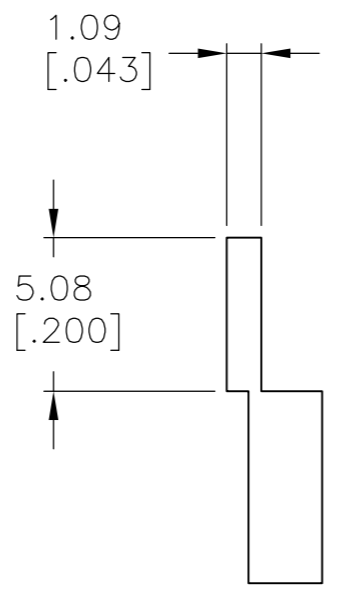
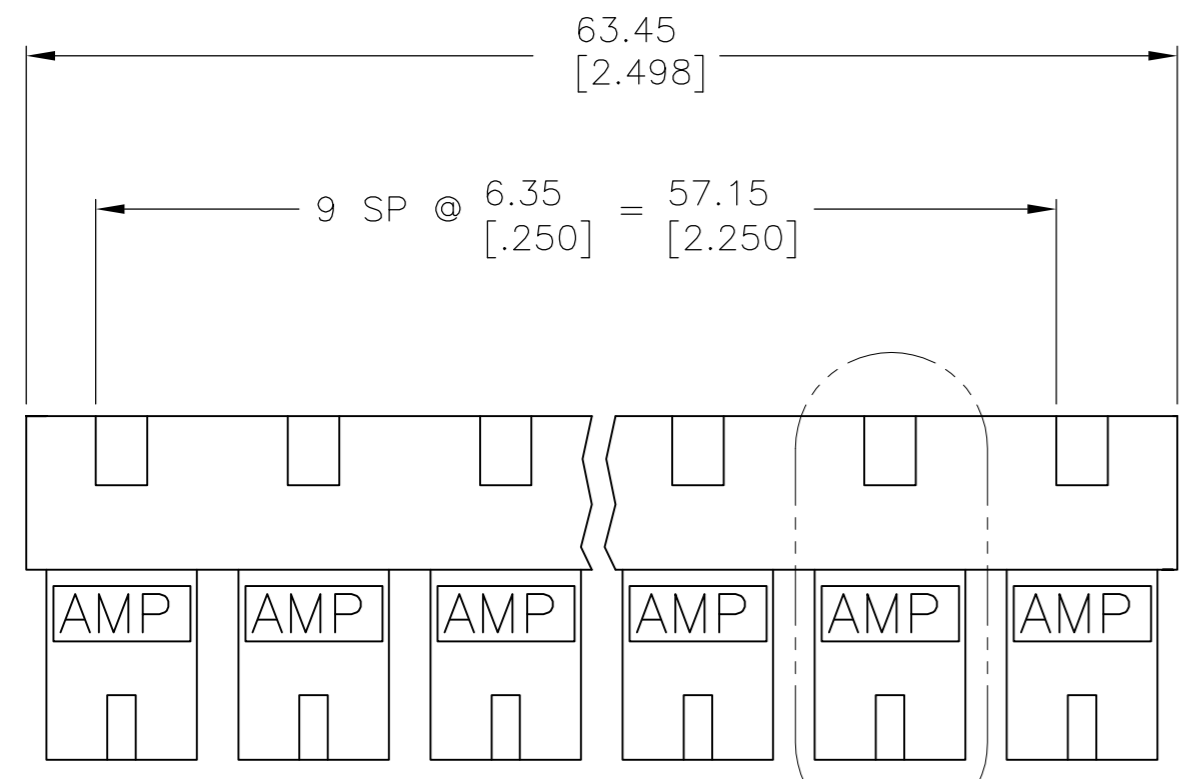


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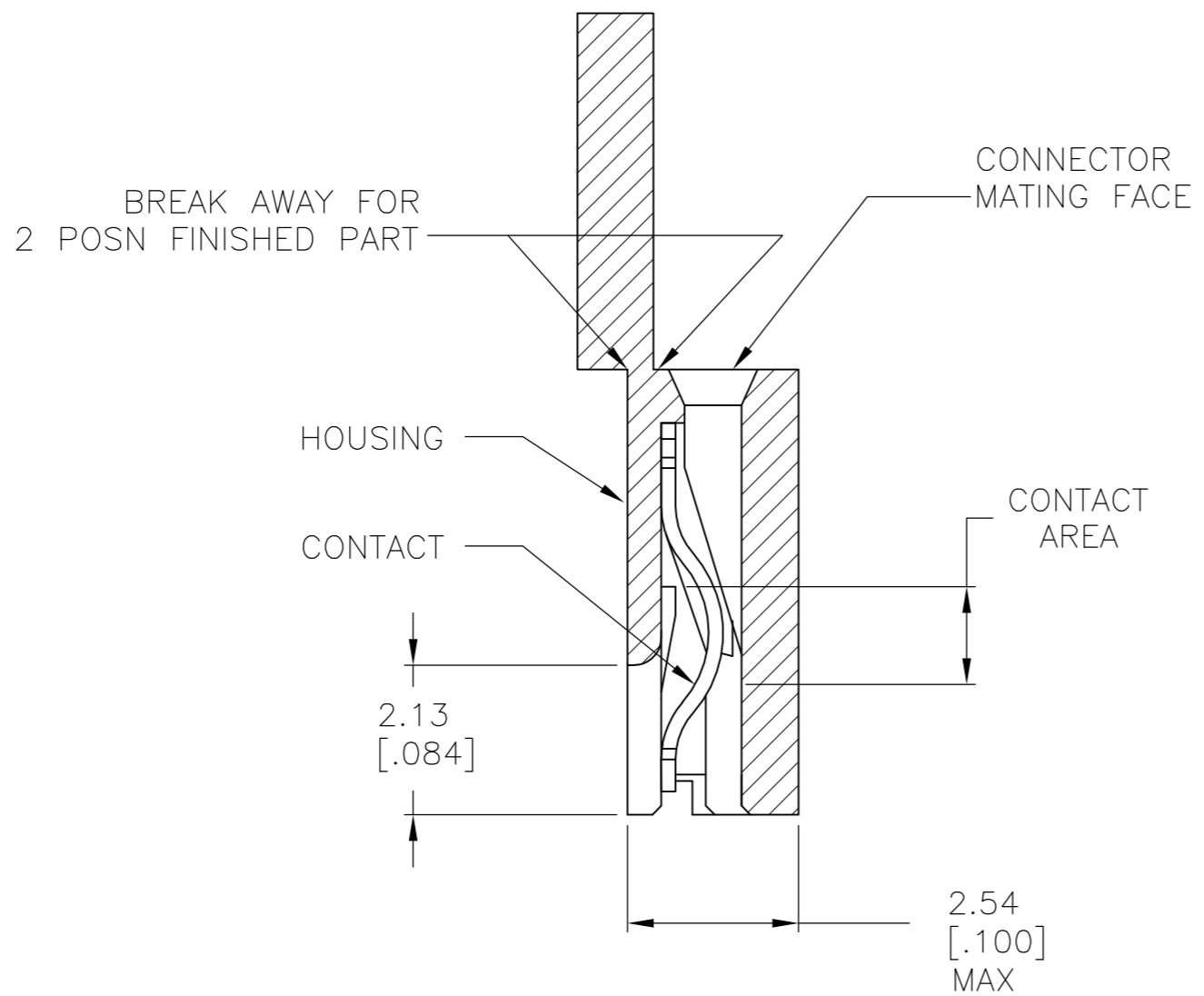
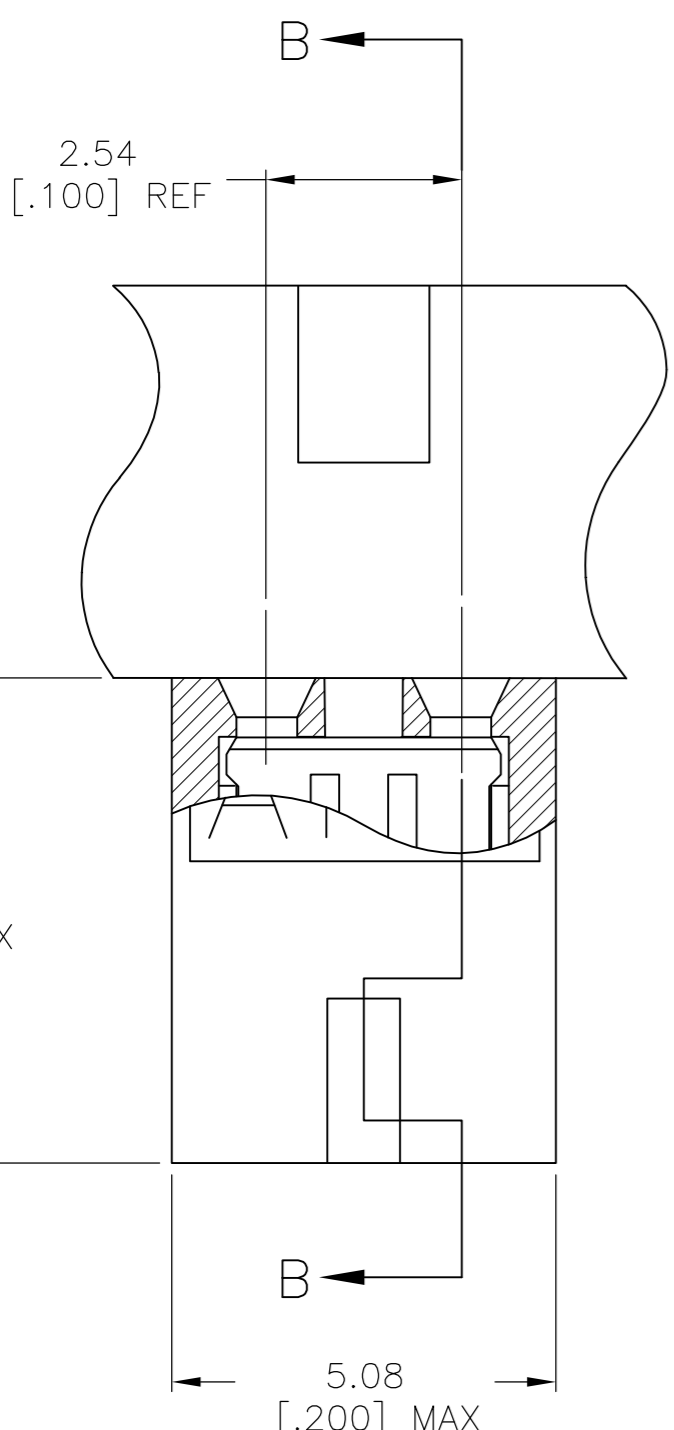
LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
AG	53	L	REVISED PER ECO-15-006927	17JUN2015	NK MM



- 7 PART NO. DENOTES INDIVIDUAL TWO POSITION SHUNT WHICH IS PACKAGED LOOSE PIECE.
- 8 CONTACT PLATED WITH 0.00076[.000030] GOLD IN CONTACT AREA OVER 0.00127[.000050] NICKEL OVERALL.
- 9 CONTACT PLATED WITH 0.00254[.000100] MATTE TIN OVER ALL.

- 1 MATERIAL: HOUSING: GLASS-FILLED POLYESTER, COLOR-SEE TABLE.
- 2 CONTACT PLATED WITH 0.00254[.000100] TIN-LEAD OVER ALL.
- 3 CONTACT PLATED WITH 0.00038[.000015] GOLD IN CONTACT AREA OVER 0.00127[.000050] NICKEL OVER ALL.
- 4 PART NO. DENOTES INDIVIDUAL TWO POSITION SHUNT, WHICH IS PACKAGED ON BREAKAWAY COMBS OF TEN SHUNTS.
- 5 CONNECTOR MATES WITH WIRE WRAP POSTS, 0.64[.025] SQUARE OR ROUND AND 0.56[.022] X 0.66[.026] POSTS. LENGTH 5.08[.200] MINIMUM.
- 6 CONTACT PLATED WITH 0.00013[.000005] GOLD IN CONTACT AREA OVER 0.00127[.000050] NICKEL OVER ALL.

SEE DETAIL A



SECTION B-B
SCALE 10:1

DETAIL A
SCALE 10:1

CONTACT MATERIAL	HOUSING COLOR	FINISH	PART NO
PHOSPHOR BRONZE	BLACK	9	2-382811-1
PHOSPHOR BRONZE	BLACK	8	2-382811-0
PHOSPHOR BRONZE	BLACK	2	1-382811-9
PHOSPHOR BRONZE	BLACK	6	1-382811-8
PHOSPHOR BRONZE	RED	2	1-382811-7
PHOSPHOR BRONZE	BLACK	3	1-382811-6
PHOSPHOR BRONZE	BLACK	8	1-382811-5
PHOSPHOR BRONZE	RED	8	1-382811-4
PHOSPHOR BRONZE	BLUE	8	1-382811-3
PHOSPHOR BRONZE	BLACK	9	1-382811-2
PHOSPHOR BRONZE	BLUE	9	1-382811-1
OBSELETE BERYLLIUM COPPER	BLACK	3	1-382811-0
PHOSPHOR BRONZE	RED	3	382811-9
PHOSPHOR BRONZE	BLACK	6	382811-8
PHOSPHOR BRONZE	RED	9	382811-7
PHOSPHOR BRONZE	BLACK	3	382811-6
PHOSPHOR BRONZE	BLACK	2	382811-5
PHOSPHOR BRONZE	BLUE	6	382811-4
PHOSPHOR BRONZE	RED	6	382811-3
PHOSPHOR BRONZE	BLUE	3	382811-2
PHOSPHOR BRONZE	BLUE	2	382811-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN W. SORAH 8-18-93	 TE Connectivity ECONOMY SHUNT ASSEMBLY
CHK R. TALLEY 8-23-93	
APVD D. HUFFMAN 8-23-93	
PRODUCT SPEC 108-1476	
MATERIAL HOUSING CONTACT: SEE TABLE	APPLICATION SPEC 114-1059 WEIGHT - CUSTOMER DRAWING
DIMENSIONS: mm [INCHES] TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± 0.26 [.010] 3 PLC ± - 4 PLC ± - ANGLES ± -	
SIZE A2 CAGE CODE 00779 DRAWING NO C=382811 RESTRICTED TO - SCALE 4:1 SHEET 1 OF 1 REV L	