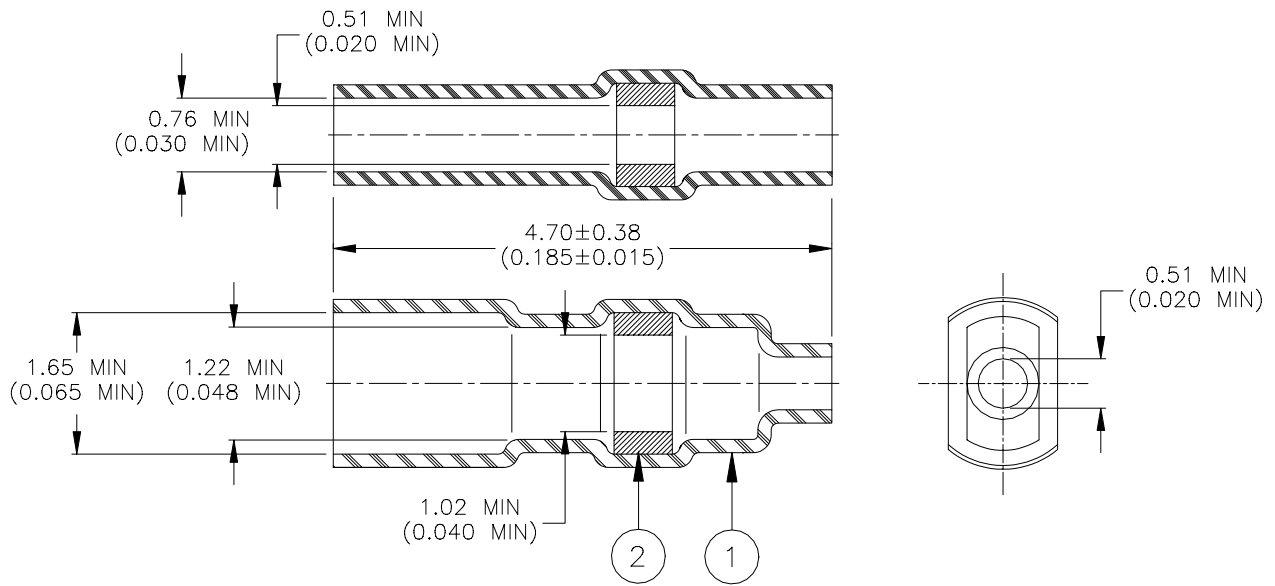


## SPECIFICATION CONTROL DRAWING



### MATERIALS

1. INSULATION SLEEVE: Heat shrinkable, transparent blue, radiation cross-linked polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
  - SOLDER: TYPE Sn63 per ANSI J-STD-006.
  - FLUX: TYPE ROL1 per ANSI J-STD-004.

### APPLICATION

1. This drawing forms part of Raychem Specification Control Drawing D-713-00.
2. Sleeve will recover to 0.61 (0.024) max. I.D.
3. Wire is to be stripped 2.54±0.25 (0.100±0.010).

<b>tyco</b> Electronics		<b>Raychem</b>		Tyco Electronics Corporation 300 Constitutional Drive Menlo Park, CA 94025 USA		TITLE: <b>SOLDERSLEEVE, MICRO-MINIATURE CONNECTOR</b>			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.						DOCUMENT NO.: <b>D-141-13</b>			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ANGLES: N/A ROUGHNESS IN MICRON		Tyco reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DATE: 17-July-00		DOC ISSUE: 1	
DRAWN BY: M. FORONDA		CAGE CODE: 06090		REPLACES: N/A		DCR NUMBER: D000394		PROD. REV.: D	
						SCALE: None		SIZE: A	
								SHEET: 1 of 1	

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