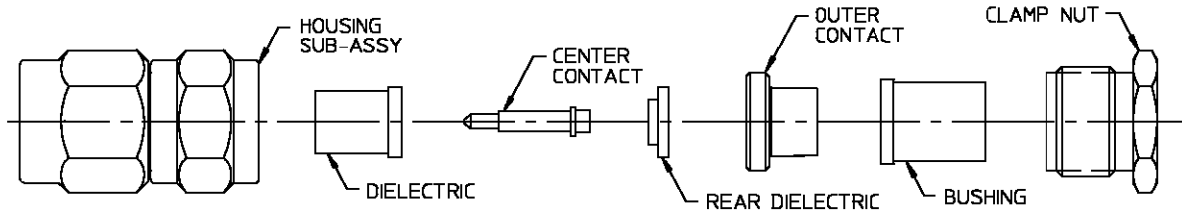


CONNECTOR TYPE	CABLE TYPE	TOOLS REQ'D
OSM STRAIGHT CABLE PLUG COMPRESSION CRIMP ATTACHMENT	.141 DIA BELDEN SR	NO SPECIAL TOOLS REQUIRED

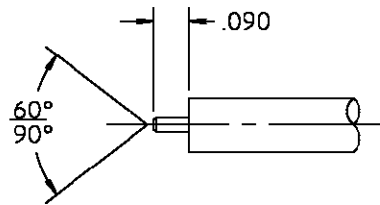
CONNECTOR



ASSEMBLY OPERATIONS

1.0 PREPARATION OF CABLE

- 1.1 TRIM CABLE TO DIMENSIONS SHOWN



2.0 CABLE ASSEMBLY

- 2.1 INSERT DIELECTRIC, CENTER CONTACT, REAR DIELECTRIC, OUTER CONTACT AND BUSHING INTO HOUSING SUB-ASSY. INSERT BUT DO NOT TORQUE CLAMP NUT
- 2.2 INSERT PREPARED CABLE IN ORDER TO CENTER OUTER CONTACT.
- 2.3 TORQUE CLAMP NUT TO 15-20 IN-LBS.

