

MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board User's Guide

Note the following details of the code protection feature on Microchip devices:

- Microchip products meet the specification contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is one of the most secure families of its kind on the market today, when used in the intended manner and under normal conditions.
- There are dishonest and possibly illegal methods used to breach the code protection feature. All of these methods, to our knowledge, require using the Microchip products in a manner outside the operating specifications contained in Microchip's Data Sheets. Most likely, the person doing so is engaged in theft of intellectual property.
- Microchip is willing to work with the customer who is concerned about the integrity of their code.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of their code. Code protection does not
 mean that we are guaranteeing the product as "unbreakable."

Code protection is constantly evolving. We at Microchip are committed to continuously improving the code protection features of our products. Attempts to break Microchip's code protection feature may be a violation of the Digital Millennium Copyright Act. If such acts allow unauthorized access to your software or other copyrighted work, you may have a right to sue for relief under that Act.

Information contained in this publication regarding device applications and the like is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with your specifications. MICROCHIP MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION. INCLUDING BUT NOT LIMITED TO ITS CONDITION, QUALITY, PERFORMANCE, MERCHANTABILITY OR FITNESS FOR PURPOSE. Microchip disclaims all liability arising from this information and its use. Use of Microchip devices in life support and/or safety applications is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Microchip from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights.

Trademarks

The Microchip name and logo, the Microchip logo, dsPIC, FlashFlex, Keeloq, Keeloq logo, MPLAB, PIC, PICmicro, PICSTART, PIC³² logo, rfPIC, SST, SST Logo, SuperFlash and UNI/O are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

FilterLab, Hampshire, HI-TECH C, Linear Active Thermistor, MTP, SEEVAL and The Embedded Control Solutions Company are registered trademarks of Microchip Technology Incorporated in the U.S.A.

Silicon Storage Technology is a registered trademark of Microchip Technology Inc. in other countries.

Analog-for-the-Digital Age, Application Maestro, BodyCom, chipKIT, chipKIT logo, CodeGuard, dsPICDEM, dsPICDEM.net, dsPICWorks, dsSPEAK, ECAN, ECONOMONITOR, FanSense, HI-TIDE, In-Circuit Serial Programming, ICSP, Mindi, MiWi, MPASM, MPF, MPLAB Certified logo, MPLIB, MPLINK, mTouch, Omniscient Code Generation, PICC, PICC-18, PICDEM, PICDEM.net, PICkit, PICtail, REAL ICE, rfLAB, Select Mode, SQI, Serial Quad I/O, Total Endurance, TSHARC, UniWinDriver, WiperLock, ZENA and Z-Scale are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

SQTP is a service mark of Microchip Technology Incorporated in the U.S.A.

GestIC and ULPP are registered trademarks of Microchip Technology Germany II GmbH & Co. KG, a subsidiary of Microchip Technology Inc., in other countries.

All other trademarks mentioned herein are property of their respective companies.

© 2013, Microchip Technology Incorporated, Printed in the U.S.A., All Rights Reserved.

Printed on recycled paper.

ISBN: 978-1-62077-403-8

QUALITY MANAGEMENT SYSTEM CERTIFIED BY DNV = ISO/TS 16949=

Microchip received ISO/TS-16949:2009 certification for its worldwide headquarters, design and wafer fabrication facilities in Chandler and Tempe, Arizona; Gresham, Oregon and design centers in California and India. The Company's quality system processes and procedures are for its PIC® MCUs and dsPIC® DSCs, KEELOQ® code hopping devices, Serial EEPROMs, microperipherals, nonvolatile memory and analog products. In addition, Microchip's quality system for the design and manufacture of development systems is ISO 9001:2000 certified.

Object of Declaration: MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board User's Guide

EU Declaration of Conformity

This declaration of conformity is issued by the manufacturer.

The development/evaluation tool is designed to be used for research and development in a laboratory environment. This development/evaluation tool is not a Finished Appliance, nor is it intended for incorporation into Finished Appliances that are made commercially available as single functional units to end users under EU EMC Directive 2004/108/EC and as supported by the European Commission's Guide for the EMC Directive 2004/108/EC (8th February 2010).

This development/evaluation tool complies with EU RoHS2 Directive 2011/65/EU.

For information regarding the exclusive, limited warranties applicable to Microchip products, please see Microchip's standard terms and conditions of sale, which are printed on our sales documentation and available at www.microchip.com.

16-July - 2013 Date

Signed for and on behalf of Microchip Technology Inc. at Chandler, Arizona, USA

Derek Carlson

Derek Carlson

VP Development Tools

MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board User's Guide				
NOTES:				



Table of Contents

Preface	7
Introduction	7
Document Layout	7
Conventions Used in this Guide	8
Recommended Reading	9
The Microchip Web Site	
Customer Support	
Document Revision History	9
Chapter 1. Product Overview	
1.1 Introduction	. 11
1.2 MCP1643 Short Overview	
What is the MCP1643 Synchronous Boost LED Constant Current Regulato Evaluation Board?	
MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board Kit Contents	
Chapter 2. Installation and Operation	
2.1 Introduction	. 13
2.2 Getting Started	
Appendix A. Schematic and Layouts	
A.1 Introduction	. 17
A.2 Board – Schematic	. 18
A.3 Board – Top Silk and Pads	. 19
A.4 Board – Top Copper	. 19
A.5 Board – Bottom Copper	. 19
Appendix B. Bill of Materials	. 21
Worldwide Sales and Service	22

MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board User's Guide				
NOTES.				
NOTES:				



Preface

NOTICE TO CUSTOMERS

All documentation becomes dated, and this manual is no exception. Microchip tools and documentation are constantly evolving to meet customer needs, so some actual dialogs and/or tool descriptions may differ from those in this document. Please refer to our web site (www.microchip.com) to obtain the latest documentation available.

Documents are identified with a "DS" number. This number is located on the bottom of each page, in front of the page number. The numbering convention for the DS number is "DSXXXXXA", where "XXXXXX" is the document number and "A" is the revision level of the document.

For the most up-to-date information on development tools, see the MPLAB[®] IDE online help. Select the Help menu, and then Topics to open a list of available online help files.

INTRODUCTION

This chapter contains general information that will be useful to know before using the MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board. Items discussed in this chapter include:

- · Document Layout
- · Conventions Used in this Guide
- · Recommended Reading
- The Microchip Web Site
- · Customer Support
- · Document Revision History

DOCUMENT LAYOUT

This document describes how to use the MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board. The manual layout is as follows:

- Chapter 1. "Product Overview" Important information about the MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board.
- Chapter 2. "Installation and Operation" Includes instructions on how to get started with the MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board and a description of the user's guide.
- Appendix A. "Schematic and Layouts" Shows the schematic and layout diagrams for the MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board.
- Appendix B. "Bill of Materials" Lists the parts used to build the MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board.

CONVENTIONS USED IN THIS GUIDE

This manual uses the following documentation conventions:

DOCUMENTATION CONVENTIONS

Description	Represents	Examples				
Arial font:						
Italic characters	Referenced books	MPLAB [®] IDE User's Guide				
	Emphasized text	is the only compiler				
Initial caps	A window	the Output window				
	A dialog	the Settings dialog				
	A menu selection	select Enable Programmer				
Quotes	A field name in a window or dialog	"Save project before build"				
Underlined, italic text with right angle bracket	A menu path	File>Save				
Bold characters	A dialog button	Click OK				
	A tab	Click the Power tab				
N'Rnnnn	A number in verilog format, where N is the total number of digits, R is the radix and n is a digit.	4'b0010, 2'hF1				
Text in angle brackets < >	A key on the keyboard	Press <enter>, <f1></f1></enter>				
Courier New font:						
Plain Courier New	Sample source code	#define START				
	Filenames	autoexec.bat				
	File paths	c:\mcc18\h				
	Keywords	_asm, _endasm, static				
	Command-line options	-Opa+, -Opa-				
	Bit values	0, 1				
	Constants	0xFF, 'A'				
Italic Courier New	A variable argument	file.o, where file can be any valid filename				
Square brackets []	Optional arguments	mcc18 [options] file [options]				
Curly brackets and pipe character: { }	Choice of mutually exclusive arguments; an OR selection	errorlevel {0 1}				
Ellipses	Replaces repeated text	var_name [, var_name]				
	Represents code supplied by user	<pre>void main (void) { }</pre>				

RECOMMENDED READING

This user's guide describes how to use MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board. Other useful documents are listed below. The following Microchip documents are available and recommended as supplemental reference resources.

- MCP1643 Data Sheet "1 MHz Low Voltage Start-up Synchronous Boost LED Constant Current Regulator" (DS20005208)
- AN1311 "Single Cell Input Boost Converter Design" (DS01311)

THE MICROCHIP WEB SITE

Microchip provides online support via our web site at www.microchip.com. This web site is used as a means to make files and information easily available to customers. Accessible by using your favorite Internet browser, the web site contains the following information:

- Product Support Data sheets and errata, application notes and sample programs, design resources, user's guides and hardware support documents, latest software releases and archived software
- General Technical Support Frequently Asked Questions (FAQs), technical support requests, online discussion groups, Microchip consultant program member listing
- Business of Microchip Product selector and ordering guides, latest Microchip press releases, listing of seminars and events, listings of Microchip sales offices, distributors and factory representatives

CUSTOMER SUPPORT

Users of Microchip products can receive assistance through several channels:

- · Distributor or Representative
- · Local Sales Office
- Field Application Engineer (FAE)
- Technical Support

Customers should contact their distributor, representative or field application engineer (FAE) for support. Local sales offices are also available to help customers. A listing of sales offices and locations is included in the back of this document.

Technical support is available through the web site at: http://www.microchip.com/support.

DOCUMENT REVISION HISTORY

Revision A (August 2013)

· Initial Release of this Document.

MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board User's Guide				
NOTES				
NOTES:				



Chapter 1. Product Overview

1.1 INTRODUCTION

This chapter provides an overview of the MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board and covers the following topics:

- MCP1643 Short Overview
- What is the MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board?
- MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board Kit Contents

1.2 MCP1643 SHORT OVERVIEW

The MCP1643 is a compact, high-efficiency, fixed frequency, step-up DC-DC converter optimized as an LED constant current generator. This product provides an easy-to-use power supply solution, with a minimum number of external components for applications powered by one-cell, two-cell Alkaline, NiCd or NiMH batteries.

The MCP1643 is a PWM-only device that operates at a fixed 1 MHz switching frequency. The device has an operating input voltage range from 0.5V to 5V (with a 0.65V start-up voltage).

The LED can be turned ON and OFF with a variable duty cycle applied to the EN pin for applications that require dimming. The maximum dimming frequency is only limited by the internal soft-start of 240 μ s.

The device is available in MSOP-8 and 2X3 TDFN-8 packages.

The scope of the MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board is to demonstrate the LED driving capabilities of the MCP1643 when supplied from one AA battery.

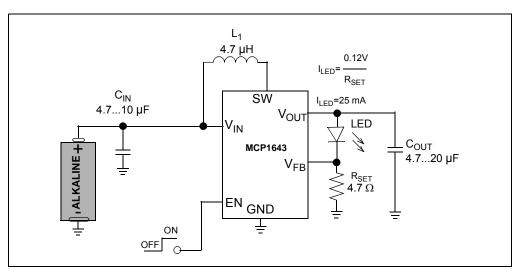


FIGURE 1-1: Typical MCP1643 Boost Converter Single Cell Battery Input.

1.3 WHAT IS THE MCP1643 SYNCHRONOUS BOOST LED CONSTANT CURRENT REGULATOR EVALUATION BOARD?

The MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board is used to evaluate and demonstrate Microchip Technology's MCP1643 device. This board demonstrates the MCP1643 in a boost converter application supplied by one AA battery, or from an external voltage source, which drives an LED with four selectable currents. The MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board was developed to help engineers reduce the product design cycle time.

Four output currents can be selected: 25,50,75 and 100mA. The output current can be changed with a dual switch that changes the external LED current sense equivalent resistance (for the position of the switches and output current see Table 2-1.)

An enable switch is used to enable and disable the converter. When enabled, the MCP1643 will regulate the output current; when disabled, the MCP1643 disconnects the path from input to output for "true-disconnect". In this state, the current consumed from the battery is $1.2 \, \mu A$, typically.

1.4 MCP1643 SYNCHRONOUS BOOST LED CONSTANT CURRENT REGULATOR EVALUATION BOARD KIT CONTENTS

This MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board kit includes the following items:

- MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board (ADM00435)
- Important Information Sheet

Chapter 2. Installation and Operation

2.1 INTRODUCTION

The MCP1643 has been developed for applications that require driving an LED from a low-voltage source. The Microchip low-voltage technology allows the device to start up from a low 0.65V input voltage without output overshoot. At the same time, the device is capable of achieving high efficiency by integrating the low resistance N-Channel Boost switch and the synchronous P-Channel switch and by using a low voltage reference (0.120V) to reduce the power dissipation on the sensing resistor. Another important feature is that the device integrates the compensation and protection circuitry, so that the final solution will require a minimum number of additional components.

When disabled using the EN switch, the true disconnect option removes the normal boost topology path from input to output.

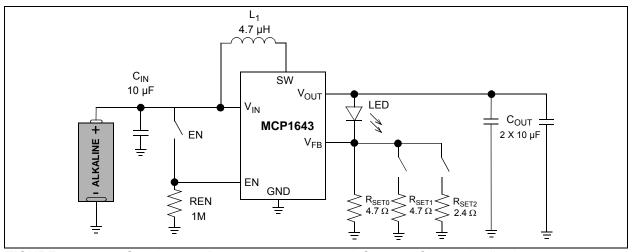


FIGURE 2-1: Synchronous Boost 25, 50, 75, 100 mA Constant Current Application.

2.1.1 MCP1643 Evaluation Board Features

The MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board has the following features:

- It can be powered by one-cell Alkaline, NiCd, or NiMH batteries, or by external power supply
- Input voltage range, V_{IN}: 0.5V to 2.5V, with V_{IN} < V_{OUT}, after start-up
- Start-up voltage: 0.65V
- Fixed output current: 25 mA, 50 mA, 75 mA or 100 mA, selected using a mini-dip switch on board
- · PWM Switching Frequency: 1 MHz
- Enable state selectable using mini-dip switch on board
- · 1.6A Peak Input Current Limit
- Overtemperature Protection (if the die temperature exceeds 150°C, 25°C hysteresis)
- · Mechanical battery reverse polarity protection

Note: For $V_{IN} < V_{OUT}$, I_{LED} remains in regulation up to $V_{IN} = V_{LED}$ @ LED typical V_F and I_F

2.2 GETTING STARTED

The MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board is fully assembled and tested to evaluate and demonstrate the MCP1643 product. This board requires the use of an external power supply or an AA battery.

2.2.1 Power Input and Output Connection

2.2.1.1 POWERING THE MCP1643 SYNCHRONOUS BOOST LED CONSTANT CURRENT REGULATOR EVALUATION BOARD

Soldered test points are available for input voltage connections. The maximum input voltage should not exceed 2.5V. The output current will not remain in regulation for input voltages that are greater than, or equal to, the forward voltage of the LED. White LEDs have V_F typical between 2.5 and 3.5V, depending on the LED drive current.

The MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board was designed to be used in the process of validating the device. The package selected for the MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board is the MSOP-8.

SW1 is the Enable switch, which gives the state of the converter, ON or OFF. A soldered test point that can be used for PWM dimming is also available for the EN pin. The second switch is used to modify the value of the sense resistor, in order to modify the LED current and achieve analog dimming (for the position of the switches and output current, see Table 2-1).

2.2.1.2 BOARD POWER UP PROCEDURE

- 1. Connect the input supply as shown in Figure 2-2 or connect an AA battery in the battery holder on the bottom of the board.
- Use SW1 to change the state of the converter from ON to OFF.
- 3. Change the value of the output current using SW2. There are four available currents: 25 mA, 50 mA,75 mA and 100 mA.

Additional test points are available to visualize different signals (SW, output current, FB) or to modify the output current by dimming, using the EN pin. Note: Due to the holder reverse polarity protection, the battery can only be inserted in the correct position.

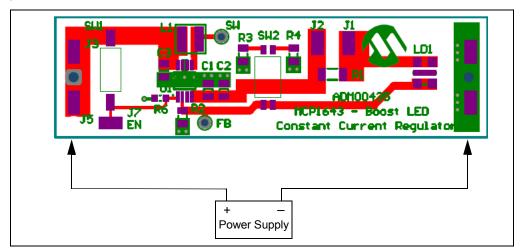


FIGURE 2-2: MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board Setup.

2.2.1.3 ADJUSTABLE LED CURRENT SETTING BY RECALCULATING THE SENSE RESISTOR

The Sense Resistor is used to modify the value of the output current. The value for the sense resistor can be calculated using the following equation:

 $R_2 = V_{FB}/I_{LED}$

Where: $V_{FB} = 0.120V$

TABLE 2-1: LED CURRENT SELECTION

Switch Position	LED Current	
ON 1 2	25 mA	
ON	50 mA	
ON 1 2	75 mA	
ON	100 mA	

Note: If the sense resistor is recalculated, the switch used for current selection will not be used, as it will add a resistor in parallel with the calculated component. When recalculating the sense resistor, check the Maximum Limits for I_{LED} in the Regulation graph available in the data-sheet.

2.2.1.4 ADJUSTABLE LED CURRENT SETTING BY USING THE EN PIN (PWM DIMMING)

The MCP1643 allows PWM dimming by turning the LED ON or OFF with a variable duty cycle PWM signal applied to the EN pin. The maximum frequency for dimming is limited by the internal soft-start of 240 μ s typical. By varying the duty cycle of the PWM signal applied on EN input, the LED current is changing linearly and the light intensity changes as well.

A 0Ω R1 resistor is used for bench testing. By removing R1, the soldered test points can be used to either insert a multimeter to measure the LED current, or create a loop and visualize the current through the LED by using an oscilloscope current probe.

MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board User's Guide			
NOTES:			



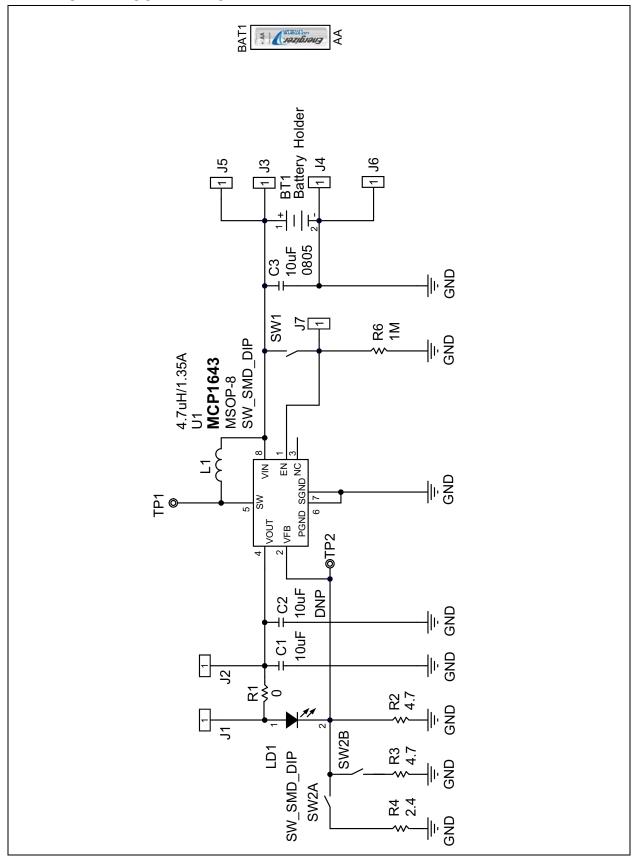
Appendix A. Schematic and Layouts

A.1 INTRODUCTION

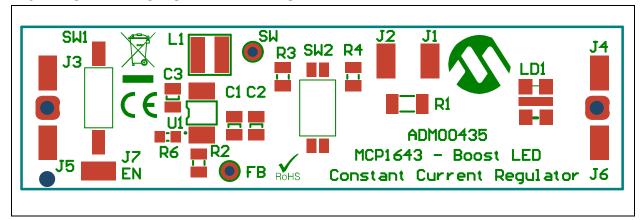
This appendix contains the following schematics and layouts for the MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board:

- Board Schematic
- · Board Top Silk and Pads
- Board Top Copper
- · Board Bottom Copper

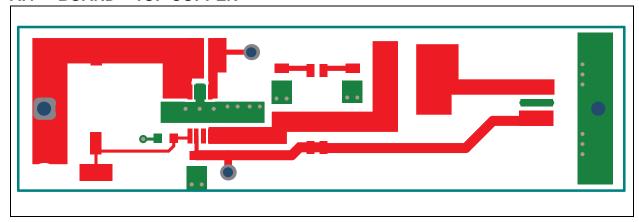
A.2 BOARD - SCHEMATIC



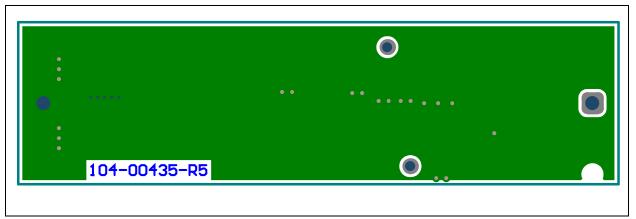
A.3 BOARD - TOP SILK AND PADS



A.4 BOARD – TOP COPPER



A.5 BOARD – BOTTOM COPPER



MCP1643 Synchronous Boost LED Constant Current Regulator Evaluation Board User's Guide
NOTES:



Appendix B. Bill of Materials

TABLE B-1: BILL OF MATERIALS (BOM)

Qty.	Reference	Description	Manufacturer	Part Number
1	BT1	Holder Battery AA Polar Protection	MPD (Memory Protection Devices)/Keystone	BHAA-POL
2	C1, C3	Cap. Ceramic 10 UF 10V 10% X7R 0805	Murata Electronics [®] North America	GRM21BR71A106KE51L
7	J1, J2, J3, J4, J5, J6, J7	PC Test Point Tin SMD	Harwin Plc.	S1751-46R
1	L1	Choke, TPC 2828, 4.7UH 20% 1.35A	Wurth Elektronik Group	744025004
1	LD1	LED, Hi Bright, 51.7LM, Warm White	Cree, Inc.	MLEAWT-A1-R250-0004E5
1	R1	Resistor, 1206 0R0	Welwyn Components	WCR1206-R005JI
3	R4	Resistor, 0805, 2R4 5%, 0.125W	Panasonic - ECG	ERJ-6RQF2R4V
1	R6	Resistor, 1M Ohm 1/10W 1% 0603 SMD	Panasonic - ECG	ERJ-3EKF1004V
1	SW1	2.54 mm SW_SMD_DIP	Wurth Elektronik Group	418121270801
1	SW2	1.27 mm SW_SMD_DIP	Wurth Elektronik Group	416131160802
2	R2, R3	Resistor, 0805, 4R7 5%, 0.125W	Panasonic - ECG	ERJ-B3BF4R7V-ND
1	U1	LED Driver, Boost Converter	Microchip Technology Inc.	MCP1643-I/MS
1	BAT1	Battery Lithium AA Cell 1.5 Volt	Energizer Battery Company	L91
1	C2	Cap. Ceramic 10uF 10V 10% X7R 0805 - DO NOT POPULATE	Murata Electronics [®] North America	GRM21BR71A106KE51L

Note 1: The components listed in this Bill of Materials are representative of the PCB assembly. The released BOM used in manufacturing uses all RoHS-compliant components.



Worldwide Sales and Service

AMERICAS

Corporate Office 2355 West Chandler Blvd.

Chandler, AZ 85224-6199 Tel: 480-792-7200

Fax: 480-792-7277 Technical Support:

http://www.microchip.com/

support

Web Address: www.microchip.com

Atlanta

Duluth, GA Tel: 678-957-9614

Fax: 678-957-1455

Boston

Westborough, MA Tel: 774-760-0087

Fax: 774-760-0088

Chicago Itasca, IL

Tel: 630-285-0071 Fax: 630-285-0075

Cleveland

Independence, OH

Tel: 216-447-0464 Fax: 216-447-0643

Dallas

Addison, TX Tel: 972-818-7423

Fax: 972-818-2924

Detroit

Farmington Hills, MI Tel: 248-538-2250

Fax: 248-538-2260

Indianapolis

Noblesville, IN Tel: 317-773-8323

Fax: 317-773-5453

Los Angeles

Mission Viejo, CA Tel: 949-462-9523

Fax: 949-462-9608

Santa Clara

Santa Clara, CA Tel: 408-961-6444

Fax: 408-961-6445

Toronto

Mississauga, Ontario,

Canada

Tel: 905-673-0699 Fax: 905-673-6509

ASIA/PACIFIC

Asia Pacific Office

Suites 3707-14, 37th Floor Tower 6, The Gateway Harbour City, Kowloon

Hong Kong

Tel: 852-2401-1200 Fax: 852-2401-3431

Australia - Sydney

Tel: 61-2-9868-6733 Fax: 61-2-9868-6755

China - Beijing

Tel: 86-10-8569-7000 Fax: 86-10-8528-2104

China - Chengdu

Tel: 86-28-8665-5511 Fax: 86-28-8665-7889

China - Chongging

Tel: 86-23-8980-9588 Fax: 86-23-8980-9500

China - Hangzhou

Tel: 86-571-2819-3187 Fax: 86-571-2819-3189

China - Hong Kong SAR

Tel: 852-2943-5100 Fax: 852-2401-3431

China - Nanjing

Tel: 86-25-8473-2460 Fax: 86-25-8473-2470

China - Qingdao

Tel: 86-532-8502-7355 Fax: 86-532-8502-7205

China - Shanghai

Tel: 86-21-5407-5533 Fax: 86-21-5407-5066

China - Shenyang

Tel: 86-24-2334-2829

Fax: 86-24-2334-2393

China - Shenzhen

Tel: 86-755-8864-2200 Fax: 86-755-8203-1760

China - Wuhan

Tel: 86-27-5980-5300 Fax: 86-27-5980-5118

China - Xian

Tel: 86-29-8833-7252 Fax: 86-29-8833-7256

China - Xiamen

Tel: 86-592-2388138 Fax: 86-592-2388130

China - Zhuhai

Tel: 86-756-3210040 Fax: 86-756-3210049

ASIA/PACIFIC

India - Bangalore

Tel: 91-80-3090-4444 Fax: 91-80-3090-4123

India - New Delhi

Tel: 91-11-4160-8631 Fax: 91-11-4160-8632

India - Pune

Tel: 91-20-3019-1500

Japan - Osaka

Tel: 81-6-6152-7160 Fax: 81-6-6152-9310

Japan - Tokyo

Tel: 81-3-6880- 3770 Fax: 81-3-6880-3771

Korea - Daegu

Tel: 82-53-744-4301 Fax: 82-53-744-4302

Korea - Seoul

Tel: 82-2-554-7200 Fax: 82-2-558-5932 or

82-2-558-5934

Malaysia - Kuala Lumpur

Tel: 60-3-6201-9857 Fax: 60-3-6201-9859

Malaysia - Penang

Tel: 60-4-227-8870 Fax: 60-4-227-4068

Philippines - Manila

Tel: 63-2-634-9065 Fax: 63-2-634-9069

Singapore

Tel: 65-6334-8870 Fax: 65-6334-8850

Taiwan - Hsin Chu

Tel: 886-3-5778-366 Fax: 886-3-5770-955

Taiwan - Kaohsiung

Tel: 886-7-213-7828 Fax: 886-7-330-9305

Taiwan - Taipei

Tel: 886-2-2508-8600 Fax: 886-2-2508-0102

Thailand - Bangkok

Tel: 66-2-694-1351 Fax: 66-2-694-1350

EUROPE

Austria - Wels

Tel: 43-7242-2244-39 Fax: 43-7242-2244-393

Denmark - Copenhagen

Tel: 45-4450-2828

France - Paris

Tel: 33-1-69-53-63-20 Fax: 33-1-69-30-90-79

Germany - Munich

Tel: 49-89-627-144-0 Fax: 49-89-627-144-44

Italy - Milan

Tel: 39-0331-742611 Fax: 39-0331-466781

Netherlands - Drunen

Tel: 31-416-690399 Fax: 31-416-690340

Spain - Madrid

Tel: 34-91-708-08-90 Fax: 34-91-708-08-91

UK - Wokingham

Tel: 44-118-921-5869 Fax: 44-118-921-5820

08/20/13