

Packaging Specification for Sub D connectors

1. SCOPE : TUBE PACKAGING FOR SUB D SEMIMANUFACTURED CONNECTORS

2. USED PACKAGING PHANTOM NUMBERS AND QUANTITIES

| Product | Packaging Phantom Number | UNIT QTY | Shipper QTY |
|------------------|--------------------------|----------|-------------|
| 9 way connector | 1-1392022-6 | 32 | 1536 |
| 15 way connector | 1-1392022-6 | 22 | 1056 |
| 25 way connector | 1-1392022-6 | 15 | 720 |
| 37 way connector | 1-1392022-6 | 10 | 480 |

3. PACKAGING COMPOSITION

Composition of 1-1392022-6

| Packaging material PNR | Description | Quantity |
|------------------------|-------------------------------|----------|
| 1392007-6 | Shipper box | 1 |
| 1486519-1 | Tube C1 (is reused) | 48 |
| 1486538-1 | Stopper V7117C11 (is reused) | 96 |
| 1485825-1 | Box (for void fill) A9990C139 | 1 |
| 999639-1 | Licence tag Label | 1 |

4. PACKAGING METHOD

- Pack the components in the tube.
- Close the tube ends with the stoppers.
- Close bottom side of the box with transparant PP-tape.
- Insert a fibreboard box into the shipper box at one head end.
- Insert 48 tubes into the shipper box.
- Close the top side of the box with transparant PP-tape.
- Put a label 999639-1 on the short side of the box, in the upper right corner.
- When palletizing the boxes , keep the labels visible.