7. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱, 在箱外印有“PRODUCT ID”标识处贴上外标签。

### **FOR TYPE B & TYPE C:**

5.1. Fix a plastic reel on machine.

将一个塑料卷盘安装在机器上。

5.2. Reel one circle cover tape and 6 empty pockets carrier sealed with cover tape onto reel core.

在卷盘的中心先卷一圈胶布, 然后再空卷6个空槽的编带和胶布。

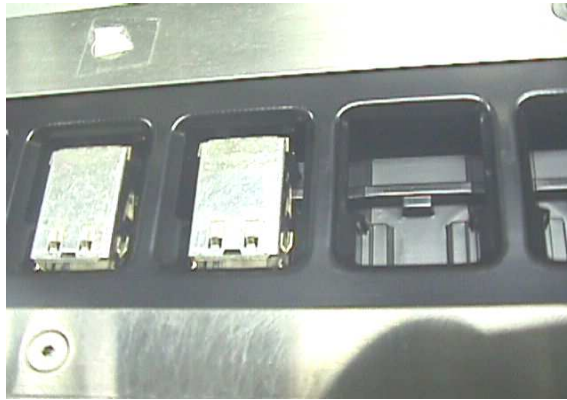
## 5. PACKING METHOD 包装方法

5.3. Inner packaging specification will be fixed based on action packing machine's operation.

内包装的方法依照机器的运作来操作。

注： 1)、当达到包装数量，再让其空走完6个空槽的编带和胶布，然后再绕一圈胶布。

2)、产品放入Carrier Tape 的方向如下所示：



—————→ 产品拉出的方向

5.4. Stick the end of cover tape.

用胶带贴住胶布末端。

5.5. Take off the reel & place an inner label on the reel full of products.

取下塑料卷盘放好并在卷盘一侧贴一内标签。

**Only for TYPE C:** Place three pieces of reel into Polybag and heat seal opening .

将三卷产品放入塑胶袋中,并热封袋口.

5.6. Set up a box and secure bottom flaps with tape.

折叠好一包装箱，并用胶带封住箱的底部。

5.7. Place two pieces of air cap into bottom of box, bubble facing down.

在箱底放入二块气泡垫，气泡面朝下。

**Only for TYPE B:**

5.8.1. Place 3 plastic reel have inner packaged into box.

将三个已包装好的塑料卷盘放入箱中。

注：贴有标签的一面朝上。

**Only for TYPE C:**

5.8.2. Place 1 bag with 3 plastic reels have inner packaged into box.

将一袋装有三个已包装好的塑料卷盘的产品放入箱中。

注：贴有标签的一面朝上。

## 5. PACKING METHOD 包装方法

5.9. Place one piece of air cap on top of reel, bubble facing up.

在塑料盘的上面放一块气泡垫，气泡面朝上。

5.10. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

**Only for TYPE C:** Place an ESD label upon the identification label on box(See below Pictures).

如下图所示在外箱标签的右上角位置上贴一ESD标签。

