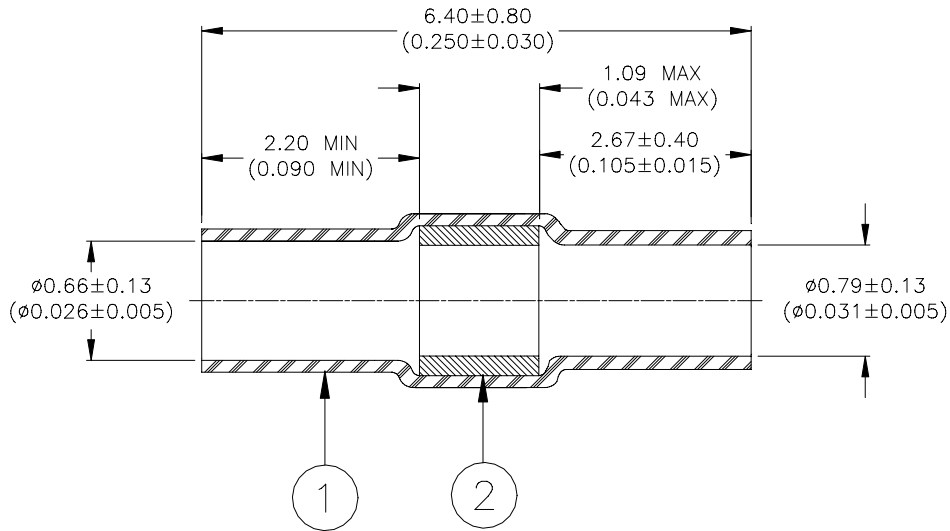


SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride.
 Color: natural
 Recovered I.D.: 0.33 +0.00/-0.18 (0.013 +0.000/-0.007)
 Recovered O.D.: 0.89 +0.00/-0.30 (0.035 +0.000/-0.012)
2. SOLDER PREFORM WITH FLUX:
 SOLDER: TYPE Sn63 per ANSI-J-STD-006.
 FLUX: TYPE ROL1 per ANSI-J-STD-004.
 Weight: 20±3.5mg. (Avg. 10 pcs)

APPLICATION

1. This part is designed for use in making 1 to 1 in-line splices in conductors having a combined diameter between 0.30 (0.012) and 0.51 (0.020) and a wire insulation diameter of 0.33 (0.013) min.

tyco Electronics		Tyco Electronics Corporation 300 Constitutional Drive Menlo Park, CA 94025 USA		RAYCHEM		TITLE : SOLDERSLEEVE WIRE SPLICE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO.: D-110-0214			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ANGLES: N/A ROUGHNESS IN MICRON		Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DATE: 04-Apr.-01	
DRAWN BY: M. FORONDA		REPLACES: N/A		DCR NUMBER: D010099		PROD. REV. SCALE: SIZE: SHEET: A None A 1 of 1	

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